CG 16 CODE YT-815-D PKG ___ PROCESSES ( )YT-815-D (C) APPROVED BY BBK 11/5/81

OCT 29 1982 (DATE) L2H72 (LOT NUMBER)

EST. WT. 1480 LBS. TYPED BY: JMH STANDARD HRS. 4.8 TIME 3 P.M.

PREPARATION NOTES: to N-7652-A Lot T338, 1497#, 19.6%

EQUIPMENT		NAME: "MONASTRAL" DEEP GOLD 2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1	PREPARE N-7-D SOL'N FOR S 9, 11, 12 NOTE: DILUTE N-7-D (24# "AS IS") IN DRUM WITH 120# WATER.	24	7-D	12
ALM 2	2	PLUG ALM #1 OUTLET & RUN IN 400# WATER			
	3	START AGITATOR & DUMP IN 499# 100% N-7652-A TO NEAREST FULL DRUM LOT 338 #100% 499 % 19.6	2546	7652-A 7652-A	499
	4	STIR 5-10 MIN OR LONGER TO A SMOOTH SLURRY ADDING WATER AS NECESSARY & PUMP TO V-267 THRU 20 MESH VIBRATING SCREEN			
ALM 3	5	REPEAT S'S 2 THRU 4 FOR 2 ADDITIONAL SET-UPS (499# 100% N-7652-A PER SET-UP TO NEAREST FULL DRUM) SET-UP #2 LOT 338 #100% 499 % 19.6	2546	7652-A 7652-A	499
		SET-UP #3 LOT 338 #100% 499 % 19.6	2546	7652-A 7652-A	499
SV 4	6	RINSE ALM INTO SV, DRAIN LINES INTO DRUM			
	7	POUR IN			
	8	ADJ TO 32" (3200G)			
	9	STIR 10 MIN & RECORD: PH 8.0 (4.0-7.0)			
		IF NECESSARY ADJ PH TO 7.5-8.0 WITH N-7-D PREPARED IN S1. RECORD: PH_____		OCT 29 1982	
	10	HEAT TO 150-160 DEG F IN 15-20 MIN STIR 10 MIN AT 150-160 DEG F RECORD PH 7.6 (7.5-8.0)			
	11	IF NECESSARY ADJ PH TO 7.5-8.0 WITH N-7-D PREPARED IN S1. RECORD PH_____			

10/28

EQUIPMENT		PAGE 2 OF 2 CG 16 CODE YT-815-D (C)	USE LBS	N-CODE	ACCT LBS
SV 4 CONT	12	STIR 45 MIN AT 150-160 DEG F AT PH 7.5-8.0. RECORD: START 5:50 AM NOTE: PH MUST BE HELD IN THE 7.5-8.0 RANGE FOR 45 MIN BEFORE PROCEEDING TO S15. RECORD & ADJUST IF NECESSARY TO PH 7.5-8.0 WITH N-7-D SOLUTION FROM S1. TIME PH "AS IS" ADJ PH 15 MIN 7.7 30 MIN 7.7 45 MIN 7.7			
~~314~~ 5 FF ACM	13 14	DURING S12 STIR, RUN 20" (160G) WATER INTO V-314 & HEAT TO 100-110 DEG F ADD & STIR TO DISSOLVE FOR S15	165	707-B	165
SV 6	15 16	WHEN S12 STIR COMPLETE PUMP V-314 INTO SV STIR 15 MIN OR LONGER			
314 7	17 18	DURING S16 STIR, RUN 31"(246G) WATER INTO V-314 & HEAT TO 100-110 DEG F ADD & STIR TO DISSOLVE FOR S20	106	3-A	106
SV 8	19 20 21 22 23	WHEN S16 STIR COMPLETE, RECORD: PH 6.4 (5.0-7.0) PUMP IN V-314 IN 20-30 MIN. STIR 15 MIN AT 150-160 DEG F RECORD: PH 7.7 (7.0 OR ABOVE) AND IF NECESSARY ADJ PH TO 7.0 OR ABOVE RECORD: PH_____ STOP AGITATOR		3-A	

START	FIN	OPTR
11:09 PM	7:09 AM	166
	10:30 A	229

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