

Hanson Industries Inc RISK MANAGEMENT MANUAL	Part 1	Section 2	Page 1
	Effective Date Jan. 1, 1985		Replaces New

Foreword

Corporate Risk Management Policy Statement

Insurance

Hanson's Corporate Risk Management Department is responsible for ensuring that insurance coverage is provided against all economically insurable risks which might result in:

- Substantial loss of assets;
- Loss of corporate earnings due to business interruption arising out of the physical damage to assets;
- Losses due to liabilities imposed by courts or statutes arising out of our alleged negligence.

In the discharge of this responsibility, operating companies must advise Hanson's Corporate Risk Management Department of all locally purchased property and casualty insurance and self insurance programs. It is important to report these programs so that Hanson can coordinate and integrate them into the company wide risk management program. Hanson's Corporate Risk Management Department must also be advised of all exposure to risk which our operating companies feel is not being adequately protected.

Safety and Loss Prevention

It is Hanson's policy to operate our companies safely and to protect our assets. Our insurance carriers or designated outside loss prevention consultants will perform periodic safety and property loss prevention inspections. All recommendations should be considered and appropriate action taken. Unless there are extenuating circumstances, all recommendations not requiring capital expenditures should be complied with as soon as possible. Recommendations which require capital expenditures should be discussed with Hanson's Director of Risk Management.

Claim Reporting

Casualty

All casualty claims must be reported to the designated claims handling agent as soon as possible. If there is a question to whom a claim should be reported contact Hanson's Director of Risk Management.

Hanson's Director of Risk Management should be made aware of all accidents involving the death or serious injury to an employee or third party and any liability claim reserved in excess of \$50,000.

EXHIBIT # 4

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Property

Damage to Hanson property in excess of \$1,000 must be reported to Hanson's Director of Risk Management. When the loss appears to be in excess of \$10,000, Hanson's Director of Risk Management should be advised as soon as possible.


John G. Raos
Vice President & Chief
Financial Officer

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 GENERAL PRODUCTS AGREEMENTS
 POLICY YEAR 1980
 EXHIBIT #6

PAGE 1

DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
PROCTOR & KEMMERTZ	2	260,000	1	5,000	3	265,000
DURKEE INDUSTRIAL	0	0	10	4,200	10	4,200
DURKEE PAPER	0	0	300	36,650	300	36,650
ALLIED PAPER	1	100,000	0	0	1	100,000
SON METALS	0	0	0	0	0	0
ORGANICS	0	0	0	0	0	0
SMITH CORONA	1	20,000	0	0	1	20,000
BOH FIBRENTS	0	0	5	50,764	5	50,764
GRAND ROLL	4	1,041,943	234	670,448	240	1,712,416
HYBRIDE	0	0	31	14,346	31	14,346
LEI	3	210,000	51	411,757	54	621,757
O. AYER	0	0	3	5,420	3	5,420
CARRISBROOK	0	0	0	0	0	0
EMILCOTT JOHNSON	0	0	41	71,859	41	71,859
TOTALS	11	1,431,648	478	1,270,702	609	2,702,450

WINSON INDUSTRIES, ETC.,
 AMERICAN EXCESS INSURANCE ASSOCIATION
 GENERAL/PRODUCTS AGGREGATES

EXHIBIT 46

POLICY YEAR 1981

DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
PROCTOR & SCHWARTZ	0	0	1	169,387	1	169,387
DURKEE INDUSTRIAL	0	0	2	1,195	2	1,195
DURKEE FAYBLE	0	0	300	51,006	300	51,006
ALLIED PAPER	1	60,000	0	0	1	60,000
SCH METALS	0	0	0	0	0	0
ORGANICS	0	0	1	40	1	40
SHITH CORONA	0	0	1	1,250	1	1,250
SCH PIGMENTS	0	0	1	6,545	1	6,545
GROUND ROLNO	17	195,010	254	607,313	271	800,323
HYGRADE	1	20,000	35	9,804	36	29,804
USI	7	1,574,120	40	158,765	47	1,732,885
O. AMES	0	0	6	6,341	6	6,341
CARLSBERG	0	0	1	1,075	1	1,075
BRIDGOTT JOHNSON	0	0	25	30,000	25	30,000
TOTALS	26	1,847,830	667	1,042,804	693	2,890,634

