

FILE NAME: Reichhold (REI)

DATE: 1976 Jan 1

DOC#: REI041

DOCUMENT DESCRIPTION: Formula Sheets-Cost Standard-Product Formula
Composition

P/E CODE

PRODUCT MGR.

AROLD CODE

IND. CODE. 320

R.P.I. COST STANDARD

PRODUCT CODE 30003-10

FORMULATION DATE - 05-27.

PRODUCING PLANT - 017

STANDARD FORMULA IDENTITY

SOLIDS % **100**

POLYESTER MOLD CORP LBS
EFFECTIVE DATE 01-01-78

[illegible]

REPORT 100

D. C. CODE	R.P.I. COST STANDARD		PRODUCT CODE 25310-0	
PRODUCT MGR. C	FORMULATION DATE - 04-77		PRODUCING PLANT 017	
GROUP CODE 11	STANDARD FORMULA IDENTITY		SOLIDS % 100	
IND. CODE 100	PHENCLIC MOLD CCKP LBS		EFFECTIVE DATE 01-01-7	

RAW MATERIAL DESCRIPTION	MATERIAL CODE	FORMULA			UNIT COST	MATERIAL COST	YIELD PER UNIT
		B / C	PROD. PLT.	LOAD			
FURFURAL	00061-00			140 LBS			HIGHLY CONFIDENTIAL NO DISCLOSURE TO ANYONE OUTSIDE OF R.P.I. WITHOUT PRIOR APPROVAL OF THE EXECUTIVE COMMITTEE
HEXA TECH	00342-00			242 LBS			
CAL STEARATE PT 55	00365-00			61 LBS			
HYDROFL ACID 150	00548-00			8 LBS			
HYCRATED LIME S28	00551-00			90 LBS			
STEARYL ALCOHOL	00552-00			52 LBS			
RESIN NUPRIAN BLACK	00553-00			80 LBS			
ASBESTOS FLOATS	00555-00			1650 LBS			
CARBON FILLER OXIDE	00557-00			280 LBS			
QUEENS CLAY	02312-00			380 LBS			
ALPHA CELLULOSE	09003-00			175 LBS			
FLCK #907	09223-00			175 LBS			
PUPICE GROUND	09608-00			12 LBS			
PHENCLIC INTERMEDIATE	44326-00	B	017	1428 LBS			
PHENCLIC INTERMEDIATE	95037-00	B	017	225 LBS			

LOAD QUANTITY	4598
YIELD	4798

ROYALTY COST	
OUTSIDE PROCESSING CHARGES	

RAW MATERIAL COST

COST CENTER	PROCESS HOURS						RATE PER HOUR	CONVERSION COST
	1	2	3	4	5	TOTAL		
033-0	2.2					2.2		\$

ROLL UP CONVERSION COST

CONVERSION COST

BULK COST

CONTAINER DESCRIPTION	CODE	LOAD	COST
15 1/2X22 1/2 PMC	00343-90	50	\$

CONTAINER COST

WAREHOUSING & HANDLING		
BULK HANDLING CHARGE	\$	
BULK WAREHOUSING & HANDLING CHARGE	\$	
CONTAINER WAREHOUSING & HANDLING CHARGE	\$	

RI-00496