

BUCKINGHAM, DOOLITTLE & BURROUGHS

A LEGAL PROFESSIONAL ASSOCIATION

50 S. Main Street PO Box 1500 Akron, OH 44309-1500
Telephone 216/376-5300 800/686-2825 Telecopier 216/258-6559

PLAINTIFF'S
EXHIBIT
GTR-24

August 5, 1993

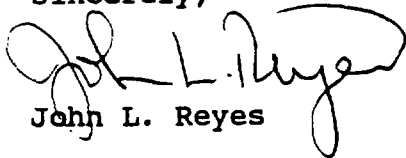
Thomas W. Bevan, Esq.
Bevan & Economus
Bevan Professional Building
10360 Northfield Road
Northfield, OH 44067

Re: Jane L. Cunningham, et al. v.
Goodyear Tire & Rubber Co.,
et al., Summit County Common Pleas
Court Case No. 92 11 4125

Dear Tom:

Enclosed you will find Goodyear's response to the May 5, 1993, subpoena and a Notice filed with the Clerk's office regarding the same. If you have any questions, do not hesitate to contact me, or in my absence, Charles Pierson.

Sincerely,



John L. Reyes

JLR/csp

Enc.

cc: Charles E. Pierson w/o

STYLE American Covered Base - Furnace Door
 ALCON, OHIO
 DEPT. 273-4 541-306
 CUSTOMER - Rembrandt Valley Ref Co 01059
 CLEVELAND 21-VK
 BRANCHING Some
 PAGE 11
 AUTHORITY DATE 6/25/75
 OVER. STD. 141 CUBES 8

ENCL	FITTINGS					
SIZE CODE	016	024	032	040	048	064
Inside Diameter	1-1/2	1-3/4	2	2-1/4	2-3/4	3
Outside Diameter	1-1/2	1-5/8	1-7/8	2-1/8	2-3/8	2-7/8
REMARKS	1-1/2 - all sizes					
No. Flange	1 - all sizes					
Tube Stock	MS-151 ga 1/8 TH Tube with N-Gal-C - all sizes					
Weld	150K FMS MS-264 (RPM-6171)					
Deck Flange	1 - all sizes					
• With	11-1/2	15-1/2	19-1/2	22-1/2	25-1/4	32
Cover Stock	MS-151 ga .063 Cal .093 ga - all sizes					
• With	7-1/4	9	11	12-1/2	14	17-1/2
Rembrandt Fabric	541k FMS MS-264 (RPM-6171)					
• Flange	1	1	1	1	1	1
• With	1-1/2	5-1/2	6-1/2	7	7	7-1/2
	O V W if specified					
	25 1/2					

Rev 11 Add 27 size per F11125. 6/25/75
 50795

AKRON, OHIO

STYLE Asbestos Covered Water Hose

DEPT. 273-A

1 Ply Asbestos Only

CUSTOMER Ford Mtrs-Mahoning Valley, Youngstown, OH
Hibbard-Spinner Bartlett Co. Chicago, Ill

2 SPEC NO. 541-510

BRANDING None

PAGE 56
AUTHORITY DATE 5/21/75
B-13863 1410+
INSP. STD. 141 CLASS C

ENDS	FITTINGS					
SIZE CODE	020	024	032	040	048	064
Inside Diameter	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
Outside Diameter						
No. Plies	4 - all sizes					
Tube Stock	ES-181 - all sizes					
" " Ca	16 - all sizes					
Duck	12-5158			HC01-5158		
"	950	950	950	950	226	226
" FX	HS-29 - all sizes					
" Width	11 1/2	13 1/4	16 3/4	20	23 3/4	30
Lining	HS-181 - all sizes					
" Ca	1031 - all sizes					
" Width	3 3/8	3 3/4	4 1/2	5 3/8	6 3/8	8
Asbestos Fly	18-114 - all sizes EM03-5018					
" FFS	HR264 - all sizes					
" Width	1 ply 3 (7/8 4 1/4) 5 6 7 8 1/2					
OWH	3/16 x 1/32 half oval x 3/8 - spacing when specified					
	all sizes					
Max WP	200	200	150	150	150	110
Rev 3	Retyped from individual spec 7/3/63					
Rev 6	Chg 4465 to HR-264 WTL 5/21/75					

24 15 10 @ 931
 27 15 10

STYLE FIRST OF SEAS.

0 1 0 8 4

POWER HARRIS RUBBER CO
 CHICAGO, ILLINOIS

BRANDING

None

DEPT. 713

STPA NO. 512-011

PAGE 5
 AUTHORITY DATE 12/16/73
 FOR 30-100
 RVD
 INSP. STD. 141 CLASS

FNDS	Rev	REVISIONS
SIZE CODE	061	061
Inside Diameter	2	1 1/2
Outside Diameter	2 1/2	2
No. Flts	2	2
Tubes	HM-189	EE-189
Tube Ga	.090 Min - .100 Max	.090 min - .100 max
Back	F-324 (Nylon Anketon)	
Friction	HMC-245	
Back Width	15 5/8	12 5/8
Cover	HC-226 (yellow)	HC-226
Cover Ga	.078 Cal 2 P .039	.078 Cal 2 P .039
Cover Width	15 5/8	12 5/8
Wrap	Nylon Tape	
Build 2 lengths of the tape and check for dimensional control prior to full release.		
Chg 11/15/72		
Rev 1	Chg from 1 7/8 to 2" - 11/15/72	
Rev 2	Cover Ga .061 to .078 9/14/72	
Rev 3	Cover stock from ACL3808 to H-216	
Rev 4	Add 1 1/2" size HM 10/2/72	
Rev 5	Change cover gauge from 2 P .031 to 2 P .039. HM	
Chg 3/18/72		
Chg 3/15/73		

Continued page on 912-14

LINE	ITEM	QTY	UNIT	PRICE	TOTAL	REMARKS
1	Base Code	1	024	032	1.00	064
2	Inside Diameter	1	2"	1/2"	1 1/2"	2"
3	Outside Diameter	1	2"	1/2"	1 1/2"	2"
4	No. of Pins	4	all sizes			
5	Tube Stock	1	1/2"	1/16	1/2"	1/16
6	Tube	1	1/2"	1/16	1/2"	1/16
7	MS-29 - all sizes	1	all sizes			
8	Wire Width	1	1/2"	1/16	1/2"	1/16
9	Wiring Co	1	1/2"	1/16	1/2"	1/16
10	Width	1	1/2"	1/16	1/2"	1/16
11	Standard Ply	1	1/2"	1/16	1/2"	1/16
12	PBS	1	1/2"	1/16	1/2"	1/16
13	Wire 2 ply	1	1/2"	1/16	1/2"	1/16
14	Wire 3 ply	1	1/2"	1/16	1/2"	1/16
15	Wire 4 ply	1	1/2"	1/16	1/2"	1/16
16	Wire 5 ply	1	1/2"	1/16	1/2"	1/16
17	Wire 6 ply	1	1/2"	1/16	1/2"	1/16
18	Wire 7 ply	1	1/2"	1/16	1/2"	1/16
19	Wire 8 ply	1	1/2"	1/16	1/2"	1/16
20	Wire 9 ply	1	1/2"	1/16	1/2"	1/16
21	Wire 10 ply	1	1/2"	1/16	1/2"	1/16
22	Wire 11 ply	1	1/2"	1/16	1/2"	1/16
23	Wire 12 ply	1	1/2"	1/16	1/2"	1/16
24	Wire 13 ply	1	1/2"	1/16	1/2"	1/16
25	Wire 14 ply	1	1/2"	1/16	1/2"	1/16
26	Wire 15 ply	1	1/2"	1/16	1/2"	1/16
27	Wire 16 ply	1	1/2"	1/16	1/2"	1/16
28	Wire 17 ply	1	1/2"	1/16	1/2"	1/16
29	Wire 18 ply	1	1/2"	1/16	1/2"	1/16
30	Wire 19 ply	1	1/2"	1/16	1/2"	1/16
31	Wire 20 ply	1	1/2"	1/16	1/2"	1/16
32	Wire 21 ply	1	1/2"	1/16	1/2"	1/16
33	Wire 22 ply	1	1/2"	1/16	1/2"	1/16
34	Wire 23 ply	1	1/2"	1/16	1/2"	1/16
35	Wire 24 ply	1	1/2"	1/16	1/2"	1/16
36	Wire 25 ply	1	1/2"	1/16	1/2"	1/16
37	Wire 26 ply	1	1/2"	1/16	1/2"	1/16
38	Wire 27 ply	1	1/2"	1/16	1/2"	1/16
39	Wire 28 ply	1	1/2"	1/16	1/2"	1/16
40	Wire 29 ply	1	1/2"	1/16	1/2"	1/16
41	Wire 30 ply	1	1/2"	1/16	1/2"	1/16
42	Wire 31 ply	1	1/2"	1/16	1/2"	1/16
43	Wire 32 ply	1	1/2"	1/16	1/2"	1/16
44	Wire 33 ply	1	1/2"	1/16	1/2"	1/16
45	Wire 34 ply	1	1/2"	1/16	1/2"	1/16
46	Wire 35 ply	1	1/2"	1/16	1/2"	1/16
47	Wire 36 ply	1	1/2"	1/16	1/2"	1/16
48	Wire 37 ply	1	1/2"	1/16	1/2"	1/16
49	Wire 38 ply	1	1/2"	1/16	1/2"	1/16
50	Wire 39 ply	1	1/2"	1/16	1/2"	1/16
51	Wire 40 ply	1	1/2"	1/16	1/2"	1/16
52	Wire 41 ply	1	1/2"	1/16	1/2"	1/16
53	Wire 42 ply	1	1/2"	1/16	1/2"	1/16
54	Wire 43 ply	1	1/2"	1/16	1/2"	1/16
55	Wire 44 ply	1	1/2"	1/16	1/2"	1/16
56	Wire 45 ply	1	1/2"	1/16	1/2"	1/16
57	Wire 46 ply	1	1/2"	1/16	1/2"	1/16
58	Wire 47 ply	1	1/2"	1/16	1/2"	1/1

REF. 273-4

2 SPEC NC. 541-510

PAGE 56
AUTHORITY DATE 1-22-75
8-13863 1410
UNSP, ST2 141 CLASS C

[illegible]

1. THE STATE OF TEXAS
 2. COUNTY OF DALLAS
 3. VS.
 4. JOHN DOE
 5. DEFENDANT
 6. PLAINT
 7. FILED FOR RECORD
 8. THIS 15TH DAY OF MARCH 1964
 9. AT DALLAS, TEXAS
 10. CLERK OF DISTRICT COURT
 11. BY
 12. JOHN DOE
 13. PLAINTIFF
 14. FILED FOR RECORD
 15. THIS 15TH DAY OF MARCH 1964
 16. AT DALLAS, TEXAS
 17. CLERK OF DISTRICT COURT
 18. BY
 19. JOHN DOE
 20. DEFENDANT

0 0 9 4 3

DATE 2-23-64

SPENCER 81-510

PAGE 36
ACTIVITY DATE 1/17/73
B-23003 14104

Now

MAHONING VALLEY ASBESTOS AUSTIN, OHIO

DEPT. NO. 003 A

STYLE Asbestos Covered Water Hose 2 Ply Asbestos
 Cover

00938

PAGE NO 541-516

TOWER Ford Motor - Mahoning Valley, Youngstown, Ohio
 Hibbard-Spencer Bartlett, Kankakee, Illinois

PAGE REV
 AUTHORITY DATE

6
 11/27/73

BRANDING

None

B-13863 13872

14104

INSTR. STD. 141 CLASS

ENDS	FITTINGS						
Size Code	002	024	032	040	048	064	072
Inside Diameter	3/8"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/4"
Outside Diameter							
No. of Piles	4 - all sizes						
Tube Stock	HS-181 ga 1/16 - all sizes						
Duck	950	950	950	950	226	226	226
	HS-29 - all sizes						
	(H012-5158) (H001-5153)						
Duck width	8	13 1/4	16 3/4	20	23 3/4	30	36
Lining Ga	HS-181	ga .001	all sizes				
width	2 3/8	3 3/4	4 1/2	5 3/8	6 3/8	8	8 3/4
Asbestos Ply	HS-14 - all sizes						
FBS	(4465) - all sizes						
width 2 ply	8 3/8	9 3/4	10 1/4	12 1/4	14 1/4	17 1/4	19 1/2
OWN	3/16 x 3/32 half oval x 3/4 spacing when specified.						
Rev 3	Retyped from individual spec 3/16/63						
Rev 6	Chg 4465 to HR-264 11/25/70/25						
	Size 2 1/4" added						

See 541-517 for 3 ply Asbestos

71. Director

10-11-12

For Motor - Mountain Valley
Edward Spencer Bartlett - 11115 St. 20

SPEC. NO. 523-547

100

PAGE 5
AUTHORITY C. 12 7/21/79
RELIC
INSP. STD. 1.1 C. 12 2

34 117.3 - 7.4

00930

SPEC. NO. 541-5.7

PAGE
AUTHORITY
RELATION
INSP, STD. 1-1 C-15

[illegible]

THE GOODYEAR TIRE & RUBBER COMPANY
AKRON, OHIO

SPECIFICATIONS FOR YARN OR CORD

CODE 13751 Date 11-9-71 NC 1473

Replacing 13751 Date 7-6-70 NC 225

Fiber Asbestos Type Commercial RM 920 or Finish equivalent

CONSTRUCTION 9 cut 2 ply with one end of 1100 denier high tenacity rayon

TESTING CONDITIONS 75° ± 2°F 55% ± 2% R.H.

TWIST REQUIREMENTS

Type or Twisting Machine _____

Singles _____ Turns/inch, Direction _____

Ply-Intermediates _____ Turns/inch, Direction _____

Ply-Intermediates _____ Turns/inch, Direction _____

Ply Final _____ Turns/inch, Direction _____

(Tolerances on turns/inch plus or minus 5%)

Gauge (Nominal) _____

Yarn Size _____ (±3%) Yds./lb. _____ (±3%)

Minimum Breaking Strength, Pounds 11 (12# AVG.)

Elongation _____ at _____ by Method No. Instron

Knots Allowed No Splices Allowed Yes

WINDING AND PACKING REQUIREMENTS

Package Type 2 Wound Diameter 3 ± 1/16

Ends Up 1 Revolutions per Traverse 2 1/2

Tubes or cones

Color Any Type Sopoco, 22, 33, 50 or equivalent

Diameter OD _____ ID 5/8 - 61/64

GENERAL SPECIFICATIONS

General Specifications for yarns No. PMG-11 and subsequent revisions and supplements thereof shall constitute a part of the specifications for this yarn or cord to the same extent as if out on the face thereof.

SPECIAL INSTRUCTIONS

1. Performance of this material in production process and finished product will provide final determination of acceptability.
2. Mark exterior of each box with Yarn code 13751 and date packed.
3. Each tube to be identified with Goodyear's code 13751.
4. Asbestos to be packaged per Goodyear's NCD 6036.

NOTE: Each shipment of yarn shall be accompanied with a certification that the yarn meets the Goodyear specification. This certification is to be sent to the Manager of Quality Control.

LOG SHEET

USE: Finished Body Batch for Spec 27524 Asbestos Packing STOCK 17851
Style 104

[illegible]

145 73

STFD NO. 53-011

PAGE 474
AUTHORITY DATE 5/16/73
FBI 70-100
RUC
INSP. STD. 101 PLANS

None

UNDS	Form	REV. PAGE
SIZE CODE	06L	06J
Inside Diameter	2	1 1/2
Outside Diameter	2 1/2	2
No. Files	2	2
Tubes	HN-189	EE-189
Tube Ga	.090 Min - .100 Max	.090 min - .100 max
Back	F-326 (Woven Asbestos)	
Friction	HC-226	
Back Width	15 5/8	12 5/8
Cover	HC-226 (yellow)	HC-226
Cover Ga	.078 Cal 2 P .039	.078 Cal 2 P .039
Cr Width	15 5/8	12 5/8
Wrap	Nylon Tape	
	Rolls 2 long, short the long one	check for diamond cut
	control prior to full release	
Rev 1	10. Cover 1 1/2" size 25" 10/2/72	310 61 10/2/72
Rev 2	Cover Ga .06J to .078 9/2/72	49
Rev 3	Cover stock from AC13718 10/2/72	216
Rev 4	Add 1 1/2" size HXH 10/2/72	
Rev 5	Change cover gauge from 2 P .031 to 2 P .039. HXH	

10
 CHL 34827-72
 CHL 34152-73

THE GOODYEAR TIRE & RUBBER COMPANY
AKRON, OHIO

SPECIFICATIONS FOR YARN OR CORD

CODE 13751 Date 11-9-71 NC 1473

Replacing 13751 Date 7-6-70 NC 225

Fiber Asbestos Type Commercial RM 920 or Finish equivalent

CONSTRUCTION 9 cut 2 ply with one end of 1100 denier high tenacity rayon

TESTING CONDITIONS 75° ± 2°F 55% ± 2% R.H.

TWIST REQUIREMENTS

Type or Twisting Method _____
Singles _____ Turns/inch, Direction _____
Ply-Intermediates _____ Turns/inch, Direction _____
Ply-Intermediates _____ Turns/inch, Direction _____
Ply Final _____ Turns/inch, Direction _____
(Tolerance on turns/inch plus or minus 5%)

Gauge (Nominal) _____

Yarn Size _____ (±3%) Yds./lb. _____ (±3%)

Minimum Breaking Strength, Pounds 11 (12# AVG.)

Elongation _____ at _____ by Method No. Instron 1130-1135-1136

Knots Allowed No Splices Allowed Yes

WINDING AND PACKING REQUIREMENTS

Package Type 2 Wound Diameter 3 ± 1/16
Ends Up 1 Revolutions per Traverse 2 1/2

Tubes or cones

Color Any Type Sonoco, 20, 33, 50 or equivalent
Diameter OD _____ ID 5/8 - 41/64

GENERAL SPECIFICATIONS

General Specifications for yarns No. PMG-11 and subsequent revisions and supplements thereof shall constitute a part of the specifications for this yarn or cord to the same extent as if set out on the face thereof.

SPECIAL INSTRUCTIONS

1. Performance of this material in production process and finished product will provide final determination of acceptability.
2. Mark exterior of each box with Yarn code 13751 and date packed.
3. Each tube to be identified with Goodyear's code 13751.
4. Asbestos to be packaged per Goodyear's NCD 6036.

NOTE: Each shipment of yarn shall be accompanied with a certification that the yarn meets the Goodyear specification. This certification is to be sent to the Manager of Quality Control.

STML asbestos covered hose - furnace door

ENRGP, STD. 141 CLASS

Att: 1 Add'l info per JILLIS. WFLA 6/28/75

SC/295

FEDERAL SPECIFICATIONS

ASBESTOS COVER

STYLE Asbestos Covered Water Hose 3 Ply Asbestos
Cover
TOWER Ford Motor - Mahoning Valley, Youngstown, Ohio
Hibbard-Spencer Bartlett, Kokuk Pipe Metals

BRANDING

None

DEPT. NO. 0000

541-516

REV. DATE

6
1/27/73

B-13863 13872

14104

INSP. STD. 161 CLASS

ENDS	SIZES						
Size Code	002	024	032	040	048	064	072
Inside Diameter	3/8"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/4"
Outside Diameter							
No. of Piles	4 - all sizes						
Tube Stock	HS-181 ga 1/16 - all sizes						
Duck	950	950	950	950	226	226	226
	HS-29 - all sizes						
	(H012-5153) (H001-5153)						
Duck width	8	13 1/4	16 3/4	20	23 3/4	30	30
Lining Ga	HS-181	ga .031	all sizes				
width	2 3/8	3 3/4	4 1/2	5 3/8	6 3/8	8	8 3/4
Asbestos Ply	HS-14 - all sizes						
FBS	(HS-65) - all sizes						
with 2 ply	8 3/8	9 3/4	10 1/4	12 1/4	14 1/4	17 1/4	19 1/2
OWN	3 16 x 3/32 half oval x 3/4 spacing when specified.						
Rev 3	Retyped from individual spec 5/16/63						
Rev 6	Chg 4465 to HR-264 11/24/70/25						
	Size 2 1/4" added						

See 541-517 for 3 ply asbestos

ALBANY, OHIO

STYLE Asbestos Covered Water Hose

DEPT. 273-A

1 Ply Asbestos Only

CUSTOMER Ford Mtrs-Mahoning Valley, Youngstown, OH
Hibbard-Spinner Bartlett Co. Chicago, Ill

2 SPEC NO. 541-510

BRANDING None

PAGE 5 6
AUTHORITY DATE 5/21/75
B-13863 1410+
INSP. STD. 141 CLASS C

ENDS	FITTINGS					
SIZE CODE	020	024	032	040	048	064
Inside Diameter	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
Outside Diameter						
No. Pies	4 - all sizes					
Tube Stock	ES-181 - all sizes					
" " Ca	1/16 - all sizes					
Duck	H412-5158			HC01-5158		
"	950	950	950	950	226	226
" FX	HS-29 - all sizes					
" Width	11 1/2	13 1/4	15 3/4	20	23 3/4	30
Lining	HS-181 - all sizes					
" Ca	1/32 - all sizes					
" Width	3 3/8	3 3/4	4 1/2	5 3/8	6 3/8	8
Asbestos Lay	8414 - all sizes HM03-5018					
" FFB	HR264 - all sizes					
" Width	1 ply 3 (7/8 4 1/4) 5 6 7 8 1/2					
OWN	3/16 x 1/32 half oval x 3/8 - spacing when specific					
	all sizes					
Max WP	200	200	170	150	150	110
Rev 3	Retyped from individual spec 7/3/63					
Rev 6	Chg 4465 to HR-264 WEL 5/21/75					

[Handwritten signature and initials]

STYLE Asbestos Covered Water Hose
 1 Ply Asbestos Only
 CUSTOMER Ford Mtrs-Mahoning Valley, Youngstown, O 2 SPEC NO 541-510
 Hibbard-Spinner Bartlett Co. Chicago, Ill
 MANUFACTURING None

DEPT. 273-4

PAGE REV 5 6
 AUTHORITY DATE 5/21/75
 B-13863 1410
 INSP. STD 141 CLASS C

FNDS	UNIT	AS
SIZE CODE	020	025
Inner Diameter	5/8"	3/4"
Outer Diameter	1 1/4"	1 1/2"
No. of PLY	1	all sizes
Tube Stock	ES-181	all sizes
"	Ca	1/16" - all sizes
Druck	180-2-5158	HC01-525
"	950	950 226
Width	180-70	all sizes
"	2	13 1/4 20 23 3/4
Lining	1	all sizes
"	Ca	1/32" - all sizes
Width	3/8	3 3/4 4 1/2 5 3/8 6 3/8
Asbestos PLY	ES-14	all sizes HC01-5015
"	ES-14	all sizes
Width	1 ply	7/8 1 1/4 1 5/8 2 1/2
Unit	1/16 1/32 half oval	8 specia when specified.
Max WP	200	200 150 150 150
Rev 1	Hydrex spec	all sizes spec 7/1/61
Rev 5	See 4465 to 4467	5/21/75

Cure 53/295

F17

STYLE Asbestos Covered Water Hose
 1 Ply Asbestos Only
 CUSTOMER Ford Mtrs-Mahoning Valley, Youngstown, O
 Hibbard-Spinner Bartlett Co. Chicago, Ill
 MANUFACTURING None

DEPT. 273-A

SPEC NO 541-510

PAGE REV 5 6
 AUTHORITY DATE 5/21/75
 B-13863 1410

200 4-10-73 2000 POUNDS TEST STRENGTH
 201 2-10-73 2000 POUNDS TEST STRENGTH
 202 GLASS CARD - 4" X 6" STEAM HOSE WITH NEW FIBER 1500 POUNDS
 203 4-10-73 2000 POUNDS TEST STRENGTH
 204 WATTEREDGE - SPIRAL CONST. CORE & SCHEPNER
 205 WATTEREDGE - COMPOSITE COVER MADE WITH 2 3
 206 ASBESTOS INSULATION & RUBBER SCUFF COVER
 207 FLEXING FLEXIBILITY TRIALS
 EX-6208 6PLY WIRE CORE SETTING
 6209 FROM ROTARY TEST SAMPLES
 6210 EPDM IRRADIATION W-2 - 50' LOT
 6211
 6212 2000 POUNDS TEST STRENGTH
 6213 DIAPHRAGM SEAL TUBE
 6214 2000 POUNDS TEST STRENGTH
 6215 2000 POUNDS TEST STRENGTH
 6216 2000 POUNDS TEST STRENGTH
 6217 2000 POUNDS TEST STRENGTH
 6218 2000 POUNDS TEST STRENGTH
 6219 2000 POUNDS TEST STRENGTH
 6220 2000 POUNDS TEST STRENGTH
 6221 2000 POUNDS TEST STRENGTH
 6222 2000 POUNDS TEST STRENGTH
 6223 2000 POUNDS TEST STRENGTH
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 6298 2000 POUNDS TEST STRENGTH
 6299 2000 POUNDS TEST STRENGTH
 6300 2000 POUNDS TEST STRENGTH

STEEL-JACIYET
COMPOUND NO.

Serial No.	Weight	Unit	2	3	4	5	6	7
4-3-38	2-15-54	11-10-38	11-11-47	12-21-43				

6740	180 00	187 00	180 00	180 00	180 00
4629					

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2-5-lin	gal	82 30	82 30	82 30	90 00
Texline	gal				90 00

2000年4月26日

DEC 10 1974

SPENCER, MA 543-308

[illegible]

1. 1940 1941 1942 1943 1944 1945 1946 1947 1948 1949 1950 1951 1952 1953 1954 1955 1956 1957 1958 1959 1960 1961 1962 1963 1964 1965 1966 1967 1968 1969 1970 1971 1972 1973 1974 1975 1976 1977 1978 1979 1980 1981 1982 1983 1984 1985 1986 1987 1988 1989 1990 1991 1992 1993 1994 1995 1996 1997 1998 1999 2000 2001 2002 2003 2004 2005 2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017 2018 2019 2020 2021 2022 2023 2024 2025 2026 2027 2028 2029 2030 2031 2032 2033 2034 2035 2036 2037 2038 2039 2040 2041 2042 2043 2044 2045 2046 2047 2048 2049 2050 2051 2052 2053 2054 2055 2056 2057 2058 2059 2060 2061 2062 2063 2064 2065 2066 2067 2068 2069 2070 2071 2072 2073 2074 2075 2076 2077 2078 2079 2080 2081 2082 2083 2084 2085 2086 2087 2088 2089 2090 2091 2092 2093 2094 2095 2096 2097 2098 2099 2100 2101 2102 2103 2104 2105 2106 2107 2108 2109 2110 2111 2112 2113 2114 2115 2116 2117 2118 2119 2120 2121 2122 2123 2124 2125 2126 2127 2128 2129 2130 2131 2132 2133 2134 2135 2136 2137 2138 2139 2140 2141 2142 2143 2144 2145 2146 2147 2148 2149 2150 2151 2152 2153 2154 2155 2156 2157 2158 2159 2160 2161 2162 2163 2164 2165 2166 2167 2168 2169 2170 2171 2172 2173 2174 2175 2176 2177 2178 2179 2180 2181 2182 2183 2184 2185 2186 2187 2188 2189 2190 2191 2192 2193 2194 2195 2196 2197 2198 2199 2200 2201 2202 2203 2204 2205 2206 2207 2208 2209 2210 2211 2212 2213 2214 2215 2216 2217 2218 2219 2220 2221 2222 2223 2224 2225 2226 2227 2228 2229 2230 2231 2232 2233 2234 2235 2236 2237 2238 2239 2240 2241 2242 2243 2244 2245 2246 2247 2248 2249 2250 2251 2252 2253 2254 2255 2256 2257 2258 2259 2260 2261 2262 2263 2264 2265 2266 2267 2268 2269 2270 2271 2272 2273 2274 2275 2276 2277 2278 2279 2280 2281 2282 2283 2284 2285 2286 2287 2288 2289 2290 2291 2292 2293 2294 2295 2296 2297 2298 2299 2300 2301 2302 2303 2304 2305 2306 2307 2308 2309 2310 2311 2312 2313 2314 2315 2316 2317 2318 2319 2320 2321 2322 2323 2324 2325 2326 2327 2328 2329 2330 2331 2332 2333 2334 2335 2336 2337 2338 2339 2340 2341 2342 2343 2344 2345 2346 2347 2348

Keywords

DISP. STA. 142 CLASS	3
SALES DOLLAR CODE	10

INDEX	PITTDOWN
Slee Code	02A 048
Inside Diameter	3/4 1 1/2
Outside Diameter	
No. of Piles	5 x 2 5 x 1
Tube Stock	4778 Gm. 1/8 T.M. Tube used M-62 - All Stone
Bayon Hook	1496 When FES EPS-123 CTE B&S... A Co., 047.
JO-SI72	Apply sealed side down
Duck Flies	5 5
Duck With	20 1/4 32 3/4
Cover Stock	PS-181 Gm. 061 Gal. 071 Gm. - All Stone
Cover With	10 14 5/8
Absorbent Fabric	8474 PES 4464 - All Stone
Absorbent Fly	1 1
Absorbent With	5 3/4 8 1/4
OW	1% amplified

SPENC. NO. 542-10A

1402

CUSTOMER'S NAME **8 PAGES**

● 4 ●

0 1 2 4 9

2.

541 309

DATE: 10-1-77

0 1 0 4

11

REF. STD. 241 CLASS 3
SALES DOLLAR CODE 10

Case 90/293

105

5-1-309

FACTS

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6/9/62 -

1995 2 14 4-4-4

AUTUMN 2010 62319

DEPT. NO. 37-4

STEEL ASBESTOS COVERED STEEL FURNACE DOOR

SPENCER 561-211

~~CONFIDENTIAL~~ Muhoning Valley Supply Co.
Youngstown, Ohio

0 1 0 3 4

PAGE 5
ALPHABETICALLY
REV. DATE 1-24-64

ALABAMA

Lesson

013919 326076
 014092
 DRP. STR. 343 CLASS 3
 SALES DOLLAR CODE 10

02 2007 24124. 5000

SPEC		FITTINGS	
Sleeve Code	N60		
Inside Diameter	1 1/4		
Outside Diameter			
No. of Piles	4 x 4		
Tube Size	RS-187 Ga. 1/8 Tube Head M-643-C		
Rings Deck	1496 times FBS RS3-123 CCS RPS-122 Ca Co. .047		
RTN-SIT	Apply coated side down		
Piles	4		
Width	22 1/2		
Cover Blank	RS-181		
Cover Co.	.063 Cal .031 Ca. 2 Ply		
Cover Width	22 1/2		
Absorbent Fabric	BALF FBS 4465		
Piles	4		
Width	28		

Inside Diameter	1 1/4	Label: 5-6-11
Outside Diameter		
No. of Piles	4 x 4	
Tag Stock	4778 6 x 1/8	Tag Label: 5-6-11-C
Tag	(No. 2)	
	+	

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44316

DEPT. NO. 273-1

TITLE ASBESTOS COVERED WATER HOSE 00972
 CONVENIENCE Ford Meters - Mahoning Valley, Youngstown, O.
 Hibbard-Spencer Bartlett Co., Chicago, Ill.

SPEC. NO. 541-509

PAGE -

AUTHORITY REV. DATE

D 13863

REASON

IMP. STD. M. CLASS C

SALUS DOLLAR CODE 10

BRANDS Name

SIZES		FITTINGS	
Size Code	032		
Inside Diameter	1		
Outside Diameter	1 1/2		
No. of Plies	3		
Tube Stock	RHS-179		
" " Ga.	1/16		
Desk	950	RHS-5158	
" Fx	RS-29		
" Width	12 1/4		
Lining	RHS-179 Ga .031		
Width	4 1/2		
Asbestos Ply	B-14	RHS-5018	
" Fx	4465		
" Width	(1 ply)		
" " (2 ply)	9 3/4		
" " (3 ply)			
OVV	3/16 x 3/32 half oval x 3/8 spacing when specified		
Rev 2	Retyped from individual spec 7-3-63		
Cure	50/29		

1. 100
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ARROW OHIO 4-318

SHEET NO. 273-1

STYLE ASBESTOS COVERED WATER HOSE

SPEC. NO. 541-511

Customer: Ford Motors - Mahoning Valley, Ohio
 Ribbard-Spencer Bartlett Co., Chicago, Ill.

PAGE -
 AUTHORITY B 13863
 REV. DATE 7/1/63

BRANDING None

DWP. STD. M1 CLASS C
 SALES DOLLAR CODE 10

SIZES		FITTINGS	
Size Code	056	080	
Inside Diameter	1 3/4	2 1/2	
Outside Diameter	2 9/32	3 1/16	
No. of Plies	4 x 1	4 x 1	
Tube Stock	RS-121	RS-121	
" " Ga.	1/16	5/64	
Duck	226	226	
" " Px	RS-29	RS-29	
" Width	26 1/2	36 1/2	
Lining	RS-121	RS-121	
" Ga.	.031	.031	
" Width	7 1/8	9 1/2	
Asbestos Ply	RS-14	RS-14	
" " FBS	4465	4465	
" Width	7 1/2	10 1/2	
Over	3/16 x 3/32 half oval x 3/8 spacing when specified. all sizes		
Max. WP	120	90	
Rev 2	Retyped from individual specs. 7-3-63		
Core	50/295		

FORM 100-100-100

RUBBER HOSE SPECIFICATIONS

ALCON, JUNE 1961

DEPT. NO. 273-4

STYLE ASBESTOS COVERED WATER ROSE 1/4" ASBESTOS

SPEC. NO. 541-512

Ford Motors- Mahoning Valley, Youngstown, O.
Ribbard-Spencer Bartlett Co., Chicago, Ill.

DESIGNER

DATE

REV.

