

FOSECO, INC.



INTER-COMPANY AND INTER-DEPARTMENTAL CORRESPONDENCE

TO: See Distribution

FROM: *G.H.*
G. H. FitzGerald -
Quality Control - SMPD

DATE: September 24, 1973

SUBJECT: Asbestos-Free Task Force -
Meeting: Thursday, September 20

- Route to
R.C. Phinney
Return to H. H. H.*
1. Present: PAP, AS, JCM, RTC, WH, GHF.
 2. Object: Discussion of Engineering and/or Maintenance action needed on K-4 per A. Santighian.
 3. Review and Actions Needed:
 - 3.1 Per A.S., the metering tank and blow back lines are blocked and need to be cleaned. The snorkle blow back system must be made operational.
 - 3.2 Per J.C.M., the present blow back system too dangerous to operate and the separator leaks.
 - 3.3 This week-end (9/22) blow back system is to be repiped to eliminate side thrust and temporary repairs are to be made to separator -- W.H./J.C.M.
In addition, a capital will be prepared to replace separator and any additional structural implementation. -- W.H.
 - 3.4 J.C.M. still not satisfied with suspension stability of EP 5465. On Mark III after any shutdown, slurry settles in line from holding tank to machine. This necessitates blowing back through the pump which is damaging the equipment.
 - 3.5 J.C.M. concerned about forming and sticking of EP 5465 (#685G) to dryer forms. A.S. feels that this will be no problem once the pieces are properly dewatered.
 - 3.6 R.T.C. would like to modify the 4-cavity tool in order to improve dewatering. Dewater channels on end of tool need to be automatically sealed during dewater cycle. Presently air loss through these ports has decreased the effective dewater pressure to 2 psi. P.A.P. and R.T.C. to review and recommend action.
 - 3.7 K-4 hoist to be converted from 4-cavity to 2-cavity system 9/22 -- W.H.

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4. Tests to be scheduled:

- 4.1 K-4, 2-cavity tool, 9/24/73, first shift, EP 5465, provided
blow back repairs and changes are completed.

GHF:mlr

Distribution: P. A. Partington, W. J. Vandemark, H. D. Shephard,
W. C. Fletcher, A. Santighian, G. Fenton, J. C. Mohr, R. T. Callahan,
R. N. Porter/W. Hovevar, F. A. Habeeb/S. Beach, K. Tober