



Inter Office

Casting Division
Cleveland Casting Plant

May 10, 1978

N. S. Green
Safety Engineer
Casting Division

Subject: T. P. Nugent Letter of May 2, 1978
Substitutes for Asbestos

I have attached a list of the Asbestos products used at the Cleveland Casting Plant. Your help in supplying substitutes for the various items that may tend to be fragmented in their use is appreciated.

We are currently endeavoring to find substituted for asbestos millboard and asbestos tape.

G. R. Short, Supervisor
Plant Security & Safety

att.
GRS/db

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SCF-FORD-1553

Number	Description	Unit Price	6 mo/Usage
06-50-350	Hose Asbestos Water 65# 1450 - 1 1/2" x 50' 4 Ply.	2.55 ft.	24
18-47-150	Asbestos Mitt 13 TLEA	4.82 pr.	822 pr.
25-66-452	Asbestos Braided Tubing 1 3/4" x 20' Any beston RL 22-74 - For Shepard-Niles (SN-IMC)	3.07 ft.	96
25-66-450	Asbestos Braided Tubing 3" x 16' Ray-beston RL 2274 (SN-IMC)	8.19 ft.	330
25-67-105	Sleeving-Asbestos Braid 3/4" x 1/16 Wall, (For Mono tractors)	5.01 lb.	36
25-67-933	Item 9, 3/4" Asbestos Sleeve or Tubing-Monorail T-23738D-1 For Pendants	.62 ea.	480
33-87-240	Fire Sleeve Equip. #624-14 ML-1-2 Ind. Furnace	1.36 ft.	2 ft.
33-87-241	Fire Sleeve Equip. #624-16 ML-1T Ind. Furnace	1.52 ft.	2 ft.
33-87-242	Fire Sleeve Equip. #624-18 ML-1-T Ind. Furnace	1.88 ft.	25 ft.
33-87-243	Fire Sleeve Equip. #624-22 ML-1-5 Ind. Furnace	1.87 ft.	2 ft.
33-87-244	Fire Sleeve Equip. #624-22, ML-1-5 Ind. Furnace	2.00 ft.	0 ft.
33-88-110	Roof Lift Cylinder Gasket 14" x 25-1/2" x 18-1/16", 1/8 thick, Electric Furnace	17.00 ea.	0
33-88-120	Roof Swing Cylinder Gasket 14", 13-10/16 x 18" x 1/8 thick, Electric Furnace	9.50 ea.	0
33-94-205	Tuyere Gasket dwg. 105	4.95 ea.	42
33-94-210	Tuyere Gasket dwg. SKE 106	4.95 ea.	42
33-94-650	Gasket 10" I.D. x 16" O.D. x 1/8 thick SKE 143, all Cupolas	2.32 ea.	36

<u>Code Number</u>	<u>Description</u>	<u>Unit Price</u>	<u>6 mo/Usage</u>
33-94-660	Gasket - Ring Piston #10 dwg. PL F 40 223-1	455.00 ea.	0
33-94-691	Gasket Asbestos 1/8" thick for 10000 Temp. dwg. A-12614, for 30" Cupola Valve	16.60 ea.	0
33-94-692	Gasket Asbestos 1/8" thick for 10000 Temp. dwg. A-12614, for 36" Cupola	24.90 ea.	0
33-94-694	Gasket Hot Gas Piece to casing dwg. A-11875-10000 Temp.	27.50 ea.	0
33-94-695	Gasket, combustor to Hot gas piece, per #80 1242	76.16 ea.	0
47-69-178	Hone Stainless Steel, 6' x 1" I.D. Style LW 21-1 Anaconda pl-w/LLB SS Couplers each end Asbestos min. 1/8" thick second Sleeve 1A & 2A #96040 Asbestos & Silicons	164.85 ea.	24
48-37-600	Gasket, Manhole Oval Shaped Asbestos for Turbo Drives	6.20 ea.	42
48-37-605	Gasket, Braided for 14" x 18" oval cover Door Turbo	10.40 ea.	10
62-37-001	Cement, Mineral Wool Insulating Clark Asbestos 48 or equal Suitable for Steam Cond.-up to 16000 F. Hot Paper, 50# Bags	8.00 bg.	1
66-40-020	M-6262 Asbestos Mill Donrd, 1/4" x 42" x 48" Phil Cory #1 Hard (No Sub.)	6.38 ea.	600

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