BRAND

None

B 13863

DISP. STD. M. CLASS
SALIN DOLLAR CODE

C
10

ITEM	ITEM	ITEM
Size Code	060	107
Inside Diameter	2 1/4	3 1/4
Outside Diameter	3	4 1/4
No. of Plies	5	5
Tube Stock	HRS-179	HRS-179
" " Ga.	5/64	5/64
Duck	226	226
" " Px	HS-29	HS-29
" " Width	46	2 x 27 3/4
Lining	HRS-179	HRS-179
" " Ga.	.031	.031
" " Width	9 3/4	11 3/8
Asbestos Fly	8414	8414
" " FBS	4465	4465
" " Width (1 ply)	10 1/4	12
" " Width (2 ply)	21	24 1/4
OMV	3/16 x 3/32 half oval x 3/8 spacing when specified. all sizes	
Max. WP	110 PSI	80
Rev 2	Retyped from individual specs 7-3-63	
Care	50/295	

STYLE ASBESTOS COVERED WATER ROSE - 2 PLYS ASBESTOS
 Ford Motors Mahoning Valley, Youngstown, O.
 Ribbard Spencer Bartlett Co., Chicago, Ill.
 DEPT. NO. 273-A
 SPEC. NO. 5-1-513
 PAGE 1 REV. 1
 AUTHORITY DATE 8-5-69
 B 13861
 C 10
 DPM. STD. M. CLAS. C
 SALES DOLLAR CODE 10

ITEMS	FITTINGS		
See Code	372	1-1-000	107
Inside Diameter	2 1/4	2-1/2	3
Outside Diameter	2 3/12	2-1/16	2-11/16
No. of Ples	5 x 2	5	5
Tube Stock	HRS-179	HRS-179	HRS-179
" " Ga.	5/64	5/64	5/64
Duck	226 HOS-179	226 HOS-179	226
" " Px	HS-29	HS-29	HS-29
" Width	4 3/4	4 1/2	2 x 27-1/4
Lining	HRS-179	HRS-179	HRS-179
" Ga.	.031	.031	.031
" Width	8 7/8	9-1/4	11-1/2
Asbestos Ply	PLK HOS-179	PLK HOS-179	PLK
" " FB	1465	1465	1465
" Width (2 ply)	19	22	24-1/4
Obs	1/16 x 1/16 half oval x 1/2" spacing when specified		
Rev 2	Retyped from individual specs 7-1-63		
Core	50-205		

RUBBER HOSE SPECIFICATIONS
 STYLE ASBESTOS COVERED WATER ROSE
 Ford Motors- Mahoning Valley, Youngstown, O.
 Ribbard-Spencer Bartlett Co., Chicago, Ill.
 DEPT. NO. 273-A
 SPEC. NO. 5-1-513
 PAGE 1 REV. 1
 AUTHORITY DATE 8-5-69
 B 13861
 C 10
 DPM. STD. M. CLAS. C
 SALES DOLLAR CODE 10

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RUBBER HOSE SPECIFICATIONS

STYLE ASBESTOS COVERED WATER HOSE

Ford Motors- Mahoning Valley, Youngstown, O.

PURCHASER Hibbard-Spencer Bartlett Co., Chicago, Ill.

REMARKS None

SPEC. NO. 541-514

FORM

REV. 3

AUTHORITY

DATE

B 13863

D 10/10

DEPT. STD. M.I. CLASS C
NAMES DOLLAR CODE 10

ITEMS	FITTINGS
Size Code	107
Inside Diameter	3
Outside Diameter	3 11/16
No. of Plies	6 x 1
Tube Stock	ERS-179
" " Ga.	5/64
Druck	226 HCL-514
" Px	ES-29
" Width	2 x 33
Lining	ERS-179
" Ga.	.031
Width	11 1/2
Asbestos Ply	8414 HCL-514
" FBS	W465
" Width (1 ply)	12 1/2
ORV	3/16 x 3/32 half oval x 3/8 spacing when specified.
Rev 2	Retyped from individual spec. 7-3-63
Care	50/295

RUBBER HOSE

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Compound No. 17125-1

[illegible]

YF

Revived

~~on stock~~ for MST-55-D (Dough) for Asbestos

~~NY-17829~~

Draw on Garfield 11~

PAGE 02

[illegible][illegible]

1487

Should we punish the

[illegible][illegible][illegible]

U.S. Standard for MPT-70-A Asbestos Insulation No. 14376

Physical Properties Measurements							
Core Name	4	5	6	7	8	9	10
Serial No.	11-16-55	1-17-57	9-5-57	9-11-61	2-8-62	6-18-62	6-23-66
Time							
4	1.46	1.46	1.46	1.46	1.46	1.46	1.46
Croydax	.49	.49	.49	.49	.49	.49	.49
Sawlin	2.86	2.86	2.86	2.86	32.87	32.87	32.87
01					2.86	2.86	2.86
45.38	45.38	45.38	45.38	45.38	45.38	45.38	45.38
Glass			32.87	32.87			
Abrasive Crk	32.87						
Abrasive		32.87					
Spire Sp-W	10.87	10.87	10.87				
Kleano				10.87	10.87	10.87	10.87
10335	6.07	6.07	6.07	6.07	6.07		
17824						6.07	
17824-3							6.07
				Sawyer	Sawyer	Clark	Clark
32.87	32.87	32.87	32.87	32.87	32.87	32.86	
15.73	15.73	15.73	15.73	15.73	15.73	15.73	
1.54	1.54	1.54	1.54	1.54	1.54	1.54	1.54
100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00
Total	100.00	100.00	100.00	100.00	100.00	100.00	100.00
	100.00	100.00	100.00	100.00	100.00	100.00	100.00
Kleano				22.37	22.37	22.37	22.37
Abrasive	67.63	67.63					
Glass			67.63	67.63			
Spire Sp-W	22.37	22.37	22.37				
Kleano	10.00	10.00	10.00	6.67	6.67	6.67	
41.50							
Kinjo				3.33	3.33	3.33	3.33
4	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Kleano							6.67
10	5.88	5.88	5.88	5.88	5.88	5.88	5.88
	93.37	93.37	93.37	93.37	93.37	93.37	93.37
Sawlin					67.63	67.63	67.63
74	2.50	2.50	2.50	2.50	2.50		
Croydax	1.00	1.00	1.00	1.00	1.00	1.00	1.00
630						2.50	2.50
Total	205.75	205.75	205.75	205.75	205.75	205.75	205.75

COMPOUND NO. 17494-A-1

7-15-59

Finished Body Batch for Chemigum Asbestos Sheet.

17494-A-1

BREAKDOWN

MW-19-D-1	100.00 Lbs
447 #1	165.00 Lbs
347	130.00 Lbs
645 Dust	25.00 Lbs
	<u>420.00 Lbs</u>

Latvic	53.56	12.75
Glazic	5.96	1.42
65	23.81	5.67
4	.60	.14
Adamax	.89	.21
101	2.98	.71
Phenax	.30	.07
7	11.90	2.83
447 #1	165.00	39.30
347	130.00	30.95
645	25.00	5.95
	<u>420.00</u>	<u>100.00</u>

MW-19-D-1

17494-A-1	100.00 lbs
Ro' is	35.00 lbs
	<u>100.00 Lbs (Dry Wt.)</u>

Wet Wt. Total 320-330#

COST FORM

MW-19-D-1	100.00
447 #1	165.00
347	130.00
645	25.00
	<u>375.00</u>

17493-A-1

100%

100 RHC

69788	83.33 Lbs
4	.60 Lbs
Adamax	.89 Lbs
101	2.98 Lbs
Phenax	.30 Lbs
7	11.70 Lbs
Latvic	
Glazic	
65	
	<u>100.00 Lbs</u>

83.33
.60
.89
2.98
.30
11.90
<u>100.00</u>

1.00
1.50
5.00
.50
20.00
90.00
10.00
40.00
<u>168.00</u>

NOTE: Cost form adjusted to Credit 45.00# Scrap created.

E Ganger

[Handwritten signature]

Compound No. 4548-A

SERIAL No.	1	2			
DATE	8-14-41	11-15-49			
Spirallo SW Thin Sheets	48 60				
Spiro Special wash		54.05			
4 KS 100 W	2 45				
7-W KS 40 E	46 10				
101 KS 24 W	2 85				
4 KS 100M CWS(In Bag)		2.45			
7-W KS 24M (In Bag)		46.65			
101 KS 24M (In Bag)		2.85			
Expt. No.	S137P87	S137P147			
% New Rubber	48.60	48.60			
Gravity	1.54	1.40			
Total	100 00	100.00			
	Total 100%	Wt. on 100 RHC	Vol. on 100 Vol. RHC	Total 100 Vol.	
Spirallo	48 60	100 00	100 00	80 75	
4	2 45	5 04	2 34	1 89	
7-W	46 10	94 86	20 53	16 58	
101	2 85	5 86	97	70	
TOTAL	100 00	205 76	125 84	100 00	
Expt. No.	E-137-P-87				
Semi-Expt.	Light Gray				
Color					
Press Cure	NO CURTS				
Factory Cure					
Cure Range	Stock for M-62-D Dough				
Mass	Spec. 27504 Asbestos				
	Packing (4517)				
Date discont					
Reason discont					
Revised					
Total					

Compound No. 4547-A

[illegible]

DATE: 11/20/61
Use: Dough Stock for MC-B-D(Asbestos Packing) No. S-4533-A

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Tough Stock for MC-2-D (Asbestos Packing)

No

S-4533-A

[illegible]

22

Breakdown on 100

Goplic	60.00	60.00
Sawlic	29.99	29.99
Karsap	6.67	
Kinjic	3.34	3.34
630	2.49	2.49
101	5.01	5.01
4	2.25	2.25
Ademex	1.24	1.24
Klipso		6.67
Total	110.99	110.99

Id. 8-4532-A

Based on Serial No

[illegible]

610

Stundentafel zur 100

[illegible]

Care Item		Date		Color	
Item	Price	1	2	3	4
Kleeno	13.10	19.95	19.95		
Sawlic	65.50	60.19	60.19		
47824-2	10.92				
101	2.62	11.13	2.63	2.63	
Croydax	4.57	5.19	5.19		
Waxine	.87	.91	.91		
47824-3	2.62		11.13		
Wat Rx	21.83				
Syn Rx	65.50				
Clark		Yaint	Clark		
Regt. No.	AS73P132	AS73P172			
Qty	1.00	1.00	1.00		
Total	100.00	100.00	100.00		
ccs					
Klips			6.67		
Kleeno	15.00	22.40	22.40		
Karso	6.67	6.67			
Kinjo	3.33	3.33	3.33		
Sawlic	75.00	67.60	67.60		
101	3.00	2.95	2.95		
630	5.00	5.82	5.85		
630	2.50	2.50	2.50		
Croydax	1.00	1.01	1.01		
Waxine	3.00				
Total	111.50	112.28	112.28		

Use Asbestos Dough Stock for W-73-D

No. S-4528-B

Based on Serial No.

[illegible]

IV

144

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Klesno	90.00	90.00
Karao	6.67	
Kinja	3.33	3.33
101	5.88	5.88
k	3.00	3.00
Croydax	1.00	1.00
630	2.50	2.50
Klipmo		6.67
Total	112.38	112.38

Compound No. 4527

[illegible]

Compound No. 4525

SERIAL No.	A-1	A-2	A-3				
DATE	11-17-49	6-7-51	6-30-51				
Spiro SW.	51.85	52.20	52.20				
29791	8.95	8.95	8.95				
26722	2.40						
66734		2.40					
4 100M	.95	.95	.95				
7 24M	35.55	35.20	35.20				
101	.30	.30	.30				
66734 REF.			2.40				
Expt. No.	###	###	###				
% New Rubber	59.60						
Gravity	1.32						
TOTAL	100.00	100.00	100.00				
	TOTAL 100%	WT. ON 100 RHC	VOL. ON 100 VOL. RHC	TOTAL 100 VOL.	Expt. No.	S-137-P-155	
Spiro	51.85	87.00			Semi-Expt.		
Kino	1.80	3.00			Color		
41755	5.95	10.00			Press Cure		
741	3.00	5.05			Factory Cure		
4	.95	1.60			Cure Range		
7	35.55	59.65			Uses	Compound for M-70-D	
101	.30	.50				Asbestos Dough.	
					Date Discant.		
					Reason Discant.		
					Revised		
TOTAL	100.00	162.80					

Spiral No.		DATE		Wt. on 100 RHC		Vol. on 100 Vol. RHC		Total 100 Vol.	
4-21-43									
Spiral No.		DATE		Wt. on 100 RHC		Vol. on 100 Vol. RHC		Total 100 Vol.	
Thin Single Sheets		46 10		94 64		94 64		76 52	
21786		2 90							
4 RS		2 45		5 03		2 32		1 88	
7 RS 40 Wash		45 70		93 82		20 09		16 24	
102 RS 24 x		2 85		5 85		98		79	
Total		100 00		205 30		123 69		100 00	
Exp. No.		8-137-P-120							
S New Rubber		48.71							
Gravity		1.53							
Total		100 00							
Exp. No.		8-137-P-120							
Sound-Exp.		Dark Grey							
Color		NO CUR'S							
Press Cure		Stock for 11-67-D Dough -							
Factory Cure		Dark Grey Asbestos Packing							
Cure Range									
Uses									
Date discount									
Reason discount									
Revived									
Total									

Compound No. 4521-A

[illegible]

Compound No. **4520-A**

SERIAL No.	1	2	3	4	5	6
DATE	4-21-43	3-16-44	3-14-45	2-30-46	12-9-46	11-21-49
Spirallos SW						
Thin Single						
Shasta	60 00					
Kino (Bale)		60 00	60.00	60.00		
Kino Hearts PC				60.00		
107 KS				16.80	16.80	16.80
7-W KS	16 80	16 80	16.80			
101 KS					22.30	
24 Wash	20 00	20 00			20.00	20.00
160 KS	1 30	1 30	1.30	1.30	1.30	1.30
501 KS 24 M			20.00	20.00	20.00	
Kino Sp. Wash					60.00	
Kleano						60.00
Admax KS	10	10	.10	.10	.10	.10
Amex KS	60	60	.60	.60	.60	.60
Crax KS	1 20	1 20	1.20	1.20	1.20	1.20
Expt. No.	S-137-P-128					
% New Rubber	60.00	60.00				
Gravity	1.35					
Total	100 00	100 00	100.00	100.00	100.00	100.00
	Total 100%	Wt. on 100 RHC	Vol. on 100 Vol. RHC	Total 100 Vol.	Expt. No. S-137-P-128	
Spirallos	60 00	100 00	100 00	87 90	Semi-Expt. _____	
7-W	16 80	28 00	5 99	5 27	Color White	
101	20 00	33 33	5 56	4 89	Press Cure NO CURES	
160	1 30	2 17	42	37	Factory Cure _____	
Admax	10	17	10	09	Cure Range _____	
Amex	60	1 00	76	67	Use Stock for 1'-65-D Dough -	
Crax	1 20	2 00	92	81	ASTORIA PEKING	
TOTALS	100 00	166 67	113 75	100 00	Date discort. _____	
					Reason discort. _____	
					Revived _____	
Total						

SERIAL No.				
DATE	4-21-43			
Kinelle	81 00			
101 RS				
24 Mesh	14 70			
150 RS	1 75			
ASBEST RS	15			
ASST RS	80			
CRST RS	1 60			
NMC				
Expt. No.	S137P127			
% New Rubber	81.00			
Gravity	1.08			
Total	100 00			
	Total 100%	Wt. on 100 RHC	Vol. on 100 Vol. RHC	Total 100 Vol.
Kinelle	81 00	100 00	100 00	95 04
101	14 70	18 15	3 03	2 88
150	1 75	2 16	41	39
ASBEST	15	19	12	11
ASST	80	99	75	72
CRST	1 60	1 98	91	86
TOTAL	100 00	123 47	105 22	100 00
Date discount.				
Reason discount.				
Revived				
Total				

Expt. No. S-137-P-127

Semi-Expt.

Color White

Press Cure

Factory Cure NO CURKS

Cure Range

Used Stock for M-64-D Dough -
White Asbestos Packing

STAIR LADY

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED

4579

1489

[illegible]

TRIPOLI ZENTRALE

TELETYPE UNIT

[illegible]

THEMICAL TESTS

157-144

	Total 100%	Wt. on 100 RHC	Vol. on 100 Vol. Rubber	Total 100 Vol.
Buno 10	4 50	7 50	7 50	8 40
Spiroclle 57	55 20	92 50	92 50	79 15

Ext. No. _____ Home _____

Semi-Exp. Home

Color - Black

Print Cost **Index**

Factory Cure

CITY RANGE _____ HOME _____

Use Gray Asbestos Packing Style 107
(4497)

4	2 00	3 35	1 55	1 35
7	35 00	58 35	12 65	19 85
143	3 00	5 00	2 65	2 25

உதவி செய்க

TRAIL	100 00	143 75	116 06	100 00
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No. 4258-B

Based on 9-rtal No.

Core Range	⑥	⑦	Hardness
Med. @	2		
Twist @			
Strap @			
Sheet core			Black core
Color		Yellow	
Serial No.	11		
Date	2-3-56		
4	3.21		
101	3.77		
164	10.67		
7-4	18.20		
29777	64.15		
Net. Rx.	64.15		
Exp. No.	Granfor		
Grady	1.56		
Total	100.00		
	/sbw		
		REC	
29777	100.00		
4	5.00		
101	5.90		
164	16.60		
7-4	26.40		
Total	155.90		

STREET 17, 12, 19, 40

4304

THERMAD, THERMOGRAPH N.

R2227

Serial No. 111 5 8 11 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

Spirella SW 60 00 60 00
 Spirella SW Thin
 Sheets ES 51 35 60 00 60 00 60 00 60 00
 Spiro Special
 Wash STAG II - SHON R2227 60.00
 4 ES 100 Mesh (In Bag) 5 20 2 00 2 00 2 00 2 00 2 00
 4 100 Mesh 2 00 2 00
 7-W 40 Mesh 20 00
 101 30 Mesh 18 00 20 00
 101 ES 30 Mesh 5 45
 7-W ES 40 Mesh - SHON R2227 20 00 20 00 20 00 20 00
 101 ES 40 Mesh 18 00
 101 ES 24 Mesh 18 00
 211 ES 24 Mesh 18 00
 101 ES (In Bag) 17.95
 7-W ES (In Bag) - SHON R2227 20.00

THERMAD, THERMOGRAPH N.

THERMAD, THERMOGRAPH N.

Exp'l. No.

% New Rubber 60.00% 80.00 91.35 60.00 60.00 60.00 60.00 60.00
 Gravity 1.35 1.35
 Total 100 00 100 00 100 00 100 00 100 00 100 00 100 00 100.00

Serial 6
 Total 100%
 Wt. on 100 RHC
 Vol. on 100 Vol. Rubber
 Total 100 Vol.

Spirella SW 60 00 100 00 100 00 89 20

4 2 00 3 35 1 55 1 40

101 38 00 63 35 18 50 9 40

Exp'l. No. None S-137-P-154

Serial-Exp'l. None

Color White

Press Cure None

Factory Cure

Cure Range None

Use Goodwrite Asbestos Packing

Style 104 (4496 - M-51-C)

Total 100 00 124 70 112 15 100 00

COMPOUND NO. 17494-A-1

7-15-59

Finished Body Batch for Chemigum Asbestos Sheet.

17494-A-1

BREAKDOWN

MW-19-D-1	100.00 Lbs
447 #1	165.00 Lbs
347	130.00 Lbs
645 Dust	25.00 Lbs
	<u>420.00 Lbs</u>

Latvic	53.56	12.75
Glazic	5.96	1.42
65	23.81	5.67
4	.60	.14
Adamax	.89	.21
101	2.98	.71
Phenax	.30	.07
7	11.90	2.83
447 #1	165.00	39.30
347	130.00	30.95
645	25.00	5.95
	<u>420.00</u>	<u>100.00</u>

MW-19-D-1

17493-A-1	100.00 Lbs
Robins	35.00 Gr 1
	<u>100.00 Lbs (Dry Wt.)</u>

Wet Wt. Total 320-330#

COST FORM

MW-19-D-1	100.00
447 #1	165.00
347	130.00
645	25.00
	<u>375.00</u>

17493-A-1

100%

100 RRC

69788	83.33 Lbs
4	.60 Lbs
Adamax	.89 Lbs
101	2.98 Lbs
Phenax	.20 Lbs
7	11.90 Lbs
Latvic	
Glazic	
65	
	<u>100.00 Lbs</u>

83.33
.60
.89
2.98
.30
11.90
<u>100.00</u>

1.00
1.50
5.00
.50
20.00
90.00
10.00
40.00
<u>168.00</u>

NOTE: Cost form adjusted to Credit 45.00# Scrap created.

E Gauger

111
9/14

Compound # 2517

[illegible]

17829

Send me Quota #

PACKING

80
70

Compound No. 171-25-A

[illegible]

SERIAL No.	1	2
DATE	11-30-62	5-14-63
ROVIC	48.08	
571	9.62	
P-13,269) #1 IMP.)	24.04	
MULTINE	6.01	
DOPINE	6.01	
101 WC	2.40	
101 THORAX WC	1.44	2.40
4 WC	.96	
4		.96
ADAMAX WC	.48	
ADAMAX		.48
TUAX WC	.24	
TUAX		.24
STERAX WC	.72	
58313		95.92
	<i>E.L.</i>	<i>E.L.</i>
Based on		
Gravity	1.27h	1.27h
TOTAL	100.00	100.00

SEK. 1-2	TOTAL 100%	WT. ON 100 RHC
ROVIC	48.08	100.00
4	.96	2.00
101	2.40	5.00
571	9.62	20.00
P-13,269	24.04	50.00
MULTINE	6.01	12.50
DOPINE	6.01	12.50
THORAX	1.44	3.00
STERAX	.72	1.50
TUAX	.24	.50
ADAMAX	.48	1.00
TOTAL	100.00	208.00

SPEC # 228912

Eng. No.

Send Engl.

Color BROWN

Press Comp 60 @ 308

Refract M-844-A-1

Reason From one to two pass mix.
Improve dispersion,

Uses Insulator stock, ED/AN asbestos
fiber-silica filled

Date Discant.

Person Discant.

Revised

Machin @ 300%
@ 500%

Temp Parallel to grain 1100 MIN.
Perpendicular to grain 600 MIN.
ELONG: Parallel to grain 25 MIN.
Perpendicular to grain 225 MIN.

Compound No. 271-493

[illegible]

THERMO EHTROM COMPOUND NO.

HENRY

Serial Number	Qty	Unit	Price	Total	Remarks
15002	1	85			
1-57-C			17.25	19.25	
1543	1	252.00			
Exine	gal	72.00	74.00		
Odine	gal		74.00		

10-8-58

15002 gal 15 85

1-57-C " 17 25 19.25

1543 100 252.00 252.00

STAD - 1000 252.00

Exine gal 72 00 74 00

Odine gal 74 00

STAD 10-1000 252.00

STAD 10-1000 252.00

STAD 10-1000

STAD 10-1000

THERMO EHTROM

THERMO EHTROM

S. Ray Rubber

Quantity

Total

gal 100 00 100 00 100 00 100 00

Total
100%WT. on
100
RHCVol. on
100 Vol.
RubberTotal
100
Vol.

Expt. No. 3-11-54

Serial Expt.

Color

Press Cure

Factory Cure

Cure Range

Used To Supply Material

COMPOUND NO. 17944-A-6

10-12-61

USE: Body Batch for Spec. 27546 Oil Resistant Asbestos Packing.

17944-A-6		BREAKDOWN	
	Bt. Wt.		Bt. Wt.
MO-19-D-5	100.00 lbs.	Grimic	lbs. 75.72 15.61
Pig 351 #1 Imp.	285.00 lbs.	210	" 3.03 .62
Pig 347 #1 Imp.	100.00 lbs.	1	" 3.79 .78
Robine	3.00 gal.	152	" 7.57 1.55
	485.00 lbs.	Sterax	" .76 .16
		Anax	" .76 .16
		Luxax	" .76 .16
		Drakine	" 7.61 1.57
		351 #1 Imp.	" 285.00 58.76
		347 #1 Imp.	" 100.00 20.62
			" 455.00 100.00
		Odine	Gal. 33.00 6.00

MO-19-D-5

	Bt. Wt.
17943-A-5	93.15 lbs.
Robine	6.85 lbs.
Robine	30.00 gal.
	100.00 lbs.

(Wet Wt. Tol. 290-300#)

COST FORM	
MO-19-D-5	lbs. 100.00
351 #1 Imp	" 285.00
347 #1 Imp	" 100.00
Robine	gal. 3.00
Scrap Credit - Deduct	-45.00
	437.95

17943-A-5		Bt. Wt.
Grimic (1 Bag)	50.00 lbs.	53.68
Grimic K3	16.64 lbs.	17.86
67786	18.93 lbs.	20.32
1	3.79 lbs.	4.07
210	3.03 lbs.	3.25
Luxax	.76 lbs.	.82
	93.15 lbs.	100.00

NOTE: This form creates 45# of scrap per batch which it does not use - it is used elsewhere - ie the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.

car
Snyder

LOGBOOK

COMPOUND No. 17944 100-1094700

USES: Finished Body Batch for Black Oil Resistant Asbestos Packing..232U

Serial	DATE	Wt. Lbs.	Reason for Discontinuation
A-1	10-20-53	10-24-55	485# Form changed to eliminate use of ground scrap.
A-2	10-24-55	1-12-56	485# Serial change made on Comp. 17943 and dough M0-19-D, Fig 1 replaced with Fig. 411.
A-3	1-12-56	2-15-57	485# Impacting Fig. 347 for Better processing.
A-4	2-15-57	3-22-57	485# Change in dough M0-19-D.
A-5	3-22-57	10-19-61	485# Correct for serials and cost form.
A-6	10-19-61		485#
	8-11-69		Killed per X-spec 206 - no further use.

LOG SHEET

USE: Comp for Body Batch for Spec. 27546 - Oil
Resistant Asbestos Packing.

STOCK

43

SERIAL	ACTIVE DATE	BATCH WT.	REASON FOR NEW SERIAL	ACTIVE DATE
A-1	10-19-53	93.15	Est New	10-17-54
A-2	6-17-54	93.15	Eliminate crk for cleaner & more economical handling.	10-24-55
A-3	10-24-55	93.15	To change to the nearest 0.0% Cal. sys. to use bagged and crkd. Grmic.	12-56
A-4	1-12-56	93.15	Pig 1 no longer available: replace Pig. 1 with pig 411.	1-21-57
A-5	3-21-57	93.15	Change from Grmic Crkd to Grmic KS; Pig 411 to Pig 1; poor dispersion of Pig 411.	
	1-1-63		To specify "30 Day max Age" and "15 day age, after 67786 to avoid Rx lumps in Asbestos Packing.	
			Killed per X-spec 206 - no further use.	8-11-69

3-28-67

COMPOUND 10. S-17866-A-13USE: Finished body batch for Spec. 27539, Grade No. 2 Basket CutterS-17866-A-13SRKADOWN

MST-70-D-12	Lbs.	44.95
351	"	125.00
347	"	148.00
31k Ground Sep.	"	20.00
Spec. 27546 Grd Sep	"	25.00
7	"	37.35
Odine	Gal	6.00
		<u>400.30</u>

Klipps	Lbs.	2.67	6.67
Kinjo	"	1.33	3.32
Kleano	"	8.95	22.38
Sawlic	"	27.05	67.63
630	"	1.00	2.50
4	"	1.20	3.00
7	"	37.35	93.38
101	"	2.35	5.87
Croydax	"	.40	1.00
351	"	125.00	312.50
347	"	148.00	370.00
Spec 27546			
Grd Sep	"	25.00	62.50
Ground Sep.			
31ack	"	20.00	0.00
		<u>400.30</u>	<u>100.75</u>
Odine	Gal	47.00	117.50

MST-70-D-12

S-14876-11	Lbs.	44.95	100.00
Odine	Gal	41.00	91.21
		<u>44.95</u>	<u>100.00</u>

(242-252 Lbs. Net wt. Tolerance)

COST FORM

MST-70-D-12	Lbs.	44.95
351	"	125.00
347	"	148.00
31ack Grd Sep	"	20.00
7	"	37.35
Odine	Gal	6.00
		<u>374.16</u>

S-14876-11

		<u>3t. Wt.</u>	<u>100 RHO</u>
Kleano PC	Lbs.	8.95	22.38
Sawlic	"	27.05	67.62
47824-3	"	5.00	12.50
4	"	1.20	3.00
101	"	2.35	5.88
Croydax	"	.40	1.00
		<u>44.95</u>	<u>112.38</u>

NOTE: Cost form adjusted to use 25% of its own scrap per batch which is not included in cost form. Grinding loss on scrap is 4.55%.

Snyder/ms

COMPOUND NO. 17866-A-11

February 13, 1962

USE: Finished Body Batch for Spec. 27539, Grade No. 2 Gasket Cutter.

17866-A-11

		<u>Bt. Wt.</u>
MST-70-D-10	Lbs.	82.30
351	"	125.00
347	"	148.00
Blk. Ground Sep	"	20.00
Spec 27546 3rd Sep	"	25.00
Odine	Gal.	6.00
		<u>400.30</u>

BREAKDOWN

		<u>Bt. Wt.</u>	
Kleano	Lbs.	8.95	2.23
Sawlic	"	27.05	6.76
30308	"	5.00	1.25
4	"	1.20	.30
7	"	37.35	9.33
101	"	2.35	.59
Croydax	"	.40	.10
351	"	125.00	31.23
347	"	148.00	36.97
Spec 27546 3rd Sep	"	25.00	6.24
Ground Sep. Black	"	20.00	5.00
		<u>400.30</u>	<u>100.00</u>
Odine	Gal.	47.00	11.74

MST-70-D-10

14876-8	Lbs.	82.30	100.00
Odine	Gal.	41.00	49.82
		<u>82.30</u>	<u>100.00</u>

COST FORM

MST-70-D-10	Lbs.	82.30
351	"	125.00
347	"	148.00
Black Ground Scrap	"	20.00
Odine	Gal.	6.00
		<u>374.16</u>

(270-2804 wt. Wet Tol.)

14876-8

		<u>Bt. Wt.</u>	<u>100%</u>	<u>100 RHC</u>
Kleano P C	Lbs.	8.95	10.87	22.37
Sawlic	"	27.05	32.87	67.63
30308	"	5.00	6.07	12.50
4	"	1.20	1.46	3.00
7	"	37.35	45.38	93.37
101	"	2.35	2.86	5.88
Croydax	"	.40	.49	1.00
		<u>82.30</u>	<u>100.00</u>	<u>205.75</u>

NOTE: * Cost form adjusted to use of its own scrap per batch which is not included in cost form. Grinding loss on scrap is 4.55%.

car
Sawyer

A. L. Snyder

COMPOUND NO. 1786-A-10

10-18-51

USE: Finished Body Batch for Spec. 27546, Seal No. 2 Gasket Cat. r.

17866-A-10

BREAKDOWN

	Lbs	Bt. Wt.		Lbs	Bt.
MST-70-D-9		82.30	Kleano		2.20
351	"	125.00	Glasic	"	1.75
347	"	148.00	30308	"	1.25
Blk. Ground Sep	"	20.00	4	"	1.00
Spec 27546 Grd Sep	"	25.00	7	"	9.00
Odine	Gal	6.00	101	"	1.00
		400.30	Croydax	"	1.00
			351	"	125.00
			347	"	148.00
			Spec 27546 Grd Sep	"	25.00
			Ground Sep. Black	"	20.00
					400.30
			Odine	Gal	6.00

MST-70-D-9

14876-7	Lbs	82.20	100.00
Odine	Gal	11.00	19.92
		15.50	100.00

(270-280% Wt. Wet Tol)

COST FORM

MST-70-D-9	Lbs	82.30
351	"	125.00
347	"	148.00
Black Ground Sep	"	20.00
Odine	Gal	6.00
		378.15

14876-7

	Lbs	Bt. Wt.	100 g	100 RHC
Kleano P.C.		0.35	10.87	22.37
Glastic	"	27.00	32.87	67.63
30308	"	5.00	8.07	12.50
4	"	1.00	1.46	3.00
7	"	37.35	45.33	92.37
101	"	2.35	2.66	5.80
Croydax	"	1.00	1.00	1.00
		100.00	100.00	205.75

NOTE: * Cost form allocated to use 25% of 10-own screen per batch which is not included in cost form. Grinding loss on screen 10-own.

SEA
Snyder

JAN

LOG SHEET

USE: Finished Body Batch for Spec. 27539 - Asb Packing 17866

-23K

[illegible]

LOGBOOK

COMPOUND No. 17866

USES: Finished Body Batch for Spec. 27539 - Asb. Packing.

272U

Tubed Refined Calendered Age/Shift Nat Scrap Disposition

Serial DATE Wt. Reason for Discontinence

Serial	DATE	Wt.	Reason for Discontinence
1	2-7-51	2-24-51 400.30#	To reduce Pig. 377 b 50.
A-1	2-24-51	8-20-51	To use Abrasic in place of Wiggie.
A-2	8-20-51	10-4-51	To increase Scrap.
A-3	10-4-51	10-20-52	To utilize a compounding change.
A-4	10-20-52	2-10-55	To replace an obsolete fiber.
A-5	2-10-55	11-16-55 82.30#	MST-70-D replaces MST-50-D which will be killed.
A-6	11-16-55	3-27-57 400.30#	To utilize Spec. 27546, No. 2 Gasket Cutter.
A-7	3-27-57	9-16-57 400.30#	Serial change in MST-70-D Code Glazic for code Abrasic.
A-8	9-16-57	11-4-58 400.30#	Code Texine dead, replaced with code Odina.
A-9	11-4-58	10-19-61 400.30#	To use Kleano PC in place of Spiro SW in the dough stock - cheaper and correct cost form.
A-10	10-19-61	2-13-62 400.30#	Sawlic in place of Glazic.
A-11	2-13-62	6-8-62 400.30#	To use pig 630 in place of 741- cheaper
A-12	6-8-62	400.30#	See next page

3-23-67

UBC: Body Batch for Spec. 27538 asbestos Sheet Packing.

3-17865-3-6

BREAKDOWN

MST-70-D-12	Lbs	44.95
947 #1 Imp	"	200.00
347	"	102.00
645	"	11.00
71k Ground Sep	"	5.00
Spec 27538 Grnd	"	
Scrap	"	45.00
7	"	37.35
Odine	Gal	6.00
		<u>445.30</u>

Klipps	Lbs	2.67	6.67
Kinje	"	1.33	3.32
Kleano	"	8.95	22.38
Sawlic	"	27.05	67.63
630	"	1.00	2.50
4	"	1.20	3.00
7	"	37.35	93.38
101	"	2.35	5.87
Croydax	"	.40	1.00
947 #1 Imp	"	200.00	500.00
347	"	102.00	255.00
645	"	11.00	27.50
Spec 27538 Grnd	"		
Scrap	"	45.00	112.50
Ground Scrap	"	5.00	12.50
		<u>445.30</u>	<u>1113.25</u>
Odine	Gal	47.00	117.50

MST-70-D-2

3-14876-11	Lbs	4.95	100.00
Odine	Gal	1.00	91.21
		<u>4.95</u>	<u>100.00</u>

(242-252# set wt. tolerance)

3-14876-11COST FORM

Kleano PO	Lbs	8.95	22.38	MST-70-D-12	Lbs.	44.95
Sawlic	"	27.05	67.62	947 #1 Imp	"	200.00
47624-3	"	5.00	12.50	347	"	102.00
4	"	1.20	3.00	645	"	11.00
101	"	-2.35	5.88	Blk Grnd Sep	"	5.00
Croydax	"	.40	1.00	7	"	37.35
		<u>44.95</u>	<u>112.38</u>	Odine	Gal	6.00
						<u>398.25</u>

NOTE: Form adjusted to use 45% of its own scrap per batch which is not included in cost form. Grinding loss on scrap 4.55%

Snyder/

CONTINUATION NO. S-17865-B-5

6-8-62

USE: Body Batch for Spec. 27538 Asbestos Sheet Packing.

