

95
246
CG 03 CODE KY-787-D PKG.

→ SEP-30-80 37285

EST. WGT. 1981 LBS.

OK
/H

TOTAL WGT 5845# 6121# (REQ)

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES KY-787-D (S)	APPROVED BY EWK 10-19-77
Alternate	DCG 10-25-77

TYPED BY
JTC 11-4-77

MAKING NOTES

REMARKS

NAME: KOLORO - YELLOW-MEDIUM

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT			246			PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE			10-1-80			STARTED	5A				
TIME			6-PM			CAKES USED	72				
RELEASED BY			201			WATER ON	10 AM				
PRESS	48	96	(25)			HRS. WASHED	3				
NO. OF CAKES	70	72	72			OHMS	200				
PRESS WITH			AGITATION			HRS. WASHED					
WASH TO	2000		OHMS	WITH 35-75°F WATER		OHMS					
TEST AFTER	4		HOURS			HRS. WASHED					
LOAD ON	10 CARS					OHMS					
						CAKE CONDITION					
						NO. CARS LOADED	11				
						EXPLAIN LOSSES					

SAMPLES 1-8 oz. JAR
DELIVER TO CTL FOR COLOR

SAMPLED BY RELEASED BY

-DRYING-

HOURS DRY 12 HRS AT 220°F. LUMP: - OK - WET - SALTS - CONTAMINATED
TEMP. THEN DRY 8 HRS AT 160°F

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO. CARS PULLED
SAMPLED BY

No. Drums: 28
LUMP WGT. 584#
RELEASED BY

-GRINDING-

MILL 939 HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP. 150°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE A WITHOUT MIXING

DATE MIXED

SAMPLES 1 env + 1 Pt Can

SAMPLED BY

RELEASED BY

DELIVER TO CTL

DUP050105849

29.18 +
2.31 +
0.12 -
2.24 +

0.12 -
2.25 +
0.12 -
2.23 +
0.12 -

2.30 +
0.12 -
2.33 +
0.12 -
2.32 +
0.12 -
2.35 +
0.12 -

2.36 +
0.12 -

2.25 +
0.12 -
2.10 +
0.12 -
52.90 *
52.90M+

52.90 +
2.28 +
0.12 -
2.16 +
0.12 -
1.43 +
0.12 -
58.41 *
58.41M+

0 -
0.00
0.00
0.00
0.00
0.00

37285
41
119

2.00
0.00
2.00
0.00
2.07
0.12
2.20
0.12
2.33
0.12
2.16
0.12
2.39
0.12
2.19
0.12
2.26
0.12
2.12
0.12
2.12
0.12
2.21
0.12
2.33
0.12

29 18