COSTS AND SPECIFICATIONS

Paint and Varnish Products

as of March 31, 1942

TRADE NAME: No Lustre Finish

CATEGORY: Interior Flatwall Paint

COLOR: White

GRADE: 12

QUALITY: First

	LB.	YIELD IN GALLONS		UNIT COST	TOTAL COST
PIGMENT: 62%					
Titanox	2410	88.9	.0983	.057 per lb.	$ 137.37
# 480 Tale	1275	54.2	.0599	.011	14.03
Lithopone	3550	97.6	.1079	.044	156.20
Aluminum Stearate	49.8	5.5	.0061	.248	12.35
Calcium Linoleate Pulp	159.3	15.9	.0176	.078	12.43
VEHICLE: 38%					
Cobalt Drier	32.4	4.5	.0050	.966 per gal.	4.35
Suspender Solution	178.2	22.5	.0249	1.130	25.43
No Lustre Liquid	1654.8	227.0	.2509	.559	126.89
Manganese Drier	202.0	27.0	.0298	.452	12.20
Xinol	180.3	22.0	.0243	.696	15.31
Mineral Spirits	604.6	93.3	.1031	.100	9.33
DeOdorant	0.8	.0		7.758	.06
Kerosene	1443.0	222.0	.2454	.109	24.20
Non Break Linseed Oil	100.5	24.3	.0269	.925	22.50
CALCULATED YIELD	11930.7	904.8			572.65
MANUFACTURING LOSS 1/2%		4.5			
ACTUAL YIELD		900			

COST ANALYSIS

Material Cost per Gallon/Pound(Total Cost Divided by Actual Yield)	.64
Direct Labor Cost per Gallon/Pound	.01
Factory Overhead per Gallon/Pound	.03
Bulk Cost per Gallon/Pound	.68
Complete Package Cost per Gallon/Pound(Container plus Filling Expense)	.27
FACTORY COST IN PACKAGE PER GALLON/POUND	.95

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REPRODUCED AT THE NATIONAL ARCHIVES

4412

Semi Gloss
No Lustre Finish

WHITE

Analysis

	Weight
Pigment	43.00
Vehicle	57.00
	100.00 %
Pigment	
Titanium Calcium Pigment	33.00
Lithopone	46.00
Barytes	19.00
	100.00 %
Vehicle	
(1) Cutting Oil	52.00
Mineral Spirits	34.00
Japan Drier	14.00
	100.00 %

(1) Linseed Oil 50% Mineral Spirits 50%

3/31/42

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