S-17865-B-5

BREAKDOWN

	Lbs.	Bt. Wt.		Lbs.	
MST-70-D-11	"	82.30	Kleano	8.95	2.01
947 #1 Imp	"	200.00	Sawlic	27.05	6.07
347	"	102.00	47824	5.00	1.12
645	"	11.00	4	1.20	.27
Blk Ground Sep.	"	5.00	7	37.35	8.39
Spec 27538 Grnd Sep	"	45.00	101	2.35	.53
Odine	Gal.	6.00	Croydax	.40	.09
		<u>445.30</u>	947 #1 Imp	200.00	44.91
			347	102.00	22.91
			645	11.00	2.47
			Spec 27538 Grnd Sep.	45.00	10.11
			Ground Sep.	5.00	1.12
				<u>445.30</u>	<u>100.00</u>
			Odine	Gal	47.00 10.55

MST-70-D-11

S-14876-9	Lbs.	82.30	100.00
Odine	Gal.	47.00	49.82
			<u>100.00</u>

COST FORM

(270-280# Wet St. Tolerance)

S-14876-9

Kleano PC	Lbs.	8.95	10.87
Sawlic	"	27.05	32.87
47824	"	5.00	6.07
4	"	1.20	1.46
7	"	37.35	45.38
101	"	2.35	2.86
Croydax	"	.40	.49
		<u>82.30</u>	<u>100.00</u>

MST-70-D-11	Lbs.	82.30
947- #1 Imp	"	200.00
347	"	102.00
645	"	11.00
Blk Ground Sep	"	5.00
Odine	Gal.	6.00
		<u>398.25</u>

NOTE: Form adjusted to use 45% of its own scrap per batch which is not included in cost form. Grinding loss on scrap 4.55%.

gal
WM Clark

COMPOUND NO. 17865-B-4

February 13, 1962

USE: Body Batch for Spec. 27538 Asbestos Sheet Packing.

17865-B-4

BREAKDOWN

	Lbs.	Bt. Wt.		Lbs.	Bt. Wt.	
MST-70-D-10	"	82.30	Kleeno	"	8.95	.01
947 #1 Imp	"	200.00	Sawlic	"	27.05	.07
347	"	102.00	30308	"	5.00	.12
645	"	11.00	4	"	1.20	.27
Blk Ground Sep	"	5.00	7	"	37.35	.39
Spec 27538 Grnd Sep	"	45.00	101	"	2.35	.53
Odine	Gal	6.00	Croydax	"	.40	.09
		<u>445.30</u>	947 #1 Imp	"	200.00	.91
			347	"	102.00	.91
			645	"	11.00	.47
			Spec 27538 Grnd Sep.	"	45.00	.11
			Ground Sep	"	5.00	.12
					<u>445.30</u>	.00
			Odine	Gal.	47.00	.55

MST-70-D-10

14876-8	Lbs.	82.30	100.00
Odine	Gal.	41.00	49.82
		<u>82.30</u>	<u>100.00</u>

COST FORM

MST-70-D-10	Lbs.	82.30
947 #1 Imp	"	200.00
347	"	102.00
645	"	11.00
Blk Ground Sep	"	5.00
Odine	Gal	6.00
		<u>398.25</u>

(270-280# Wet Wt. Tolerances)

14876-8

	Lbs.	Bt. Wt.	100%	100 SEC
Kleeno P C	"	8.95	10.87	22.37
Sawlic	"	27.05	32.87	67.63
30308	"	5.00	6.07	12.49
4	"	1.20	1.46	3.00
7	"	37.35	45.38	93.37
101	"	2.35	2.86	5.88
Croydax	"	.40	.49	1.00
		<u>82.30</u>	<u>100.00</u>	<u>205.74</u>

NOTE: Form adjusted to use 1.5% of its own scrap per batch which is not included in cost form. Grinding loss on scrap 4.55%.

car
Sawyer

A. L. Snyder

10-30-64

USE: Body Batch for Spec 27538 Asbestos Sheet Packing.

1785-B-3

	Lbs	Bt. Wt.
MST-70-D-9		82.30
947- #1 Imp	"	200.00
347	"	102.00
645	"	11.00
Blk Ground Sep	"	5.00
Spec 27538 Grnd Sep	"	45.00
Odine	"	6.00
		<u>489.30</u>

BREAKDOWN

	Lbs	Bt. Wt.
		8.90
	"	27.00
	"	5.00
	"	11.00
	"	37.00
	"	2.00
	"	1.00
	"	200.00
	"	102.00
	"	11.00
	"	45.00
	"	6.00
		<u>489.30</u>
Odine	Gal.	47.00
		10.55

MST-70-D-9

14876-7	Lbs	82.30	100.00
Odine	Gal	41.00	40.82
		<u>82.30</u>	<u>140.82</u>

(270-280# Wet Wt Tot)

COST FORM

MST-70-D-9	Lbs	82.30
947 #1 Imp	"	200.00
347	"	102.00
645	"	11.00
Blk Ground Sep	"	5.00
Odine	Gal	6.00
		<u>398.25</u>

14876-7

	Lbs.	Bt. Wt.	100 %	100 REC
Kleano P.C.		8.90	17.67	22.37
Glaxie	"	27.00	22.87	67.63
30308	"	5.00	5.07	12.49
4	"	1.20	1.46	3.00
7	"	17.35	15.38	93.37
101	"	2.80	2.80	5.88
Croydax	"	1.00	1.00	1.00
		<u>55.25</u>	<u>100.00</u>	<u>255.74</u>

NOTE: Parts allocated to this batch of 15% of its own gross per batch which is not included in cost form. Gain and loss on scrap 8.57%.

CAF
Snyder

J. M. J.

COMPOUND NO. 17865-B-2

8-9-60

USE: Body Batch for Spec 27538 Asbestos Sheet Packing.

<u>17865-B-2</u>			<u>Breakdown</u>		
MST-70-D-7	Lbs	82.30	Spiro SP W	Lbs	8.95
947 #1 Imp	"	200.00	Glazic	"	27.05
347	"	102.00	30308	"	5.00
645	"	11.00	4	"	1.20
Blk Ground Sep	"	50.00	7	"	37.35
Odine	Gal	6.00	101	"	2.35
		<u>445.30</u>	Croydax	"	.40
			947 #1 Imp	"	200.00
			347	"	102.00
			645	"	11.00
			Ground Sep	"	50.00
					<u>445.30</u>

<u>MST-70-L-7</u>			<u>Cost Form</u>		
(270-280# Wet Wt Tol)			MST-70-D-7	Lbs	8.95
14876-6	Lbs	164.60	947 #1 Imp	"	200.00
Odine	Gal	84.00	347	"	102.00
		<u>164.50</u>	645	"	11.00
			Blk Ground Sep	"	50.00
			Odine	Gal	6.00
					<u>38.25</u>

<u>14876-6</u>		<u>Bt Wt</u>	<u>100 %</u>	<u>100 RHC</u>
Spiro SP W	Lbs	8.95	10.87	22.37
Glazic	"	27.05	32.87	67.63
30308	"	5.00	6.07	12.49
4	"	1.20	1.46	3.00
7	"	37.35	45.38	93.37
101	"	2.35	2.86	5.88
Croydax	"	.40	.49	1.00
		<u>82.30</u>	<u>100.00</u>	<u>205.74</u>

NOTE: Cost form adjusted to use its own scrap (45# per batch). Grinding loss of 2.05# (4.55% of 45#) is included.

R Meck /jrd

Qrd

COMPOUND NO. 17865-B-1

3-14-60

USE: Body Hatch for Spec 27538 Asbestos Sheet Packing.

17865-B-1

Breakdown

MST-70-D-7	Lbs	82.30	Spiro SP W	Lbs	8.95	2.01
947 #1 Imp	"	168.00	Glasic	"	27.05	6.07
347	"	134.00	30308	"	5.00	1.12
645	"	11.00	4	"	1.20	.27
Blk Ground Sep	"	50.00	7	"	37.35	8.39
Odine	Gal	6.00	101	"	2.35	.53
	Lbs	<u>445.30</u>	Croydax	"	.40	.09
			947 #1 Imp	"	168.00	37.73
			347	"	134.00	30.09
			645	"	11.00	2.47
			Ground Sep	"	50.00	11.23
					<u>445.30</u>	<u>100.00</u>

MST-70-D-7

Cost Form

(270-280) wet wt 101)

14876-6	Lbs	164.60	100.00	MST-70-D-7	Lbs	82.30
Odine	Gal	84.00	51.05	947 #1 Imp	"	168.00
		<u>164.60</u>	<u>100.00</u>	347	"	134.00
				645	"	11.00
				Blk Ground Sep	"	5.00
				Odine	Gal	6.00
						<u>398.25</u>

14376-6

Bt wt

100 %

100 gmc

Spiro SP W	Lbs	8.95	10.87	22.37
Glasic	"	27.05	32.87	67.63
30308	"	5.00	6.07	12.49
4	"	1.20	1.46	3.00
7	"	37.35	45.38	93.37
101	"	2.35	2.86	5.88
Croydax	"	.40	.49	1.00
		<u>82.30</u>	<u>100.00</u>	<u>205.74</u>

NOTE: Cost form adjusted to use its own scrap (45% per batch).
Grinding loss of 2.05% (4.55% or 45%) is included.

E Gauger /Jrd

Qrd

Comp. No. 17865-A-3

8-16-51

USE: Finished Body Batch For Spec. 27538 Grade #1 Gasket Cutters.

<u>17865-A-3</u>			<u>Breakdown</u>		
MST-70-D-2	lbs	82.30	Spiro	lbs	8.95
46 #1 Impact	"	100.00	Abrasive	"	27.05
547 #1 "	"	68.00	30308	"	5.00
645	"	9.00	4	"	1.20
347	"	149.00	7	"	37.35
Spec. 27538			101	"	2.35
Scrap Ground	"	35.00	Croydax	"	.40
Taxine	Gal	6.00	46 #1 Impact	"	100.00
	lbs	<u>443.30</u>	547 #1 "	"	68.00
			645	"	9.00
			347	"	149.00
			Ground Scrap	"	35.00
				lbs	<u>443.30</u>
					100.00

MST-70-D-2
(270-280# Wet Weight Tolerance)

14876-2	lbs	164.60 (2 Batches)
Taxine	Gal	84.00
	lbs	<u>164.60</u>

<u>14876-2</u>			<u>Cost Form</u>		
Spiro	lbs	8.95	MST-70-D-2	lbs	82.30
Abrasive	"	27.05	46 #1 Impact	"	100.00
30308	"	5.00	547 #1 "	"	68.00
4 100%	"	1.20	645	"	9.00
7	"	37.35	347	"	149.00
101	"	2.35	Taxine	Gal	6.00
Croydax	"	.40			<u>100.00</u>
	lbs	<u>82.30</u>			406.71

NOTE: THIS form adjusted to use its own scrap of 35% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

RC. Angvall

LOG SHEET

USE: Body Patch for Spec 27538 Asbestos Sheet Packing STOCK S-17865

[illegible]

100300K

COMPOUND No. 17865 62 04001000

USES: Finished Body Batch for Spec. 27538 - Asb. Packing.

Tubed	Refined	Calendered	Asb. Packing	Batch
Nat Scrap Disposition				
Serial	DATE	Wt. Lbs.	Reason for Discontinuation	Lot
1	2-7-51	2-24-51 443.30#	To use 60% 3R and 40% 3T in place of 100% 3R Fibre.	
A-1	2-24-51	7-21-51	To use Pig. 46 for Pig. 447.	
A-2	7-21-51	8-16-51	To use Abtasic in place of Wiggie.	
A-3	8-16-51	10-4-51	To increase Scrap.	
A-4	10-4-51	10-25-51	Replace Pig. 46 with Pig. 447.	
A-5	10-25-51	10-20-52	To utilize a compounding change.	
A-6	10-20-52	-21-53	Pig. 547 being dropped.	
A-7	12-21-53	-16-55 445.30#	Serial change made on MST-70-D	
A-8	11-16-55	9-16-57 445.30#	Serial change in MST-70-D Code Glazic for code Abrasic.	
A-9	9-16-57	11-4-58 445.30#	Code Texine dead, replaced with code Odine.	
A-10	11-4-58	3-14-60 445.30#	TO EST LETTER CHANGE - See Spec. X-7573 - To use 947 Fiber in place of 447.	
			To release cost	65.
B-1	3-14-60	8-9-60 445.30#	To improve tensile	increasing
			947 fiber.	
B-2	8-9-60	10-19-61 445.30#	To use kleano P. SW in the Dough	place of Spiro - Cheaper.
B-3	10-19-61	2-13-62 445.30#	Sawlic in place of	
B-4	2-13-62	6-8-62 445.30#	To use pig 630 in	of 741 - Cheaper.
B-5	6-8-62			

Correction

Compound No. 17864-C-6

7-19-67

USE: Finished Body Batch for Spec 27537 - Style 200 Wingfoot
Asbestos Sheet Packing.

17864-C-6

		Bt Wt
MST-62-D-17	Lbs.	47.50
947 #1 Imp	"	158.85
347	"	188.45
White Gr Sep.	"	45.00
7	"	41.45
Odine	Gal.	3.00
	Lbs.	481.25

BREAKDOWN

		Bt Wt	RHC
Kleano	Lbs.	14.01	32.40
Sawlic	"	29.22	67.60
4	"	1.29	2.98
7	"	41.45	95.88
101	"	2.54	5.88
Croydax	"	.44	1.03
947 #1 Imp	"	158.85	367.45
347	"	188.45	435.92
White Gr Sep	"	45.00	104.09
		481.25	1113.23
Odine	Gal.	33.00	76.34

MST-62-D-17

		Lbs	
17831-15	Lbs	47.50	100.00
Odine	Gal	30.00	63.16
		47.50	100.00

COST FORM

		Lbs
MST-62-D-17	Lbs	47.50
947 #1 Imp	"	158.85
347	"	188.45
7	"	41.45
Odine	Gal.	3.00
		434.20

Batch net Wt. Tolerance 200-210#
Box Net Wt. Tolerance 100-105#

17831-15

		Bt Wt	100%	100 RHC
Kleano PC	Lbs	14.01	29.49	32.40
Sawlic	"	29.22	61.52	67.60
4 100M	"	1.29	2.71	2.98
101	"	2.54	5.35	5.88
Croydax	"	.44	.93	1.03
		47.50	100.00	109.89

Note: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Snyder/m



Compound No 17864-C-5

March 9, 1967

USE: Finished Body Batch for Spec 27537 - Style 200 Wingfoot
Asbestos Sheet Packing.

17864-C-5

		<u>Lbs.</u>	<u>Pt. Wt.</u>
MST-62-D-16	Lbs.	43.95	
947 #1 Imp	"	147.00	
347	"	171.00	
White Ground			
sep.	"	45.00	
7	"	38.35	
Odine	Gal	6.00	
		<u>445.30</u>	

BREAKDOWN

		<u>Lbs.</u>	<u>Pt. Wt.</u>	<u>RNG</u>
Kleane	Lbs.	12.95		32.40
Saville	"	27.04		67.60
4	"	1.19		2.98
7	"	38.35		95.88
101	"	2.35		5.88
Croydax	"	.41		1.03
947 #1 Imp		147.00		367.50
347		171.00		427.50
White Ground Sep	"	45.00		112.50
		<u>445.50</u>		<u>1113.27</u>
Odine	Gal	41.00		102.50

MST-62-D-16

17831-15	Lbs.	43.95	100.00
Odine	Gal	35.00	<u>79.43</u>
		43.95	100.00

(225-235# Wet Wt Tol.)

COST FORM

MST-62-D-16	Lbs	43.95
947 #1 Imp	"	147.00
347	"	171.00
7	"	38.35
Odine	Gal	<u>6.00</u>
		398.25

17831-15

		<u>Pt. Wt.</u>	<u>100%</u>	<u>100 RNG</u>
Kleane P C	Lbs	12.95	29.49	32.40
Saville	"	27.04	61.52	67.60
4 ICOM	"	1.19	2.71	2.98
101	"	2.35	5.35	5.88
Croydax	"	.41	.93	1.03
		<u>43.95</u>	<u>100.00</u>	<u>109.89</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Snyder/ 

COMPOUND NO. 17864-C-4

February 13, 1960

USE: Finished Body Batch for Spec 27537 - Style 200 Wingfoot
Asbestos Sheet Packing.

17864-C-4

MST-62-D-15	Lbs.	Bt. Wt.
947 #1 Imp	"	147.00
347	"	171.00
White Ground	"	45.00
sep.	"	6.00
Odine	Gal.	445.30

BREAKDOWN

Kleano	Lbs.	Bt. Wt.	
Sawlic	"	27.04	6.07
4	"	1.19	.27
7	"	38.35	8.61
101	"	2.35	.53
Croydax	"	.41	.09
947 #1 Imp	"	147.00	33.01
347	"	171.00	38.40
White Ground Sep	"	45.00	10.11
		445.30	100.00
Odine	Gal.	46.00	10.33

MST-62-D-15

17831-14	Lbs.	82.30	100.00
Odine	Gal.	40.00	48.60
		82.30	100.00

CO

MST-62-D-15	Lb.	82.30
947 #1 Imp	"	147.00
347	"	171.00
Odine	Gal.	6.00
		398.25

(270-280% Wet Wt Tol.)

17831-14

	Lbs.	Bt. Wt.	100%	100 RHC
Kleano P C	"	12.95	15.75	32.40
Sawlic	"	27.04	32.85	67.60
4 100M	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.88
Croydax	"	.41	.50	1.03
		82.30	100.00	205.77

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Buyer

A. L. Hughes

COMPOUND NO. 17864-C-2

10-27-60

USE: Finished Body Batch for Spec 27537 - Style 200 Wingfoot
Asbestos Sheet Packing.

MST-62-D-12	Lbs	82.30	Spiro	Lbs	12.96	2.91
947 #1 Imp	"	147.00	Glazic	"	27.04	6.07
347	"	171.00	4	"	1.19	.27
White Ground Sep	"	45.00	7	"	38.35	8.61
Odine	Gal	6.00	101	"	2.35	.53
	Lbs	445.30	Croydax		.41	.09
			947 #1 Imp		147.00	33.01
			347		171.00	38.40
			White Ground Sep	"	45.00	10.11
					445.30	100.00

MST-62-D-12

(270 - 280% Wet Wt Tol)

Cost Form

17831-12	Lbs	164.60	100.00
Odine	Gal	84.00	51.05
	Lbs	164.60	100.00
		(2 Batches)	

MST-62-D-12	Lbs	82.30
947 #1 Imp	"	147.00
347	"	171.00
Odine	Gal	6.00
		398.25

<u>17831-12</u>		<u>Bt Wt</u>	<u>100%</u>	<u>100 RHC</u>
Spiro SW	Lbs	12.96	15.75	32.40
Glazic	"	27.04	32.85	67.60
4 100M	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.88
Croydax	"	.41	.50	1.03
		82.30	100.00	205.77

NOTE: This form adjusted to use its own scrap of 4.5% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

R M Heck JRD

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COMPOUND NO. 17864-C-1

4-28-60

USE: Wingfoot Asbestos Sheet Packing Body Hatch

17864-C-1

Breakdown

MST-62-D-12	Lbs	82.30	Spiro	Lbs	12.96	2.91
947 #1 Imp	"	147.00	Glazic	"	27.04	6.07
645	"	10.00	4	"	1.19	.27
347	"	156.00	7	"	38.35	8.61
White Ground Sep	"	50.00	101	"	2.35	.53
Ooline	Gal	6.00	Croydax	"	.41	.09
	Lbs	<u>445.30</u>	947 #1 Imp	"	147.00	33.01
			645	"	10.00	2.25
			347	"	156.00	35.03
			White Ground Sep	"	50.00	11.23
					<u>445.30</u>	<u>100.00</u>

MST-62-D-12

(270 - 280% wet wt Tol)

Cost

17831-11	Lbs	164.60	100.00
Ooline	Gal	84.00	51.05
	Lbs	<u>164.60</u>	<u>100.00</u>

(2 Batches)

MST-62-D-12	Lbs	82.30
947 #1 Imp	"	147.00
645	"	10.00
347	"	156.00
White Ground Sep	"	5.00
Ooline	Gal	6.00
		<u>396.25</u>

<u>17831-11</u>	<u>Bt. Wt</u>	<u>100%</u>	<u>100 WMC</u>
Spiro SW	Lbs	12.96	32.40
Glazic	"	27.04	67.60
4 100M	"	1.19	2.98
7	"	38.35	95.88
101	"	2.35	5.88
Croydax	"	.41	1.03
	Lbs	<u>82.30</u>	<u>205.77</u>

NOTE: This form adjusted to use its own scrap of 50% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

E. Gauger

/Jrd

[Handwritten signature]

LOG SHEET

USE: Finished Body Batch for Spec. 27541 - sterling STOCK 17864
418 Asbestos Pack.

[illegible]

100-800K

COMPOUND No. 17864 6% 02J031/00

USES: Finished Body Batch for Spec. 27541 - Sterling 418 Asb. Pack.:231

Tubed	Refined	Calendered	Age Limit	Notes
Nat Scrap Disposition				noting all gas 1-2
Serial	DATE	Wt. Lbs.	Reason for Discontinuation	Lot
A-1	2-5-51	2-24-51 443.30#	To use 60% 3R & 40% 3T in place of 100% 3R Fibre.	
B-1	2-24-51	7-21-51	To use Pig. 46 for Pig. 447.	
B-2	7-21-51	8-16-51	To use Abrasic in place of Wiggie.	
B-3	8-16-51	10-4-51	To increase Scrap.	
B-4	10-4-51	10-25-51	Replace Pig. 46 with Pig. 447.	
B-5	10-25-51	10-20-52	To utilize a compounding change.	
B-6	10-20-52	12-21-53	Pig. 547 has been dropped.	
B-7	12-21-53	1-10-56 445.30#	Using 17864 in place of 17862 because of lower cost - and bringing 17864 up to date.	
B-8	12-10-56	9-16-57 445.30#	Serial Change in MST-62-D Code Glazic for code Abrasic.	
B-9	9-16-57	11-4-58 445.30#	Code Texine dead, replaced with code odine.	
B-10	11-4-58	445.30	TO EST LETTER CHANGE - See Spec. X-7581 - To use 947 fiber in place of 447 fiber to reduce cost.	
C-1	4-28-60	10-27-60 445.30#	To use Pig 347 in place of Pig 645 Pig. 645 is too dark in color to use in a white batch. Contains black scrap dust from the scrap grinder.	
C-2	10-27-60	10-19-61 445.30#	To use Kleano P.C. in place of Spiro SW in the dough stock - cheaper.	
C-3	10-19-61	2-13-62 445.30#	Sawlic in place of Glazic.	
C-4	2-13-62	3-17-67 445.30#	To add Pig 7 in 271-A, instead of 137, for cost savings.	
C-5	3-17-67	5-25-67 445.30#	See next page	

COMPOUND NO. S- 17857-D-3

11-14-67

US2: Alody batch for Spec. 27517 Asbestos Packing

S-17857-D-3

MST-68-D-22	Lbs	53.18
947 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
7	"	15.32
Ground Sep	"	50.00
Odine	Gal	3.00
		<u>441.50</u>

		<u>BREAKDOWN</u>		<u>100 RHO</u>	<u>100%</u>
Sawlic	Lbs	36.94		79.96	8.37
47824	"	11.57		25.05	2.62
4	"	1.39		3.01	.31
7	"	15.32		33.16	3.47
101	"	2.33		5.04	.53
Croydax	"	.44		.95	.10
Anax	"	.46		1.00	.10
Phenax	"	.05		.11	.01
947	"	250.00		541.18	56.63
645	"	13.00		28.14	2.94
347	"	60.00		129.88	13.59
Ground Sep	"	50.00		108.24	11.33
		<u>441.50</u>		<u>955.72</u>	<u>100.00</u>
Odine Gal		31.00		88.75	9.29

MST-68-D-22

S-17835-A-2	Lbs	53.18	100.00
Odine	Gal	38.00	71.46
		<u>53.18</u>	<u>100.00</u>

(270 - 280 Lbs Net Wt Tolerance)

COST FORM

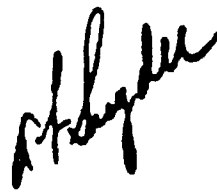
MST-68-D-22	Lbs	53.18
947 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
7	"	15.32
Odine	Gal	3.00
		<u>389.23</u>

S-17835-A-2

Sawlic	Lbs	36.94	69.46	79.96
47824-3	"	11.57	21.76	25.05
4	"	1.39	2.61	3.01
101	"	2.33	4.38	5.04
Croydax	"	.44	.83	.95
Anax	"	.46	.87	1.00
Phenax	"	.05	.09	.11
		<u>53.18</u>	<u>100.00</u>	<u>115.12</u>

NOTE: This form adjusted to use 50 lbs. of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Snyder/mr



COMPOUND NO. S-17857-D-2

8-30-67

USA: Body Batch fo. Spec. 27517 Asbestos Packing

S-17857-D-2			BREAKDOWN			100 RHO	100%
MST-68-D-21	Lbs	53.18	Sawlic Lbs	36.94		79.96	.37
947 #1 Impact	"	250.00	47824	11.57		25.05	.62
645	"	13.00	4	1.39		3.01	.31
347	"	60.00	7	15.32		33.16	.47
7	"	15.32	101	2.33		5.04	.53
Ground Scrap	"	50.00	Croydax	.44		.95	.10
Odine	Gal.	3.00	Anax	.46		1.00	.10
		<u>441.50</u>	Phenax	.05		.11	.01
			947	250.00		541.18	.63
			645	13.00		28.14	.94
			347	60.00		129.88	.59
			Ground Scrap	50.00		108.24	.33
				<u>441.50</u>		955.72	1.00
			Odine Gal	31.00		67.11	.03

S-17835-A-2	Lbs	53.18	100.00
Odine	Gal	28.00	52.65
		<u>53.18</u>	<u>100.00</u>

(195-205 Net. Wt Tolerance)

COST FORM

MST-68-D-21	lbs.	53.18
947 #1 Impact	"	250.00
645	"	13.00
347	"	60.00
7	"	15.32
Odine	Gal.	3.00
	Lbs.	<u>389.23</u>

S-17835-A-2			
Sawlic	Lbs.	36.94	69.46
47824-3		11.57	21.76
4		1.39	2.61
101		2.33	4.38
Croydax		.44	.83
Anax		.46	.87
Phenax		.05	.09
		<u>53.18</u>	<u>100.00</u>
			<u>275.12</u>

NOTE: This form adjusted to use 50 lbs. of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Snyder/mw

COMPOUND NO. S-17857-D-1

4-1-65

USE: Body Batch for Spec. 27517 Asbestos Packing

S-17857-P-1BREAKDOWN

MST-68-P-20	Lbs	53.18
947 #1 Impact	"	250.00
645	"	13.00
347	"	60.00
7	"	15.32
Ground Scrap	"	50.00
Odine	Gal.	6.00
		<u>441.50</u>

Sawlic	36.94	8.37
47824	11.57	2.62
4	1.39	.31
7	15.32	3.47
101	2.33	.53
Croydax	.44	.10
Anax	.46	.10
Phenax	.05	.01
947	250.00	56.63
645	13.00	2.94
347	60.00	13.59
Ground Scrap	50.00	11.33
	<u>441.50</u>	<u>100.00</u>
Odine Gal.	41.00	9.29

MST-68-D-20COST FORM

S-17835-A-1	Lbs	53.18	100.00
Odine	Gal.	35.00	65.80
		<u>53.18</u>	<u>100.00</u>

(270-280 Wet. Wt Tolerance)

MST-68-D-20	Lbs.	53.18
947 #1 Impact	Lbs.	250.00
645	Lbs.	13.00
347	Lbs.	60.00
7	Lbs.	15.32
Odine	Gal.	6.00
		<u>389.23</u>

S-17835-A-1

Sawlic	36.94	69.46
47824	11.57	21.76
4	1.39	2.61
101	2.33	4.38
Croydax	.44	.83
Anax	.46	.87
Phenax	.05	.09
	<u>53.18</u>	<u>100.00</u>

NOTE: This form adjusted to use 50 lbs. of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.5%.

Yeast/mw

Signatures

COMPOUND NO. S-17857-C-7

6-14-62

USE: Body Batch for Spec. 27517 Asbestos Packing.

S-17857-C-7

BREAKDOWN

MST-68-D-19	Lbs.	68.50
947 #1 Impact	"	250.00
645	"	13.00
347	"	60.00
Ground Scrap	"	50.00
Odine	Gal.	6.00
		<u>441.50</u>

Sawlic	36.94	8.37
47824	11.57	2.62
4	1.39	.31
7	15.32	3.47
101	2.33	.53
Croydax	.44	.10
Anax	.46	.10
Phenax	.05	.01
947	250.00	56.63
645	13.00	2.94
347	60.00	13.59
Ground Scrap	50.00	11.13
	<u>441.50</u>	<u>100.00</u>
Odine Gal.	47.00	10.65

MST-68-D-19

S-17835-17	Lbs.	68.50	100.00
Odine	Gal.	41.00	60.85
		<u>68.50</u>	<u>100.00</u>

(280-290 Wet. Wt. Tolerance)

COST FORM

MST-68-D-19	Lbs.	68.50
947 #1 Impact	Lbs.	250.00
645	Lbs.	13.00
347	Lbs.	60.00
Odine	Gal.	6.00
	Lbs.	<u>389.23</u>

S-17835-17

Sawlic	36.94	53.92
47824	11.57	16.89
4	1.39	2.03
7	15.32	22.36
101	2.33	3.41
Croydax	.44	.65
Anax	.46	.67
Phenax	.05	.07
	<u>68.50</u>	<u>100.00</u>

NOTE: This form adjusted to use 50 lbs. of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

W. M. Clark

COMPOUND NO. 17857-C-6

2-2-62

Body batch for Spec. 27517 Asbestos Packing.

17857-C-6

NST-68-D-18	Lbs	68.50
947 #1 Impact	"	250.00
645	"	13.00
347	"	60.00
Ground Scrap	"	50.00
Odine	Gal	6.00
		<u>471.50</u>

BREAKDOWN

Sawlis	36.94	8.37
30308	11.57	2.62
4	1.39	.31
7	15.32	3.47
101	2.33	.53
Greydax	.44	.10
Anax	.46	.10
Phenax	.05	.01
947	250.00	56.63
645	13.00	2.94
347	60.00	13.59
Ground Scrap	50.00	11.33
	<u>471.50</u>	<u>100.00</u>
Odine Gal.	47.00	10.65

NST-68-D-18

17835-16	Lbs	68.50	100.00
Odine	Gal.	41.00	60.85
		<u>68.50</u>	<u>100.00</u>

00-290 lbs. wt. Tol. per batch)

COST FORM

NST-68-D-18	Lbs.	68.50
947 #1 Impact	Lbs.	250.00
645	Lbs.	13.00
347	Lbs.	60.00
Odine	Gal.	6.00
	Lbs.	<u>389.23</u>

17835-16

Sawlis	36.94	53.92
30308	11.57	16.89
4	1.39	2.03
7	15.32	22.36
101	2.33	3.41
Greydax	.44	.65
Anax	.46	.67
Phenax	.05	.07
	<u>68.50</u>	<u>100.00</u>

NOTE: This form adjusted to use 50 lbs. of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Sawyer

alt

COMPOUND NO. 17857-C-5

10-19-61

USE: Body Batch for Spec. 27517 Asbestos Packing.

17857-C-5

BREAKDOWN

MST-68-D-17	Lbs	68.50
947 #1 Impact	"	250.00
645	"	13.00
347	"	60.00
Ground Scrap	"	50.00
Odine	Gal	6.00
		<u>441.50</u>

Glazic	36.94	8.37
30308	11.57	2.62
4	1.39	.31
7	15.32	3.47
101	2.33	.53
Croydax	.44	.10
Anax	.46	.10
Phenax	.05	.01
947	250.00	56.63
645	13.00	2.94
347	60.00	13.59
Ground Scrap	50.00	11.33
	<u>441.50</u>	<u>100.00</u>
Odine Gal.	47.00	10.65

MST-68-D-17

17835-15	Lbs.	68.50	100.00
Odine	Gal.	41.00	60.85
		<u>68.50</u>	<u>100.00</u>

(280-290 Lbs Wet Weight Tol. per batch)

COST FORM

17835-15

Glazic	36.94	53.92
30308	11.57	16.89
4	1.39	2.03
7	15.32	22.36
101	2.33	3.41
Croydax	.44	.65
Anax	.46	.67
Phenax	.05	.07
	<u>68.50</u>	<u>100.00</u>

MST-68-D-17	Lbs.	68.50
947 #1 Impact	Lbs.	250.00
645	Lbs.	13.00
347	Lbs.	60.00
Odine	Gal.	6.00
	Lbs.	<u>389.23</u>

NOTE: This form adjusted to use 50 lbs. of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Sawyer

Compound No. 17857-C-4

10-13-61

Use: Body Batch for S-ec. 27517 Asbestos Packing

17857-C-4

MST-68-D-16	Lbs	68.50
947 #1 Impact	Lbs	250.00
645	Lbs	13.00
347	Lbs	60.00
Black Ground		
Scrap	Lbs	50.00
Odine	Gal	6.00
	Lbs	<u>441.50</u>

Break

Glazic	8.37
30308	2.62
4	.31
7	3.47
101	.53
Croydax	.10
Naillax	.10
Phenax	.01
947 #1 Imp.	56.63
645	2.94
347	13.59
Ground Scr	<u>11.33</u>
	100.00
Odine Gal.	10.65

MST-68-D-16

17835-14	Lbs	68.50	100.00
Odine	Gal	<u>41.00</u>	<u>60.95</u>
		68.50	100.00

(280-290 Lbs Wet Weight Tol. per Batch)

Cost F

MST-68-D-16	1	68.50
947 #1 Impact	2	250.00
645	3	13.00
347	4	60.00
Odine	5	<u>6.00</u>
		339.23

17835-14

Glazic	36.94	53.92
30308	11.57	16.89
4	1.39	2.03
7	15.22	22.36
101	2.33	3.41
Croydax	.44	.65
Naillax	.46	.67
Phenax	.05	.07
	<u>68.50</u>	<u>100.00</u>

Note: This form adjusted to use 50 Lbs of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55 %.

Sawyer

Signature

COMPOUND NO. 17857-C-3

6-22-60

USE: Finished Body Batch for Spec 27517 Asbestos Sheet Packing.

