Gloss House Paint Prime White (Mildew Resisting)

SPEC./CUSTOMER Speedwell Paint & Wallpaper

PREV. NO.

PARALLEL

John Lucas & Co. FORMULA

MFG. INSTR. CLEAN EQUIP. WITH ( )

POUNDS	GALLONS	MATERIAL	6-DIGIT NO.	CHEMICAL NAME
2	.13	6216	62 13 22	Bentone 38
150	6.65	6301	63 01 00	Calcite Nat. D.G.
150	6.64	6223	62 23 00	Talc, Very Fine
100	4.21	6232	62 32 00	Talc, Nytal 300
175	5	6620	66 20 00	Rutile Chloride Proc. DP R-500
175	3.13	6846	68 06 22	White Lead
50	2.60	6030	60 30 00	Diat. Silica Calc.
2	.03	5810	58 10 21	Litharge-Imported-Aux. Dept. Use
4	1/2	(1960)	(19 60 11)	Lecithin, Soya
3	5/16	(909)	(09 09 50)	Lead Isodecanoate 24%
		(903)	(09 03 50)	Lead Naphthenate 24%
	3/8	(9A46)	(09 49 52)	Manganese Isodecanoate 6%
		(943)	(09 42 50)	Manganese Naphthenate 6%
216	27 1/2	(25 17 51)	(25 17 51)	Lins. Oil Bodied 17 sec.
		(25 18 51)	(25 18 51)	Oil Mill Equiv. of (25 17 51)
60	7 1/2	(25 17 51)	(25 17 51)	Lins. Oil Bodied 17 sec.
		(25 18 51)	(25 18 51)	Oil Mill Equiv. of (25 17 51)
1	1/8	(9A56)	(09 59 51)	Cobalt Isodecanoate 6%
		(953)	(09 53 50)	Cobalt Naphthenate 6%
1	1/8	(867)	(08 67 10)	Phenyl Mercuric Oleate
244	37 1/4	(151)	(01 51 10)	Mineral Spirits High Flash

SEE CARD NO. 12 CLASSIFIED ASSIGN

Large Card

Roller	CAN .25	INPUT 102	AGE LIMIT	PVC 44.6	RMC 0147.46/1
IR.	DRUM	OUTPUT 100		CPVC	PROD. CLASS
2H	LABEL ANALYSIS FD	MFG. LOSS 2%	STORAGE	TDRC 3	MAT'L. CLASS
LINESS	CAUTION 2a	WT./GAL. 13.21	VISC. 20-24" #3 SH Cup 77°F	HOME LAB. Gibbsboro	
	NO RED ☒ RED ☐	FLASH PT. 100°F	FORMULATOR [illegible]	APPROVED BY [illegible]	

REV. A-6205 CARD NO. 12 DATE 5-17-65 RYLTY YES ☐ NO ☐

REASON FOR REVISION To use (25 17 51), Lins. Oil Bodied 17 sec, in place of (2755), Litharge Treated Oil, which is no longer available.

BUL. NO.

WGT. SOLIDS % 81

VOL. SOLIDS % 62

FORMULATION USAGE Wood Undercoater

TEST SURFACE

PRIMER SCHEDULE

APPLICATION METHOD 1. ☒ BRUSH 2. ☐ SPRAY 3. ☐ ROLLER 4. ☐ DIP 5. ☐ OTHER

REDUCTION None

OVEN AND BAKE

DRY FILM THICK.

TESTS TO PERFORM	STANDARD	MINIMUM LIMIT	MAXIMUM LIMIT	SW TEST METHOD
WGT. PER GAL.	13.21			401.0
VISCOSITY		20"	24"	428.9
AIR DRY 77° F & 50% R.H. TO TOUCH	8-12 Hrs.			406.35
HANDLE				
TACK FREE				
HARD				
RECOAT	2-4 Days			
SAND				
GRIND				
COLOR	To match std. A-6205			
GLOSS	Low Eggshell			610.15

ADDITIONAL AND SPECIAL TESTS

Gen. Appearance:	628.26
Fineness:	441.0
Sealing:	630.11

Zinc Oxide Content must not exceed 0.4% by wt. of total paint.

