MD-3-A

PACKAGE TICKET

CODE RT428 LOT F2K23

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		15	2532	20
	STUMP			

TOTAL NET WT. 2523

LUMP WT. 2558 PKG. N-CODE

PROD. SUPV. DATE 6625 OPERATOR 292

N38102

PRODUCT NAME = WATCHUNG RED B

CG 32 CODE RT-428-D PKG ____

LOT F2K23 JUN 1982

EST. WT. ~~[illegible]~~* LBS. 2343*

15

NON-BLEEDING

PROCESSES APPROVED BY

RT-428-D (A) EWK 12/11/81

M.I. 901

TYPED BY JLC

MAKING NOTES _____

JOB NAME: 32RT428DPA

= PRESSING =

INSTRUCTIONS						RECORD	1ST	2ND	3RD	4TH	5TH
VAT	901					PRESSLOAD					
DATE	6/16/82					STARTED	10:00PM				
TIME	6:00PM					CAKES USED	64				
RELEASED BY	[illegible]					WATER ON	1P				
PRESS	M-1	ONLY				HRS. WASHED	2½				
NO.OF CAKES	64					M MHOS	247				
PRESS WITH AGITATION						HRS. WASHED					
WASH TO 333 M MHOS - 35-75 F WATER						M MHOS					
TEST AFTER 3 HOURS						HRS. WASHED					
LOAD ON 6 CARS						M MHOS					
1. PRESS IMMEDIATELY CODE						CAKE CONDITION					
2. INSTRUCT MAKING AREA TO ADD 10# N-588-A HALFWAY THRU PRESSING						NO CARS LOADED	5				
3. CLEAN MAGNETIC SEPARATOR AFTER PRESSING						EXPLAIN LOSSES					
CLEANED BY _____ TIME _____											
MEMBRANE PRESS-SLURRY TEMP MUST NOT EXCEED 160*F OR 15 PSI BACK PRESS AT THE INLET FEED GAUGE-WATER TEST, FILL, WASH & COMPRESS PER OP #P.0081						SAMPLED BY					
						RELEASED BY					
						SAMPLED BY					
						RELEASED BY					
SAMPLES JAR						SAMPLED BY					
DELIVER TO						RELEASED BY					

= DRYING =

DRY 20 HOURS AT 220 F

HOLD ON TRACK 30 MIN BEFORE DUMPING

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 12

LUMP WGT 2558

SAMPLES

DELIVER TO

NO CARS PULLED

SAMPLED BY

RELEASED BY [illegible]

= GRINDING =

MILL 2 HSP 1/8"RP SCREEN 3700 RPM

MAX. TEMP. 150 DEG F

INERT MILL WITH CO2 WHEN GRINDING

PER O.P. # O.F. 0043

SCREEN RPM

MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 2 ENV.

DELIVER TO CTL

DATE MIXED 6-24-82

SAMPLED BY 389

RELEASED BY

DUP050047264

RT-428
F2K23

23
51
348

0.00 *

2.34 +
0.14 -
2.43 +
0.14 -
2.40 +
0.14 -
2.31 +
0.14 -
2.23 +
0.14 -
2.27 +
0.14 -
2.25 +
0.14 -
2.44 +
0.14 -
2.52 +
0.14 -
2.41 +
0.14 -
2.36 +
0.14 -
1.30 +
0.14 -
25.58 *

(12)

DUP050047265