17857-C-3

Breakdown

MST-68-D-15	Lbs	68.50	Glazic	Lbs	36.94
947 #1 Imp	"	250.00	30308	"	11.57
645	"	13.00	4	"	1.39
347	"	60.00	7	"	15.32
Black Ground Sep	"	50.00	101	"	2.33
Odine	Gal	6.00	Croydax	"	.44
		<u>101.50</u>	Nailax	"	.46
			Phenax	"	.05
			947 #1 Imp	"	250.00
			645	"	13.00
			347	"	60.00
			Blk Ground Sep	"	50.00
					<u>101.50</u>

MST-68-D-15

(280 - 290% Wet Wt Tol)

17835-14	Lbs	137.00	(2 Bts)	100.00
Odine	Gal	86.00		62.75
		<u>137.00</u>		<u>100.00</u>

Cost Form

MST-68-D-15	Lbs	68.50
947 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
Odine	Gal	6.00
		<u>389.2</u>

17835-14

Bt. Wt.

100%

100 RHC

Glazic	Lbs	36.94	53.92	79.96
30308	"	11.57	16.89	25.05
4 100M	"	1.39	2.03	3.01
7	"	15.32	22.26	33.16
101	"	2.33	3.51	5.05
Croydax	"	.44	.65	.97
Nailax	"	.46	.67	1.00
Phenax	"	.05	.07	.11
		<u>68.50</u>	<u>100.00</u>	<u>148.31</u>

NOTE: This form adjusted to use its own scrap at 50.00% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

R Meck

/jrd

Handwritten signature

COMPOUND NO. 17857-C-2

1-6-60

USE: Finished Body Batch for Spec 27517 Asbestos Sheet Packing.

17857-C-2

BREAKDOWN

MST-68-D-14	Lbs	68.50	Glasie	37.18	8.42
947 #1 Imp	"	250.00	30308	11.65	2.64
645	"	13.00	4	1.40	.32
347	"	60.00	7	15.42	3.49
Black Ground Sep	"	50.00	101	2.35	.53
Odine	Gal	6.00	Croydax	.45	.10
		<u>441.50</u>	Phenax	.05	.01
			947 #1 Imp	250.00	56.63
			645	13.00	2.94
			347	60.00	13.5
			Blk Ground Sep	50.00	11.1
				<u>441.50</u>	<u>100.00</u>

MST-68-D-14

(280 - 290% Wet Wt Tol)

17835-13	Lbs	137.00	(2 Bts)	100.00
Odine	Gal	86.00		62.75
		<u>137.00</u>		<u>100.00</u>

COST FORM

MST-68-D-14	Lbs	68.50
947 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
Odine	Gal	6.00
		<u>389.22</u>

<u>17835-13</u>		<u>Bt. Wt.</u>	<u>100%</u>	<u>100 RHC</u>
Glasie	Lbs	37.18	54.28	72.96
30308	"	11.65	17.00	22.05
4 100M	"	1.40	2.05	2.01
7	"	15.42	22.51	29.16
101	"	2.35	3.43	4.05
Croydax	"	.45	.66	.97
Phenax	"	.05	.07	.11
		<u>68.50</u>	<u>100.00</u>	<u>147.31</u>

NOTE: This form adjusted to use its own scrap of 50.00% per batch which is not included in the cost form. Grinding loss or scrap is 4.55%.

E. Ganger

/jrp

File

COMPOUND NO. 17857-C-1

8-13-59

USE: Finished Body Batch for Spec 27517 Asbestos Sheet Packing.

17857-C-1

MST-68-D-14	Lbs	68.50
P-7658 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
Black Ground Sep	"	50.00
Odine	Gal	6.00
		<u>441.50</u>

<u>BREA'DOWN</u>		
Glasic	Lbs	37.18
30308	"	11.65
4	"	1.40
7	"	15.42
101	"	2.35
Croydax	"	.45
Phenax	"	.05
P-7658 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
Blk Ground Sep	"	50.00
		<u>441.50</u>
		100.00

MST-68-D-14

(280 - 290# Wet Wt. Tol)

17835-13	Lbs	137.00	(2 Bt)	100.00
Odine	Gal	86.00		62.75
		<u>137.00</u>		<u>100.00</u>

COST FORM

MST-68-D-14	Lbs	68.50
P-7658 #1 Imp	"	250.00
645	"	13.00
347	"	60.00
Odine	Gal	6.00
		<u>389.22</u>

17835-13

Bt. Wt.

100%

100 RHC

Glasic	Lbs	37.39	54.28	79.96
30308	"	11.65	17.00	25.05
4 100M	"	1.40	2.05	3.01
7	"	15.42	22.51	33.16
101	"	2.35	3.43	5.05
Croydax	"	.45	.66	.97
Phenax	"	.05	.07	.11
		<u>68.50</u>	<u>100.00</u>	<u>147.31</u>

NOTE: This form adjusted to use its own scrap of 50.00# per batch which is not included in the cost form. Grinding loss on scrap is 4.55#.

E C Gauger

/jls

[Handwritten signature]

COMPONENT NO. 17857-A-15

L-1-5

Finished Body B. for Spec. 27517 Style ASbestor Looking.

17857-A-15

BREAKDOWN

MST-68-D-14	Lbs.	68.50	Glazic	Lbs.	37.18	9.50
M47 #1 Imp	"	170.00	30308	"	11.65	2.90
645	"	12.00	L	"	1.40	.36
347	"	91.00	7	"	15.42	3.91
Blk Ground Sep	"	30.00	101	"	2.35	.60
Spec. 27516 Grd Sep	"	20.00	Croydax	"	.45	.11
Odine	Gal.	6.00	Phenax	"	.05	.01
		<u>391.50</u>	M47 #1 Imp	"	170.00	43.12
			645	"	12.00	3.07
			347	"	91.00	23.21
			Blk Grd. Sep	"	30.00	7.66
			27516 Grd Sep	"	20.00	5.11
					<u>391.50</u>	<u>100.00</u>

MST-68-D-14

(280-290# Wet. Wt. Tol.)

COST FORM

17835-13 Lbs.	137.00	(2 Bts)	100.00	MST-68-D-14 Lbs.	68.50
Odine Gal.	86.00		62.75	M47 #1 Imp	170.00
	<u>137.00</u>		<u>100.00</u>	645	12.00
				347	91.00
				Ground Sep	5.00
				Odine	Gal. 6.00
					<u>304.45</u>

17835-13

Bt. Wt.

100%

100 RHC

Glazic	Lbs.	37.18	54.28	75.96
30308	"	11.65	17.00	25.05
M 100 M	"	1.40	2.05	3.01
7	"	15.42	22.51	13.16
101	"	2.35	3.43	5.05
Croydax	"	.45	.66	.97
Phenax	"	.05	.07	.11
		<u>68.50</u>	<u>100.00</u>	<u>127.31</u>

NOTE: This form adjusted to use its own scrap of 45% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

B Gauger

1512

[Handwritten signature]

CORRECTED COPY

COMPOUND NO. 17857-A-14

3-2-59

USE: Finished Body Batch for Spec. 27517 Style 116 Asbestos Packing

17857-A-14

BREAKDOWN

MST-68-D-13	Lbs	68.50	Glasio	Lbs	36.90	9.42
447 #1 Imp	"	170.00	30308	"	11.65	2.98
645	"	12.00	66738	"	.50	.13
347	"	91.00	4	"	1.40	.36
Blk Ground Sep	"	30.00	7	"	15.25	3.90
Spec 27516 Grd Sep	"	20.00	101	"	2.35	.60
Odine	Gal	6.00	Croydax	"	.45	.11
		<u>391.86</u>	447#1 Imp	"	170.00	43.42
		50	645	"	12.00	3.07
			347	"	91.00	23.24
			Ground Sep."	"	50.00	12.77
					<u>391.50</u>	<u>100.00</u>

MST-68-D-13

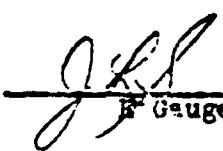
(280-290# Wet. Wt. Tol.)

COST FORM

17835-12 Lbs.	137.00	(2 Bts)	100.00	MST-68-D-13 Lbs.	68.50
Odine Gal.	86.00		62.75	447 #1 Imp	170.00
	<u>137.00</u>		<u>100.00</u>	645	12.00
				347	91.00
				Ground Sep	5.00
				Odine Gal.	<u>5.00</u>
					<u>344.45</u>

<u>17835-12</u>	<u>Bt. Wt.</u>	<u>100%</u>	<u>100 RHC</u>
Glasio Lbs.	36.90	53.85	79.35
30308 "	11.65	17.00	25.05
66738 "	.50	.75	1.08
4 100M "	1.40	2.05	3.01
7 "	15.25	22.25	32.80
101 "	2.35	3.45	5.05
Croydax "	.45	.65	.97
	<u>68.50</u>	<u>100.00</u>	<u>147.31</u>

NOTE: This form adjusted to use its own scrap of 45# per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.


J. L. Gauger

LOG SHEET

USE: Body Batch for Spec. 27517 Asbestos Sheet Packing STOCK S-17857

[illegible]

Compound No. 17853-A-16

6-27-67

USK: Finished Body batch for Spec. 27532 Asbestos Packing Sterling #419.

17853-A-16

BREAKDOWN

MST-62-D-17	Lbs	47.50
347	"	163.60
351	"	135.10
White Sep Ground	"	10.00
Spec 27532 Sep.	"	
Ground	"	35.00
7	"	41.45
Odine	Gal	3.00
		<u>432.65</u>

		3t Wt	
Kleano	Lbs	14.01	1.40
Sawlic	"	29.22	2.60
4	"	1.29	2.98
7	"	45.45	3.88
101	"	2.54	2.88
Groydax	"	.44	1.03
347	"	163.60	13.44
351	"	135.10	12.51
Ground Sep	"	45.00	1.09
		<u>432.65</u>	10.81
Odine	Gal	33.00	6.34

MST-62-D-17

17831-15	Lbs	47.50	100.00
Odine	Gal	30.00	63.16
		<u>47.50</u>	<u>100.00</u>

COST FORM

200-210# Batch Wet Wt Tolerance
100-105# Box Wet Wt Tolerance

MST-62-D-17	Lbs	47.50
347	"	163.60
351	"	135.10
White Grnd Sep	"	10.00
7	"	41.45
Odine	Gal	3.00
		<u>396.06</u>

17831-15

		3t Wt	100%	RHC
Kleano PC	Lbs	14.01	29.49	32.40
Sawlic	"	29.22	61.52	67.60
4 100M	"	1.29	2.71	2.98
101	"	2.54	5.35	5.89
Groydax	"	.44	.93	1.03
		<u>47.50</u>	<u>100.00</u>	<u>109.89</u>

NOTE: This form adjusted to use 35.00% of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 4.55%.

Snyder/Dorstewitz/mw

Snyder

Compound No 17853-4-15

March 9, 1967

RE: Finished Body Batch for Spec. 27532 Asbestos Packing Sterling #419.

17853-4-16

MS-62-2-16	Lbs.	43.95
347	"	148.00
351	"	125.00
White Sep. Ground	"	10.00
Spec. 27532 Sep.	"	
Ground	"	35.00
7	"	38.35
Odine	Gal	6.00
		<u>400.30</u>

MS-62-2-16

17853-15	Lbs	43.95	100.00
Odine	Gal	35.00	75.66
		<u>43.95</u>	<u>100.00</u>

(225-237 Wet Wt. Tolerance)

17853-15

		<u>Wt.</u>
Kleano P C	Lbs.	12.96
Seafin	"	27.04
4 100M	"	1.19
101	"	2.35
Greydax	"	<u>.41</u>
		<u>43.95</u>

PRELIMINARY

		<u>Et. Wt.</u>	<u>RMC</u>
Kleano	Lbs.	12.96	32.40
Seafin	"	27.04	67.60
4	"	1.19	2.98
7	"	38.35	95.88
101	"	2.35	5.88
Greydax	"	.41	1.09
347	"	148.00	370.00
351	"	125.00	312.50
Ground Sep.	"	<u>45.00</u>	<u>112.50</u>
		400.	1000.75
Odine	Gal	41.	102.50

COST FORM

<u>MS-62-2-16</u>	Lbs.	43.95
347	"	148.00
351	"	125.00
White Grnd Sep.	"	10.00
7	"	38.35
Odine	Gal	6.00
		<u>363.71</u>

	<u>100%</u>	<u>RMC</u>
	29.49	32.40
	61.52	67.60
	2.71	2.98
	5.35	5.88
	<u>.93</u>	<u>1.09</u>
	<u>100.00</u>	<u>109.89</u>

RE: This form adjusted to use 35% of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 4.55%.

Snyder/ J

COMPOUND NO. 17853-A-14

February 13, 1962

USE: Finished Body Batch for Spec. 27532 Asbestos Packing Sterling #419.

BREAKDOWN

17853-A-14

					Bt. Wt.	
MST-62-D-15	Lbs.	82.30	Kleano	Lbs.	12.96	3.24
347	"	148.00	Sawlic	"	27.04	6.76
351	"	125.00		"	1.19	.30
White Sep. Ground	"	10.00	7	"	38.35	9.58
Spec. 27532 Sep.	"		101	"	2.35	.59
Ground	"	35.00	Croydax	"	.41	.09
Odine	Gal.	6.00	347	"	148.00	36.97
		<u>400.30</u>	351	"	125.00	31.23
			Ground Sep.	"	45.00	11.24
					<u>400.30</u>	<u>100.00</u>
			Odine	Gal.	46.00	11.49

MST- -D-15

17831-14	Lbs.	82.30	100.00
Odine	Gal.	40.00	48.00
		<u>82.30</u>	<u>100.00</u>

(270-280% Wet Wt. Tolerance)

COST FORM

MST-62-D-15	Lbs.	82.30
347	"	148.00
351	"	125.00
White Grnd Sep.	"	10.46
Odine	Gal.	6.00
		<u>363.71</u>

17831-4

Kleano P C	Lbs.	12.96	15.00	32.41
Sawlic	"	27.04	32.00	67.59
4 100M	"	1.19	1.00	2.98
7	"	38.35	46.00	95.88
101	"	2.35	2.00	5.86
Croydax	"	.41	.00	1.03
		<u>82.30</u>	<u>100.00</u>	<u>205.75</u>

NOTE: This form adjusted to use 55% of its own scrap per batch & is not included in this cost form. Grinding loss on Scrap 4.55%.

SAR
Sawyer

alby

COMPOUND NO. 17853-A-13

10-17-61

USE: Finished Body Batch for Spec. 27532 Asbestos Packing Sterling, #419.

17853-A-13

MST-62-D-14	Lbs.	82.30
347	"	148.00
351	"	125.00
White Sep. Ground	"	10.00
Spec. 27532 Sep.	"	
Ground	"	35.00
Odine	Gal.	6.00
		<u>400.30</u>

BREAKDOWN

	Lbs.	St. Wt.
Kleeno	"	12.96 3.24
Glazic	"	27.04 6.76
4	"	1.19 .30
7	"	38.35 9.58
101	"	2.35 .59
Croydax	"	.41 .09
347	"	148.00 36.97
351	"	125.00 31.23
Ground Sep.	"	45.00 11.24
		<u>400.30 100.00</u>
Odine	Gal.	46.00 11.49

MST-62-D-14

17831-13	Lbs.	82.30	100.00
Odine	Gal.	40.00	48.60
		<u>82.30</u>	<u>100.00</u>

COST FORM

MST-62-D-14	Lbs.	82.30
347	"	148.00
351	"	125.00
White Grnd Sep.	"	10.46
Odine	Gal.	6.00
		<u>363.71</u>

270-280# Wet Wt. Tol.)

Kleeno P.C.	Lbs.	12.96	15.75	32.41
Glazic	"	27.04	32.95	67.59
4 100M	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.86
Croydax	"	.41	.50	1.03
		<u>82.30</u>	<u>100.00</u>	<u>205.75</u>

NOTE: This form adjusted to use 35% of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 4.55%.

cal
Snyder

Jmx

LOG SHEET

USE: Finished Body Batch for Spec. 27526 White Asbestos STOCK 17853
Packing, Victopac 1-12

[illegible]

COMPOUND NO. 17852-A-17

3-25-68

USE: Finished Body Batch for Spec. 25702 Yellow Asbestos Packing

17852-A-17

BREAKDOWN

		<u>3t. Wt.</u>
MST-55-D-18	Lbs	62.35
947 #1 Imp	"	79.00
351 #1 Imp	"	239.00
Spec 27502		
Ground Scrap	"	45.00
Odine	Gal	3.00
	Lbs	<u>425.35</u>

		<u>Bt. Wt.</u>	
Kleano	Lbs	12.06	2.84
Sawlic	"	28.16	6.62
4	"	1.21	.28
7	"	11.67	2.74
101	"	2.41	.57
164	"	6.43	1.51
Croydax	"	.41	.10
947 #1 Imp	"	79.00	18.57
351 #1 Imp	"	239.00	56.19
Ground Sep	"	45.00	10.58
		<u>425.35</u>	<u>100.00</u>
Odine	Gal	41.00	9.61

MST-55-D-18

COST FORM

		<u>3t. Wt</u>
17829-17	Lbs.	62.35
Odine	Gal	38.00
	Lbs	<u>62.35</u>

100.00
60.94
<u>100.00</u>

MST-55-D18	Lbs.	62.35
947 #1 Imp	"	79.00
351 #1 Imp	"	239.00
Odine	Gal	3.00
	Lbs	<u>370.30</u>

(257-267# Net Wt Tol)

17829-17

Kleano P C	Lbs	12.06	19.35	30.00
Sawlic	"	28.16	45.16	70.00
4	"	1.21	1.94	3.02
7	"	11.67	18.71	29.00
101	"	2.41	3.87	6.00
164	"	6.43	10.32	16.00
Croydax	"	.41	.65	1.00
		<u>62.35</u>	<u>100.00</u>	<u>155.02</u>

Note: This form adjusted to use 4.5% of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 4.55%.

White /mm

COMPOUND NO. 17852-A-16

May 4, 1965

USE: Finished Body Batch for Spec. 25702 Yellow bestos Packing.

17852-A-16

BREKDOWN

		Bt. Wt.			Bt. Wt.	
MST-55-D-18	Lbs.	62.35	Kleano	Lbs.	12.06	2.84
947 #1 Imp	"	79.00	Sawlic	"	28.16	6.62
351 #1 Imp	"	239.00	4	"	1.21	.28
Spec. 27502			7	"	11.67	2.74
Ground Scrap	"	45.00	101	"	2.41	.57
Odine	Gal.	6.00	164	"	6.43	1.51
		<u>425.35</u>	Croydax	"	.41	.10
			947 #1 Imp	"	79.00	18.57
			351 #1 Imp	"	239.00	56.19
			Ground Sep.	"	45.00	10.58
					<u>425.35</u>	<u>100.00</u>
			Odine	1.	44.00	10.34

MST-55-D-18

17829-17	Lbs.	62.35	100.00
Odine	Gal.	38.00	60.94
	Lbs.	62.35	<u>100.00</u>

(270-280# Wet Wt. Tol.)

COST FOR

MST-55-D-18	62.35
947 #1 Imp	79.00
351 #1 Imp	239.00
Odine	6.00
	<u>376.35</u>

17829-17

Kleano P C	Lbs.	12.06	19.35	30.40
Sawlic	"	28.16	45.16	73.32
4	"	1.21	1.94	3.15
7	"	11.67	18.71	30.38
101	"	2.41	3.87	6.28
164	"	6.43	10.32	16.75
Croydax	"	.41	.65	1.06
		<u>62.35</u>	<u>100.00</u>	<u>155.24</u>

Note: This form adjusted to use 45# of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 4.5%.

Yaist/mw

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COMPOUND No. 17852-A-14

10-17-61

USE: Finished Body Batch for Spec. 25702 Yellow Asbestos Packing.

17852-A-14

		<u>Bt. Wt.</u>
MST-55-D-17	Lbs.	62.35
351 #1 Imp	"	366.00
Spec. 27502 Sep	"	
Ground	"	45.00
Odine	Gal.	6.00
		<u>473.35</u>

BREAKDOWN

		<u>Bt. Wt.</u>	
Kleano	Lbs.	12.06	2.54
Glazie	"	28.16	5.90
4	"	1.21	0.27
7	"	11.67	2.57
101	"	2.41	.51
164	"	6.43	1.36
Groydar	"	.41	.09
351 #1 Imp	"	366.00	77.32
Ground Sep.	"	45.00	9.51
		<u>473.35</u>	<u>100.00</u>
Odine	Gal.	64.00	9.30

MST-55-D-17

		<u>Bt. Wt.</u>	
17829-16	Lbs.	62.35	100.00
Odine	Gal.	38.00	60.74
	Lbs.	62.35	100.00

COST FORM

(270-280% Wet Wt. Tol.)

MST-55-D-17	Lb.	62.35
351 #1 Imp	Lb.	366.00
Odine	Gal	1.00
		<u>429.35</u>

Kleano P.C.	Lbs.	12.06	19.35	20.00
Glazie	"	28.16	45.16	70.00
4	"	1.21	1.94	3.02
7	"	11.67	18.71	29.00
101	"	2.41	3.87	6.00
164	"	6.43	10.32	16.00
Groydar	"	.41	.65	1.00
		<u>62.35</u>	<u>130.00</u>	<u>155.02</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in this cost form. Grinding loss on Scrap is 0.55%.

cal
Snyder

J. M. D.

COMPOUND NO. 17852-A-15

February 13-1962

USE: Finished Body Batch for Spec. 25702 Yellow Asbestos Packing.

17852-A-15

BREAKDOWN

MST-55-D-18	Lbs.	<u>Bt. Wt.</u>
351 #1 Imp	"	62.35
Spec. 27502 Sep	"	366.00
Ground	"	45.00
Odine	Gal	6.00
		<u>473.35</u>

Kleano	Lbs.	<u>Bt. Wt.</u>	
Sawlic	"	12.06	2.54
4	"	28.16	5.95
7	"	1.21	.25
101	"	11.67	2.47
164	"	2.41	.51
Croydax	"	6.43	1.36
351 #1 Imp	"	.41	.09
Ground Sep.	"	366.00	77.32
		45.00	9.51
		<u>473.35</u>	<u>100.00</u>
Odine	Gal.	44.00	9.30

MST-55-D-18

17829-17	Lbs.	<u>Bt. Wt.</u>	
Odine	Gal.	62.35	100.00
		38.00	60.94
	Lbs.	<u>62.35</u>	<u>100.00</u>

(270-280# Wet Wt. Tol.)

COST FORM

MST-55-D-18	Lbs.	62.35
351 #1 Imp	Lbs.	366.00
Odine	Gal.	6.00
		<u>426.30</u>

Kleano P C	Lbs.	12.06	19.35	30.00
Sawlic	"	28.16	45.16	70.00
4	"	1.21	1.94	3.02
7	"	11.67	18.71	29.00
101	"	2.41	3.87	6.00
164	"	6.43	10.32	16.00
Croydax	"	.41	.65	1.00
		<u>62.35</u>	<u>100.00</u>	<u>155.02</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in this cost form Grinding loss on Scrap is 4.55%.

GAI
Sawyer

A. L. Sawyer

LOG SHEET

USE: Finished Body Batch for Spec 27525 Yellow Asbestos STOCK 1752
Packing- Style 124

[illegible]

COMPOUND NO. 17851-A-16

2-8-62

USE: Finished Body Batch Spec. 27501 - Style 104 Goodyearite
Asbestos Sheet Packing.

<u>17851-A-16</u>				<u>BREAKDOWN</u>			
MST-52-D-15	Lbs.	Bt.Wt.		Kleano	Lbs.	5.60	1.43
447 #1 Imp **	"	165.00		Sawlic	"	39.40	10.06
347	"	113.00		4	"	11.35	.35
White Ground Sep.	"	45.00		7	"	9.40	2.40
Odine	Gal.	6.00		101	"	12.30	3.14
		391.50		Croydax	"	.45	.11
** Pass 447 Over SHaker Screen				447 #1 Imp	"	165.00	42.15
<u>MST-52-D-15</u>				347	"	113.00	28.86
				Ground Scrap	"	45.00	11.50
						391.50	100.00
17828-16	Lbs.	68.50	100.00	Odine	Gal.	46.00	11.75
Odine	Gal.	40.00	58.40				
		68.50	100.00				

(260-270% Wet Wt Tol)

<u>COST FORM</u>			
MST-52-D-15	Lbs.	68.50	
447 #1 Imp	"	165.00	
347	"	113.00	
Odine	Gal.	6.00	
		344.45	

<u>17828-16</u>				<u>100% RHC</u>	
Kleano P.C.	Lbs.	5.60	8.17	12.44	
Sawlic	"	39.40	57.52	87.56	
4 100M	"	1.35	1.97	3.00	
7	"	9.40	13.72	20.89	
101	"	12.30	17.96	27.33	
Croydax	"	.45	.66	1.00	
		68.50	100.00	152.22	

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in cost form. Grinding loss on scrap is 4.55%.

ear
Smyer

A. H. Snyder

CONTINUED FROM 17851-A-15

10-17-51

USE: Finished Body Batch Spec 27501 - Style 104 Goodyearite
Asbestos Sheet Packing.

17851-A-15

		<u>Bt.Wt.</u>		<u>BREAKDOWN</u>		
MST-52-D-14	Lbs.	68.50	Kleano	Lbs.	5.60	2.74
447 #1 Lap	"	165.00	Glezie	"	39.40	18.05
347	"	113.00	7	"	11.35	5.25
White Ground Sep	"	45.00	101	"	9.40	4.47
Odine	Gal.	5.00	Croydax	"	12.30	5.14
		<u>391.50</u>	447 #1 Lap	"	.45	.21
			347	"	65.00	32.15
			Ground Scrap	"	113.00	58.85
				"	45.00	11.50
				"	<u>21.50</u>	<u>100.00</u>
			Odine	Gal.	16.00	11.75

MST-52-D-14

17828-15	Lbs.	68.50	100.00
Odine	Gal.	40.00	58.85
		<u>68.50</u>	<u>100.00</u>

260-270 Wet W Tol)

COST

MST-52-D-14		68.50
447 #1 Lap		165.00
347		113.00
Odine		5.00
		<u>391.50</u>

17820-15

		<u>Bt.Wt.</u>	<u>100%</u>	<u>100 RHC</u>
Kleano P.C.	Lbs	5.60	6.37	6.37
Glezie	"	39.40	57.51	57.51
4 100M	"	1.35	1.55	1.55
7	"	9.40	13.89	13.89
101	"	12.30	17.95	17.95
Croydax	"	.45	.66	.66
		<u>68.50</u>	<u>100.00</u>	<u>100.00</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in cost form. Grinding loss on scrap is 1.55%.

For
Snyd-

[Handwritten signature]

CORRECTED COPY

COMPOUND NO. 17851-A-14

10-27-60

USE: Finished Body Batch Spec 27501 - Style 104 Goodyearite
Asbestos Sheet Packing.

17851-A-14

Breakdown

MST-52-D-13	Lbs	68.50	Spiro	Lbs	5.60	1.43
447 #1 Imp	"	165.00	Glazic	"	39.40	10.06
347	"	113.00	4	"	1.35	.35
White Ground Sep	"	45.00	7	"	9.40	2.40
Odine	Gal	6.00	101	"	12.30	3.14
		<u>391.50</u>	Croydax	"	.45	.11
			447 #1 Imp	"	165.00	42.15
			347	"	113.00	28.86
			Ground Scrap	"	45.00	11.50
					<u>391.50</u>	<u>100.00</u>

MST-52-D-13

(260-270% Wet wt Tol)

17828-14	Lbs	137.00	(2 bts)	100.00
Odine	Gal	80.00		58.40
		<u>137.00</u>		<u>100.00</u>

Cost Form

MST-52-D-13	Lbs	68.50
447 #1 Imp	"	165.00
347	"	113.00
Odine	Gal	6.00
		<u>344.45</u>

17828-14

		<u>Bt Wt</u>	<u>100%</u>	<u>100 RHC</u>
Spiro Sp Wash	Lbs	5.60	8.17	12.44
Glazic	"	39.40	57.52	87.56
4 100M	"	1.35	1.97	3.00
7	"	9.40	13.72	20.89
101	"	12.30	17.96	27.33
Croydax	"	.45	.66	1.00
		<u>68.50</u>	<u>100.00</u>	<u>152.22</u>

NOTE: This form adjusted to use its own scrap of 4.5% per batch which is not included in this cost form. Grinding loss on scrap is 4.55%.

R M Meck / JFD

Grady

COMPOUND NO 8-17496-A-8

7-13-67

USE: Finished Body Batch for Spec 27550 Chemigum Asbestos Sheet.

<u>8-17496-A-8</u>		<u>Breakdown</u>	<u>100 RHC</u>	
MN-20-D-6	88.11 Lbs	Let	59.46	100.00
9h7 #1 Imp	165.00 Lbs	65	23.78	40.00
3h7	130.00 Lbs	Up	.12	.20
6h6	25.00 Lbs	h	.89	1.50
7	11.89 Lbs	Ad	.89	1.50
Robins	3.00 Gal	101	2.97	5.00
	<u>420.00 Lbs</u>	7	11.89	20.00
		9h7	165.00	277.51
		3h7	130.00	218.64
		6h6	25.00	42.05
			<u>420.00</u>	<u>706.10</u>
		Robins	33.00	55.50
				7.86

<u>MN-20-D-6</u>		<u>Cost Form</u>	
8-17495-A-6	88.11 Lbs 100.00	MN-20-D-6	88.11 Lbs
Robins	30.00 Gal 34.05	9h7 #1 Imp	165.00 Lbs
	<u>88.11 Lbs 100.00</u>	3h7	130.00 Lbs
		6h6	25.00 Lbs
		7	11.89 Lbs
		Robins	3.00 Gal
		Scrap Credit (Deduct)	45.00 Lbs
			<u>372.95</u>

Box Wet Wt Tolerance = 138-143 lbs
Bt Wet Wt Tolerance = 276-286 lbs

<u>8-17495-A-6</u>		<u>FHC</u>	<u>100%</u>
69788-3	83.24 Lbs	140.00	94.47
h	.89 Lbs	1.50	1.01
Admax	.89 Lbs	1.50	1.01
101	2.97 Lbs	5.00	3.37
Uptax	.12 Lbs	.20	.14
	<u>88.11</u>	<u>148.20</u>	<u>100.00</u>

Note: This form creates 45% of scrap per batch which it cannot use but is used elsewhere. Cost form adjusted to receive credit for this scrap. Grindling loss on scrap is 4.55%.

Snyder/saf

[Handwritten signature]

COMPOUND NO. S-17496-A-7

5-11-64

USE: Finished Body Batch for Spec. 27550 Chemigum Asbestos Sheet.

S-17496-A-7

BREAKDOWN

FN-20-D-5	100.00 Lbs.
947 #1 Imp	165.00 Lbs.
347	130.00 Lbs.
645	25.00 Lbs.
Robine	3.00 Gal.
	<u>420.00 Lbs.</u>

Letvio	59.46	100.00
65	23.78	39.99
Uptax	.12	.20
4	.89	1.50
Adamax	.89	1.50
101	2.97	4.94
7	11.89	20.00
947 #1 Imp	165.00	277.50
347	130.00	218.63
645	25.00	42.05
	<u>420.00</u>	<u>706.36</u>
Robine Gal.	38.00	63.91

FN-20-D-5

COST FORM

17495-A-5	100.00 Lbs.
Robine	35.00 Gal.
	<u>100.00 Lbs.</u>

FN-20-D-5	100.00 Lbs.
947 #1 Imp	165.00 Lbs.
347	130.00 Lbs.
645	25.00 Lbs.
Robine	3.00 Gal.
Scrap Credit (Deduct)	<u>45.00 Lbs.</u>
	<u>372.95</u>

(Net Wt. 320-330)

S-17495-A-5

69788-3	83.24 Lbs.
4	.89 Lbs.
Adamax	.89 Lbs.
101	2.97 Lbs.
7	11.89 Lbs.
Uptax	.12 Lbs.
	<u>100.00 Lbs.</u>

NOTE: This form creates 45% of scrap per batch which it can not use but is used elsewhere is cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

W. C. Clark

[Handwritten Signature]

COMPOUND NO. S-17496-A-6

4-30-64

USE: Finished Body Patch for Spec. 27550 Chemigum Asbestos Sheet.

S-17496-A-6

BREAKDOWN

FN-20-D-4	100.00 Lbs.
947 #1 Imp	165.00 Lbs.
347	130.00 Lbs.
645	25.00 Lbs.
Robins	3.00 Gal.
	<u>420.00 Lbs.</u>

Latvic	57.46	100.00
65	23.78	39.99
Untax	.12	.20
4	.89	1.50
Adamax	.89	1.50
101	2.97	4.94
7	11.89	20.00
947 #1 Imp	165.00	277.50
347	130.00	218.63
645	25.00	42.05
	<u>420.00</u>	<u>706.36</u>
Robins Gal.	38.00	63.91

FN-20-D-4

COST FORM

17495-A-4	100.00 Lbs.
Robins	35.00 Gal.
	<u>100.00 Lbs.</u>

(Wet Wt. 320-330)

FN-20-D-4	100.00 Lbs.
947 #1 Imp	165.00 Lbs.
347	130.00 Lbs.
645	25.00 Lbs.
Robins	3.00 Gal.
Scrap Credit (Reeduct)	<u>45.00 Lbs.</u>
	<u>372.95</u>

S-17495-A-4

69788-4	83.24 Lbs.
4	.89 Lbs.
Adamax	.89 Lbs.
101	2.97 Lbs.
7	11.89 Lbs.
Untax	.12 Lbs.
	<u>100.00 Lbs.</u>

NOTE: This form creates 45% of scrap per batch which it can not use but is used elsewhere is cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

W. C. Clark

[Signature]

COMPOUND NO. S-17496-4-5

12-31-65

USE: Finished Body Batch for Spec. 27550 Chemigum Asbestos Sheet.

17496-A-5

		<u>BREAKDOWN</u>	
MN-20-D-3	100.00 Lbs.	Latvia	59.12
947 #1 Imp	165.00 Lbs.	65	23.81
347	130.00 Lbs.	4	1.00
645	25.00 Lbs.	Adamax	1.00
Robine	3.00 Gal.	101	2.98
	<u>420.00 Lbs.</u>	7	11.90
		947 #1 Imp	165.00
		347	130.00
		645	25.00
			<u>420.00</u>
		Robine Gal.	38.00
			9.05

MN-20-D-3

COST FORM

17495-A-3	100.00 Lbs.	MN-20-D-3	100.00 Lbs.
Robine	35.00 Gal.	947 #1 Imp	165.00 Lbs.
	<u>100.00 Lbs.</u>	347	130.00 Lbs.
		645	25.00 Lbs.
		Robine	3.00 Gal.
		Scrap Credit (Deduct)	<u>45.00 Lbs.</u>
			372.95

Net Wt. Tol. 320-330#

17495-A-3

69788-3	83.33 Lbs.
4	.90 Lbs.
Adamax	.89 Lbs.
101	2.98 Lbs.
7	11.90 Lbs.
	<u>100.00 Lbs.</u>

NOTE: This form creates 4.5% of scrap per batch which it can not use but is used elsewhere is cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

WM Clark

COMPOUND NO. S-17496-A-4

6-15-62

USE: Finished Body Batch for Spec. 27550 Chemigum Asbestos Sheet.