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 GENERAL PRODUCTS AGREEMENTS
 EXHIBIT No

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POLICY YEAR 1982

DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
PROCTOR & SCHWARTZ	1	500,000	3	44,000	4	544,000
DURKEE INDUSTRIAL	3	101,000	4	1,378	7	102,378
DURKEE FAYLES	0	0	309	63,420	309	63,420
* ALLIED PAPER	0	0	0	0	0	0
SON METALS	0	0	0	0	0	0
ORGANICS	1	49,000	0	0	1	49,000
SMITH CORONA	0	0	1	1,852	1	1,852
SON FUGENTS	1	75,000	0	0	1	75,000
BRUNO ROLLO	17	333,425	278	43,323	295	376,748
HYGRADE	3	11,500	20	24,450	23	35,950
LEI	9	471,400	30	275,043	39	746,443
O. AVES *	3	112,500	3	5,126	6	117,626
CARISBROOK	0	0	3	3,321	3	3,321
ENJICOTT JENSEN	1	2,500	22	22,488	23	24,988
TOTALS	39	1,855,325	644	484,641	703	2,339,966

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 GENERAL PRODUCTS AGGREGATES
 EXHIBIT #4

POLICY YEAR 1983	DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
	PROCTOR & SCHWARTZ	4	775,000	1	25,000	5	800,000
	DURKEE INDUSTRIAL	2	115,000	7	101,107	9	216,107
	DURKEE FANCLUS	0	0	300	135,153	300	135,153
	ALLIED PAPER	0	0	0	0	0	0
	SCH METALS	0	0	0	0	0	0
	ORGANICS	0	0	0	0	0	0
	SMITH CORONA	0	0	0	0	0	0
	SCH FIBRENTS	0	0	1	2,000	1	2,000
	BRUNO ROLLO	11	321,777	271	119,177	282	440,954
	HUGBOE	8	75,150	28	26,113	36	101,263
	USI	10	346,100	18	26,124	28	372,224
	O. AWES	1	12,000	1	0	2	12,000
	CARIBROOK	5	134,300	2	3,915	7	138,215
	EDMUND JENSEN	2	9,857	19	47,834	21	57,691
	TOTALS	43	1,739,214	643	484,133	681	2,223,347

HYSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 GENERAL/PRODUCT AGGREGATES
 EXHIBIT B4

POLICY YEAR 1984

DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	\$ TOTAL	\$ TOTAL
PROCTOR & SCHWARTZ	1	250,000	2	6,000	3	254,000
DURKEE INDUSTRIAL	1	42,500	10	378,485	11	419,185
DURKEE PAPER	0	0	300	89,915	300	89,915
ALLIED PAPER	0	0	0	0	0	0
SON METALS	0	0	0	0	0	0
ORGANICE	0	0	0	0	0	0
BNITH CORP	0	0	0	0	0	0
SON FLETCHERS	1	10,000	0	0	1	10,000
GRAND ROUND	7	671,191	7	407,783	721	1,078,974
HYDRONE	4	4,300	30	14,400	34	20,700
LEI	11	418,510	19	15,351	26	433,861
O. AYES	1	2,000	1	1,500	2	3,500
CARIBROCK	1	5,000	1	0	2	5,000
ENHICOTT JOHNSON	4	61,785	7	3,725	11	65,511
TOTALS	24	1,447,255	346	916,950	1,111	2,364,205

POLICY TERM FROM 7/1/78 TO 11/22/85

DIVISION	# OPEN	\$ OPEN	% CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
PROCTOR & SCHWARTZ	1	250,000	0	0	1	250,000
CORFEE INDUSTRIAL	2	1,500	8	34,743	10	36,243
QUIGGE PAPERS	0	0	0	0	0	0
ALLIED PAPER	0	0	0	0	0	0
SCH METALS	0	0	0	0	0	0
ORGANICS	0	0	0	0	0	0
SMITH CORONA	0	0	0	0	0	0
SCH PIGMENTS	0	0	0	0	0	0
GROUND ROLNO	3	46,550	183	80,487	184	127,037
HIGRADE	4	10,400	8	3,359	12	13,759
LEB*	8	78,300	15	5,793	23	84,093
O. AMES	0	0	0	0	0	0
CARLISBROOK	0	0	0	0	0	0
ENDICOTT JOHNSON	9	34,440	3	5,178	12	39,618
TOTALS	27	421,410	187	129,519	214	550,929