INFORMATION PERTINENT TO FORMULATION

EXPOSURE: EXT. ☐ LIMITED EXT. ☐ INT. ☐ OTHER ☐ (EXPLAIN)

CUSTOMER'S SURFACE PREPARATION:

CUSTOMER'S APPLICATION, REDUCTION & CURE SCHEDULE:

ADDITIONAL REMARKS:

0007-SWP-062930

John Lucas & Co. FORMULA RECORD

3

HOME LAB. Gibbsboro CARD No. 10 DATE 8-30-63 REX No. A-6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED JJH

GLOSS: Low Eggshell

COLOR: Match std. A-6205

PVC ____ CPVC ____ VOL. SOLIDS % ____

SURFACE: 1 Wood Exterior

2 ____

METHOD BRUSH X DIP ☐ SPRAY ☐ ROLLER ☐

OTHER ____

REDUCTION: 1 None

2 ____

UNDERCOATING: ____

BAKING TIME & TEMP. ____

TYPE OVEN: ____

DRY TO TOUCH: 8-12 Hr SAND: ____

HANDLE: ____ RUB: ____

TACK FREE: ____ STENCIL: ____

DRY: ____ WRAP: ____

RECOAT: 2-4 Days HARD: ____

OTHER: RMC" $150.42

S/W TEST METHODS

WGT. PER GAL.:	401.0
VISCOSITY:	428.9
DRYING OR BAKING:	406.35
Oil Ring	633.1
COLOR:	423.15
GLOSS:	610.15
GEN'L. APPEARANCE:	628.26
Fineness:	441.0
Sealing:	630.11

EXPOSURE: EXT. X LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zinc Oxide Content must not exceed 0.4% by wt.of total paint.

REASON FOR REVISION: Using concentrated driers and showing use of mildewcide at request of customer.

REX A-6205 CARD NO. 10 DATE 8-30-63

NAME House Paint Primer White

QUAL./SPEC.

TDRC 3	POUNDS	GALLONS	ALT. MAT'L	MATERIAL
DEPT.	16	2.33	(62A30)	(62 10 53)
PREV. NO.	150	6.69	6301	63 01 00
PARALLEL A-6569	100	4.43	6223	62 23 00
INPUT 102	150	6.31	6232	62 32 00
OUTPUT 100	175	5	6620	66 20 00
MFG. LOSS 2%	175	3.13	68A4	68 06 22
MILL Roller	50	2.60	6030	60 30 00
RATE/HR. 200 gl.	2	.02	5810	58 10 21
BLEED	4	1/2	(1960)	(19 60 11)
CAN .25	3	5/16	(909)	(09 09 50)
DRUM	3	3/8	(9A46)	(09 49 52)
FLASH PT. 100°F+	216	28	(1521)	(15 21 50)
LABEL NO RED ☒ RED ☐				
ANALY FC"				
CAUTION 2a				
RYLTY: YES ☐ NO ☐	85	11 1/4	(2755)	(27 55 50)
WT./GAL. 13.06	1	1/8	(9A56)	(09 59 51)
GRIND 2H	204	31	(151)	(01 51 10)
CLEANLINESS	1	1/8	(867)	(03 67 10)
VISC. 40-44"				
4 SW Cup 77°F				
SOLIDS				
FMLR. S. D. Conley				
MFG. INSTR.				

0007-SWP-062932

John Lucas & Co. **FORMULA RECORD** 3

HOME LAB. Gibbsboro CARD NO. 9 DATE 10-4-61 REX No. A 6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED 9/24

GLOSS: Low Eggshell

COLOR: Match Wet Std. for A 6205

PVC CPVC VOL. SOLIDS %

SURFACE: 1 Wood Exterior

2

METHOD — BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

OTHER

REDUCTION: 1

2

UNDERCOATING:

BAKING TIME & TEMP.

