

(CUTOUT)

KBSm
~~DEM~~
PBM

Conoco Chemicals
Continental Oil Company
P.O. Box 91, New Highway 25
Aberdeen, Mississippi 39730

July 5, 1978

United States Environmental Protection Agency
Suite 300
1421 Peachtree Street
Atlanta, Georgia 30309

Attention: Mr. Thommie A. Gibbs, Chief
Air Engineering Branch

Dear Sir:

WE DO NOT ALTER DATA.
WE HAVE PROVEN MANY TIMES THAT
WHEN OPERATING CONDITIONS ARE STRICTLY
FOLLOWED AND WHEN ALL MECHANICAL
EQUIPMENT IS IN PROPER OPERATING
CONDITION THAT SLURRY LEVELS ARE
300-350 ppm. WE HAVE ALSO SHOWN
WHEN EITHER OF THE ABOVE
IS NOT TRUE THEN SLURRY LEVELS CAN BE
VERY, VERY HIGH. WE SHOULD BE ABLE TO

This letter is written to describe our current situation relative to PERMANENTLY
compliance with the National Emission Standards for Hazardous Air Pol- 400 ppm is
lutants, Standard for Vinyl Chloride [40 CFR, Chapter 1, Subchapter C, A CONTROL.
Part 61, pages 46560 - 46573].

TEST, AS WE ALWAYS HAVE IN THE
PAST.

Region IV of the Environmental Protection Agency granted our plant a
waiver on March 30, 1977 (Mr. Jack E. Ravan to Mr. G. G. Draper, letter
dated March 30, 1977). The letter listed the timetables the Plant was to
meet to achieve compliance with the various parts of the Emission Standard.
Described below are each of the areas indicated within Mr. Raven's letter
and our current position relative to compliance for each area.

I. 61.64 [a] (1) - Reactor Exhaust Gases

All reactors within the plant meet the compliance requirement. Periodic
reactor vents, required for control, are not emitted to the atmosphere.
Instead, these vents are routed to monomer holding containers. The
subsequent venting from the holding containers is routed through a
refrigeration system and is then incinerated with the final vent to
atmosphere being less than 10 ppm, as is required.

II. 61.64 [a] (2) - Reactor Opening Loss

Compliance is being achieved by use of specific operating conditions
on the reactor vessels. Our plant strips the PVC slurry within the
reactor vessels. The vessels are not opened until a slurry concen-
tration level of less than 400 ppm is achieved.

Conditions employed at the end of the reactor stripping operation
result in an extended steam purge of the vapor space above the slurry.
Calculations show the VCM concentration of this vapor space to be suf-
ficiently reduced to meet the reactor opening loss compliance require-
ment.

Gary - Doug - I hope you have altered our data in
some way to get this average value below 400 ppm.
Keep these guys away from the lab records.
SAL 000108577
PBM