POLICY TERM FROM 6/1/85 TO 10/1/86

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 AUTOMOBILE LIABILITY AGGREGATES
 EXHIBIT #6

POLICY YEAR 1980	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
DIVISION						
SCM CORPORATION	0	0	126	173,000	126	173,000
GRAND ROAD	0	0	15	11,176	15	11,176
HYBRIDE	0	0	12	80,511	12	80,511
LSI	0	0	132	103,000	132	103,000
O. ANES	0	0	0	0	0	0
CARRISBROOK	0	0	17	6,100	17	6,100
ENDICOTT JOHNSON	0	0	18	67,600	18	67,600
HANSON CORPORATE	0	0	0	0	0	0
TOTALS	0	0	320	471,479	320	471,479

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 AUTOMOBILE LIABILITY AGREEMENTS
 POLICY YEAR 1981
 EXHIBIT 16

DIVISION	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
SDI CORPORATION	1	18,667	272	\$32,498	273	\$51,165
GROUND ROLLO	0	0	5	2,317	5	2,317
HYDRAE	0	0	16	13,462	16	13,462
USI	0	0	163	241,437	163	241,437
O. AYRES	0	0	1	5	1	5
CARRISBROOK	0	0	8	10,596	8	10,596
EDMUNDT JOHNSON	0	0	9	2,597	9	2,597
HANSON CORPORATE	0	0	0	0	0	0
TOTALS	1	18,667	474	\$62,904	475	\$81,571

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 AUTOMOBILE LIABILITY AGREEMENTS
 EXHIBIT #4

POLICY YEAR 1982	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
DIVISION						
SEA CORPORATION	1	20,913	209	162,659	210	173,572
GRAND ROAD	0	0	9	12,856	9	12,856
HYBRIDE	0	0	17	13,325	17	13,325
LSI	0	0	135	242,272	135	242,272
O. APES	0	0	4	963	4	963
CARRISBROOK	0	0	16	8,124	16	8,124
BRIDGOTT JOHNSON	0	0	9	2,544	9	2,544
HANSON CORPORATE	0	0	1	939	1	939
TOTALS	1	20,913	422	433,696	423	454,607

HANSON INDUSTRIES, ETAL.
 AMERICAN EXCESS INSURANCE ASSOCIATION
 AUTOMOBILE LIABILITY AGGREGATES
 EXHIBIT #6

POLICY YEAR 1983	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
DIVISION						
SCM CORPORATION	1	9,130	220	224,476	221	233,796
GRUND ROLD	0	0	14	17,165	14	17,165
HYGRADE	4	18,500	15	10,533	19	29,033
LEI	2	13,666	135	132,815	137	146,481
O. AMES	1	600	1	903	2	1,503
CARRISBROOK	0	0	1	1,130	1	1,130
BRIDGOTT JOHNSON	0	0	11	17,148	11	17,148
HANSON CORPORATE	0	0	0	0	0	0
TOTALS	8	42,296	377	414,563	385	456,859

HAISON INDUSTRIES-ETAL.
AMERICAN EXCESS INSURANCE ASSOCIATION
AUTOMOBILE LIABILITY AGGREGATES
EXHIBIT #6

POLICY YEAR 1984		# OPEN		\$ OPEN		# CLOSED		\$ CLOSED		# TOTAL		\$ TOTAL	
DIVISION													
SEN CORPORATION		3		57,375		230		1,65,594		233		222,969	
GRAND ROUND		0		0		14		17,185		14		17,185	
HYGRADE		0		0		11		32,534		11		32,534	
LNU		12		343,092		135		132,818		147		475,910	
O. ANES		0		0		1		554		1		554	
CARRISBROOK		0		0		18		4,535		18		4,535	
EDUCOTT JOHNSON		0		0		11		6,174		11		6,174	
HAISON CORPORATE		1		4,100		1		249		2		4,349	
TOTALS		16		424,567		421		361,462		437		786,029	