TYPE OVEN:

DRY TO TOUCH: 8-12 Hrs SAND:

HANDLE: RUB:

TACK FREE: STENCIL:

DRY: WRAP:

RECOAT: 2-4 Days HARD:

OTHER:

SW TEST METHODS	
WGT. PER GAL.	401.0
VISCOSITY:	428.9
DRYING OR BAKING:	406.35
Oil Ring	633.1
COLOR:	423.15
GLOSS:	610.15
GEN'L. APPEARANCE:	628.26
Fineness:	441.0
Sealing:	630.11

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zn. Oxide Content must not exceed 0.4% by wt. of total paint.

REASON FOR REVISION: Reverting back to (2755) for better visc. stability.

0007-SWP-062933

REX A 6205 CARD NO. 9 DATE 10-4-61

NAME House Paint Primer White

QUAL./SPEC.

	POUNDS	GALLONS	ALT. MAT'L	MATERIAL
TDRC 3	16	2.33		(62 A 30)
DEPT.	150	6.69		6304
PREV. NO.	100	4.43		6223
PARALLEL	150	6.31		6232
INPUT 103	175	5.00		6620
OUTPUT 100	175	3.13		68 A 4
MFG. LOSS 3%	50	2.60		6030
MILL Roller	2	.02		5810
RATE/HR. 200 gl	4	1/2		(1960)
BLEED	3	5/16	(909)	(903)
CAN 1/4 DT	11	1 1/2	(942)	(949)
DRUM	216	28		(1521)
FLASH PT. 100°F+				
LABEL NO RED ☒ RED ☐				
ANALY FC"				
CAUTION H				
RYLTY: YES ☐ NO ☐	85	11 1/4		(2755)
WT./GAL. 13.08	4	1/2	(952)	(959)
GRIND 2H	195	29 1/2		(151)
CLEANLINESS				
VISC. 40-44"				
#3 SH Cup 77°F				
SOLIDS				
FMLR J. J. Conley				
MFG. INSTR.				

John Lucas & Co. FORMULA RECORD 3

HOME LAB. Gibbsboro CARD NO. 8 DATE 8-25-61 REX NO. A 6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED 0214

GLOSS: Low Eggshell

COLOR: Match wet std. for A6205

PVC ____ CPVC ____ VOL. SOLIDS % ____

SURFACE: 1 Wood Exterior

2 ____

METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

OTHER ____

REDUCTION: 1 ____

2 ____

UNDERCOATING: ____

BAKING TIME & TEMP. ____

TYPE OVEN: ____

DRY TO TOUCH: 0-12 Hrs SAND: ____

HANDLE: ____ RUB: ____

TACK FREE: ____ STENCIL: ____

DRY: ____ WRAP: ____

RECOAT: 2-4 Days HARD: ____

OTHER: ____

SW TEST METHODS	
WGT. PER GAL.:	401.0
VISCOSITY:	425.9
DRYING OR BAKING:	406.35
Oil Ring	633.1
COLOR:	423.15
GLOSS:	610.15
GEN'L APPEARANCE:	628.26
Fineness:	441.0
~~STRAINING~~ Sealing:	630.11

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zinc Oxide Content ~~m~~ not exceed 0.4% by weight on total paint.

REASON FOR REVISION: Using (27 A 15) in place of (2755).