17496-A-4

BREAKDOWN

MN-20-D-3	100.00	Lbs.
447 #1 Imp	165.00	Lbs.
347	130.00	Lbs.
645 Dust	25.00	Lbs.
Robine	3.00	Gal.
	<u>420.00</u>	Lbs.

Latvia	59.52	31.17
65	23.81	5.67
4	.90	.21
Adamax	.89	.21
101	2.89	.71
7	11.90	2.83
447 #1 Imp	165.00	37.30
347	130.00	30.95
645	25.00	5.95
	<u>420.00</u>	<u>110.00</u>
Robine Gal.	33.00	9.05

MN-20-D-3

17496-A-3	100 0	Lbs.
Robine	33.00	Gal.
	<u>100.00</u>	Lbs.

COST FORM

Net Wt. Tol. 320-330#)

MN-20-D-3	100.00	Lbs.
447 #1	165.00	Lbs.
347	130.00	Lbs.
645	25.00	Lbs.
Robine	3.00	Lbs.
Scrap Credit (Deduct)	<u>45.00</u>	Lbs.
	<u>372.00</u>	Lbs.

17495-A-3

69788-3	83.33	Lbs.
4	.90	Lbs.
Adamax	.89	Lbs.
101	2.98	Lbs.
7	11.90	Lbs.

150.00 Lbs.

NOTE: This form creates 45# of scrap per batch which it can not use but is used elsewhere ie cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

CAF
WM Clark

COMPOUND NO. 17496-A-3

2-12-62

USE: Finished Body Batch for Spec. 27550 Chemigum Asbestos Sheet.

17496-A-3

BREAKDOWN

MN-20-D-2	100.00	Lbs.
447 #1 Imp	165.00	Lbs.
347	130.00	Lbs.
645 Dust	25.00	Lbs.
Robine	3.00	Gal.
	<u>420.00</u>	Lbs.

Latvie	53.56	12.75
Sawlic	5.96	1.42
65	23.81	5.67
4	.90	.21
Adamax	.89	.21
101	2.89	.71
7	11.90	2.83
447 #1 Imp	165.00	39.30
347	130.00	30.95
645	25.00	5.95
	<u>420.00</u>	<u>100.00</u>
Robine Gal.	38.00	9.05

MN-20-D-2

17496-A-2	100.00	Lbs.
Robine	35.00	Gal.
	<u>100.00</u>	Lbs.

COST FORM

MN-20-D-2	100.00	Lbs.
447 #1	165.00	Lbs.
347	130.00	Lbs.
645	25.00	Lbs.
Robine	3.00	Gal.
Scrap Credit (Deduct)	<u>45.00</u>	Lbs.
	<u>372.95</u>	Lbs.

(Wet Wt. Tol. 320-330#)

17495-A-2

100RHC

69788-2	83.33	Lbs.
4	.90	Lbs.
Adamax	.89	Lbs.
101	2.98	Lbs.
7	11.90	Lbs.
Latvie		
Sawlic		
65		
	<u>100.00</u>	Lbs.

1.50
1.50
5.00
20.00
90.00
10.00
40.00
<u>168.00</u>

NOTE: This form creates 45% of scrap per batch which it can not use but is used elsewhere is cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

for
Sawyer

A. L. Snyder

COMPOUND NO. 17496-A-2

10-17-61

USE: Finished Body Batch for Spec 27550 Chemigum Asbestos Sheet.

BREAKDOWN

17496-A-2

			Bt. Wt.	
MN-20-D-1	100.00 Lbs.	Latvia	53.56	12.75
447 #1 Imp	165.00 Lbs.	Glazic	5.96	1.42
347	130.00 Lbs.	65	23.81	5.67
645 Dust	25.00 Lbs.	4	.90	.21
Robine	3.00 Gal.	Adamax	.89	.21
	<u>420.00 Lbs.</u>	101	2.98	.71
		7	11.90	2.63
		447 #1 Imp	165.00	39.30
		347	130.00	30.95
		645	25.00	5.95
			<u>420.00</u>	<u>100.00</u>
		Robine Gal.	38.00	9.05

MN-20-D-1

Bt. Wt.
17495-A-1 100.00 Lbs.
Robine 35.00 Gal.
100.00 Lbs.
(Wet Wt. Tol 320-330#)

COST FORM

MN-20-D-1	100.00#
447 #1	165.00#
347	130.00#
645	25.00#
Robine	3.00 Gal.
Scrap Credit (Deduct)	45.00#
	<u>372.95#</u>

17495-A-1

100#

69788-1	83.33 Lbs.	1.50
4	.90 Lbs.	1.50
Adamax	.89 Lbs.	5.00
101	2.98 Lbs.	20.00
7	11.90 Lbs.	90.00
Latvia		10.00
Glazic		40.00
65		168.00
	<u>100.00 Lbs.</u>	

NOTE: This form creates 45# of scrap per batch which it can not use but is used elsewhere in cost form adjusted to receive credit for this scrap. Grinding loss on scrap is 4.55%.

car
Snyder

J. Snyder

COMPOUND NO. 17496-A-1

8-26-59

USE: Finished Body Batch for Spec 27550 Chemigum Asbestos Sheet.

17496-A-1

MH-20-D-1	100.00 Lbs.
447 #1	165.00 Lbs.
347	130.00 Lbs.
645 Dust	25.00 Lbs.
	<u>420.00 Lbs.</u>

BREAKDOWN

Latvico	53.56	12.75
Glaxio	5.96	1.42
65	23.81	5.67
4	.90	.21
Admax	.89	.21
101	2.98	.71
7	11.90	2.83
447 #1 Imp	165.00	7.30
347	130.00	0.95
645	25.00	5.95
	<u>420.00</u>	<u>100.00</u>

MH-20-D-1

17495-A-1	100.00 Lbs.
Robine	35.00 Gal.
	<u>100.00 Lbs. (Dry Wt.)</u>

Wet Wt. Total 320-330#

COST FORM

MH-20-D-1	100.00
447 #1	165.00
347	130.00
645	25.00
	<u>375.00</u>

<u>17495-A-1</u>	<u>100%</u>
69788	83.33 Lbs
4	.90 Lbs
Admax	.89 Lbs
101	2.98 Lbs
7	11.90 Lbs
Latvico	
Glaxio	
65	
	<u>100.00 Lbs</u>

100 RHC

	1.50
	1.50
	5.00
	20.00
	90.00
	10.00
	40.00
	<u>168.00</u>

NOTE: Cost form adjusted to Credit 45.00# Scrap created.

E Gauger

/jls

LOG BOOK

COMPOUND No. 17496-A

USES: Fin. Body Patch for Chemigum Asbestos Sheet.

Tubed	Refined	Calendered	Asphalt	Latex
Net Scrap Disposition				
Ser-	DATE		Wt.	Reason for Discontinuance
ial	In	Out	Lbs.	
REASON: To replace 17494 with 17496 to avoid conflict with 17944.				
A1	8-26-59	10-19-61	420#	To bring up to date as regards solvent used in 271-A and correct cost form.
A-2	10-19-61	2-12-62	420#	Sawlic in place of Glazic.
A-3	2-12-62	6-18-62	420#	To replace Sawlic with Latwic for increased oil resistance.
A-4	6-18-62	12-31-63	420#	Change Pig 447 to Pig 947. Cost Savings and improved oil resistance - Spec 27550
A-5	12-31-63	4-30-64	420#	Additional cure added to tighten cure on finished Asbestos Packing.
A-6	4-30-64	5-11-64	420#	To use Benbury Vixed 64788 - cheaper.
A-7	5-11-64	8-17-67	420#	Pig 7 added in 271-A and decreased Robine for cost savings.
A-8	8-17-67		420#	
		8-11-69		Killed per X-spec 206 - no further use.

Based on Comparison						
Serial No.	1	2	3	4	5	6
Date	2-26-67	2-28-67	3-1-67	4-13-64	5-11-64	7-14-67
Uptax	.90	.90	.30	.12	.12	.14
Adm. Exp.	.89	.89	.89	.89	.89	1.01
101	2.99	2.98	2.98	2.97	2.97	3.37
7	11.90	11.90	11.90	11.89	11.89	
69788-1	83.33					
69788-2		83.33				
69788-3			83.33		83.24	94.47
69788-4				83.24		
69788-						
Serial No.	Gauger	Sawyer	Clark	Clark	Clark	Dorste-witz
Uptax	1.25	1.287	1.29			1.17
Total	100.00	100.00	100.00	100.00	100.00	100.00
Serial No.	90.00	100.00	100.00	100.00	100.00	100.00
Serial No.	10.00					
Serial No.	1.50	1.50	1.50	1.50	1.50	1.50
Serial No.	5.00	5.00	5.00	5.00	5.00	5.00
Serial No.	20.00	20.00	20.00	20.00	20.00	
Uptax	.20	.20	.20	.20	.20	.20
Serial No.	40.00	40.00	40.00	40.00	40.00	40.00
Adm. Exp.	1.50	1.50	1.50	1.50	1.50	1.50
Total	168.00	168.00	168.00	168.20	168.20	148.20

LOG SHEET

USE: Chemigum Compound for Asbestos Pough

STOCK 17495

[illegible]

Compound # S-17486-3-4

7-20-67

USE: Black Skin Coat for Oil Resistant Asbestos Packing to Spec 27546

S-17486-8-4

MC-1-D-5 100.00 Lbs
 347 #3 Imp 295.00 Lbs
 Robins Gal 3.00 Gal
395.00 Lbs

<u>Breakdown</u>		100	100
		RHO	\$
Latvis	82.99	100.00	21.01 Lbs
101	4.15	5.00	1.05 "
160	.41	.49	.11 "
571	4.15	5.00	1.05 "
452	8.30	10.00	2.10 "
347 #3 Imp	295.00	355.46	74.68 "
	395.00	475.95	100.00 "
Robins	33.00	39.77	8.35 Gal

MC-1-D-5

S-17485-8-1
 Robins 100.00 Lbs
 30.00 Gal
100.00 Lbs (Dry Wt)

Cost Form

Box Wet Wt Tolerance = 144-149 Lbs
 St Wet Wt Tolerance = 288-298 Lbs

MC-1-D-5 100.00 Lbs
 347 #3 Imp 295.00 "
 Robins 3.00 Gal
395.00 Lbs

S-17485-8-1

	100	
	RHO	
Latvis	55.33	66.67 Lbs
69795	35.96	43.33 "
101	4.15	5.00 "
160	.41	.50 "
571	4.15	5.00 "
452	100.00	120.50 "

69796*

33.33

10.00
43.33

Snyder/mw

COMPOUND NO. 17486-B-3

6-23-77

Correction

U&M: Black Skin Coat for Oil Resistant Asbestos Packing to Spec 27245

<u>17486-B-3</u>		<u>BREAKDOWN</u>		<u>100</u>	<u>100</u>
				<u>RHO</u>	
MO-1-D-4	100.00 Lbs	Latvia	82.99	100.00	21.01 Lbs
347 #3 Imp	295.00 Lbs	101	4.15	5.00	1.05
Robins Gal	3.00 Gal	160	.41	.49	.11
	<u>395.00 Lbs</u>	571	4.15	5.00	1.05
		452	8.30	10.00	2.10
<u>MO-1-D-4</u>		347 #3			
(Wet Wt Total 340 - 350#)		Imp	295.00	355.46	74.68
			<u>395.00</u>	<u>475.95</u>	<u>100.00</u>
17485-B-1	100.00 Lbs	Robins	39.00	46.99	9.87 Gal
Robins Gal	36.00 Gal				
	<u>100.00 Lbs (Dry Wt)</u>				

COST FORM

MO-1-D-4	100.00 Lbs
347 #3 Imp	295.00 Lbs
Robins Gal	3.00 Gal
	<u>395.00 Lbs</u>

<u>17485-B-1</u>		<u>RHO</u>	<u>69796a</u>
Latvia	55.33	66.67	33.33
69796	35.96	43.33*	
101	4.15	5.00	
160	.41	.50	
571	4.15	5.00	
452			10.00
	<u>100.00</u>	<u>120.50</u>	<u>43.33</u>

Snyder 

COMPOUND NO. 17486-B-2

12-26-62

USE: Black Skin Coat for Oil Resistant Asbestos Packing to Spec 27546.

17486-B-2

BREAKDOWN

MC-1-D-4	100.00 Lbs.	Latvia	82.99	23.70
347 #2 Imp	250.00 Lbs.	101	4.15	1.19
Robins	3.00 Gal.	160	.41	.12
	<u>350.00 Lbs.</u>	571	4.15	1.19
		452	8.30	2.37
		347 #2 Imp	250.00	71.43
			<u>350.00</u>	<u>100.00</u>

MC-1-D-4

(Net Wt Total 340 - 350#)

17485-B-1	100.00 Lbs.
Robins	36.00 Gal.
	<u>100.00 Lbs. (Dry Wt)</u>

COST FORM

MC-1-D-4	100.00 Lbs.
347 #2 Imp	250.00 Lbs.
Robins	3.00 Gal.
	<u>350.00 Lbs.</u>

17485-B-1

RHC

69796*

Latvia	55.33	66.67	33.33
69796	35.96	43.33*	
101	4.15	5.00	
160	.41	.50	
571	4.15	5.00	
452			10.00
	<u>100.00</u>	<u>120.50</u>	<u>43.33</u>

NOTE: Cost form adjusted to take care of 3 Gal of Robins per batch used at Calender.

W Clark

COMPOUND NO. 17486-A-5

5-21-59

USE: Black Skin Coat for Oil Resistant Asbestos Packing to Spec. 27546.

17486-A-5

BREAKDOWN

MC-1-D-3	100.00 Lbs.	Latvia	80.00	21.05
351 #2 Imp	140.00 Lbs.	101	4.00	1.05
Then Grd		160	.40	.11
347 #2 Imp	140.00 Lbs.	571	12.80	3.37
Robine	3.00 Gal.	152	2.80	.74
	<u>380.00 Lbs.</u>	351 #2 Imp & Grd	140.00	36.84
		347 #2 Imp	<u>140.00</u>	<u>36.84</u>
			380.00	100.00

MC-1-D-3

(Wet Wt. Total 340 - 350#)

17485-A-5	100.00 Lbs.
Robine	36.00 Gal.
	<u>100.00 Lbs. (Dry Wt.)</u>

COST FORM

MC-1-D-3	100.00 Lbs.
351 #2 Imp & Grd	140.00 Lbs.
347 #2 Imp	140.00 Lbs.
Robine	3.00 Gal.
	<u>380.00 Lbs.</u>

17485-A-5		RHC	67787*
Latvia	66.00	32.50	17.50
67787	17.50	21.88*	
101	3.30	4.12	.88
160	.40	.50	
571	12.30	5.00	
152			3.50
	<u>100.00</u>	<u>105.00</u>	<u>21.88</u>

NOTE: Cost form adjusted to take care of 3 Gallons of Robine Per Batch used at Calender.

as
J. Gauger
/jls

LOGBOOK

COMPOUND No. 17486

USES: Finished Skim Cost Batch for Oil Resistant Asbestos Packing.

Tubed	Refined	Calendered	Age Limit	Notes
Nat Scrap Disposition				
Serial	In	Out	Wt. Lbs.	Reason for Discontinuance
A-1	10-20-53	5-12-54	295#	To use Pig. 347 in place of Pig 351.
A-2	5-12-54	6-28-55	295#	To use MC-1-D-2 in place of MC-1-D-1. (Drastic replacing Predic).
A-3	6-28-55	4-10-56	295#	Adding more pig. 347 (7D) #2 Impact for better processing (100% Addition).
A-4	4-10-56	5-20-59	395#	To put AC-32-P-79 under regular number, better handling skim.
A-5	5-20-59	12-15-59	380#	TO EST LETTER CHANGE - Improved processing reduced 571 and LB changed in 17485 MC-1-D dough cpd.
B-1	12-15-59	12-18-62	395#	
B-2	12-18-62	1-9-63	350#	To improve processing at Asbestos Cal.
B-1	1-9-63	3-20-63	395#	To use #3 Impact IPO #2 Impact for Pig. 347.
B-3	3-20-63	8-17-67	395#	Reduction in Robine in dough batch to reflect actual usage.
B-4	8-17-67		395#	
		8-11-69		Killed per X-spec 206 - no further use.

Use Compound for MC-1-1 Asbestos Dough

No. 17485-B

Care Range		Fasted on Serial No.		None		0		*T		Hardness	
L. O. S.										Sheet Care	
Tensile psi										Black care	
Elongation %										Color	
										Black	
Serial No.	1										
Date	12-11-59										
101	4.15										
160	.41										
571	4.15										
Latvle	55.33										
69796-1	35.96										
Syn	82.99										
Exp. No.	AC77P13										
Qty	1.09										
Total	100.00										

jrp

Breakdown on 100 RHC

Latvle	100.00										
101	5.00										
571	5.00										
452	10.00										
160	.50										
Total	120.50										

LOG SHEET

• USE: Skim Coat Stock for Oil Resistant Asbestos Packing STOCK 17485

SERIAL	ACTIVE DATE	BATCH WT.	REASON FOR NEW SERIAL	INACTIVE DATE
A-1	10-19-53	100	Est New.	6-7-55
A-2	6-7-55	100	Replace Fredic with Drastic.	2-11-57
A-3	2-11-57	100	Drastic Crkd to Prastie Dieg Cut	5-28-57
A-4	5-28-57	100	Drastic renlaced by Latvic in order to use Goodyear antioxidants Sarnalax and P-623 in place of Stelite.	10-1-57
A-5	10-1-57	100	Pig 271 no longer available.	12-11-59
B-1	12-11-59	100	Letter change per Spec X-7513. Improved processing on asbestos calender.	
	1-25-63		To specify "10 Day Max. Age" after 69796 to avoid Rx lumps in Asbestos Pecking.	-----
			Killer per X-spec 206 - no further use.	8-11-69

Compound No. S-14934-A-7

11-14-67

USE: Finished Body Batch for Spec 27551 low cost Dark Gray Asbestos Sheet.

S-14934-A-7

MST-63-D-22	Lbs	53.18
947 #1 Imp	"	100.00
347	"	200.00
645	"	25.00
222	"	45.00
Black Ground Sep	"	45.00
Odine	Gals	3.00
		<u>468.18</u>

BRICKDOWN

		100 RJC	100%
Sawlic	36.94	79.96	7.07
47824	11.57	25.05	2.47
4	1.39	3.01	.30
101	2.33	5.04	.50
Croydax	.44	.95	.09
Amaz	..55	1.00	.10
Phenax	.05	.11	.01
947 #1 Imp	100.00	216.47	21.26
347	200.00	432.94	42.70
645	25.00	54.12	5.31
222	45.00	97.41	9.61
Black Grd.			
Sep.	45.00	97.41	9.61
	<u>468.18</u>	<u>1013.47</u>	<u>100.00</u>
Odine	41.00	88.75	8.75

MST-68-D-22

S-17835-A-2	Lbs	53.18	100.00
Odine	Gal	38.00	71.46
		<u>53.18</u>	<u>100.00</u>

(Wet Wt Tolerance 270 - 280)

COST FORM

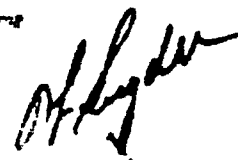
MST-68-D-22	Lbs	53.18
947 #1 Imp	"	100.00
347	"	200.00
645	"	25.00
222	"	45.00
Odine	Gal	3.00
		<u>421.13</u>

S-17835-A-2

Sawlic	Lbs	36.94	69.46	79.96
47824-3	"	11.57	21.76	25.05
4	"	1.39	2.61	3.01
101	"	2.33	4.38	5.04
Croydax	"	.44	.83	.95
Amaz	"	.46	.87	1.00
Phenax	"	.05	.09	.11
		<u>53.18</u>	<u>100.00</u>	<u>115.12</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%

Snyder/r



COMPOUND 70, S-14934-A-6

8-30-67

USE: Finished body batch for Spec 27551 low Cost Dark Gray Asbestos Sheet.

S-14934-A-6

MST-68-D-21	Lbs	53.18
947 #1 Imp	"	100.00
347	"	200.00
645	"	25.00
222	"	45.00
Black Ground Sep.	"	45.00
Odine	Gal	3.00
		<u>458.18</u>

3dAKDOWN

		100 RHC	100%
Sawlic	36.94	79.96	7.89
47824	11.57	25.05	2.47
4	1.39	3.01	.30
101	2.33	5.04	.50
Croydax	.44	.95	.09
Anax	.46	1.00	.10
Phenax	.05	.11	.01
947 #1 Imp	100.00	216.47	21.36
347	200.00	432.94	42.72
645	25.00	54.12	5.34
222	45.00	97.41	9.61
Black Grd.			
Sep.	45.00	97.41	9.61
	<u>488.18</u>	<u>1000.00</u>	<u>100.00</u>
Odine	31.00	7.11	6.62

MST-68-D-21

S-17835-A-2	Lbs	53.18	100.00
Odine	Gal	38.00	52.65
		<u>53.18</u>	<u>100.00</u>

(Wet Wt Tolerance 195-205)

COST FORM

MST-68-D-21	Lbs	53.18
947 #1 Imp	"	100.00
347	"	200.00
645	"	25.00
222	"	45.00
Odine	Gal	3.00
		<u>421.13</u>

S-17835-A-2

Sawlic	Lbs	36.94	69.46	79.96
47824-3	"	11.57	21.76	25.05
4	"	1.39	2.61	3.01
101	"	2.33	4.38	5.04
Croydax	"	.44	.83	.95
Anax	"	.46	.87	1.00
Phenax	"	.05	.09	.11
		<u>53.18</u>	<u>100.00</u>	<u>115.12</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on Scrap is 4.55%.

Snyder/mw

COMPOUND NO. S-14934-A-5

USE: Finished Body Batch for Spec 27251 low Cost Dark Gray Asbestos Sheet.

5-8-64

S-14934-A-5

MSI-71-D-5

947 fl Imp

347

645

7

Black Ground Sep.

Odine

Lbs.

49.80

100.00

196.00

15.00

40.00

45.00

6.00

445.80

Kleano PC

Sawlic

47824

101

Croydax

Waxine

Pauline

947 fl Imp

347

645

Black Ground Sep.

Odine

BREAKDOWN

Lbs.

6.00

15.00

30.00

75.00

5.00

12.50

1.20

3.00

2.00

5.00

.40

1.00

1.20

3.00

4.00

10.00

100.00

250.00

196.00

490.00

15.00

37.50

40.00

100.00

45.00

112.50

445.80

1114.50

Gal

41.00

MSI-71-D-5

S-14933-A-4

Pauline

Odine

Lbs.

45.80

Lbs.

4.00

Gal

35.00

49.80

COST FORM

MSI-71-D-5

947 fl Imp

347

645

7

Odine

Lbs.

49.80

100.00

196.00

15.00

40.00

Gal

6.00

398.75

(Wet St. Tolerance 240-250)

S-14933-A-4

Kleano PC

Sawlic

47824

4

101

Croydax

Waxine

Lbs.

6.00

"

30.00

"

5.00

"

1.20

"

2.00

"

.40

"

1.20

45.80

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on Scrap is 4.55%.

Checked by

[Signature]

COMPOUND NO. S-14934-A-4

6-15-62

USE: Finished Body Batch for Spec. 27551 low cost Dark Gray Asbestos Sheet.

S-14934-A-4

MST-71-D-4	Lbs.	45.80
947 #1 Imp	"	100.00
347	"	200.00
645	"	15.00
7	"	40.00
Black Ground Sep.	"	45.00
Odine	Gal.	6.00
		<u>445.80</u>

BREAKDOWN

Kleano PC	Lbs.	6.00	1.35
Sawlic	"	30.00	6.73
47824	"	5.00	1.12
4	"	1.20	.27
101	"	2.00	.45
Croydax	"	.40	.09
Waxine	"	1.20	.27
947 #1 Imp	"	100.00	22.43
347	"	200.00	44.86
645	"	15.00	3.31
7	"	40.00	8.90
Black Ground Sep.	"	45.00	10.00
		<u>445.80</u>	<u>100.00</u>
Odine	Gal.	41.00	9.20

MST-71-D-4

S-14933-A-4	Lbs.	45.80	100.00
Odine	Gal.	35.00	76.42
		<u>45.80</u>	<u>100.00</u>

COST FORM

MST-71-D-4	Lbs.	45.80
947 #1 Imp	"	100.00
347	"	200.00
645	"	15.00
7	"	40.00
Odine	Gal.	6.00
		<u>398.75</u>

(Net Wt. Tolerance 240-250)

S-14933-A-4

Kleano PC	Lbs.	6.00	13.10
Sawlic	"	30.00	65.50
47824	"	5.00	10.92
4	"	1.20	2.62
101	"	2.00	4.37
Croydax	"	.40	.87
Waxine	"	1.20	2.62
		<u>45.80</u>	<u>100.00</u>

NOTE: This form adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 1.55%.

WV Clark

COMPOUND NO. S-14934-A-3

2-8-62

USE: Finished Body Batch for Spec. 27551 low cost Dark Gray
Asbestos Sheet.

S-14934-A-3

BREAKDOWN

MST-71-D-3	Lbs.	45.80
947 #1 Imp	"	100.00
347	"	200.00
645	"	15.00
7	"	40.00
Black Ground Sep.	"	45.00
Odine	Gal.	6.00
		<u>445.80</u>

Kleane P C	Lbs.	6.00	1.35
Sawlis	"	30.00	6.73
30308	"	5.00	1.12
4	"	1.20	.27
101	"	2.00	.45
Croydax	"	.40	.09
Waxine	"	1.20	.27
947 #1 Imp	"	100.00	22.43
347	"	200.00	44.86
645	"	15.00	3.36
7	"	40.00	8.97
Blk Ground Sep.	"	45.00	10.00
		<u>445.80</u>	<u>100.00</u>
Odine	Gal.	41.00	9.20

MST-71-D-3

S-14933-A-3	Lbs.	45.80	100.00
Odine	Gal.	35.00	76.42
		<u>45.80</u>	<u>100.00</u>

COST FORM

(Net Wt. Tolerance 240-250)

MST-71-D-3	Lbs.	45.80
947 #1 Imp	"	100.00
347	"	200.00
645	"	15.00
7	"	40.00
Odine	Gal.	6.00
		<u>398.75</u>

Kleane PC	Lbs.	6.00	13.10	15.00
Sawlis	"	30.00	65.50	75.00
30308	"	5.00	10.92	12.50
4	"	1.20	2.62	3.00
101	"	2.00	4.37	5.00
Croydax	"	.40	.87	1.00
Waxine	"	1.20	2.62	3.00
		<u>45.80</u>	<u>100.00</u>	<u>114.00</u>

NOTE: This form adjusted to use 45% of its own scrap per batch
which is not included in the cost form. Grinding loss
on scrap is 4.55%.

Gal
J. Sawyer

[Signature]

COMPOUND N. 8-14934-A-2

10-17-61

USE: Finished Body Batch for Spec 27551 Low Cost Dark Gray
Asbestos Sheet.

8-14934-A-2			BREAKDOWN		
MST-71-D-2	Lbs.	45.80	Kleano P.C.	Lbs.	6.00
947 #1 Imp	"	100.00	Glazic	"	30.00
347	"	200.00	30308	"	5.00
645	"	15.00	4	"	1.20
7	"	40.00	101	"	2.00
Black Ground Sep	"	45.00	Croydax	"	.40
Odine	Gal.	6.00	Waxine	"	1.20
	Lbs.	445.80	947 #1 Imp	"	100.00
			347	"	200.00
			645	"	15.00
			7	"	40.00
			Blk Ground Sep.	"	45.00
					445.80
			Odine	Gal.	41.00
					3.20
MST-71-D-2					
8-14933-A-2	Lbs.	45.80	156.60		
Odine	Gal.	35.00	76.42		
		45.80	100.00		

(Net Wt Tolerance 240-250)

COST FORM		
MST-71-D-2	Lbs.	45.80
947 #1 Imp	"	100.00
347	"	200.00
645	"	15.00
7	"	40.00
Odine	"	6.00
		398.75

8-14933-A-2				
Kleano P.C.	Lbs.	45.80	100 REC	15.00
Glazic	"	30.00	75.00	
30308	"	5.00	12.50	
4	"	1.20	3.00	
101	"	2.00	5.00	
Croydax	"	.40	1.00	
Waxine	"	1.20	3.00	
		45.80	100.00	114.50

NOTE: This form adjusted to use 45% of its own scrap per batch
which is not included in the cost form. Grinding loss
on scrap is 4.55%.

car
Snyder

LOG SHEET

USE: Body Batch for Low Coat Dark Gray Asbestos Sheet

STOCK S-14934

Packing Spec 27551

SERIAL	ACTIVE DATE	BATCH WT.	REASON FOR NEW SERIAL	INACTIVE DATE
A-1	4-19-61	445.80	To establish a low cost dark gray Asbestos sheet packing body batch.	10-19-61
A-2	10-19-61	445.80	To use Klean P.C. in place of Spiro SW in the dough stock - cheaper.	2-9-62
A-3	2-9-62	445.80	Sawlic in place of Glazic.	6-15-62
A-4	6-15-62	445.80	To use Pig 630 in place of 741-Chester.	5-8-64
A-5	5-8-64	445.80	Pauline added to the dough to make a more flexible Asbestos Sheet.	8-28-67
A-6	8-28-67	468.18#	MST-68-D to be used in place of MST-71-D as part of dough consolidation program. Pig 222 to be used in place of Pig 7 to lower gravity of sheet and to lower cost.	11-16-67
A-7	11-16-67	468.18#	Change wet weight tolerance on MST-68-D dough. Increase in amount of solvent in the dough batch.	
	8-11-69		Killed per X-spec 206 - no further use.	

Compound No 14875-A-11

6-27-67

JSE: Finished Body Batch for Spec 27544 Asbestos Packing.
Style 225.

14875-A-11

BREAKDOWN

MST-62-D-17	Lbs.	47.50
347	"	345.15
White Sep Ground	"	45.00
7	"	41.45
Odine	Gal	3.00
		<u>479.10</u>

Kleano	Lbs	3t Wt	RHC
Sawlic	"	14.01	32.41
4	"	29.22	67.59
7	"	1.29	2.98
101	"	41.45	95.88
Croydax	"	2.54	5.88
347	"	.44	1.02
Ground Sep.	"	345.15	798.40
		45.00	104.09
		<u>479.10</u>	<u>1108.25</u>
Odine	Gal	33.00	76.34

MST-62-D-17

COST FORM

17831-15	Lbs	47.50	100.00
Odine	Gal	30.00	63.16
		<u>47.50</u>	<u>100.00</u>

MST-62-D-17	Lbs	47.50
347	"	345.15
7	"	41.45
Odine	Gal	3.00
		<u>432.05</u>

Batch Wet Wt. Tolerance 200-210#
Box Net Wt. Tolerance 100-105#

17831-15

		3t Wt	100%	RHC
Kleano PC	Lbs.	14.01	29.49	32.40
Sawlic	"	29.22	61.52	67.60
4	"	1.29	2.71	2.98
101	"	2.54	5.35	5.88
Croydax	"	.44	.93	1.03
		<u>47.50</u>	<u>100.00</u>	<u>109.89</u>

NOTE: This form adjusted to use its own scrap of 45# per batch
which is not included in the cost form. Grinding loss on
scrap is 4.55%.

Dorstewitz/mm

Lygden

Contract No. 14875-A-10

March 9, 1967

RE: Finished Body Batch for Spec 27544, Asbestos Packing,
Style 225.

14875-A-10

NR-62-D-16	Lbs	43.95
347	"	316.00
White Sep Ground	"	45.00
7	"	38.35
Odine	Gal	6.00
		<u>443.30</u>

NR-62-D-16

17831-15	Lbs	43.95	100.00
Odine	Gal	35.00	75.64
		43.95	<u>100.00</u>

(225-235/ Wet Wt. Tolerances)

BREAKE

Klense	Lbs	12.96	12.96
Seville	"	27.04	67.60
4	"	1.39	2.98
7	"	38.35	95.88
101	"	2.35	5.88
Greydax	"	.41	1.03
347	"	316.00	790.00
Ground Sep.	"	45.00	112.90
		<u>443.30</u>	<u>1108.27</u>
Odine	Gal	41.00	102.90

ONE FORM

NR-62-D-16	Lbs	43.95
347	"	316.00
7	"	38.35
Odine	Gal	6.00
		<u>396.25</u>

17831-15

Klense P C	Lbs	12.96
Seville	"	27.04
4	"	1.39
101	"	2.35
Greydax	"	.41
		<u>43.95</u>

NR-62-D-16	Lbs	43.95
347	"	316.00
7	"	38.35
101	"	2.35
Greydax	"	.41
		<u>396.25</u>

RE: This form adjusted to use its own scrap of 45% per batch
which is not included in the contract. Grinding loss on
scrap is 4.55%.

Snyder/J

COMPOUND NO. 14875-A-9

2-9-62

USE: Finished Body Batch for Spec 27544 Asbestos Packing.
Style 225.

14875-A-9

BREAKDOWN

MST-62-D-15	Lbs.	82.30	Kleano	Lbs.	12.96	2.92
347	"	316.00	Sawlic	"	27.04	6.10
White Sep Ground	"	45.00	4	"	1.19	.27
Odine	Gal.	6.00	7	"	38.35	8.65
		<u>443.30</u>	101	"	2.35	.53
			Croydax	"	.41	.09
			347	"	316.00	71.29
			Ground Sep.	"	45.00	10.15
			Odine	Gal.	<u>443.30</u>	<u>180.00</u>
					46.00	10.38

MST-62-D-15

17831-14	Lbs.	82.30	100.00
Odine	Gal.	40.00	51.05
		<u>82.30</u>	<u>100.00</u>

(270-280# Wet Wt. Tolerance)

COST FORM

MST-62-D-15	Lbs.	82.30
347	"	316.00
Odine	Gal.	6.00
	Lbs.	<u>396.25</u>

17831-14

Kleano PC	Lbs.	12.96	15.75	32.40
Sawlic	"	27.04	32.85	67.60
4	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.88
Croydax	"	.41	.50	1.03
		<u>82.30</u>	<u>100.00</u>	<u>205.77</u>

NOTE: This form adjusted to use its own scrap of 45# per batch which is not included in the cost form. Brinding less on scrap is 4.55%.

car
Sawyer

A. P. Sawyer

COMPOUND NO. 14875-A-0

10-17-61

USE: Finished Body Batch for Spec 27544 Asbestos Packing.
Style 225.