POLICY TERM FROM 7/1/74 TO 11/22/85

HANSON INDUSTRIES, EIAL.
AMERICAN EXCESS INSURANCE ASSOCIATION
AUTOMOBILE LIABILITY AGGREGATES
EXHIBIT #6

POLICY YEAR 1985	# OPEN	\$ OPEN	# CLOSED	\$ CLOSED	# TOTAL	\$ TOTAL
DIVISION	7	?	7	?	?	?
SON CORPORATION	0	0	15	1,996	240	1,996
GRAND ROLLO	3	3,691	0	0	3	3,691
HYUNDAI	50	171,076	122	112,635	160	283,731
USA	0	0	1	175	1	175
O. APES	1	19,500	4	1,375	5	20,875
CARRISBROOK	1	250	8	2,313	9	2,563
ENGLICOTT JOHNSON	0	0	1	364	1	364
HANSON CORPORATE	63	196,437	151	110,656	439	213,275
TOTALS						

* POLICY TERM FROM 4/1/85 TO 10/1/84

HANSON INDUSTRIES, ETAL.

10/1/86 TO 10/1/87 LURELLA REMOVA

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AMERICAN EXCESS INSURANCE ASSOCIATION

EXHIBIT #6

OPERATION	D/A	LOCATION	AMOUNT	
PIGMENTS	84/26/82	BALTIMORE, MD.	\$250,000	SEVERAL AUTO ACCIDENTS OCCURRED ON THE FRANCHIS SCOTT KEY BRIDGE AS THE RESULT OF THE RELEASE OF A DENSE CLOUD OF TITANIUM DIOXIDE FROM PLANT.
ALLIED PAPER	07/09/82	NEW JERSEY	\$ 15,000	ENVIRONMENTAL CONTAMINATION. PHASE ONE - SURFACE CLEAN UP - IS COMPLETE. PHASE TWO - REMEDIAL INVESTIGATION/IMPACT STUDY - IS UNDERWAY. THE RESULTS OF THIS STUDY WILL DETERMINE ANY THIRD PHASE (SUB-SURFACE) CLEANUP.
PIGMENTS	1983	FIELDS BROOK, OH	UNKNOWN	USEPA CLAIMS THAT FIELDS BROOK CONTAMINATION MUST BE CLEANED UP ADEQUATE TO SUPERFUND.
PIGMENTS	03/19/84	BALTIMORE, MD.	\$250,000	SEVERAL AUTO ACCIDENTS OCCURRED ON THE FRANCHIS SCOTT KEY BRIDGE AS THE RESULT OF THE RELEASE OF A DENSE CLOUD OF TITANIUM DIOXIDE FROM PLANT.
PIGMENTS	1985	BALTIMORE, MD.	UNKNOWN	ACTION FOR EIGHT YEARS OF AIR EMISSIONS VIOLATIONS. CLEAN AIR CITIZENS GROUP HAS ALSO INTERVENED.
HYDRAE	VARIOUS	TACOMA TAP FILTS	UNKNOWN	EPA SUPERFUND SITE, INVOLVING HYDRAE AND OTHERS. HYDRAE HAS AGREED TO DO REMEDIAL INVESTIGATION AND FEASIBILITY STUDY.
SMITH-CORONA	VARIOUS	EROTON LAGOONS	UNKNOWN	NEW YORK DEC. PARTIAL. NO ASSOCIATIONS ARE CONTINUING.
SMITH-CORONA	VARIOUS	OSBEGO, NY	UNKNOWN	SMITH IS WORKING ON MAIN SITE AND SATELLITE LOCATIONS. EPA ESTIMATES SM AT 2.2% OF WASTE MATERIAL.