REX	A 6205	CARD NO.	8	DATE	8-25-61
NAME	House Paint Primer White				
QUAL./SPEC.					
TDRC	3	POUNDS	GALLONS	ALT. MAT'L	MATERIAL
DEPT.		2	.13		6210
PREV. NO.		150	6.69		6304
PARALLEL		100	4.43		6223
INPUT	103	150	6.31		6232
OUTPUT	100	175	5.00		6620
MFG. LOSS	3%	175	3.13		68 A 4
MILL	Roller	50	2.60		6030
RATE/HR.	200 gl.	2	.02		5810
BLEED		4	1/2		(1960)
CAN	1/4 DT	3	5/16		(903)
DRUM		11	1 1/2	(942)	(949)
FLASH PT.	100°F+	216	28		(1521)
LABEL	NO RED ☒ RED ☐				
	ANALY FC"				
	CAUTION H				
RYLTY: YES ☐ NO ☐		85	11 1/4		(27 A 15
WT./GAL.	13.01	4	1/2	(952)	(959)
GRIND	2H	215	32 3/4	*	(151)
CLEARLINESS					
VISC.	34 ± 2"cm				
#3 Dup	77°F	* Hold 5 gallon per 100			
SOLIDS		for viscosity check.			
FMLR.	S. D. Conley				
MFG. INSTR.					

0007-SWP-062936

John Lucas & Co. FORMULA RECORD

A-150

3

HOME LAB. Gibbsboro CARD NO. 7 DATE 2-7-61 REX NO. A 6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED [illegible]

GLOSS: Low Eggshell

COLOR: Match wet std. for A 6205

PVC ____ CPVC ____ VOL. SOLIDS % ____

SURFACE: 1 Wood Exterior

2 ____

METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

OTHER ____

REDUCTION: 1 ____

2 ____

UNDERCOATING: ____

BAKING TIME & TEMP. ____

TYPE OVEN: ____

DRY TO TOUCH: 8-12 H

TACK FREE: ____

DRY: ____

RECOAT: 2-4 Days

SAND: ____

OTHER: ____

SUB: ____

STENCIL: ____

HANDLE: ____

WRAP: ____

HARD: ____

SW TEST METHODS

WGT. PER GAL.:	401.0
VISCOSITY:	428.9
DRYING OR BAKING:	406.35
Oil Ring:	633.1
COLOR:	423.15
GLOSS:	610.15
GEN'L APPEARANCE:	628.26
Fineness:	441.0
~~SCREENING~~ Sealing:	630.11

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zinc Oxide content must not exceed 0.4% by weight of total paint.

REASON FOR REVISION: To show use of isodecanoate driers and to show use of label analysis.

0007-SWP-062937

MIX A 6205 CARD No. 7 DATE 2-7-61

NAME House Paint Primer White

QUAL/SPEC.

TDRC 3	POUNDS	GALLONS	ALT. MAT'L	MATERIAL
DEPT.	2	.13		6210
PREV. No.	150	6.69		6304
PARALLEL	100	4.43		6223
INPUT 103	150	6.81		6232
OUTPUT 100	175	5.00		6620
MFG. LOSS 3%	175	3.13		68 A 4
MILL Roller	50	2.60		6030
RATE/HR. 200 gal	2	.02		5810
BLEED	4	1/2		(1960)
CAN	3	5/16		(903)
DRUM	11	1 1/2	(942)	(949)
FLASH PT. 100°F+	216	28		(1521)
LABEL NO RED ☒ RED ☐				
ANALY FC				
CAUTION H				
RYLTY: YES ☐ NO ☐				
WT./GAL. 13.02	85	11 1/4		(2755)
GRIND 2H	4	1/2	(952)	(959)
CLEANLINESS	215	32 3/4		(151)
VISC. 34 ± 2"				
#3 Cup 77°F				
SOLIDS				
FIELD. L. A. Conley				
MFG. INSTR.	1			

0007-SWP-062938

John Lucas & Co. FORMULA RECORD

HOME LAB Gibbsboro CARD No. 6 DATE 8-23-60 REV NO. 3 A6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED O.K.

GLOSS: Low Eggshell

COLOR: Match Wet Std. A6205

PVC CPVC VOL. SOLIDS %

SURFACE: 1 Wood Exterior

2

METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

OTHER

REDUCTION: 1

2

UNDERCOATING:

BAKING TIME & TEMP.