14875-A-8

MST-62-D-14	Lbs.	82.30
347	"	316.00
White Sep Ground	"	4.00
Odine	Gal.	6.00
		<u>100.00</u>

BREAKDOWN

Kleano	Lbs.	12.96	2.92
Glazic	"	27.04	6.10
4	"	1.19	.27
7	"	38.35	8.65
101	"	2.35	.53
Croydax	"	.41	.09
347	"	316.00	71.29
Ground Sep.	"	4.00	10.15
		<u>443.30</u>	<u>100.00</u>
Odine	Gal.	46.00	10.38

M. 52-D-14

17831-13	Lbs	82.30	100.00
Odine	Gal	40.00	50.05
		<u>82.30</u>	<u>100.00</u>

(270-280# Wet Wt. Tol)

COST FORM

MST-62-D-14	Lbs.	82.30
347	"	316.00
Odine	Gal.	6.00
		<u>398.25</u>

Kleano P.C.	Lbs.	12.96	15.75	32.40
Glazic	"	27.04	32.85	67.60
4	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.88
Croydax	"	.41	.50	1.03
		<u>82.30</u>	<u>100.00</u>	<u>205.77</u>

NOTE: This form adjusted to use its own scrap of 4.5# per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

car
Snyder

J. M. Snyder

COMPOUND NO. 14875-A-7

10-27-60

USE: Finished Body Batch for Spec 27544 Asbestos Packing,
Style 225.

14875-A-7

MST-62-D-12	Lbs	32.30
347	"	316.00
White Sep Ground	"	45.00
Odine	Gal	6.00
		<u>443.30</u>

Breakdown

Spiro	Lbs	12.96	
Glazic	"	27.04	2
4	"	1.19	6
7	"	38.35	8
101	"	2.35	
Croydax		.41	
347		316.00	71
Ground Sep		45.00	10
		<u>443.30</u>	<u>100.00</u>

MST-62-D-12 (270-280% Wet Wt Tol)

17831-12	Lbs	(2 Batches)	164.60	100.00
Odine	Gal		84.00	51.05
			<u>164.60</u>	<u>100.00</u>

Cost Form

MST-62-D-12	Lbs	82.30
347	"	316.00
Odine	Gal	6.00
		<u>396.20</u>

17831-12

		<u>Bt Wt</u>	<u>100%</u>	<u>100 RHC</u>
Spiro	Lbs	12.96	15.75	32.40
Glazic	"	27.04	32.85	67.60
4	"	1.19	1.45	2.98
7	"	38.35	46.60	95.88
101	"	2.35	2.85	5.88
Croydax	"	.41	.50	1.03
		<u>82.30</u>	<u>100.00</u>	<u>205.77</u>

NOTE: This form adjusted to use its own scrap of 45% per batch which is not included in the cost form. Grinding loss on scrap 4.55%.

R H Meck / Jrd

[Signature]

LOGBOOK

COMPOUND No. 14875

USES: Finished Body Batch for Spec. 27544 Asbestos Packing. :232U

Tubed	Refined A	Calendered	Age Limit	Batch
Net Scrap Disposition		notingqsl0 dase2 jaM		
Serial	DATE	Wt. Lbs.	Reason for Discontinuance	
A-1	9-27-51	10-4-51 443.30#	To increase Scrap.	
A-2	10-4-51	10-20-52 443.30#	To utilize a compounding change.	
A-3	10-20-52	9-16-57 443.30#	Serial change in MST-62-D Code Glazic for code Abrasic.	
A-4	9-14-58	8-25-58 443.30#	To use Pig. 7 in place of 7-W 7-W no longer available.	
A-5	8-25-58	11-4-5 443.30#	Code Texins Dead, replaced with code Odine.	
A-6	11-4-58	10-27-60 443.30#	To use Pig 347 for Pig 645. Pig 645 is too dark in color to use in a white batch. Contains black Scrap dust from the scrap grinder.	
A-7	10-27-60	10-19-61 443.30#	To use Kleano P.C. in place of Spiro SW in the dough stock - cheaper.	
A-8	10-19-61	2-9-62 443.30#	Sawlic in place of Glazic.	
A-9	2-9-62	3-17-67 443.30	To add Pig 7 in 271-A, instead of 137 for cost savings.	
A-10	3-17-67	5-29-67 445.30#	Increase bt wt because bt wt of MST-62-D increased due to consolidation of Asbestos Doughs.	
A-11	6-27-67	479.10#		
		8-11-69	Killed per X-spec 206 - no further use.	

Use Dough for Low Cost Dark Gray Asbestos Sheet No. MST-71-D

Entered on Serial No.

9-21, 924

[illegible][illegible]

File # MST-70-D

Based on Serial No.

[illegible]

Breakdown on Two

[illegible]

NC. MST-70-D-

Based on Serial No.

Cure Range	6	7	8	9	10	11
Feed @ 5						
Tons of soil						
Expenditure \$						
Serial No.						
Date	8-12-57	10-10-58	3-31-61	10-16-61	2-15-62	6-19-62
14876-6 LBS.	100.00	100.00	100.00			
14876-7				100.00		
Texins Gals	51.05					
Oil Gals		51.05	49.82	49.82	49.82	49.82
14876-8					100.00	
14876-9 LBS						100.00
Weight lbs	100.00	100.00	100.00	100.00	100.00	100.00
Unit	lbs	lbs	car	car	car	car
Owner	Harwood	Sawyer	Sawyer	Clark		

No. AST-68-D-

Based on Serial No.

[illegible]**2017**

Breakdown on 100.

[illegible]

MST-68-D

110

Based on Gov't P'n.

[illegible]

U.S. Black Asbestos Dough for 17857 Fib.

N2 MST-68-D

Based on Serial No.

[illegible]

gde

Cure Range	P	Hardness
Mod. 9	Test Cure	Block Cure
Tensile psi	Color	
Elongation %		
Serial No.	16	17
Date	3-16-67	6-12-67
17831-15 Lbs	100.00	100.00
Odine Gal	79.64	63.16
Expt. No.		
Curby		
Total	100.00	100.00

159

Breakdowns on 160.

[illegible]

NY **MST-58-D**

9/10/79
Sheet Care _____ Block Care _____
Notes _____

[illegible]

620

Breakfast on 200

[illegible]

No. MST-55-D.

Cure Range					G	F	Hardness
Mold #	S						
Tensile psi					Sheet Cure		Block cure
Elongation %					Color		
Serial No.	13	14	15	16	17	18	
Date	9-12-57	9-5-58	10-10-58	3-31-61	10-16-61	2-14-62	
17829-14 #	100.00						
Texins Gal	67.36	67.36					
Odine Gal			67.36	60.94	60.94	60.94	
17829-15		100.00	100.00	100.00			
17829-16					100.00		
17829-17						100.00	
Engl. No.							
Quantity							
Total Lbs	100.00 jis	100.00	100.00	100.00	100.00	100.00	100.00
		Handdown on 100 DBZ/			car	car	
Gauger		K. Gauger	Gauger	Harwood Sawyer	Sawyer		
Total							

2025-30 (A-92)
Use White Dough for 17851 Asbestos Body Batch No. MST-52-D

Use White Dough for 17851 Asbestos Body Batch

No. MST-52-D

Based on Serial No.

[illegible]

Breakdowns on 100.

[illegible]

No. **MBT-52-D**

-Based on Serial No.

Core Range	11	12	13	14	15
Serial No.	9-12-57	9-5-58	10-10-58	10-16-61	2-15-62
Date	17828-13	100.00			
Texino Gal.	58.40	58.40			
Odino Gal.			58.40	58.40	58.40
17828-14		100.00	100.00		
17828-15				100.00	
17828-16					100.00
Test lbs.	100.	100.00	100.00	100.00	100.00
Shutdown on 100% Bnz				car	car
Gauger	Gauger	Gauger	Sawyer	Sawyer	

Compound No. MO-1 9-0

SERIAL No.	1	2	3	4	5
DATE	10-20-53	10-24-53	1-12-56	3-2-57	3-1-61
17943 - lbs	93.15				
17943-A-1 #		93.15			
Drakins-lbs	6.85	6.85	6.85	6.85	6.85
Robins -gal	32.00	32.00	32.00	32.00	30.00
17943-A-4			93.15		
17943-A-5 #				93.15	93.15
<i>Exp</i> <i>Exp</i> Ancvail DeMarse DeMarse <i>Exp</i> Harwood <i>RGB</i> <i>Gran</i> <i>ors</i> Expl. No. 07F112 Dept 137 % New Rubber Gravity TOTAL Lbs. 100.00 100.00 100.00 100.00 100.00					
TOTAL	TOTAL 100%	WT. ON SDW 100 RMC	VOL ON SDW 100 VOL RHC	TOTAL 100 VOL	
Expl. No. 07F112 Serial Expl. Color Press Core Factory Core Core Range Uses <i>Br</i> <i>Tough for Oil</i> <i>Res</i> <i>stant Asbestos</i> <i>Pr</i> <i>te</i> 182 Date Discard. Reason Discard. Revised					
TOTAL					

[illegible]

100-443887-20-D

[illegible][illegible]

Use Chemigun methanol

1.c. Hi-24...

[illegible]

11a

Breakdown on 100

[illegible]

ough for S-5037, Oil Resistant Asbestos Packing MC-2-D

Based on Serial No. _____

[illegible]

EDM

Deadlines on 1992

[illegible]

Use Black Synthetic Dough for Asbestos Skin Coat No. MC-1-D

Based on Serial No.

[illegible]

W

Breakdown on 100

[illegible]

Compound No. UC-1-D

SERIAL No.	1	2	3	4
DATE	10-20-53	6-28-55	9-30-57	12-10-59
17485-A-1b	100.00			
Robins- gal	36.00	36.00	36.00	36.00
17485-A-2 #		100.00		
17485-A-5#			100.00	
17485-B-1				100.00
Angvall	DeMorse	Gauger	Gauger	
RY1P83				
Expt. No.				
% New Rubber				
Gravity				
TOTAL	100.00	100.00	100.00	100.00
TOTAL	100%	100% Wt. ON 100 RHC	100% VOL 100 P	100% TOTAL 100 VOL
Expt. No.	HY-1-P-83			
Semi-Expt.				
Color	Black			
Press Cure				
Factory Cure				
Cure Range				
Uses	Skim Coat Dough for Oil Resistant Asbestos Packing.			
182				
Date Discont.				
Reason Discont.				
Revised				
TOTAL				

Ms-75-

3-31-69

--	--

100-0

7A-00

Y&S

100 0

100.0

FDW

No. M-60 2

Based on Earth's Pa...

[illegible]

224

Breakdowns on 100

	Dorste-							
	wits							
Total								

Compound No. **N-68-D**

SERIAL No.	9	10	11	12	13	14
DATE	5-12-54	12-27-55	10-1-56	8-11-58	10-6-59	10-6-59
14523-A-12 #	100.00					
14523-A-13 #		100.00	100.00			
14523-A-14				100.00		
Toxine Gal.	73.00	73.00				
Odora Gal.			71.00	73.00	73.00	73.00
14523-A-15					100.00	
14523-A-16						100.00
<i>[Signature]</i> <i>[Signature]</i>						
Compounder	Angeval	DeHarse		Gauger	Sawyer	Clark
Expt. No.						
% New Rubber						
Gravity						
Total	Lbs. 100.00	100.00	100.00	100.00	100.00	100.00
		/sbw		1rp	caf	caf
	Total	Wt. on 100	Vol. on 100 Vol.	Total 100 Vol.		
	100%	RMC	RMC			
Expt. No. _____ Semi-Expt. _____ Color _____ Press Cure _____ Factory Cure _____ Cure Range _____ Uses Black Dough for Asbestos Packing. Date Discard. _____ Reason Discard. _____ Revised _____						
Total						

Use White Dough Batch for Absorbent Packing

No. M-65-D

Based on Serial No.

[illegible]

Breakdown by:

	Dorste- wits						
Total							

No. M-65-D

Based on Serial No.

[illegible]

7-1-65

COMPOUND NO. S-5037-A-1

USE: Body Batch for Spec 27561, Competitive Oil Resistant Asbestos Sheet

S-5037-A-1Breakdown

MC-2-D-1	Lbs.	47.22
351 #1 Imp.	Lbs.	190.00
347	Lbs.	95.00
Spec 27561		
Ground Scrap	Lbs.	45.00
7	Lbs.	21.28
Robins	Gal.	2.00
	Lbs.	398.50

Goplie	25.52	6.41
Sawlic	12.76	3.20
Karso	2.84	.71
Kinjo	1.42	.36
630	1.06	.27
101	2.13	.53
4	.96	.24
Adamax	.53	.13
351 #1	190.00	47.68
347	95.00	23.84
Scrap	45.00	11.29
7	21.28	5.34
	398.50	100.00

Robins Gal	24.00	6.02
------------	-------	------

MC-2-D-1

		Bt Wt	
S-4533-A-1	Lbs.	47.22	100.00
Robins	Gal	22.00	46.60
	Lbs.	47.22	100.00

(185-195 # Wet Wt/Batch)

S-4533-A-1Cost Form

Goplie	25.52	54.06
Sawlic	12.76	27.02
47824	5.32	11.26
101	2.13	4.51
4	.96	2.03
Adamax	.53	1.12
	47.22	100.00

MC-2-D-1	Lbs.	47.22
351 #1 Imp.	Lbs.	190.00
347	Lbs.	95.00
7	Lbs.	21.28
Robins	Gal.	2.00
	Lbs.	351.45

Note: This recipe adjusted to use 45% of its own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

A. L. Snyder
A. L. Snyder, Inc.

2-7-67

COMPOUND NO. S-5036-A-5

USE: 30dy batch for Spec. 27556 Oil Resistant Asbestos Packing.

S-5036-A-5

NO-21-D-2	100.00 Lbs.
351 #2 Imp	235.00 Lbs.
645 (select longest fiber)	100.00 Lbs.
Robins	3.00 Gal.
	<u>435.00 Lbs.</u>

NO-21-D-2

S-17991-A-2	93.15 Lbs.
Drakine	6.85 Lbs.
Robins	30.00 Gal.
	<u>100.00 Lbs.</u>

Batch Net Wt. Tol. 290-300#

BRW (DOWN)

	St Wt	RHO
Grimie	60.58	80.00
Sawlic	15.14	20.00
210	3.03	4.00
1	3.79	5.00
152	7.57	10.00
Sterax	.76	1.00
Anax	.76	1.00
Luxax	.76	1.00
Drakine	7.61	10.00
351 #2 Imp.	285.00	376.00
645	100.00	132.00
	<u>485.00</u>	<u>640.00</u>
Robins Gal.	33.00	43.55

Cost Form

NO-21-D-2	100.00 Lbs
351 #2 Imp.	285.00 Lbs
645	100.00 Lbs
Robins	3.00 Gal.

Scrap Credit (Deduct)	45.00 Lbs.
	<u>437.95 Lbs.</u>

S-17991-A-2

	St Wt	100%	RHO
210	3.03 Lbs	3.03	4.00
1	3.79 Lbs	3.79	5.00
Luxax	.76 Lbs	.75	1.00
Grimie	51.50 Lbs	51.52	68.00
Sawlic	15.14 Lbs	15.15	20.00
67786-2	18.93 Lbs	25.76	34.00
	<u>93.15 Lbs</u>	<u>100.00</u>	<u>132.00</u>

NOTE: This form creates 45# of scrap per batch which it does not use. It is used elsewhere. Therefore, the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.

Dorsteuila/mw

10-14-64

COMPONENT NO. S-5036-A-4

USE: Body Batch for Spec. 27556 Oil Resistant Asbestos Packing.

S-5036-A-4

BREAKDOWN

MO-21-D-2	100.00 Lbs.
351 #2 Imp	285.00 Lbs.
347 #2 Imp	100.00 Lbs.
Robins	3.00 Gal.
	<u>485.00 Lbs.</u>

MO-21-D-2	
S-17991-A-2	93.15 Lbs.
Drakins	6.85 Lbs.
Robins	30.00 Gal.
	<u>100.00 Lbs.</u>

Grinic	60.58	80.00
Sawlic	15.14	20.00
210	3.03	4.00
1	3.79	5.00
152	7.57	10.00
Sterax	.76	1.00
Amex	.76	1.00
Luxar	.76	1.00
Drakins	7.61	10.00
351 #2 Imp.	285.00	376.00
347 #2 Imp.	100.00	132.00
	<u>485.00</u>	<u>648.00</u>
Robins Gal.	33.00	43.55

Wet Wt. Tol. 290-300#

S-17991-A-2

COST FORM

210	3.03 Lbs.
1	3.79 Lbs.
Luxar	.76 Lbs.
Grinic	51.50 Lbs.
Sawlic	15.14 Lbs.
Amex -2	18.93 Lbs.
	<u>93.15 Lbs.</u>

MO-21-D-2	100.00 Lbs.
351 #2 Imp.	285.00 Lbs.
347 #2 Imp.	100.00 Lbs.
Robins	3.00 Gal.
Scrap Credit - (Deduct)	<u>45.00 Lbs.</u>
	<u>437.95 Lbs.</u>

NOTE: This form creates 45# of scrap per batch which it does not use. It is used elsewhere. Therefore, the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.

Clark/Snyder-mv
Clark/Snyder-mv

COMPOUND NO. S-5036-A-3

4-29-64

USE: Body Batch for Spec. 27556 Oil Resistant Asbestos Packing.

S-5036-A-3

BREAKDOWN

MO-21-D-2 100.00 Lbs.
351 #1 Imp 285.00 Lbs.
347 #1 Imp 100.00 Lbs.
Robins 3.00 Gal.
485.00 Lbs.

MO-21-D-2
S-17991-A-2 93.15 Lbs.
Drakine 6.85 Lbs.
Robins 30.00 Gal.
100.00 Lbs.

Grinic	60.58	80.00
Sawlic	15.14	20.00
210	3.03	4.00
1	3.79	5.00
152	7.57	10.00
Stearx	.76	1.00
Anax	.76	1.00
Luxar	.76	1.00
Drakine	7.61	10.00
351 #1 Imp	285.00	376.00
347 #1 Imp	100.00	132.00
	<u>485.00</u>	<u>640.00</u>
Robins Gal	33.00	43.55

Net Wt. Tol 290-300#

S-17991-A-2

COST FORM

210 3.03 Lbs.
1 3.79 Lbs.
Luxar .76 Lbs.
Grinic 51.50 Lbs.
Sawlic 15.14 Lbs.
67786-2 18.93 Lbs.
93.15 Lbs.

MO-21-D-2	100.00 Lbs.
351 #1 Imp	285.00 Lbs.
347 #1 Imp	100.00 Lbs.
Robins	3.00 Gal.
Scrap Credit - (Deduct)	45.00 Lbs.
	<u>437.95 Lbs.</u>

NOTE: This form creates 45% of scrap per batch which it does not use. It is used elsewhere. Therefore, the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.

[Signature]
W. Clark
A. Snyder
lkr

COMPOUND NO. S-5036-A-2

2-10-64

USE: Body Batch for Spec. 27556 Oil Resistant Asbestos Packing.

S-5036-A-2

BREAKDOWN

MO-21-D-1 100.00 Lbs.
351 #1 Imp 285.00 Lbs.
347 #1 Imp 100.00 Lbs.
Robins 3.00 Gal.
485.00 Lbs.

MO-21-D-1
S-17991-A-1 93.15 Lbs.
Drakine 6.85 Lbs.
Robins 30.00 Gal.
100.00 Lbs.

Grmie	69.20	90.00
Sawlie	7.55	10.00
210	3.03	4.00
1	3.79	5.00
152	7.57	10.00
Sterax	.76	1.00
Anax	.76	1.00
Luxax	.76	1.00
Drakine	7.58	10.00
351 #1 Imp	285.00	376.00
347 #1 Imp	100.00	132.00
	<u>485.00</u>	<u>640.00</u>
Robins Gal	33.00	43.55

Net Wt. Tol 290-300#

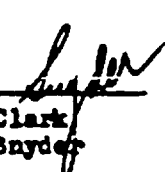
S-17991-A-1

COST FORM

210 3.03 Lbs.
1 3.79 Lbs.
Luxax .75 Lbs.
Grmie 59.07 Lbs.
Sawlie 7.57 Lbs.
67786 18.94 Lbs.
93.15 Lbs.

MO-21-D-1	100.00 Lbs.
351 #1 Imp	285.00 Lbs.
347 #1 Imp	100.00 Lbs.
Robins	3.00 Gal.
Scrap Credit - (Deduct)	45.00 Lbs.
	<u>437.95 Lbs.</u>

NOTE: This form creates 45# of scrap per batch which it does not use. It is used elsewhere. Therefore, the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.


W. Clark
A. Snyder
lkr

File

COMPOUND NO. 8-5036-A-1

1-3-64

USE: Body Batch for Spec. 27556 Oil Resistant Asbestos Packing.

8-5036-A-1

BREAKDOWN

MO-20-D-1 100.00 Lbs.
351 #1 Imp 285.00 Lbs.
347 #1 Imp 100.00 Lbs.
Robine 3.00 Gal.
485.00 Lbs.

MO-20-D-1
S-17991-A-1 93.15 Lbs.
Drakine 6.85 Lbs.
Robine 7 .00 Gal.
7 .00 Lbs.

Grinic	68.20	90.00
Sawlic	7.55	10.00
210	3.03	4.00
1	3.79	5.00
152	7.57	10.00
Sterax	.76	1.00
Anax	.76	1.00
Luxar	.76	1.00
Drakine	7.58	10.00
351 #1 Imp	285.00	376.00
347 #1 Imp	100.00	132.00
	<u>485.00</u>	<u>640.00</u>
Robine Gal	33.00	43.55

Wet Wt. Tol 290-300#

8-17991-A-1

COST FORM

210 3.03 Lbs.
1 3.79 Lbs.
Luxar .75 Lbs.
Grinic 59.07 Lbs.
Sawlic 7.57 Lbs.
67786 18.94 Lbs.
93.15 Lbs.

MO-20-D-1 100.00 Lbs.
351 #1 Imp 285.00 Lbs.
347 #1 Imp 100.00 Lbs.
Robine 3.00 Gal.
Scrap Credit - (Deduct) 45.00 Lbs.
437.95 Lbs.

NOTE: This form creates 45% of scrap per batch which it does not use. It is used elsewhere. Therefore, the cost form is given credit for this amount. Grinding loss on scrap is 4.55%.

alt
W. Clark
A. Snyder
M.T.

S-5035-3-1

6-27-67

USA: Body Batch for DuPont S-1 Asbestos Packings: Goodyear Spec 27554

<u>S-5035-E-1</u>		<u>BREAKDOWN</u>	<u>ST WT</u>	<u>100 RHC</u>
MST-62-D-17	# 47.50	Kleano	14.01	32.41
351 #1 Imp.	# 237.50	Sawlic	29.22	67.59
White Ground Scrap	# 40.00	4	1.29	2.98
7	# 41.45	7	41.45	95.88
Odine	Gal. 3.00	101	2.54	5.88
	366.45	Croydax	.44	1.02
		351 #1 Imp	237.50	79.39
		White Ground Scrap	40.00	92.53
			366.45	97.68
		Odine Gal.	33.00	76.34

<u>MST-62-D-17</u>		<u>COST FORM</u>	
17831-15 #	47.50 100.00	MST-62-D-17 #	47.50
Odine Gal.	30.00 63.16	351 #1 Imp #	77.50
	47.50 100.00	7 #	41.45
		Odine Gal.	3.00
			4.63

Batch Wt Tolerance 200-210

Box Wt Tolerance 100-105

<u>17831-15</u>			
Kleano	14.01	29.49	32.40
Sawlic	29.22	61.52	77.60
4	1.29	2.71	2.98
101	2.54	5.35	5.88
Croydax	.44	.93	1.03
	47.50	100.00	109.89

NOTE: This form adjusted to use its own scrap of 40% per batch which is not included in the cost form. Grinding loss on scrap in 4.55%.

Dorstewita/m

Signature

S-5035-A-2

7-21-64

USE: Body Batch for DuPont S-1 Asbestos Packing, Goodyear Spr 27504.

<u>S-5035-A-2</u>		<u>BREAKDOWN</u>	<u>100 RHC</u>	<u>100%</u>
MST-58-D-1	# 100.00	Kleano	32.40	3.84
351 #1 Imp.	# 267.00	Sawlic	67.24	7.97
White Ground Scrap	# 45.00	4	2.95	.35
Odine	Gal 5.00	7	95.43	11.31
	<u>412.00</u>	101	5.82	.69
		Croydax	1.01	.12
		351 #1 Imp.	546.75	64.80
		White Ground Scrap	92.14	10.92
			<u>843.74</u>	<u>100.00</u>
		Odine	Gal 114.68	13.59

MST-58-D-1

(355-365 # Wet Wt. Tolerance)

S-4532-A-1	#	100.00
Odine	Gal	51.00
	#	<u>100.00</u>

COST FORM

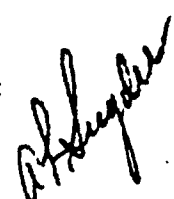
MST-58-D-1	#	0.00
351 #1 Imp.	#	7.00
Odine	Gal	5.00
		<u>11.95</u>

S-4532-A-1

Kleano	15.75
Sawlic	32.85
4	1.45
7	46.60
101	2.85
Croydax	.50
	<u>100.00</u>

NOTE: This form adjusted to use its own scrap of 45# per batch which is not included in the cost form. Grinding loss on scrap in 4.55%.

W M Clark



S-5034-B-1

6-11-65

Use: Body Batch for DuPont S-2 Asbestos Packing - Goodyear Spec 27555

S-5034-B-1

MST-56-D-2	Lbs	54.00
351 #1 Imp	"	267.00
Black Ground Scrap	"	45.00
7	"	46.00
Odine	Gal	5.00
	Lbs	412.00

BREAKDOWN100%

Kleano	10.77	2.61
47824-2	6.01	1.46
Sawlic	32.51	7.89
4	1.42	.34
101	2.80	.68
Croydex	.49	.12
351 #1 Imp	267.00	64.81
Ground Scrap	45.00	10.92
7	46.00	11.17
	412.00	100.00
Odine Gal	40.00	9.71

MST-56-D-2

(255-265 Wet Wt. Tolerance)

S-4530-A-1	Lbs	54.00
Odine	Gal	35.00
		54.00

S-4530-A-2Cost form

Kleano	10.77
Sawlic	32.51
47824	6.01
4	1.42
101	2.80
Croydex	.49
	54.00

MST-56-D-2	Lbs	54.00
351 #1 Imp	Lbs	267.00
7	Lbs	46.00
Odine	Gal	5.00
	Lbs	364.95

Note: This form adjusted to use 45% of it's own scrap per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

Yalist/mw



COMPOUND # S-5033-A-7

7-13-67

USE: Yellow Skin Coat for Asbestos Packing.

S-5033-A-7			Breakdown		100 HRC	100%
		Bt Wt		Lbs		
M-7h-D-7	Dhs	48.26	Kleano	101	100.00	12.33
hh7 #2 Imp	Lbs	100.00		"	2.02	.61
3h7 #2 Imp	Lbs	160.00		"	.81	.25
7	Lbs	20.24		"	2.02	.61
Odine	Gal	3.00		"	20.24	6.3
		328.50		"	2.02	5.00
			Crax	"	.81	2.00
			Admax	"	.10	.25
			hh7 #2 Imp	"	100.00	247.04
			3h7 #2 Imp	"	160.00	395.26
					328.50	100.00
			Odine	Gal	33.00	81.52
						10.00

Note: Pass hh7 over Shaker Screen.

M-7h-D-7			Cost Form		
		Bt Wt		Lbs	
S-4529-A-6	Lbs	48.26	M-7h-D-7	Lbs	48.26
Odine	Gal	30.00	hh7 #2 Imp	Lbs	100.00
		62.16	3h7 #2 Imp	Lbs	160.00
		48.26	7	Lbs	20.24
		100.00	Odine	Gal	3.00
					328.50

Box Wet Wt Tolerance = 100-105 lbs
Batch Wet Wt Tolerance = 200-210 lbs

S-4529-A-6			100%	100 HRC
		Bt Wt		
Kleano P C	Lbs	40.48	83.88	100.00
101	Lbs	2.02	4.19	5.00
160	"	.81	1.67	2.00
72	"	2.02	4.19	5.00
63	"	2.02	4.19	5.00
Crax	"	.81	1.67	2.00
Admax	"	.10	.21	.25
		48.26	100.00	119.25

Snyder/saf

COMPOUND NO. 5033-A-6

10-17-61

USE: Yellow Skim Coat for Asbestos Packing.

5033-A-6

BREAKDOWN

		<u>Bt. Wt.</u>			<u>Lbs.</u>	
M-74-D-6	Lbs.	68.50	Kleano		40.48	12.33
447 #2 Imp**	Lbs.	100.00	101	"	2.02	.61
347 #2 Imp	Lbs.	160.00	160	"	.81	.25
Odine	Gal.	3.00	72	"	2.02	.61
		<u>328.50</u>	7	"	20.24	6.16
** Pass 447 Over Shaker Screen			63	"	2.02	.61
			Crax	"	.81	.25
			Adamax	"	.10	.03
<u>M-74-D-6</u>			447 #2 Imp	"	100.00	30.44
4529-A-5	Lbs.	68.50	347 #2 Imp	"	160.00	48.71
Odine	Gal.	45.00			<u>328.50</u>	<u>60.00</u>
		<u>68.50</u>	Odine	Gal	48.00	14.61
		<u>100.00</u>				

(260-270# Wet Wt Tol)

COST FORM

M-74-D-6	Lbs.	68.50
447 #2 Imp	Lbs.	100.00
347 #2 Imp	Lbs.	160.00
Odine	Gal.	3.00
		<u>328.50</u>

4529-A-5

		<u>Bt. Wt.</u>	<u>100%</u>	<u>100 RHC</u>
Kleano P.C.	Lbs.	40.48	59.09	100.00
101	"	2.02	2.95	5.00
160	"	.81	1.18	2.00
72	"	2.02	2.95	5.00
7	"	20.24	29.55	50.00
63	"	2.02	2.95	5.00
Crax	"	.81	1.18	2.00
Adamax	"	.10	.15	.25
		<u>68.50</u>	<u>100.00</u>	<u>169.25</u>

car
Snyder

JMN

COMPOUND NO. 5033-A-5

11-2-59

USE: Yellow Skim Coat for Asbestos Packing.

5033-A-5

Breakdown

M-74-D-5	Lbs.	68.50	32435	Lbs.	40.48	12.33
447 #2 Imp	Lbs.	100.00	101	"	2.02	.61
347 #2 Imp	Lbs.	160.00	160	"	.81	.25
Odine	Gal.	3.00	72	"	2.02	.61
		<u>328.50</u>	7	"	20.24	6.16
			63	"	2.02	.61
			Crax	"	.81	.25
			Adamax	"	.10	.03
			447 #2 Imp	"	100.00	30.44
			347 #2 Imp	"	<u>160.00</u>	<u>48.71</u>
					<u>328.50</u>	<u>100.00</u>

-74-D-5

(260 - 270# Wet Wt Tol)

4529-A-4	Lbs.	68.50	100.00
Odine	Gal.	<u>45.00</u>	<u>65.70</u>
		<u>68.50</u>	<u>100.00</u>

Cost Form

M-74-D-5	Lbs.	68.50
447 #2 Imp	Lbs.	100.00
347 #2 Imp	Lbs.	160.00
Odine	Gal.	<u>3.00</u>
		<u>328.50</u>

<u>4529-A-4</u>		<u>Rt. Wt.</u>	<u>100%</u>	<u>100 RHC</u>
32435	Lbs.	40.48	59.09	100.00
101	"	2.02	2.95	5.00
160	"	.81	1.18	2.00
72	"	2.02	2.95	5.00
7	"	20.24	29.55	50.00
63	"	2.02	2.95	5.00
Crax	"	.81	1.18	2.00
Adamax	"	.10	.15	.25
		<u>68.50</u>	<u>100.00</u>	<u>169.25</u>

NOTE: Cost form adjusted to use 3 Gal Odine at the Calender.

E Gauger

Jrp

COMPOUND NO. 5033-A-4

1-23-59

USE: Yellow Skim Coat for Asbestos Packing.

5033-A-4

BREAKDOWN

M-74-D-4	Lbs.	68.50	29777	Lbs.	40.48	12.33
447 #2 Imp	"	100.00	101	"	2.02	.61
347 #2 Imp	"	160.00	160	"	.81	.25
Odine	Gal.	3.00	72	"	2.02	.61
		<u>328.50</u>	7	"	20.24	6.16
			63	"	2.02	.61
			Crax	"	.81	.25
			Adamax	"	.10	.03
			447 #2 Imp	"	100.00	30.44
			347 #2 Imp	"	160.00	48.73
					<u>328.50</u>	<u>100.00</u>

M-74-D-4

(260 - 270# Wet Wt. Tol)

4529-A-3	Lbs.	68.50	100.00
Odine	Gal.	45.00	65.70
		<u>68.50</u>	<u>100.00</u>

COST FORM

M-74-D-4	Lbs.	68.50
447 #2 Imp	"	100.00
347 #2 Imp	"	160.00
Odine	Gal.	3.00
		<u>328.50</u>

<u>4529-A-3</u>	<u>Bt. Wt.</u>	<u>100%</u>	<u>100 REC</u>
29777	Lbs.	40.48	59.09
101	"	2.02	2.95
160	"	.81	1.18
72	"	2.02	2.95
7	"	20.24	29.55
63	"	2.02	2.95
Crax	"	.81	1.18
Adamax	"	.10	.15
		<u>68.50</u>	<u>100.00</u>
			<u>169.25</u>

NOTE: Cost form adjusted to use 3 Gal. Odine at the Calender.

[Signature]
E. Gauger

COMPOUND NO. S-5032-C-1

3-31-65

USE: Finished Body Patch for Spec. 27547 Asbestos Sheet Packing.

5032-C-1

BREAKDOWN

M-73-D-6	Lbs.	44.95
351 #1 Imp.	"	100.00
947 #1 Imp.	"	115.00
645	"	100.00
7	"	37.35
Blk Grnd Sep	"	35.00
Odine	Gal.	4.00
		<u>432.30</u>

Kleeno PC	Lbs.	36.00	8.33
47824	"	5.00	1.16
4	"	1.20	.28
101	"	2.35	.54
7	"	37.35	8.64
Croydax	"	.40	.09
351 #1 Imp	"	100.00	23.13
947 #1 Imp	"	115.00	26.60
645	"	100.00	23.13
Blk Grnd Sep	"	35.00	8.10
		<u>432.30</u>	<u>100.00</u>
Odine	Gal.	39.00	9.02

M-73-D-6

COST FORM

4528 B-1	Lbs.	44.95	100.00
Odine	Gal.	35.00	78.00
	Lbs.	44.95	100.00

M-73-D-6	Lbs.	44.95
351 #1 Imp	"	100.00
947 #1 Imp	"	115.00
645	"	100.00
7	"	37.35
Odine	Gal.	4.00
		<u>395.71</u>

(225-235# Net Wt. Tolerance)

4528-B-1

	Bt. Wt.	100%
101	Lbs. 2.35	5.23
4	" 1.20	2.67
Croydax	" .40	.89
Kleeno PC	" 36.00	80.09
47824	" 5.00	11.12
	<u>44.95</u>	<u>100.00</u>

NOTE: This form adjusted to use 35% of its own scrap per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

Yaist/mw
[Signature]

COMPOUND NO. S-5032-B-4

7-22-64

USE: Finished Body Batch for Spec. 27547 Asbestos Sheet Packing.