HANSON INDUSTRIES, ETAL.
 PRODUCTS/GENERAL LIABILITY
 LOSSES IN EXCESS OF \$100,000.000.
 EXHIBIT #7

OPERATION ANGLSON	D/A 10/06/81	CLAIMANT EL PASO EXPLD.	SI/PO PO	STATUS Q	AMOUNT 17245.000	DESCRIPTION RESERVATION INHERED SUPPLIED CASH RESERVATION RELIED UNLESS AT THE REQUEST OF EL PASO. VALUE WAS TOLD SEVERAL MIXED YARDS FROM SITE, AND HANSON TESTED, WORKED PERFECTLY.
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HANSEN INDUSTRIES, ETC.,
10/1/86 TO 10/1/87 UMBRELLA RENEWAL
AMERICAN EXCESS INSURANCE ASSOCIATION
EXHIBIT #8

COMPANY	LINE	SERVICE CONTRACTOR	INITIAL DATE OF CONTRACT
G. WES CO.	CEL AUTO	CRAUFORD & CO.	02/01/82
CARIBROCK	CEL AUTO	CRAUFORD & CO.	10/24/80
ENDICOTT JOHNSON	CEL AUTO	CRAUFORD & CO.	CEL - 10/01/85 AUTO - 01/01/82
U. S. INDUSTRIES	CEL AUTO	CONSTITUTION STATE (TRAVELERS)	10/01/85
SCH	CEL AUTO	ESIS, INC.	AUTO - 01/01/85 CEL - 01/01/85 SINCE 01/01/85
HIGGINS HOUS	CEL AUTO	CRAUFORD & CO.	11/01/79

IT IS ANTICIPATED THAT ALL CLAIM SERVICE WILL BE PROVIDED BY A SINGLE SERVICE CONTRACTOR AS OF 10/01/86.

WATSON INDUSTRIES, ETAL.
10/1/86 TO 10/1/87 UMBRELLA INSURANCE
AMERICAN EXCESS INSURANCE ASSOCIATION
EXHIBIT 89

NEARLY ALL PROCTOR & SCHWARTZ PRODUCT CLAIMS INVOLVE GARRETT MACHINES, PROCTOR & SCHWARTZ
DISCONTINUED MANUFACTURING THESE MACHINES SEVERAL YEARS AGO.

GROUND ROAD HAS INSTITUTED A STRONG ANTI-DRINK DRIVING PROGRAM AT ALL OF ITS
RESTAURANTS. THIS PROGRAM NOT ONLY INSTRUCTS EMPLOYEES HOW TO SPOT AND HANDLE
POTENTIAL PROBLEMS, BUT ENCOURAGES THEIR "DESIGNATED DRIVERS" CONCEPT. A "DESIGNATED
DRIVER" PROMISES NOT TO DRINK ANY ALCOHOL, AND IN RETURN RECEIVES FREE NON-ALCOHOLIC
BEVERAGES. IN ADDITION, GROUND ROAD HAS BEEN PROMOTING ITS IMAGE AS A "FAMILY"
RESTAURANT AND RE-DESIGNING ITS FACILITIES TO MAKE THEM SAFER FOR CUSTOMERS.

SCHWARTZ HAS BEEN ISSUED A POLICY FOR THE REPLACEMENT OF THE MAIN COIL AT THE BATHHOUSE
FACILITY. THIS COIL IS NOW REPLACED ONCE EVERY 12 MONTHS, AS OPPOSED TO THE MANUFACTURER'S
RECOMMENDED 18 MONTH REPLACEMENT SCHEDULE. THE COST OF EACH COIL IS SOME \$80,000. N.E.
SCHWARTZ HAS BEEN SUCCESSFUL IN ENGINEERING OUT THE EXPLOSION.

Jan 5

CLEARING

PRODUCT LIABILITY LOSSES

YEAR	#/OPEN	\$/OPEN	#/CLOSED	\$/CLOSED	#/TOTAL	\$/TOTAL
4/80-4/81	3	575,000	7	116,975	10	691,975
4/81-4/82	3	435,000	10	77,832	13	512,832
4/82-4/83	5	572,500	4	0	9	572,500
4/83-4/84	6	665,000	4	726	10	665,726
4/84-4/85	5	607,500	2	723	7	608,223
4/85						
TO	2	6,500	0	0	2	6,500
10/86						