TYPE OVEN:

DRY TO TOUCH: 8-12 hr

TACK FREE:

DRY:

RECOAT: 2-4 days

SAND:

RUB:

STENCIL:

HANDLE:

WRAP:

HARD:

SW TEST METHODS	
WGT. PER GAL.:	401.0
VISCOSITY:	428.9
DRYING OR BAKING:	406.35
1 Oil Ring	633.1
COLOR:	423.15
GLOSS:	610.15
GEN'L APPEARANCE:	628.25
1 Fineness:	441.0
STRAINING: Sealing:	630.11

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zinc oxide content must not exceed 0.4% by weight of total paint.

REASON FOR REVISION: To correct high viscosity by adjusting 6030

0007-SWP-062939

REF A6205 CARD No. 6 DATE 8-23-60

NAME House Paint Primer White

QUAL/SPEC.

TDRC 3	POUNDS	GALLONS	ALT. MAT'L	MATERIAL
DEPT.	2	.13		6210
PREV. No.	150	6.69		6304
PARALLEL	100	4.43		6223
INPUT 103	150	6.31		6232
OUTPUT 100	175	5.00		6620
MFG. LOSS 3%	175	3.13		68 A 4
MILL Roller	50	2.60		6030
RATE/HR. 200 gal	2	.02		5810
BLEED	4	1/2		(1960)
CAN	8	1		(902)
DRUM	11	1 1/2		(942)
FLASH PT. 100°F+	216	28		(1521)
LABEL NO RED XX RED ☐				
LABEL ANALY None				
LABEL CAUTION H				
RYLTY: YES ☐ NO ☐				
WT./GAL. 13.02	85	11 1/4		(2755)
GRIND 2H	4	1/2		(952)
CLEANLINESS	210	32		(151)
VISC. 34±2@				
on #3 cup@77°F				
SOLIDS				
FMLR. S. S. Conley				
MFG. INSTR.				

BEFORE MFG. CLEAN EQUIPMENT WITH ( )

0007-SWP-062940

FORMULA RECORD

A-132

HOME LAB. Gibbsboro CARD NO. 5 DATE 3-12-58 REX No. A-6205

NAME House Paint Primer White

CUSTOMER Speedwell Paint & Wallpaper APPROVED 3/24

GLOSS: Low Eggshell

COLOR: Match wet std. for A-6205

PVC CPVC VOL. SOLIDS %

SURFACE: 1 Wood Exterior

2

METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

OTHER

REDUCTION: 1

2

UNDERCOATING:

BAKING TIME & TEMP.

TYPE OVEN:

DRY TO TOUCH: Held Hrs.

TACK FREE: STENCIL:

DRY: HANDLE:

RECOAT: 24 Hrs. RUB:

SAND: MAR:

OTHER

SW TEST METHODS		
WGT. PER GAL.:	101.0	
VISCOSITY:	128.9	
DRYING OR BAKING:	106.3	
Oil Ring:	633.1	
COLOR:	123.15	
GLOSS:	610.15	
GEN'L APPEARANCE:	628.26	
Fineness	141.0	
Sealing:	630.11	

EXPOSURE: EXT. ☐ LIMITED EXT. ☐ INT. ☐

SPECIAL TESTS: Zinc oxide content must not exceed 0.1% by wt. of total paint.

REASON FOR REVISION: To show use of (2755) in place of (27 C ?).

0007-SWP-062941

REF. A 6205 CARD No. 5 DATE 3-12-53

NAME House Paint Primer White

QUAL/SPEC.