5032-B-4

BREAKDOWN

M-73-D-5	lbs.	82.30
351 #1 Imp.	"	100.00
947 #1 Imp.	"	115.00
645	"	100.00
Blk Grnd Sep	"	35.00
Odine	Gals.	4.00
		<u>432.30</u>

Kleeno PC	lbs.	36.00	23
47824	"	5.00	15
4	"	1.20	28
101	"	2.35	74
7	"	37.35	64
Croydax	"	.40	09
351 #1 Imp.	"	100.00	13
947 #1 Imp.	"	115.00	60
645	"	100.00	13
Blk Grnd Sep	"	35.00	10
		<u>432.30</u>	17
Odine	Gal.	46.00	10.54

M-73-D-5

4528-A-3	Lbs.	82.30	100.00
Odine	Gal.	42.00	51.00
	Lbs.	82.30	100.00

COST FORM

M-73-D-5	lbs.	82.30
351 #1 Imp	"	100.00
947 #1 Imp	"	115.00
645	"	100.00
Odine	Gal	4.00
		<u>395.71</u>

260-
(260-260 #1 at Wt. Tolerance)

4528-A-3

		Bt. Wt.	100%
101	lbs.	2.35	2.86
7	"	37.35	45.38
4	"	1.20	1.46
Croydax	"	.40	.49
Kleeno PC	"	36.00	43.74
47824	"	5.00	6.07
		<u>82.30</u>	<u>100.00</u>

NOTE: This form adjusted to use 35% of its own scrap per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

Yaist/M
[Signature]

COMPOUND NO. S-5032-E-3

6-15-62

USE: Finished Body Batch for Spec. 27547 Asbestos Sheet Packing.

5032-E-3

BREAKDOWN

M-73-D-5	Lbs.	62.30
947 #1 Imp	"	115.00
645	"	200.00
Blk Grnd Sep	"	35.00
Odine	"	4.00
		<u>432.30</u>

Kleano PC	Lbs.	36.00	8.22
47824	"	5.00	1.16
4	"	1.20	.28
101	"	2.35	.54
7	"	37.35	8.64
Croydax	"	.40	.09
947 #1 Imp	"	115.00	26.60
645	"	200.00	46.26
Blk Grnd Sep	"	35.00	8.10
		<u>432.30</u>	<u>100.00</u>
Odine	Gal.	46.00	10.64

M-73-D-5

4528-A-3	Lts.	82.30	100.00
Odine	Gal.	46.00	51.00
	Lts.	<u>82.30</u>	<u>100.00</u>

COST FORM

M-73-D-5	Lbs.	82.30
947 #1 Imp	"	115.00
645	"	200.00
Odine	Gal.	4.00
		<u>395.71</u>

(250-260 # Wet Wt. Tolerance)

4528-A-3

	Bt. Wt.	100%
101	2.35	2.86
7	37.35	45.38
4	1.20	1.46
Croydax	.40	.49
Kleano PC	36.00	43.74
47824	5.00	6.07
	<u>52.30</u>	<u>100.00</u>

NOTE: This form adjusted to use 35% of its own scrap per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

car
WM Clark

COMPOUND NO. 5032-B-2

10-16-61

USE: Finished Body Batch for Spec. 27547 Asbestos Sheet Packing.

5032-B-2

M-73-D-4	Lbs	82.30
947 #1 Imp	"	115.00
645	"	200.00
Blk Grnd Sep	"	35.00
Odine	"	4.00
		<u>432.30</u>

BREAKDOWN

Kleano P.C.	Lbs	36.00	8.33
30308	"	5.00	1.16
4	"	1.20	.28
101	"	2.35	.54
7	"	37.35	8.64
Croydax	"	.40	.09
947 #1 Imp	"	115.00	26.60
645	"	200.00	46.26
Blk Grnd Sep	"	35.00	8.10
		<u>432.30</u>	<u>100.00</u>
Odine	Gal	46.00	10.64

M-73-D-4

4528-A-1	Lbs	82.30	100.00
Odine	Gal	42.00	51.00
	Lbs	82.30	<u>100.00</u>

COST FORM

M-73-D-4	Lbs	82.30
947 #1 Imp	"	115.00
645	"	200.00
Odine	Gal	4.00
		<u>395.71</u>

250 - 260/ Wet Wt Tol)

4528-A-2

	Bt Wt	100%	RHC
101	Lbs.	2.35	5.86
7	"	37.35	93.38
4	"	1.20	3.00
h	"	.40	1.00
Croydax	"	.49	1.00
Kleano P.C.	"	36.00	90.00
30308	"	5.00	12.50
		<u>82.30</u>	<u>205.76</u>

NOTE: This form adjusted to use 35% of its own scrap per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

car
Snyder

gmd

COMPOUND NO 5032-R-1

4-12-60

USE: Finished Body Patch for Spec 27547 Asbestos Sheet Packing

5032-R-1

Breakdown

M-73-D-2	Lbs	82.30
947 #1 Imp	"	115.00
645	"	200.00
Blk Grnd Sep	"	35.00
Odine	Gal	4.00
		<u>432.30</u>

Spiro	Lbs	36.00	8.33
30308	"	5.00	1.16
4	"	1.20	.28
101	"	2.35	.54
7	"	37.35	8.64
Croydax	"	.40	.09
947 #1 Imp	"	115.00	26.60
645	"	200.00	46.26
Blk Grnd Sep	"	35.00	8.10
		<u>432.30</u>	<u>100.00</u>

M-73-D-2

(250 - 260% Wet Wt Tol)

Cost Form

4528-A-1	Lbs	82.30	100.00
Odine	Gal	42.00	51.00
	Lbs	82.30	<u>100.00</u>

M-73-D-2	Lbs	82.30
947 #1 Imp	"	115.00
645	"	200.00
Blk Grnd Sep	"	35.00
Odine	Gal	4.00
		<u>432.30</u>

4528-A-1 ✓

		Bt Wt	X 2	100%	RHC
101	Lbs	14.90	2.35	2.86	5.88
7	"		37.35	45.38	93.38
4	"		1.20	1.46	3.00
Croydax	"		.40	.49	1.00
Spiro	"		36.00	43.74	90.00
30308	"		5.00	6.07	12.50
			<u>82.30</u>	<u>100.00</u>	<u>205.76</u>

E Gauger

JFD

Compound No. S-5019-23

7-20-67

USK: Black Skin Coat for Asbestos Packing.

S-5010-23				Breakdown		100 280	100 %
M-68-D-15	Lbs	46.30	Kleano FC	Lbs	32.88	80.00	12.25
347 (Double Imp)	"	200.00	47824	"	10.27	25.00	3.82
7	"	22.20	4	"	.69	1.68	.26
Odine	Gal	3.00	101	"	2.05	4.99	.76
		268.50	7	"	22.20	54.01	8.27
			Adamax	"	.41	1.00	.15
			347 (#2 Imp)	"	200.00	486.62	74.49
					268.50	653.30	100.00
			Odine	Gal	33.00	80.29	12.29

M-63-D-15			
S-4523-A-18	Lbs	46.30	100.00
Odine	Gal	30.00	64.79
		46.30	100.00

Box Wet Wt Tolerance = 99.50-104.50 Lbs
 B Wet Wt Tolerance = 199-209 Lbs

Cost Form		
M-68-D-15	Lbs	46.30
347 (Double Imp)	"	200.00
7	"	22.20
Odine	Gal	3.00
	Lbs	268.50

S-4523-A-18				
Kleano FC	Lbs	32.88	80.00	71.01
47824	"	10.27	25.00	22.18
4	"	.69	1.68	1.49
101	"	2.05	4.99	4.43
Adamax	"	.41	1.00	.89
		46.30	112.67	100.00

Snyder/mw

COMPOUND NO. S-5019-22

9-14-62

USE: Black Skin Coat for Asbestos Packing.

5019-22

BREAKDOWN

M-68-D-14	Lbs.	68.50
347 (Double Imp.)	Lbs.	200.00
Odine	Gal.	3.00
		<u>268.50</u>

Kleano PC	Lbs.	32.88	12.25
47824	"	10.27	3.82
4	"	.69	.26
101	"	2.05	.76
7	"	22.20	8.27
Adamar	"	.41	.15
347 (#2 Imp)	"	200.00	74.49
		<u>268.50</u>	<u>100.00</u>
Odine	Gal.	53.00	19.74

M-68-D-14

COST FORM

4523-A-16	Lbs.	68.50	100.00
Odine	Gal.	50.00	73.00
		<u>68.50</u>	<u>100.00</u>
(200-290# Wet Wt. Tol.)			

M-68-D-14	Lbs.	68.50
347 (Double Imp)	Lbs.	200.00
Odine	Gal.	3.00
		<u>268.50</u>

4523-A-16

Kleano PC	Lbs.	32.88	12.25
47824	"	10.27	3.82
4	"	.69	.26
101	"	2.05	.76
7	"	22.20	8.27
Adamar	"	.41	.15
		<u>68.50</u>	<u>100.00</u>

car
WM Clark

COMPONENT NO. S-5019-21

6-15-62

Use: Black Skin Coat for Asbestos Packing.

5019-21

BREAKDOWN

M-68-D-14	Lbs.	102.75	Kleeno PC	Lbs.	49.32	12.05
347 (Double Imp.)	Lbs.	300.00	47824		15.40	3.82
Odine	Gal.	4.50	4		1.03	.26
		<u>402.75</u>	101		3.08	.76
			7		33.30	8.27
			Adamax		.62	.15
as To facilitate mixing			347 (#2 Imp)		300.00	74.49
in 271-A; one and one-					<u>402.75</u>	<u>100.00</u>
half batches of M-68-D			Odine	Gal.	79.50	19.74
are used.						

M-68-D-14

COST DATA

4523-A-16	Lbs.	68.50	100.00	M-68-D-14	Lbs.	102.75
Odine	Gal.	50.00	73.00	347 (Double Imp)	Lbs.	300.00
		<u>68.50</u>	<u>100.00</u>	Odine	Gal.	4.50
						<u>402.75</u>

(280-290% Wet Wt. Tol.)

4523-A-16

	Lbs.	Bt. wt.	
Kleeno PC		32.88	48.00
47824	"	10.27	14.99
4	"	.69	1.01
101	"	2.05	2.99
7	"	22.50	32.41
Adamax	"	.41	.60

W H Clark

COMPONENT NO. 5019-20

10-15-61

USE: Black Skim Coat for Asbestos Packing.

5019-20

M-68-D-13	Lbs.	102.75
347(Double Imp.)	Lbs.	300.00
Odine	Gal.	4.50
		<u>402.75</u>

** To facilitate mixing
in 271-A; one and one-
half batches of M-68-D
are used.

M-68-D-13

4523-A-14	Lbs	68.50	1 2.00
Odine	Gal.	50.00	3.00
		<u>68.50</u>	<u>100.00</u>

(280 - 290% wet wt Tol)

BREAKDOWN

Kleano P.C.	Lbs.	49.32	12.05
30308	"	15.40	24.99
4	"	1.03	1.68
101	"	3.08	4.99
7	"	33.30	54.01
Adamax	"	.62	1.00
347(#2 Imp)	"	300.00	166.67
		<u>402.75</u>	<u>166.67</u>
Odine	Gal.	79.50	19.74

COST FORM

M-68-D-13	Lbs	102.75
347(Double Imp)	Lbs	300.00
Odine	Gal	4.50
		<u>402.75</u>

4523-A-15

Bt. Wt.

Kleano P.C.	Lbs	32.88	48.00	80.00
30308	"	10.27	14.99	24.99
4	"	.69	1.01	1.68
101	"	2.05	2.99	4.99
7	"	22.30	32.41	54.01
Adamax	"	.41	.60	1.00
		<u>68.50</u>	<u>100.00</u>	<u>166.67</u>

car
Snyder

g hnd

COMPOUND NO. 5019-19

11-30-59

USE: Black Skin Coat for Asbestos Packing

<u>5019-19 **</u>			<u>BREAKDOWN</u>			
M-68-D-12	Lbs.	102.75	32435	Lbs.	49.32	12.05
347 (#2 Imp)	Lbs.	300.00	30308	"	15.40	3.82
Odine	Gal.	4.50	4	"	1.03	.26
		<u>402.75</u>	101	"	3.08	.76
			7	"	33.30	8.27
			Adamax	"	.62	.15
			347 (#2 Imp)	"	300.00	74.49
					<u>402.75</u>	<u>100.00</u>

** To facilitate mixing in 271-A; one and one-half batches of M-68-D are used.

** To facilitate mixing in 271-A; one and one-half batches of M-68-D are used.

M-68-D-12

(280 - 290# Wet Wt Tol)

4523-A-14	Lbs.	68.50	100.00
Odine	Gal.	50.00	71.00
		<u>68.50</u>	<u>100.00</u>

COST FORM

M-68-D-12	Lbs.	102.75
347 (#2 Imp)	Lbs.	300.00
Odine	Gal.	4.50
		<u>402.75</u>

4523-A-14

32435	Lbs.	32.88	48.00	80.00
30308	"	10.27	14.99	24.99
4	"	.69	1.01	1.68
101	"	2.05	2.99	4.99
7	"	22.20	32.41	54.01
Adamax	"	.41	.60	1.00
		<u>68.50</u>	<u>100.00</u>	<u>166.67</u>

NOTE: Cost Form adjusted for the 4.50 Gal of Odine used at the Calender.

Jrp
gch

R Gauger

COMPOUND NO. 5017-14

12-5-61

USE: Spec. 27509 "Cranite" Body Batch.

5017-14

PISTON DOWN

M-54-D-11	45.00 Lbs.	Kleano P.C.	Lbs.	41.28	9.95
447 #1 Imp. **	265.00 Lbs.	4	"	1.24	.30
351 #1 Imp.	60.00 Lbs.	101	"	2.07	.50
347	20.00 Lbs.	Croydax	"	.41	.10
Spec 27509 Sep.	25.00 Lbs.	447 #1 Imp.	"	265.00	63.85
Odine	6.00 Gal.	351 #1 Imp.	"	60.00	14.15
	415.00 Lbs.	347	"	20.00	4.82
		27509 Sep.	"	25.00	6.02
** Pass 447 Over Shaker Screen				415.00	100.00
		Odine	Gal.	36.00	8.67

M-54-D-11

COST FORM

4297-C-3	45.00 Lbs.	100.00	M-54-D-11	45.00 Lbs.
Odine	36.00 Gal.	80.00	447 #1 Imp.	265.00 "
	45.00	100.00	351 #1 Imp.	60.00 "
			347	20.00 "
			Odine	6.00 Gal.
			Scrap Credit - (Deduct)	20.00 Lbs.
				367.95

M-54-D-11

(240-250% Wet. Wt. Tel.)

<u>4297-C-3</u>	<u>Bt. Wt.</u>	<u>100%</u>	<u>100% Wt. as Used</u>
Kleano P.C. Lbs.	41.28	91.74	100.00
101 Lbs.	2.07	4.59	5.00
4 Lbs.	1.24	2.75	3.00
Croydax Lbs.	.41	.92	1.00
	45.00	100.00	109.00

NOTE: This form adjusted to use 25% of its own comp. per batch which is not included in the cost form - but it produces 45% per batch. The extra 20% is used in other packing, so this batch is given credit for that amount. Grinding loss on scrap is 4.55%.

H. L. Sawyer
J. M. Sawyer

COMPOUND NO. 5017-13

10-16-61

USE: Spec 27509 " Granite " Body Batch.

5017-13

BREAKDOWN

M-54-D-11	45.00 Lbs	Kleano P.C.	Lbs	41.28	9.95
447 #1 Imp	265.00 Lbs	4	"	1.24	.30
351 #1 Imp	60.00 Lbs	101	"	2.07	.50
Spec 27509 Sep.	45.00 Lbs	Croydax	"	.41	.10
Odine	6.00 Gal	447 #1 Imp	"	265.00	63.85
	415.00 Lbs	351 #1 Imp	"	60.00	14.46
		27509 Sep	"	45.00	10.84
				415.00	100.00
		Odine	Gal.	46.00	11.08

M-54-D-11

COST FORM

97-C-3	45.00 Lbs	100.00
line	40.00 Gal	82.14
	45.00 Lbs	100.00

M-54-D-11	45.00 Lbs
447 #1 Imp	265.00 Lbs
351 #1 Imp	50.00 Lbs
Odine	6.00 Gal
	367.95

(240-250% wet wt Tol.)

4207-C-3

B. Wt. 100%

100 RHC as Used

Kleano P.C.	Lbs	41.28	91.74	100.00
101	Lbs	2.07	4.59	5.00
4	Lbs	1.24	2.75	3.00
Croydax	Lbs	.41	.92	1.00
		45.00	100.00	109.00

NOTE: This form adjusted to use its own scrap of 4.5% per batch which is not included in the cost form. Grinding loss on scrap is 4.55%.

car
Snyder

gms

COMPOUND NO. 5017-12

1-28-60

USE: Spec 27509 "Granite" Body Batch

5017-12

BREAKDOWN

M-54-D-9	45.00 Lbs	32435	Lbs	41.28	9.95
447 #1 Imp	265.00 Lbs	4	"	1.24	.30
351 #1 Imp	60.00 Lbs	101	"	2.07	.50
Spec 27509 Sep	45.00 Lbs	Croydax	"	.41	.10
Odine	6.00 Gal	447 #1 Imp	"	265.00	63.85
	415.00 Lbs	351 #1 Imp	"	60.00	14.46
		27509 Sep	"	45.00	10.84
				415.00	100.00

M-54-D-9

(240 - 2504 Net Wt Tol - 2 Boxes)

COST FORM

4297-C-1	45.00 Lbs	100.00	M-54-D-9	45.00 Lbs
Odine	40.00 Gal	82.14	447 #1 Imp	265.00 Lbs
	45.00 Lbs	100.00	351 #1 Imp	50.00 Lbs
			Odine	6.00 Gal
				357.95

<u>4297-C-2</u>		<u>Bt. Wt.</u>	<u>100%</u>	<u>100 RHC as Used</u>
32435	Lbs	41.28	91.74	100.00
101	Lbs	2.07	4.59	5.00
4	Lbs	1.24	2.75	3.00
Croydax	Lbs	.41	.92	1.00
		45.00	100.00	109.00

NOTE: This form adjusted to use its own scrap of 454 per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

E Gauger /jrp

Q. J. J. J.

File

COMPOUND NO. 5017-11

11-2-59

USE: Finished Body Batch for Spec 27509 White - Style 105.

5017-11

BREAKDOWN

M-54-D-2	45.00 Lbs	32435	Lbs	41.28	10.19
447 #1 Imp	265.00 Lbs	4	"	1.24	.31
351 #1 Imp	50.00 Lbs	161	"	2.07	.51
Spec 27509 Sep	45.00 Lbs	Croydax	"	.41	.10
Odine	6.00 Gal	447 #1 Imp	"	265.00	65.43
	<u>405.00 Lbs</u>	351 #1 Imp	"	50.00	12.35
		27509 Sep	"	45.00	11.11
				<u>405.00</u>	<u>100.00</u>

M-54-D-2

(240 - 250# Wet Wt Tol - 2 Boxes)

Cost Form

4297-C-1	45.00 Lbs	100.00	M-54-D-2	45.00 Lbs
Odine	40.00 Gal	82.14	447 #1 Imp	265.00 Lbs
	45.00 Lbs	<u>100.00</u>	351 #1 Imp	50.00 Lbs
			Odine	6.00 Gal
				<u>357.95</u>

4297-C-2

Rt. Wt.

100%

100 RHC as Used

32435	Lbs	41.28	91.74	100.00
101	Lbs	2.07	4.59	5.00
4	Lbs	1.24	2.75	3.00
Croydax	Lbs	.41	.92	1.00
		<u>45.00</u>	<u>100.00</u>	<u>109.00</u>

NOTE: This form adjusted to use its own scrap of 45# per batch which is not included in the cost form.
Grinding loss on scrap is 4.55%.

E Gauger

Jrp

7 L

7-20-67

COMPOUND # 8-5015-20

USE: White Non-Corrosive Skin Coat for Asbestos Packing

<u>8-5015-20</u>	<u>Bt Wt</u>	<u>Breakdown</u>	<u>100</u>	<u>100</u>
			<u>RHS</u>	<u>%</u>
M-65-D-11	56.99 Lbs.	Kleano PC Lbs.	41.10	100.00
347(Double Imp)	265.00 "	Amaz	.41	1.00
7	11.51 "	Adamax	.07	.17
Odine	3.00 Gal	101	13.70	33.33
	333.50 Lbs	160	.89	2.17
		7	11.51	28.00
		Grax	.82	2.00
		347 (#2 Imp) "	265.00	644.77
			333.50	811.44
		Odine Gal	33.00	80.29
				9.90

M-65-D-11

Cost Form

<u>8-4520-A-11</u>	56.99 Lbs	100.00	M-65-D-11	56.99 Lbs
Odine	30.00 Gal.	52.64	347 (#Imp.)	265.00 "
	56.99 Lbs	100.00	7	11.51 "
			Odine	3.00 Gal
				333.50 Lbs

Box Net Wt Tolerance = 105-110 Lbs
Batch Net Wt Tolerance = 200-220 Lbs

8-4520-A-11

Kleano PC	41.10 Lbs	72.12	100.00
Amaz	.41 "	.72	1.00
Adamax	.07 "	.12	.17
101	13.70 "	24.04	33.33
160	.89 "	1.56	2.17
Grax	.82 "	1.44	2.00
	56.99 Lbs	100.00	138.67

Snyder/mw

[Handwritten signature]

COMPOUND NO. 5015-18

11-2-59

USE: White Non-Corrosive Skim Coat for Asbestos Packing.

5015-18

Breakdown

M-65-D-9	68.50 Lbs	20.54	324.35	Lbs	41.10	12.32
347 (#2 Imp)	265.00 Lbs	79.46	Anax	"	.41	.12
Odine	3.00 Gal	3.00	Adamax	"	.07	.02
	<u>333.50 Lbs</u>	<u>100.00</u>	101	"	13.70	4.11
			160	"	.89	.27
			7	"	11.51	3.45
			Crax	"	.82	.25
			347 (#2 Imp)	"	265.00	79.46
					<u>333.50</u>	<u>100.00</u>

M-65-D-9

(255 - 265 Wet Wt Tol)

4520-A-9	68.50 Lbs	100.00
Odine	45.00 Gal	65.70
	<u>68.50 Lbs</u>	<u>100.00</u>

Cost Form

M-65-D-9	68.50 Lbs
347 (#2 Imp)	265.00 Lbs
Odine	3.00 Gal
	<u>333.50 Lbs</u>

4520-A-9

324.35	41.10 Lbs	60.00	100.00
Anax	.41 "	.60	1.00
Adamax	.07 "	.10	.17
101	13.70 "	20.00	33.33
160	.89 "	1.30	2.17
7	11.51 "	16.80	28.00
Crax	.82 "	1.20	2.00
	<u>68.50</u>	<u>100.00</u>	<u>166.67</u>

NOTE: Cost Form adjusted to use 3 Gal Odine at the calender.

Jrp
E Gauger

INDUSTRIAL PRODUCTS

NOTIFICATION OF STOCK CHANGE

AKRON

AKRON

8-11 No. X-9994

Date Effective 5-22-68

INDUSTRIAL PRODUCTS STOCK NO. RC-4-A-2

Previous Expi. No. AC-37-P-156

Type Stock: Productive (X) Non-Productive () Cement ()

Action Taken: KM () Establish New (I) Letter Change ()

Reason for Change (Log) Establish new heat resistant asbestos loaded roll compound.

MM: Open (K) L.B. (BB: 792 (). 233 (). 688 (). Bl. Wt. 125# Grav. 1.26 Olive
Color Drab

If Refracted: 100% (). partial (). If Sintered: Fx (). Ct (). Gum (X). Tubed ().

Age Limit: 231-B _____ 235-B 30 days 273-A _____ Scrap Age Limit _____

Nat. Scrap Disposition: Spec. _____ or _____ Laydown Info. 2 bts/skid - poly top & Bottom.

Block Case 10/315 Sheet Case 30/290

Control Tests (New or Changed): Hard 75 ± 5 Tens 1100 Elong 300 %
T & E Cure 10/315

Other Control Tests: Sp Gr. = 1.27 $\pm$.03 Clean Dispersion

Stock Name or Use: Heat Resistant Asbestos Loaded Roll Compound

Used in 233-3

Dorstewitz/mw

Compendium _____

Mfg First Order: **To Spec. ()** **To Attn. Proc. Devl. (X)** **To Attn. R.E. (X)**

Used in Dept 233-B

Originated by Process Development (202B)

Spec. No. X-9994

AKRON

CONFIRMATION OF CHANGE IN
INDUSTRIAL PRODUCTS SPECIFICATIONS

AIR

X-9419

DATE EFFECTIVE

3-31-65

AKR.	OHIO	CALIF.	IND.	ILL.	ST. MARYS	ARG.	BRAZIL	SO. AFR.	INDIA	MEXICO	WINDSOR

INDUSTRIAL PRODUCTS STOCK NO. S-4528-B-1Type Stock: Productive ☒ Non-Productive ☐ Cement ☐Action Taken: Kill ☐ Establish New ☐ Letter Change ☒

Reason for Change (Log): To add Pig 7 in 271-A for lower cost.

Previous Exp. No. AR-73-P-59Gravity .99

Hardness _____

St. Wt. Danbury 44.95

Mm _____

Change _____

Sheet Cure _____

Age Limit _____

Color Black

Block Cure _____

Natural Scrap Disposition _____

If Refined: Partial ☐All ☐Calendered ☐Tubed ☐

Batch Control Test Limits:

Stock Name or Use: Asbestos Tough Stock for M-73-DMix First Order: To Spec. ☐To Attention Process Development ☐

Used in Dept 137

HW

APPROVALS:

(PLEASE INITIAL IN BLOCK BESIDE YOUR NAME)

DESIGN	COMPOUND	PRODUCTION	SALES	MERCHANDISE

ORIGINATED BY
Yeist/SnyderDEPT.
202-BDATE
3-31-65

DATE MAILED

REQUEST NO.
X-9419

SPECIAL MACHINE MADE RADIATOR HOSE

Page 31

Present Spec	Base No New Spec	Code	Title of Specification
548-248	548-249		1 1/4 x 4 ply Asbestos Cover (1 ply Asbestos) Mottag Industries Min 30736
			1 x 5 ply (548-005 quality) U S Steel Corp PH1 3CL20
548-250	VOID-72		3/8 S&W 2002 CLASS R Grade 14 Highwall 4 All size (See -024 for PT)
548-252	VOID-72		See 555-211 for 4 1/2 size and larger 1 1/2 Inceptor MS34 15 Part 95111 2
548-033	548-252 VOID-72		Fit Diesel (See 548-033 Rev 6 Cotton reinforcement)
OLD 36154	548-253 VOID-72		2-1/8 Alternate Coust for John Deere to Work may 904 2-7/8 Fabric 3-1/2
	548-254 VOID-72		7/8" Detroit Diesel Angle Out Hose
	548-255		2-5/16 Asbestos Covered Intake Manifold Hose 539571
	548-256 VOID-72		5/8 ID 3/8 Wall - Neop Revoird & Seyfang Mfg FIT 32501 3/4

HOSE INDEX

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Machine Built Liquid 1

Cls 35c No	Present case No.	Title of Specification
254900	541-527 CAPTEL WTR B-14219	3/16 x 4 ply Milk Bottle Washing Hose Berry-Walshiller Coerjunge Std 32682
None	541-528	1 1/4 OS Tube Cleaner - Asbestos & OVR Carter Chambers Supply - Baton Rouge, La Louisiana Supply
	541-529	2 3/8 Style N Quality with Tube RE-33 3 1/2 Os. 1/4 National Lead Co NY 30317
	541-530	White Tube & Cover Similar to W H Greenery Hose Gulf Coast Marine Supply Atl 31450 1 1/2 x 4 ply
(See 551-519 for 1 1/2 size)	541-531 CAPTEL WTR B-14219	Similar W Water Wateredco Co Cls 31489 4 x 4 ply
	541-532	Can Electric AWB 525 Hypalon W & U with exceptions 1 1/2
	541-533	Electric Furnace Cooling Pipe Hose (Unplated ply) Northwestern Steel & Wire - Starling, Ill
	541-534	1 x 4 ply Paper Jack Force Co. Drainer Co With End Cover Det 30725
	541-535	1/2 Machine Built Liquid 1 Wateredco T.P. Co

HOSE INDEX

Machine Built Liquid (ours. than ret.)

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Old Spec No.	Present Spec No.	Title of Specification
00041	541-520	Super Macs Hose Weyerhaeuser 3/4 1 1 1/4 1 1/2
22-102	541-521	General Electric A 71875-23 2 1/4
None	541-522	2 x 3 ply 150 lbs W/F Carter Machinery & Supply Co
(541-515)	541-523	2 x 3 1 ply Asbestos Cover Cable Coding Machine, Kansas City Rubber & Bolt
None	541-524	2" x 3 ply Special Sanitary Hose - Bimac Stocks - 20 PSI W/F Joe. Schlitz Brewing Co. - Milwaukee
541-525	541-525	3/4 10" Sanitary Hose W/F W/F Pennsylvania Sales & Eng. Co
541-526	541-526	1" Sanitary Hose W/F W/F Carter Machinery & Supply Co

HOSE INDEX

Machine Built Liquid (Other than Petroleum)

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00040	Old Spec No.	Present Spec No.	Title of Specification
	541-513	541-513	Asbestos Covered Water 5 x 2 ply 2 1/4"
	541-515	541-514	Asbestos Covered Water 3" 6 x 1 ply 3"
	541-516	541-515	Cotton Cooling-Windell & Dressler Corp. 3 ply 2 2 1/2 3
	541-517	541-515	Asbestos Covered Water Hose 1 2 ply Asbestos Cover 1 1/4 1 1/2 2
	541-518	541-517	Asbestos Covered Water Hose 1" 2 ply Asbestos Cover
	541-519	541-518	Sand & Water Discharge With Fire Hose Tube 1 1/2 1 5/8 1 3/4 2 2 1/2 3
	541-520	541-519	Asbestos Covered Water Hose 1 1/2 1 5/8 1 3/4 2 2 1/2 3
	541-521	541-520	Asbestos Covered Water Hose 1 1/2 1 5/8 1 3/4 2 2 1/2 3
	541-522	541-521	Asbestos Covered Water Hose 1 1/2 1 5/8 1 3/4 2 2 1/2 3

Sales Dept 541
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Machine Built Liquid (Other than Petroleum)

Old Spec No.	Present Spec No.	Title of Specification
254210	*541-505 ✓ 010-72	Seismograph 1 1/2 6 x 1
254210	*541-506 ✓ 010-72	Seismograph 2" 8 x 1
21450	541-507	Creosote 4 ply 1/2 3/4 1 1-1/4 1-1/2 - 5 ply
22413	*541-508 ✓ 010-72	Asbestos Covered Water 3/4" 2 x 3 ply
22413	*541-509 ✓ 010-72	Asbestos Covered Water 3 x 2 ply 1"
22413	541-510	Asbestos Covered Water 4 ply 5/8 3/4 1 1 1/4 1 1/2 2
22413	*541-511	Asbestos Covered Water 4 x 1 ply 1 3/4 2 1/2
22413	*541-512 ✓ 010-72	Asbestos Covered Water 5 ply x 3

Reel 57739

HOSE INDEX

377-499 Steam

Machine Made Liquid (Other than Petroleum)

Sales Dept 541
Page 18

Old Spec	New Spec	Title of Specification
0		
21-31	*541-307	Asbestos Cover Steam - Furnace Door Piles 4 x 2 1 1/4 2
21-31	*541-308	Asbestos Cover Steam - Furnace Door Piles 5 x 1 3/4 1 1/2
21-31	*541-309	Asbestos Cover Steam - Furnace Door Piles 5 x 2 3/4 1 1/2
21-31	*541-310	Steam Iron Pressing Co's General Trade 3/16 1/4 5/16 3/2
21-31	*541-311	Asbestos Cover Steam - Furnace Door - Piles 4 x 2 Mehoning Valley Supply Co 1 1/4
21-31	*541-312	Steam Iron Pressing Co's General Trade 3/16
21-31	*541-313	Steam Iron Pressing Co's General Trade 3/16
21-31	*541-314	Steam Iron Pressing Co's General Trade 3/16
21-31	*541-315	Steam Iron Pressing Co's General Trade 3/16

FOIA(b)(7)(D)

DEPT. NO. 273-A

SPEC. NO. 540-244

PAGE REV. (0)
AUTHORITY DATE 10-21-66
HGH B-14293

INFP, STD 141 CLASS C
SALES DOLLAR CODE

ENDS		FITTINGS	
Size Code	040		
Inside Diameter	1 1/4		
Outside Diameter	1 15/16		
No. of Piles	4		
Tube	HM-189 T.M.		
Ga.	.094		
Duck	950 FBS HM-174 (HC12-3012)		
Duck Width	21		
Lining	HM-189		
Ga & Width	.031 x 5 5/8		
Asbestos Fly	8414 FBS ^{474 C-165} (HM-174) (HM03-3012) 2030		
Width	12 1/2		
Cover	None		
Wrap	Tape wrap for cure		
	Clev. 33958 - 50 ft. for trial in location where occasionally splashed with globules of Molten glass.		