GENERAL LIABILITY CLAIMS

YEAR	#/OPEN	\$/OPEN	#/CLOSED	\$/CLOSED	#/TOTAL	\$/TOTAL
4/80-4/81	0	0	0	0	0	0
4/81-4/82	1	37,500	0	0	1	37,500
4/82-4/83	0	0	0	0	0	0
4/83-4/84	0	0	0	0	0	0
4/84-4/85	0	0	0	0	0	0
4/85						
TO	0	0	0	0	0	0
10/86						

-BREAK-

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SEPTEMBER 9, 1986
ATTN: PETER D. BOVE
RE: HANSON INDUSTRIES

PLEASE PROVIDE THE FOLLOWING INFORMATION:

1. THE STATUS OF THE 1ST 25MIL UNDERLYING.
2. IS DEFENSE INCLUDED OR EXCLUDED IN THE LIMITS?
3. IN REGARD TO MW MFG. ADHESIVES ARE MENTIONED, IS IT USED FOR ANYTHING OTHER THAN THE MANUFACTURE OF WINDOWS?

PLEASE FORWARD THIS INFO AS SOON AS POSSIBLE.

REGARDS
ALBERTHA GARRETT, AEIA, NEW YORK CITY

5100018677
MMMM

MMMM

BATCH MESSAGE NUMBER 9838955C
ACCEPTED 1 MESSAGE

EASYLINK

GLD055358
0049-GLD-000055358

AMERICAN EXCESS INSURANCE ASSOCIATION

LIMIT OF LIABILITY AMENDMENT

It is agreed that the dollar amounts in Item 2 of the Declarations
(COMPANY's Limit of Liability under this POLICY in the aggregate for all
covered OCCURRENCES,) is amended to:

\$ 75,000,000 part of \$ 75,000,000 .

This endorsement forms a part of the POLICY to which attached, effective on
the inception date of the POLICY unless otherwise stated herein.

(The information below is required only
when this endorsement is issued subsequent
to preparation of the POLICY.)

Endorsement effective 10/1/86 Policy No. HN000002886

Endorsement No. 3

NAME INSURED HANSON INDUSTRIES

Countersigned by:


(Authorized Representative)

AEIA-21

GLD055359
0049-GLD-000055359

AMERICAN EXCESS INSURANCE ASSOCIATION

AMENDMENT TO ENDORSEMENT #1
"LIABILITY OF INSURERS ENDORSEMENT"

It is agreed that Endorsement #1, "Liability of Insurers Endorsement" is amended as follows:

LIABILITY OF INSURERS ENDORSEMENT

Endorsement Number 1. Effective Date of Endorsement 10/1/86

Attached to and forming part of POLICY Number HN000002886

NAMED INSURED HANSON INDUSTRIES

It is hereby understood and agreed between the NAMED INSURED and the insurance companies listed below, which are the members of American Excess Insurance Association (referred to in the POLICY as "the COMPANY"), as follows:

- (1) the insurance afforded by this POLICY is provided by the several separate insurance companies listed below, (hereafter the "insurance companies") and not by the American Excess Insurance Association which is not an insurance company;
- (2) the liability of the insurance companies shall be several and not joint. The liability of each insurance company shall be separate and apart from the liabilities of all other insurance companies and in no event shall any insurance company participate in the liability of any other insurance company;

- (3) the maximum liability of all the insurance companies shall be the total of the percentage participations of such insurance companies as listed below, which total of percentage participations is 100 % of \$ 75,000,000;
- (4) each insurance company shall only be liable under the POLICY for the percentage, set opposite its name below, of any ULTIMATE NET LOSS; provided that:
- (A) in the event that the total of the percentage participations of the insurance companies listed below is less than 100% of \$ 75,000,000, then, in respect to any ULTIMATE NET LOSS, irrespective of the amount thereof, the INSURED shall have no right of recovery under this POLICY for the uninsured percentage of such ULTIMATE NET LOSS, which uninsured percentage is the percentage by which such total of the percentage participations is less than 100%;
- (B) in no event shall any insurance company pay more than the percentage set opposite its name of the amount stated in Item 2 of the Declarations as the COMPANY'S Limit of Liability;
- (C) in the event that any insurance company for any reason whatsoever, including but not limited to the insolvency or financial impairment of such Insurance company, is unable or refuses to indemnify any INSURED in respect of the percentage of any ULTIMATE NET LOSS for which such insurance company is