TDRC C	POUNDS	GALLONS	ALT. NAT'L	MATERIAL
DEPT.	150	6.69	6301	6301
PREV. No.	230	9.68		6232
PARALLEL	180	5.14		6620
OUTPUT 300	175	3.09		6805
MFG. LOSS 2%	50	2.50		6030
MILL Roller	2	.02		5870
RATE/HR. 200 gal	2	.13		6230
BLEED	8	1		(902)
CAN	4	1/2		(1960)
DRUM	11	1 1/2		(902)
FLASH PT. 100°F	216	28		(1521)
LABEL NO RED ☒ RED ☐				
ANALY None	85	11 3/4		(2755)
CAUTION HB-55	209	31 3/4		(151)
RYLTY: YES ☐ NO ☐	4	1/2		(952)
WT./GAL. 13.00				
GRIND 2H				
CLEANLINESS				
VISC. 25"-30"				
#3 Cup 77°F				
SOLIDS				
FMLR.A				
V. D. Carter				
MFG. INSTR.				

BEFORE MFG. CLEAN EQUIPMENT WITH ( )

0007-SWP-062942

0

TO MATCH Standard

APPLICATION: SURFACE Exterior Wood

NO. COATS

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12 Hrs RECOAT 2-4 Days STENCIL

HARD SAND HANDLE

TACK FREE SUB WRAP

BAKING TIME AND TEMP.

GLOSS LowEggshell FILM

SPECIAL TESTS

REX. NO. A 6205

CARD NO. 4

DATE 8-25-55

DATE	SLIP NO.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND A		
KENSINGTON C		
PAINT RESEARCH		
KENS. TECH. SERV.		
KENS. LACQUER		
NEWARK N		
OAKLAND O		
M. SENOUR M		
DETROIT D		
LOS ANGELES P		
DALLAS T		
DAYTON L		
GIBBSBORO F		
EXEC. MFG.		
CUBA H		
MONTREAL G		
BUENOS AIRES Z		
BRAZIL S		
RES ADM		

0007-SWP-062943

FORMULA RECORD C

CONTROL LAB Gibbsboro DATE 8-25-55 REV. NO. A 6205

NAME House Paint Primer White CARD NO. 4

CUSTOMER Speedwell Paint & Wallpaper

MFG. INSTR.

POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
150	6.69	6301	
230	9.68	6232	
180	5.14	6620	
175	3.09	6805	
50	2.60	6030	
2	.02	5810	
16	2.25	BI 72	
8	1.05	(902)	
4	.45	(1960)	
11	1.57	(948)	
216	27.95	(1521)	
85	11.24	(2707)	
196	29.79	(151)	
4	.57	(952)	

WT./GAL. 13.00
GRIND 2 H
OUTPUT 100
MFG. LOSS 2%
STOR. LOSS
SOLIDS
PARALLELS

VISC. 25-30" #3 Cup 77°F
VISC.
FILLED Caution Label H-2
DEPT. PKG.
MILL Roller LINING
RATE/HR. LABEL ANALYSIS None
FLASH PT. LABEL: NO RED ☒ RED ☐
ROYALTY: YES ☐ NO ☐ X ☐ W ☐

REASON FOR REVISION Using 6030 to lower gloss also dropping out an equal volume of (1521) & (2707) to lower gloss as well as to maintain vol. of formula.

FORMULATOR [signature] SUPT. [signature]

0007-SWP-062944

FORMULA RECORD C

CONTROL LAB Gibbsboro DATE 1-27-55 REQ. NO. A-6205

House Paint Primer White CARD NO. 3

	POUNDS	GALLONS	NEW MAT'L.	OLD MAT'L.
Spreadwell Paint & Wallpaper				
MFG. INSTR. Slurry 6210 in (145) for 5	4	.3	6210	
min. Add all other ingredients	350	14.7	6232	
except (403) and (5120) which must	170	4.9	6620	
be added last. Do not contaminate	230	6.9	6801	
with Zinc Oxide by use of dirty	161	21.5	(2536)*	
tanks or returned goods.	224	29	(1521)	
LT./GAL. 12.7# VISC. 20-22" on 30Cup 75° F	11	1.5	(902)	
GRIND 2H VISC.	3	.4	(403)	
OUTPUT 100 xxx Caution Label H-2	1/2	.1	(5120)	
MFG. LOSS 2% DEPT. PKG.				
STOR. LOSS MIL. Roller LINING	10	1.5	(948)	
SOLIDS R.V.E./HR. LABEL ANALYSIS FB	140	21.3	(151)	
VEH. LBS. FLASH PT. LABEL: NO RED RED				
ROYALTY: YES ☐: NO ☐: X ☐: W ☐	*	14.12	(2539)	
REASON FOR REVISION To bring Label Analysis		7.37	(145)	
up to date.				