EXHIBIT 10-35 SPECIFICATION

AKRON, OHIO 44316

DEPT. NO. 273 -A

FILE ASBESTOS COVERED STEAM HOSE*- FURNACE DOOR

SPEC. NO. 541-306

~~FROM~~ Mahoning Valley Rbr Co., Youngstown, Ohio 6

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AUTHORITY

REV. 6
DATE

LANDING None

B 13792
13972
13918

3-25-65

INSP. STD. 141 CLASS
SALES DOLLAR CODE

10

ENCS	FITTINGS				
Size Code	016	024	032	040	048
Inside Diameter	1/2	3/4	1	1 1/4	1 1/2
Outside Diameter	1 3/8 + -	1 5/8 + -	1 7/8 + -	2 3/8 + -	2 3/8 +
No. of Plies	4 x 1 all sizes				
Tube Stock	4778 Ga 1/8 T.M.	Tube wash M-641-C		all sizes	
Rayon Duck	14% then FBS	BRS-123 COS	BRS-122 OA	GA. .047	
Duck Flies	4 all sizes				
" Width	11 1/2	15 1/2	19 1/2	22 1/2	25 3/4
Over Stock	HS-181 Ga. .063 Cal .031	Ga. all sizes			
" Width	7 1/4	9	11	12 1/2	14
Asbestos Fabric	8414 FBS 4465	(HM 03-5018)			
" Plies	1 all sizes				
" Width	4 1/2	5 1/2	6 1/2	7 1/4	8
OWd	If specified				
Rev 5	Retyped from individual specs 5-16-63				

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44316

DEPT. NO. 273-A

W/TYLE ASBESTOS COVERED STEAM HOSE-FURNACE DOOR

STPC NO. 541-307

CUSTOMER Mahoning Valley Rbr. Co.
Youngstown, Ohio

PAGE REV.
AUTHORITY DATE 8-26-

B13792 B13918 B13972
B14076 B14104
B14199

FRANDING

Note

INSP. STD. 141 CLASS B
SALES DOLLAR CODE 10

[illegible]

FUBBER HOSE SPECIFICATIONS

EX-104 2811 2000

DET. : C. 27-4

ITEM# ASBESTOS COVERED STEAM HOSE - FURNACE DOOR

SFEC NO 541-208

~~Youngstown~~ Mahoning Valley Rhr. Co.
Youngstown, Ohio

0 1 0 4 8

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DATE 3-25-65

B13792 B13918 B13972
B14076 B14404

EXPLANATIONS

Notes

INSP. STD 14.1 CLASS	B
SALES DOLLAR CODE	10

KINDS		FITTINGS	
Strs Code	024	048	
Inside Diameter	3/4	1 1/2	
Outside Diameter			
No. of Plies	5 x 1	5 x 1	
Tube Stock	4778 Ga. 1/8 T.M. Tube wash M-641-C - All Sizes		
Rayon Duck	1496 then FBS BRS-123 COS BRS-122 OA Ga. .047		
10-5171	Apply coated side down		
Duck Plies	5	5	
Duck Wdth	20 1/4	32 3/4	
Cover Stock	HS-181 Ga. .063 Cal .031 Ga. - All Sizes		
Cover Wdth	10	14 5/8	
Asbestos Fabric	8414 FBS 4465 - All Sizes		
Asbestos Ply	1	1	
Asbestos Wdth	5 3/4	8 1/4	
OWN	If specified		

FROM OHIO 44316

SPEC. NO. 541-309

Notes

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AUTHORITY REV. DATE 3-25-65
B13792 13918 13972
B14076 B/M/04

INSP. STD. M1 CLASS B
SALES DOLLAR CODE 10

BROS		FITTINGS	
Size Code	024	048	
Inside Diameter	3/4	1 1/2	
Outside Diameter			
No. of Piles	5 x 2	5 x 2	
Tube Stock	4778 Tube wash M-641-C - All Sizes		
Tube Ga.	3/32 T.M.	1/8 T.M.	
Rayon Duck	1496 then FBS BRS-123 COS BRS-122 OA Ga. .047		
BR10-5171	Apply coated side down		
Duck Plies	5	5	
Duck Width	20 1/2	33	
Cover Stock	RS-181 Ga. .063 Cal. .031 Ga. - All Sizes		
Cover Width	9 1/2	14 5/8	
Asbestos Fabric	8414 FBS 4465 - All Sizes		
Asbestos Plies	2	2	
Asbestos Width	11 1/4	16 1/2	
OWW	If specified		

CONSTRUCTION

10	
1 1/4	
4 x 4	
4778	
1/8	
8020	
Pretreated with M8T-79-C COS 15112 Px. 2nd side with 15118 then coat 2nd side with 15112 to OA Gauge .047	
22 1/2	
14854	
.063 Cal. 2 ply .021 each	
12 1/2	
8414	
4683 PPS of 3 plies	
21 3/4	
4683 PPS of 1 ply	
8 7/8	
Apply Crinkled side of asbestos fabric down.	
50/295	

RUBBER HOSE

SPECIFICATIONS AEROM, OHIO

Dep't No. 273-A

SPEC NO. 341-311

REV. 0

DATE 7-2-58

SPEC AUTHORITY
W P Lindane

INSR. STD 14.1 CLASS B
STYLE

Asbestos Covered Steam
Furnace Door

MADE FOR
Mahoning Valley Supply
Youngstown, Pa.

BRANDING
None

Ch. 11/2

REF. NO. 57

EXPEC. NO. 541-311

PAGE

REV. 12

Youngstown, Ohio

CUSTOMERS SPEC.

0103

DATE 5/8/62
5-10

1/P NO.

DATE _____

PART NO.

AUTHORITY 30072

BRANDING None.

B 13792

B-13912

INSP. STGT 14.1 CLAS B

[illegible]

AKRON, OHIO 44316

SPEC. NO. 541-311

CUSTOMER Mahoning Valley Supply Co.
Youngstown, Ohio

BRANDING

None

0 1 0 3 4

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AUTHORITY
B13972 B13792
B13918 B14076
B14104

REV. 3
DATE 3-23-65

INSP. STA 141 CLASS B
SALES DOLLAR CODE 10

14

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44316

DEPT. NO. 273-A

STYLE ASBESTOS COVERED WATER HOSE

00972

SPEC. NO. 541-509

Ford Motors- Mahoning Valley, Youngstown, O.
 CUSTOMER Hibbard-Spencer Bartlett Co., Chicago, Ill.

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3

BRANDING

None

B 13863

3-2

B14104

DESP. STD. 141 CLASS
 SALES DOLLAR CODE

C

10

ENDS	FITTINGS
Size Code	032
Inside Diameter	1
Outside Diameter	1 17/32
No. of Plies	3 x 2
Tube Stock	HRS-179
" " Ga.	1/16
Duck	950 H212-5158
" Fx	H8-29
" Width	12 1/4
Lining	HRS-179 Ga .031
" Width	4 1/2
Asbestos Ply	8414 H403-5018
" FBS	4465
" Width	(1 ply)
" "	(2 ply) 9 3/4
" "	(3 ply)
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified
Rev 2	Retyped from individual spec 7-3-63

AKRON OHIO 44316

DEPT NO. 273-1

STYLE ASBESTOS COVERED WATER HOSE

SPEC NO. 541-511

Ford Motors- Mahoning Valley, Youngstown, Ohio
 Hibbard-Spencer Bartlett Co. Chicago, Ill.

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B 13863

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DATE

BRANDING **None**

INSP. STD. 141 CLASS
SALES DOLLAR CODE

C
10

ENDS		FITTINGS	
Size Code	056	0°0	
Inside Diameter	1 3/4	2 1/2	
Outside Diameter	2 9/32	3 1/16	
No. of Plies	4 x 1	4 x 1	
Tube Stock	HS-181	HS-181	
" " Ga.	1/16	5/64	
Duck	226 HCOL-5158	226	
" Fx	HS-29	HS-29	
" Width	26 1/2	36 1/2	
Lining	HS-181	HS-181	
" Ga.	.031	.031	
" Width	7 1/8	9 1/2	
Asbestos Ply	8414 H403-5038	8414	
" FBS	4465	4465	
" Width	7 1/2	10 1/2	
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified. all sizes		
Max. WP	120	90	
Rev 2	Retyped from individual specs. 7-3-63		

RUBBER HOSE SPECIFICATIONS

AKC. OH. CHIO 44316

DEPT. NO. 273-A

STYLE ASBESTOS COVERED WATER HOSE 1/2" ASBF 12

SPEC. NO. 541-512

Ford Motors- Mahoning Valley, Youngstown, O.

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AUTHORITY

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BRANDING

None

B 13863

INSTR. STD. 141 CLASS
SALES DOLLAR CODE

C
10

ENDS		FITTINGS	
Size Code	080	107	072
Inside Diameter	2 1/2	3	2 1/4
Outside Diameter	3	3 1/2	2 1/2
No. of Piles	5 x 1	5 x 1	5 x 1
Tube Stock	HRS-179	HRS-179	HRS-179
" " Ga.	5/64	5/64	5/64
Duck	226 R201-5158	226	226
" Fx	HS-29	HS-29	HS-29
" Width	46	2 x 27 3/4	2 x 27 3/4
Lining	HRS-179	HRS-179	HRS-179
" Ga.	.031	.031	.031
" Width	9 3/4	11 3/8	8 7/8
Asbestos Ply	8414 R203-5018	8414	8414
" FBS	4465	4465	4465
" Width (1 ply)	10 1/4	12	9 1/2
" Width (2 ply)	21	24 1/4	
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified, all sizes		
Max. WP	110 PSI	80	95
Rev 2	Retyped from individual specs 7-3-63		

AKRON, OHIO 44316

DEPT NO. 273 A

STYLE ASBESTOS COVERED WATER HOSE - 2 PLYS ASBESTOS

SPEC. NO. 541-513

Ford Motors-Mahoning Valley, Youngstown, O.
Hibbard-Spencer Bartlett Co., 01089, 418

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DATE 8-5-69

BRANDING None

B 13863

5/1/64

INSP. STD. 141 CLASS
SALES DOLLAR CODE

C
10

ENDS		FITTINGS	
Size Code	072	100	107
Inside Diameter	2 1/4	2-1/2	3
Outside Diameter	2 31/32	3-3/16	3-11/16
No. of Plys	5 x 2	5	5
Tube Stock	HRS-179	HRS-179	HRS-179
" " Ga.	5/64	5/64	5/64
Duck	226 HCO1-5158	226 HCO1-5158	226
" Fx	HS-29	HS-29	HS-29
" Width	41 3/4	46	2 x 27-3/4
Lining	HRS-179	HRS-179	HRS-179
" Ga.	.031	.031	.031
" Width	8 7/8	9-3/4	11-3/8
Asbestos Ply	8414 HMO3-5018	8414 HMO3-5018	8414
" FBS	4465	4465	4465
" Width (2 ply)	19	21	24-1/4
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified		
Rev 2	Retyped from individual specs. 7-3-63		

12-22-64

RUBBER HOSE SPECIFICATIONS

AMPHIPHILIC ARTIFICIAL

REF. NO. 271 A

STYLE ASBESTOS COVERED WATER HOSE

SPEC. NO. 541-514

Ford Motors - Mahoning Valley, Youngstown, O.

CUSTOMER Hibbard-Spencer Bartlett Co., Chicago, Ill.

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3-26-6

BRANDING None

B 13863
B 14104INSP. STD. 141 CLASS
SALES DOLLAR CODEC
10

ENDS	FITTINGS
Size Code	107
Inside Diameter	3
Outside Diameter	3 11/16
No. of Piles	6 x 1
Tube Stock	HRS-179
" " Ga.	5/64
Duck	226 HDM-5158
" Fx	HS-29
" Width	2 x 33
Lining	HRS-179
" Ga.	.031
" Width	11 1/2
Asbestos Ply	8414 HDM-5018
" FBS	4465
" Width (1 ply)	12 1/2
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified.
Rev 2	Retyped from individual specs. 7-3-63

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44310

DEPT. NO. 273-1

STYLE

CABLE COOLING HOSE RAYON FABRIC

SPEC. NO. 541-515

CUSTOMER

SWINDELL DRESSLER CORP
PITTS. 30, PA.PAGE
AUTHORITY

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DATE

B73910 B13918 B13972 3-26

BRANDING

INSP. STD. 141 CLASS
SALES DOLLAR CODE

C

10

ENDS	FITTINGS				
Size Code	064	080	107	123	137
Inside Diameter	2	2 1/2	3	4	1
Outside Diameter	2 3/4	3 1/4	3 3/4	4 9/16	1 3/4
No. of Piles	3 J	3 X 2	3 X 2	2	3 X 2
Tube Stock	HS-181 Ga. 3/32 TM Tube Wash M-641-C - All Sizes				
Payon Duck	1496 Then FBS BRS-123 COS BRS-122 GA Ga. .047				
HR10-5171	Apply coated side down Piles 3. - All Sizes				
Width	23	27 3/4	32 1/2	42	14
Cover Stock	HS-181 .063 - All Sizes				
Width	8 1/4	9 3/4	11 3/8	14 1/2	5 1/2
Cap Stock	HS-181 Ga. .063 - All Sizes				
Asbestos Fabric	8414 FBS 4465 - All Sizes H-101-3018				
Piles	2 - All Sizes				
Width	17"	20 1/2"	23"	32"	12
Spiral Cross Wrap for cure					
Rev 3:	Retyped from individual spec 4-10-63				
C1a 31065 3/63					
C1a 31485					

CUSTOMER Ford Motor - Spencer Barlett - N W Steel Co

PAGE REV. C

NO.
BRANDING

DATE:

00935
PART NO.

DATE 1-8-62

AUTHORITY
W P Linnane

NOTE

(INSP. STD. 14.1 CLASS C

ISIDS

FITTINGS

Size Code

062

Inside Diameter

2

Outside Diameter

No. of Pages .

4

Tube

HRS-179 Ga 1/16 T.M.

Duck

950 FBS HS-29 Width 29 5/8"

Lining

RS-181 Ga. .031 Width 7 7/8"

Asbestos

8414 ~~POB~~ ~~HS-29~~ 3 plies Width 25"

~~Place frictioned side down on both plies of asbestos. If there is not sufficient rubber strike through to hold the 3 plies of asbestos together cement 1st & 2nd plies with M-225-C.~~

FILE 30442

CONSTRUCTION

12	
1	
1	
4779	
1716	
940	
RS-29	
16-3/4	
148/8	
.031	
1 1/2	
8414	
RS-29	
10 3/4	
15 1/4	
35/295 R	
3/16 x 3/32 half oval x 3/8 spacing when specified.	
Place frictioned side down on both plies of Asbestos, If there is not sufficient rubber strikes through to hold the 3 plies of Asbestos together cement 1st and 2nd plies with M225C.	
Retyped from 22 M 13 Rev 25 4-8-58 WEM	

RUBBER HOSE

SPECIFICATIONS AIRBOR, OHIO

Depts No. 273A

SPEC. NO. 541-517

REV. 01

DATE 4-9-58

SPEC. AUTHORITY
B13863

INSF. STD. 14.1 CLASS C

O

STYLE
Asbestos Covered Water Hose
3 ply Asbestos Cover

MADE FOR
Ford Motor-Fahonfig Valley
Hibbard Spencer Bartlett

BRANDING

None

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44314

DEPT. NO. 1173 A

STYLE ASBESTOS COVERED WATER HOSE-
3 PLY ASBESTOS COVER

SPEC. NO. 541-517

CUSTOMER Ford Motor-Mahoning Valley, N W Steel Co. 3
Hibbard-Spencer Bartlett-

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BRANDING
None

Linnane
B N 104

3-25-6

INSP. STD. 141 CLASS C
SALES DOLLAR CODE 10

ENDS	FITTINGS			
Size Code	032	064	080	08
Inside Diameter	1	2	1 1/4	1 1/2
Outside Diameter				
No. of Piles	4	4	4	4
Tube Stock	HRS-179 all sizes			
" " Ga.	1/16 TM	1/16 TM	1/16 T.M	1/16 T.M
Duck	950 H12-5158	950	950	950
" Px	HS-29 all sizes			
" Width	16 3/4	29 5/8	20 1/2	22
Lining	HS-181 all sizes			
" Ga.	.031	.031	.031	.031
" Width	4 1/2	7 7/8	5 1/2	5 1/2
Asbestos	8414 HMO3-5018	8414		
" FES	4465	4465		
" Width (3 ply)	15 1/4	25	18 3/8	
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified.			
Rev 1	Retyped from individual specs 7-3-63			

RUEBER HOSE SPECIFICATIONS

AKRON, OHIO 44316

DEPT. NO. 273-A

FILE ASBESTOS COVERED WATER HOSE

00932

SPEC. NO. 541-517

3 PLY ASBESTOS COVER

CUSTOMER Ford Motor - Mahoning Valley

PAGE

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BRANDING

Hibbard-Spencer Bartlett - N W Steel Co.

AUTHORITY

DATE 5-20-

Licensing

H74104

None

INSP. STD. 141 CLASS
S. LBS DOLLAR CODE

C

ENDS		FITTINGS			
Size Code	032	064	040	048	
Inside Diameter	1	2	1 1/4	1 1/2	
Outside Diameter					
No. of Piles	4	4	4	4	
Tube Stock	HRS-179 - All Sizes				
" " Ga.	1/16 TM	1/16 TM	1/16 TM	1/16 TM	
Duck	950 (HC12-5158)	950	950	950	
" Fr	HS-29 - All Sizes				
" Width	16 3/4	29 5/8	20 1/2	23 1/4	
Lining	HS-181 - All Sizes				
" Ga.	.031	.031	.031	.031	
" Width	4 1/2	7 7/8	5 1/2	6 1/4	
Asbestos	8414 (HMD3-5013)	8414	8414	8414	
Asbestos FBS	4465	4465	4465	4465	
" Width	(3 ply 15 1/4	25	18 3/8	20 1/8	
OWW	3/16 x 3/32 half oval x 3/8 spacing when specified				
Rev 1:	Retyped from individual specs 7-3-63				

RUBBER ROSE SPECIFICATIONS

DEPT. 273-A

Asbestos Covered Water Hose
3 Ply Asbestos Cover

0093

Ford Motor - Mahoning Valley
Hibbard-Spencer Bartlett - N W Steel Co

SPEC. NO. 51-517

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R11104
INSP. STD. 141 CLASS C

ENDS	FITTINGS			
SIZE CODE	032	040	048	064
Inside Diameter	1	1-1/4	1-1/2	2
Outside Diameter				
No. Piles	4 - all sizes			
Tube Stock	H3-181 - all sizes			
" " Ga	1/16 TH - all sizes			
Duck	950 (HCL2-5158) - all sizes			
" Fx	H3-29 - all sizes			
" Width	16-3/4	20-1/2	23-1/4	29-5/8
Lining	H3-181 - all sizes			
" Ga	.031 - all sizes			
" Width	4-1/2	5-1/2	6-1/4	7-7/8
Asbestos	8414 (HMD3-5018) - all sizes			
" FBS	4465 - all sizes			
" Width	3 ply 15-1/4	18-3/8	20-1/8	25
CHH	3/16 x 3/32 half oval x 3/8 spacing when specified			
Rev. 5	Phg 4465 to H/R-26 7/11 # 5/20-5			

CHI 31249 - 74

side	64
Diameter	2
to Diameter	2 21/32
Pins	3
	14854
Gage	5/64 T.M.
1 Fabric	8020 pretreat with MST-79-C then coat 1st side with 15112 Fx 2nd side with 15118 and coat 2nd side with 15112 to 04 gage .047
to Width	23" 11 1/2
Stock	14850 1/2 18 1
Gage	.063
Width	8 1/6 1/5 18 1
Stock	14850 gage .063
stos	1 ply
Width	9
	50/2950P
stos	Fabric cover - Use 8414 Fx one side with RS-29 and cement edge with M225C for lap.

SPECIFICATIONS

DEPT. 33.

APRC NO. 52

REV. 1-64

DATE 11-21.

SPEC AUTHORITY
W P Linnane

INSP. STD. 24.
STYLE

Cable Cooling
El1 Furnace
1 ply asbesto
MADE FOR
Kansas City F
Balting Compe

BRANDING

Focus

St L 32612

DEPT. NO. 273-A

SPEC. NO. 541-528

REV. 1

DATE 7-1-63

AUTHORITY

POI17148
INHP. STD. 14.1 CLASS C
SALES DOLLAR CODE 0

FIBRE		FITTINGS	
Size Code	032	040	
Inside Diameter	1	1 1/4	
Outside Diameter		2 1/8	
No. of Plies	5 X 2	5 X 2	
Tube Stock	HNC-88	HnC-88	Hand 187
" Ga.	.078	.078	
Thickness	950 FBS HN-17 1/2	5 plies -	All sizes
" Width	21 7/8	26 1/2	
Lining	HN-23	HN-23	
" Ga.	.038	.038	
" Width	5	6	
Reinforcing	2 plies - 8/16	FBS HN-17 1/2	
" Width	10 3/4	13	
Wrap	Tape Wrap - All	sizes	
W	3/16 X 3/32 Half Oval	X 3/8 spacing	- All sizes
Rev 1:	Retyped from individual specs. 7-1-63		

RUBBER HOSE SPECIFICATIONS

AKRON 16, OHIO

DEPT. NO. 273-A

STYLE Electric Furnace Electrode Coolant

SPEC. NO. 541-533

CUSTOMER N Western St. & Wire - Ind. Eng. Equip. Co

PAGE REV. 61

CUSTOMERS SPEC. High External Heat & Intermittent Flare 2

DATE 10-4-62

B/P NO.
BRANDING

DATE

PART NO.

AUTHORITY
HCH

NONE

(INSP. STD. 14.1 CLASS C
Sales Dollar Code 42

ENDS	FITTINGS
Size Code	032
Inside Diameter	1
Outside Diameter	1 13/16
No. of Plies	4 Duck + 3 Asbestos
Tube	HS-181 Ga. 1/16 T.M.
Duck	226 FBS HS-29, Width 17 4 ply
" Width	17" 29 7/8
Lining	1753 Ga. 0.07 Width 8
" Width	5 8
Asbestos	8414 FBS HN174 Width 16 1/2 3 ply .048"
" Width	16 1/2 25 3/4
Cover	NONE
Wrap	Tape
	Build let order 441 NO REORDER

RUBBER HOSE SPECIFICATIONS

AKRON, OHIO 44316

DEPT NO. 273-A

STYLE ELECTRIC FURNACE. ELECTRODE COOLANT 0 8 8 1

SPDC NO. 541-533

CUSTOMER N Western St. & Wire-Ind. Eng. Equip. Co.

PAGE REV. 2
AUTHORITY DATE

HOW TO USE

Cust.Spec. High External Heat & Intermittent Flame

BGH BL/104

~~3-26-6~~

INSP. STD. 141 CLASS C
SALES DOLLAR CODE 42

[illegible]

302B-13 (12-63)

AKRON

CONFIRMATION OF CHANGE IN
INDUSTRIAL PRODUCTS SPECIFICATIONS

AKRON

7-9418

DATE EFFECTIVE

3-31-65

ORL	CALIF.	ENG.	AUS.	ST. MARTIN	ARG.	BRAZIL	SO. AFR.	INDIA	MEXICO	WINN-DIXIE

INDUSTRIAL PRODUCTS STOCK NO. S-5032-C-1Type Stock: Productive ☒ Non-Productive ☐ Cement ☐Action Taken: Kill ☐ Establish New ☐ Letter Change ☒

Reason for Change (Log): To add Pig 7 in 271-A for lower cost.

Previous Exp. No. AR-73-P-60

Gravity _____

Hardness _____

Et. Wt. Barbary 432.30

MH _____

Change _____

Sheet Core _____

Age Limit _____

Color Black

Block Core _____

Material Group Disposition:

If Refined: Partial ☐ All ☐ Calendered ☐ Tubed ☐

Batch Control Test Limits:

Stock Name or Use: Body Patch for Spec 27547 Asbestos Sheet PackingMix First Order: To Spec. ☐To Attention Process Development ☐

RW

Used in Post 271-A

APPROVALS:

(PLEASE INITIAL IN BLOCK BESIDE YOUR NAME)

DESIGN	COMPOUND	PRODUCTION	SALES	MERCHANDISE

ORIGINATED BY

DEPT.

DATE

DATE MAILED

REQUEST NO.

Yalst/Snyder

202-B

3-31-65

7-9418

AKRON

CONFIRMATION OF CHANGE IN
INDUSTRIAL PRODUCTS SPECIFICATIONS

AKRON

X-9420

DATE EFFECTIVE
4-1-65

AK	GAR.	CALIF.	ENG.	FLA.	ST. MARYS	ARK.	BRAZIL	DO. AFR.	INDIA	MEXICO	WINDSOR

INDUSTRIAL PRODUCTS STOCK NO. S-17835-A-1

Type/Stock: Productive ☒ Non-Productive ☐ Cement ☐

Action Taken: Kill ☐ Establish New ☐ Letter Change ☒

Reason for Change (Log): To add Pig 7 in 271-A for lower cost.

Previous Exp. No. AS-73-P-155 Gravity 1.01 Hardness _____

Bt. Wt. Bagbury 53.18 Mill _____ Change _____ Sheet Cure _____

Age Limit _____ Color Black Block Cure _____

Material Scrap Disposition:

If Refused: Partial ☐ All ☐ Calendered ☐ Tubed ☐

Batch Control Test Results:

Stock Name or Use: Asbestos Tough Stock for MST-08-D

Used in Sept 137

My First Order: To Spec. ☐ To Attention Process Development ☐

mw

APPROVALS:

(PLEASE INITIAL IN BLOCK BEHIND YOUR NAME)

DESIGN	COMPOUND	PRODUCTION	SALES	MERCHANDISE

ORIGINATED BY
Ycist/Snyder

DEPT.
202-B

DATE
4-1-65

DATE MAILED

REQUEST NO.
X-9420

AKRON

CONFIRMATION OF CHANGE IN INDUSTRIAL PRODUCTS SPECIFICATIONS

X-9421

DATE EFFECTIVE

4-1-65

	CAN.	CALIF.	ENG.	AUS.	ST. MARTS	ARG.	BRASIL	BO. AFR.	INDIA	NEELCOS	WYOM
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INDUSTRIAL PRODUCTS STOCK NO. S-17857-D-1

Type Stock: Productive ☒ Non-Productive ☐ Cement ☐

Action Taken: Kill ☐ Establish New ☐ Letter Change ☒

Reason for Change (Log): To add Pig 7 in 271-A for lower cost.

Previous Exp. No. AS73P156

Gravity

Hardness _____

Est. Wt. Banbury 441.50

1991

Change_____

Short Core_____

App Link _____

Color_____

Black Core_____

Netural Group Dispositions:

II Refined: Partial [] All [] Calendar [] Tab []

Batch Control Test Limits:

Stock Name or Use: Body Patch for Spec 27517 Asbestos Sheet Packing

Used in 271-A

Mix First Order: To Spec. [] To Attention Process Development []

IN

APPROVAL:

(PLEASE INITIAL IN BLOCK BESIDE YOUR NAME)

DESIGN		COMPOUND		PRODUCTION		SALES		MERCHANDISE	
ORIGINATED BY		DEPT.		DATE		DATE MAILED		REQUEST	
Ycist/Snyder		202-B		4-1-65				X-942:	

INDUSTRIAL PRODUCTS NOTIFICATION OF STOCK CHANGE

AKRON

AKRON

Spec. No. X-9473Date Effective 6-11-65

S-5034-B-1

INDUSTRIAL PRODUCTS STOCK NO.

Previous Expl. No. AS-73-P-173

Type Stock: Productive (X) Non-Productive () Constant ()

Action Taken: KS () Establish New () Letter Change (X)

Reason for Change (Log) Batch weight reduced; 351 #1 Imp in place of 947 #1 Imp and 347 to improve processing and reduce scrap.

MFI: Open () L.B. () BB: 232 () 233 () 668 () Bt. Wt. 412# Grav. Color

If Refined: 100% () Partial () If calendered: Fr () Ct () Gum () Tubed ()

Age Limit: 231-B 235-B 273-A Scrap Age Limit

Net Scrap Disposition: Spec. or Laydown Info.

Hardness Block Cure Sheet Cure

Control Tests (New or Changed): Hdn. Tens. Elong. %

Other Control Tests

Stock Name or Use: Finished Body Batch for Sme 27555 Asbestos (DuPont S-2)

Compounder Ysist/mw

Mix First Order: To Spec. (), To Attn. Proc. Dev. (), To Attn. EE ()

Originated by Process Development (102B)

Spec. No. X-9473

INDUSTRIAL PRODUCTS NOTIFICATION OF STOCK CHANGE

AKRON

AKRON

Spec. No. X-9494Date Effective 7-1-65INDUSTRIAL PRODUCTS STOCK NO. S-4533-A-1Previous Expl. No. AC73P19

Type Stock: Productive () Non-Productive () Cement ()

Action Taken: Kill () Establish New (X) Letter Change ()

Reason for Change (Log)

MFI: Oven () L. B. () BB: 232 () 233 () 668 () St. Wt. 47.22g Grav. 1.04 Color Black

If Refined: 100% () Partial () If calcendered: Fx () Cr () Gum () Tubed ()

Age Limit: 231-B _____, 235-B _____, 273-A _____ Scrap Age Limit _____

Nat. Scrap Disposition: Spec. _____ or _____ Laydown Info: _____

H _____ Block Cure _____ Sheet Cure _____

Control Tests (New or Changed): Hdn _____ Tens _____ Elong. _____ %

Other Control Tests:

Stock Name or Use: Dough Stock for MC-2-D (Asbestos Packing)Used in Dept. 137Compounder Yaiat/mv

Mkt First Order: To Spec. (), To Attn. Proc. Devl. (), To Attn. Eff. ()

Originated by Process Development (202B)

Spec. No. X-9494

INDUSTRIAL PRODUCTS
NOTIFICATION OF STOCK CHANGE

AKRON

AKRON

No. X-9495

Date Effective 7-1-65

INDUSTRIAL PRODUCTS STOCK NO. S-5037-A-1

Previous Expl. No. AC73P28

Type Stock: Productive () Non-Productive () Cement ()

Action Taken: KSI () Establish New (X) Letter Change ()

Reason for Change (Log) To establish New Number for Low Cost Competitive O.R.S. Asbestos Spec 27561.

MHI: O-ven () L.B. () BB: 132 () 233 () 668 () Bt. Wt. 398.50# Black Color Black

If Refined: 100% () Partial () If calendered: Fx () Ct () Gum () Tubed ()

Age Limit: 231-B _____, 235-B _____, 275-A _____ Scrap Age Limit _____

Net Scrap Disposition: Spec. _____ or _____ Laydown Info: _____

Block Cure _____ Sheet Cure _____

Control Tests (New or Changed): Hdrn _____ Tens _____ Elong. _____%

Other Control Tests:

Stock Name or Use: Body Batch for Spec 27561, Competitive Oil Resistant Asbestos Sheet.

Compounder Yaist/mw

Max First Order: To Spec. (), To Attn. Proc. Devl. (), To Attn. BE ()

Originated by Process Development (102B)

Spec. No. X-9495

INDUSTRIAL PRODUCTS NOTIFICATION OF STOCK CHANGE

AKRON

AKRON

No. X-9496Date Effective 7-2-65

MC-2-D-1

INDUSTRIAL PRODUCTS STOCK NO. _____

Previous Expl. No. AC73F28

Type Stock: Productive () Non-Productive () Cement ()

Action Taken: KE () Establish New (X) Letter Change ()

Reason for Change (Log) To establish a number for dough used in Body Batch.
For low cost competitive ORS Asbestos Spec 27561.

MH: Ones () L. B. () BB: 232 () 233 () 668 () Bt. Wt. 47 Grav. _____ Color _____

If Refined: 100% () Partial () If calendered: Fx () Ct () Gum () Tubed ()

Age Limit: 231-B _____ 235-B _____ 279-A _____ Scrap Age Limit _____

Nat. Scrap Disposition: Spec. _____ or _____ Laydown Info. _____

_____ Block Cure _____ Sheet Cure _____

Control Tests (New or Changed): Hdn. _____ Tens. _____ Elong. _____ %

Other Control Tests:

Stock Name or Use: Dough for S-5037, Oil Resistant Asbestos Packing

Compounder Yalst/mw

Mix First Order: To Spec. (), To Attn. Proc. Devl. (), To Attn. EE ()

Originated by Process Development (102B)

Spec. No. X-9496

AKRON

INDUSTRIAL PRODUCTS
NOTIFICATION OF STOCK CHANGE

AKRON

No. X-9842

Date Effective 6-27-67

S-5035-B-1

INDUSTRIAL PRODUCTS STOCK NO. _____

Previous Expl. No. _____

Type Stock: Productive () Non-Productive () Cement ()

Action Taken: Kill () Establish New () Letter Change (X)

Reason for Change (Log) Reduce bt wt and use MST-62-D in place of MST-58-D to consolidate Asbestos Dough. MST-58-D to be killed.

Mix: Open () L. B. () BB: 731 () 233 () 668 () Bt. Wt. _____ Grav. _____ Wt. to _____

If Refined: 100% () Partial () If calandered: Fx () Cr () Gum () Tubed ()

Age Limits 231-B 235-B 773-A Scrap Age Limit _____

Net. Scrap Disposition: Spec. _____ or _____ Laydown Info. _____

Block Cure _____ Sheet Cure _____

Control Tests (New or Changed): Hdn. _____ Tens. _____ Elong. _____ %

Other Control Tests:

Stock Name or Use Body Batch for DuPont S-1 Asbestos Packing

Composed of Dorstewits/ms

Mix First Order To Spec. () To Attn. Proc. Devl. () To Attn. Eff. ()

Originated by Process Development (207B)

Spec. No. X-9842

1-9846

CONFIRMATION OF CHANGE IN
INDUSTRIAL PRODUCTS SPECIFICATIONS

DATE EFFECTIVE

AKRON

6-26-67

OAL	CALIF.	ENG.	AUS.	ST. MARTS	ARG.	BRAZIL	SO. AF.	INDIA	MEXICO	VINDBOR
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To kill:

MST-58-D

White Dough for S-5035, DuPont
S-1 Asbestos Body Batch.

Reason:

No further use. Replaced with MST-62-D to
consolidat Asbestos Dough.

S-4532-A

Dough Stock for MST-58-D (Asbestos Dough)

Reason:

No further use. MST-58-D replaced with
MST-62-D to consolidate Asbestos Doughs.
MST-58-D to be killed.

END

/ALS:

(PLEASE INITIAL IN BLOCK BESIDE YOUR NAME)

ORIGIN	COMPOUND	PRODUCTION	SALES	MERCHANDISE

ORIGINATED BY
Dorstewitz

DEPT.
202-B

DATE
6-27-67

DATE MAILED

REQUEST NO.
X-9846

ION

X-456

CONFIRMATION OF CHANGE IN
INDUSTRIAL PRODUCTS SPECIFICATIONS

DATE EFFECTIVE 2-5-71 AKRON

CAN.	CALIF.	ENG.	AUS.	ST. MARYS	ARG.	BRAZIL	SO. AF.	INDIA	MEXICO	WINDSOR	
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To kill:

<u>Stock No.</u>	<u>Use and reason for killing</u>
HCP-219-1-1	Red Cover Stock for Aviation Refueling Hose (No further use. Discontinued because this stock delaminates. Replaced by HCP-190)
HCP-220-A-1	Light Blue Cover Stock for Blue Flexwing Hose (No further use. Discontinued because this stock delaminates. Replaced by HCP-192.
67862-1	Non-Prod. for HCP-219 & HCP-220 - no further use.
RC-4-A-2	Heat Resistant Asbestos loaded roll compound. (Sales dropped this compound from the roll applicator list; plus Pig 347 is no longer available; <u>Sales Product is dropped.</u> No further use).

HW

U.S:

(PLEASE INITIAL IN BLOCK BESIDE YOUR NAME)

SIGN	COMPOUND	PRODUCTION	SALES	MERCHANDISE

ORIGINATED BY
Iner- LewisDEPT.
202-BDATE
2-5-71

DATE MAILED

REQUEST NO.
X-456