

March 31, 1972
Acme No. TEX-975
NEW

PLAINTIFF'S EXHIBIT

GP-2269

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-975 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons only.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M.Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Nalco 71-D5	Anti-foaming agent	-	0.1	5.00 4.6
Water	Solvent	-	-	1245.00 4150 gal
Preplasticized PVA Emulsion	Adhesive	185	5.0	100.00 130 92.64
Filler TEX-975-973	-	-	94.9	1898.00 1750
			100.00	3244.67

**One batch yields 65 $\pm$ ² one 4 gallon cartons.

WORKING CONSISTENCY:
Specifications

- Refer to Plant Testing Procedure No. 32.
If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity

- ~~185 $\pm$ 20~~
375 $\pm$ 15

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33
Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES:
Specifications

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE:
Specifications

- There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR:
Specifications

- White
Dried compound shall match color of standard sample.

EDO:elz

Lehnert 10.3.01-43

SGP 0017804

May 17, 1972
Supersedes Formula TEX-975
Dated 3/31/72

ACME, TEXAS PLANT FORMULA

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<u>FORMULA</u>					
<u>Raw Material</u>	<u>Function</u>	<u>R.M.Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>	
Nalco 71-D5	Anti-foaming agent	-	0.1	5.00 4.6	
Water	Solvent	-	-	1245.00	(150 g)
Preplasticized PVA Emulsion	Adhesive	185	5.0	100.00	* 9.2
Filler TEX- 973	-	-	94.9	1898.00	1750
			100.00	3244.67	2925

**One batch yields 65 $\pm$ one 4 gallon cartons.

WORKING CONSISTENCY:
Specifications - Refer to Plant Testing Procedure No. 32.
If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity - ~~385 $\pm$ 20~~
375 $\pm$ 15

WORKING PROPERTIES
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CRACK RESISTANCE:
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COLOR:
Specifications - White
Dried compound shall match color of standard sample.

WNG:dek * 10 gal
- / Denotes change

Lehnert 10.3.01-44

SGP 0017805