

MD-3-A 16

PACKAGE TICKET

CODE

RT796

LOT

K2H62

PQ

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

21

2730

54

STUMP

TOTAL NET WT.

2730

LUMP WT.

2810

PKG. N-CODE

PROD. SUPP

DATE

OPERATOR

DAB

10/19

292

C

1.49 +
1.21 +
1.41 +
1.33 +
1.40 +
1.51 +
0.61 +
1.27 +
1.36 +
1.38 +
1.37 +
1.35 +
1.10 +
1.36 +
1.18 +
1.21 +
1.39 +
1.46 +
1.33 +
1.26 +
1.32 +

021

27.30 ±

PRODUCT NAME = MONASTRAL RED B

DATE PRINTED: 3/17/82

SEP 29 1982

RT-796-D

PKG

PROCESSES

APPROVED BY

RT-796-D

(L)

BBK 11/13/81

TYPED BY: JMH

K2H62

26
TOTES

(DATE)

(LOT)

TOTAL EST. WT. ~~2670~~ LBS.

NOTES: (X) PROCESS IS FOR, PANLOAD

N- ~~7104~~ -A

LOT ~~D146~~

2569

5 bts

JOB NAME: 16RT796DPX

DRUMS

INSTRUCTIONS

= PRESSING =

RECORD

**** DO NOT PRESS ****

1st STARTED 10/1/81
2nd STARTED 7/1/81
3RD 10/25/81

NO CARS 3/4 APP

= DRYING =

DRY 20 HOURS AT 220* F

LUMP: - OK - WET - SALTS - CONTAMINATD
DRYER SECTIONS USED:

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY A.K.

NO DRUMS 18
LUMP WGT 2660

= GRINDING =

MILL #1 HSP 0.066 RP SCREEN 3480 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH 150 # N-947-B
INERT MILL WITH CO2 WHEN GRINDING
PER OP #0043.

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE AFTER MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED 10/1/82

SAMPLED BY #29
RELEASED BY

RT-796

K2H62 0.00 *

62
51
225

0.00 *

1.87 +
0.14 -/
1.70 +
0.14 -/
1.83 +
0.14 -/
1.54 +
0.14 -/
1.32 +
0.14 -/
7.56 *

17.81 +
1.71 +
0.14 -/
1.85 +
0.14 -/
1.89 +
0.14 -/
1.82 +
0.14 -/
1.66 +
0.14 +
0.70 +
0.14 -/
26.60 *

0.00 *

62
51
85

1.86 +
0.14 -/
1.82 +
0.14 -/
1.75 +
0.14 -/
1.68 +
0.14 -/
1.78 +
0.14 -/
1.67 +
0.14 -/
0.67 +
0.14 -/
10.25 *
7.56

1781

S.V. ALM #1,2 181,282 767 C.V.

DATE PRINTED: 9/28/82

CG 16 CODE RT-233-D PKG

PROCESSES

APPROVED BY:

OCT/15/1982

K2K54

1749

() RT-233-D (B)

BBK 11/10/81

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7

TIME 27A

USE N-7127-A

LOT

D480

1786

LBS,

16

DRUMS

LOT

LBS,

DRUMS

PREPARATION NOTES:

EQUIP MENT	NAME: 'MONASTRAL' RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION		12	7-D	6

ALM

2

- 2 PLUG ALM #1 OUTLET & RUN IN 400# WATER
3 START AGITATOR AT HIGH SPEED & DUMP & RINSE
WITH MINIMUM WATER

DRUMS

LOT

%

17

480

27.9

667

7127-A

7127-A

186

XXXXX

NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY

400# 100% N-7127-A

- 4 ADJ TO 50" (500G) AT HIGH SPEED & STIR 5
MIN TO A SMOOTH SLURRY

- 5 RECORD: PH 4.2 (4.7-5.0) IF BELOW 4.7,

- ADJ TO PH 4.7-5.0 BY ADDING IN SMALL

- AMOUNTS N-7-D FROM S1. RECORD: PH 4.7

- NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD

- 6 WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN

- 7 WEIGH USING POSTAL SCALE, SIFT IN & STIR
10 MIN.

2

399-A

2

947-B

2

2

SV

3

- 8 PUMP ALM WITHOUT AGITATION THRU 20 MESH
VIBRATING SCREEN INTO V-267

- 9 REPEAT S2 THRU 8 FOR 4 ADDITIONAL SET-UPS

SET UP

DRUMS

LOT

%

#2

37

480

27.9

1434

7127-A

7127-A

400

XXXXX

RECORD PH 3.9

"AS IS" 4.7

ADJUSTED

4

399-A

4

947-B

4

4

SET UP

DRUMS

LOT

%

#3

37

480

27.9

1434

7127-A

7127-A

400

XXXXX

RECORD PH 3.9

"AS IS" 4.7

ADJUSTED

4

399-A

4

947-B

4

4

DUP050103230

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RT-233-D (B)	USE LBS	N-CODE	ACCT LBS
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SV 3 CONT.	SET UP #4	DRUMS <u>3+</u>	LOT <u>480</u>	<u>27.9</u>	<u>1434</u>	7127-A	400
	RECORD PH <u>4.0</u>	"AS IS"	<u>4.7</u>	ADJUSTED		7127-A	XXXXX

4	399-A	4
4	947-B	4

SET UP #5	DRUMS <u>3+</u>	LOT <u>480</u>	<u>27.9</u>	<u>1434</u>	7127-A	400
RECORD PH <u>4.2</u>	"AS IS"	<u>4.7</u>	ADJUSTED		7127-A	XXXXX

4	399-A	4
4	947-B	4

110 WASH IN ALM & PUMP IN
 111 DRAIN LINES INTO DRUM & POUR IN
 112 STIR 10 MIN & RECORD: PH 5.1 (4.5-5.2)
 113 STOP AGITATOR

START <u>7. AM</u>	FIN <u>1.30 PM</u>	OPTR <u>58</u>
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