AMERICAN EXCESS INSURANCE ASSOCIATION

ACQUIRED, FORMED OR MERGED ENTITY
-ADDITIONAL INSURED ENDORSEMENT

It is agreed that:

- (1) prior notice of the acquisition, formation or merger of the entity(ies) listed below (which do not meet the criteria for automatic inclusion as an INSURED set forth in paragraph (6) of Definition (j) of the POLICY), by or with an INSURED under the POLICY, having been given to the COMPANY; and
- (2) The additional premium, stated below, which was required by the COMPANY having been paid to the COMPANY; in accordance with paragraph (6) of Definition (j) of the POLICY, as of Effective Date of the Endorsement,

such entity(ies) shall be INSURED(S) under the POLICY and it is further understood and agreed that, with respect to any OCCURRENCE giving rise to liability of the entity(ies) listed below, the RETROACTIVE DATE shall be 04/01, 19 87.

Entity(ies):

1. KAISER CEMENT CORPORATION
- 2.
- 3.
- 4.

Additional Premium: \$ 175,350

-2-

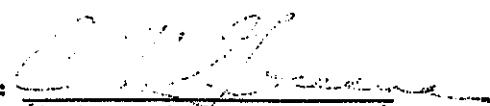
This endorsement forms a part of the POLICY to which attached, effective on the inception date of the POLICY unless otherwise stated herein.

(The information below is required only when this endorsement is issued subsequent to preparation of the POLICY.)

Endorsement effective 04/01/87 Policy No. HN000002886

Endorsement No. 3

NAMED INSURED HANSON INDUSTRIES

Countersigned by: 

(Authorized Representative)

AEIA-8

GLD055363
0049-GLD-000055363

AMERICAN EXCESS INSURANCE ASSOCIATION

IT IS AGREED THAT SCHEDULE A. CONTAINED IN THE POLICY IS AMENDED TO INCLUDE:

MARFLEET REFINING COMPANY LIMITED
AS RESPECTS TO OPERATIONS IN THE
UNITED STATES AND CANADA.

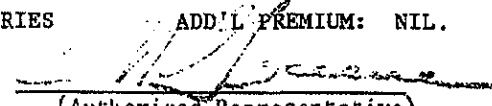
This endorsement forms a part of the POLICY to which attached, effective on the inception date of the POLICY unless otherwise stated herein.

(The information below is required only
when this endorsement is issued subsequent
to preparation of the POLICY.)

Endorsement effective 10/01/86 Policy No. HN000002886

Endorsement No. 5

NAME INSURED HANSON INDUSTRIES ADD'L PREMIUM: NIL.

Countersigned by: 
(Authorized Representative)

ATA-SP-1

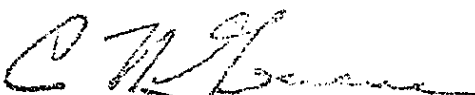
GLD055364
0049-GLD-000055364

liable, no other insurance company or companies shall be
liable for such percentage and the INSURED shall have right
of recovery of such percentage only from the insurance
company which is so unable or so refuses.

INSURANCE COMPANIES	PERCENTAGE PARTICIPATION
THE AETNA CASUALTY AND SURETY COMPANY	22.92%
FEDERAL INSURANCE COMPANY	12.13%
GENERAL ACCIDENT INSURANCE COMPANY OF AMERICA	1.72%
THE HOME INSURANCE COMPANY	1.33%
INSURANCE COMPANY OF NORTH AMERICA	19.19%
NORTH AMERICAN COMPANY FOR PROPERTY AND CASUALTY INSURANCE	1.94%
THE TRAVELERS INDEMNITY COMPANY	19.19%
UNITED STATES FIRE INSURANCE COMPANY	10.79%
ZURICH INSURANCE COMPANY, U.S. BRANCH	10.79%

ENDORSEMENT NO. 4

ADDITIONAL PREMIUM \$424,600


Signature of Authorized Representative

AEIA-22