FORMULATOR L. L. Cooley SUPT. [illegible]

0007-SWP-062945

TO MATCH Standard

APPLICATION: SURFACE Wood Exterior

NO. COATS

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12 Hrs. RECOAT 2-4 Days STENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP

GLOSS Eggshell FILM

SPECIAL TESTS

REX. NO. A-6205

CARD NO. 3

DATE 1-27-55

DATE	SLIP NO.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND A		
KENSINGTON C		
PAINT RESEARCH		
KENS. TECH. SERV.		
KENS. LACQUER		
NEWARK N		
OAKLAND O		
N. SEHOUR N		
DETROIT E		
LOS ANGELES P		
DALLAS T		
DAYTON L		
[illegible]		
EXEC. MFG.		
CUBA H		
MONTREAL G		
BUENOS AIRES		
BRAZIL		
[illegible]		
MEXICO		

0007-SWP-062946

FORMULA RECORD

[illegible] LAB Gillsboro DATE 11.2.54 REG. NO. [illegible]

[illegible] House Paint Primer White CARD NO. 2

		POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
[illegible]TOMER Speedwell Paint & Wellpa-					
[illegible] INSTR. Slurry 6210 in (145) for		4	.3	6210	
[illegible] min. Add all other ingred-		350	14.7	6232	
[illegible]ents except (403) and (5120)		170	4.9	6620	
[illegible]ich must be added last. Do		230	6.9	6801	
[illegible] contaminate with zinc oxide		161	21.5	(2536)*	
[illegible]use of dirty tanks or returned		224	29	(1521)	
[illegible]/CAL 12.76	VISC. goods.	11	1.5	(902)	
[illegible]UND 2H	VISC. 20-2on3Cup @75°F	3	.4	(403)	
OUTPUT 100	GLEBR. Caution H2	1/2	.1	(5120)	
[illegible]. LOSS 2%	DEPT. PKG.				
[illegible]DR. LOSS	MILL Roller LINING	10	1.5	(948)	
[illegible]LIDS	RATE/HR. LABEL ANALYSIS	140	21.3	(151)	
[illegible]RALLELS	FLASH FT. LABEL NO REDLX RED ☐				
	ROYALTY: YES ☐; NO ☐; X ☐; W ☐	*	14 1/8	(2539)	
[illegible]SON FOR REVISION To supply customer			7 3/8	(145)	
with product to his liking					
at request of Sales Dept.					
10.2.54 0 0					
FORMULATOR [illegible] Conley SUPT. [illegible]					

0007-SWP-062947

TO MATCH STD.

APPLICATION: SURFACE Wood Exterior NO. COATS

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12hrs COAT 2-4 days RECOAT

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP

GLOSS Eggshell FILM

SPECIAL TESTS

REF. NO. A5205

CARD NO. 2

DATE 11-2-54

DATE	SLIP NO.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND A		
KENSINGTON C		
PAINT RESEARCH		
KENS. TECH. SERV.		
KENS. LACQUER		
NEWARK N		
OAKLAND O		
M. SEMOUR M		
DETROIT D		
LOS ANGELES P		
DALLAS T		
DAYTON L		
GIBBSBORO F		
[illegible] MFG.		
CUMA H		
MONTREAL G		
BUENOS AIRES Z		
BRAZIL S		
RES. ADM.		
MEXICO		

[illegible]-SWP-062943