S.V. ALM #1, 3 V-201, 100, 181, 280, 282 C.V. 786 D.V.

CG 16 CODE RT-887-D PKG. _____

MAY -0-81-Σ1022

EST. WGT. 1866 LBS.

STD. HRS. 5.8 TIME _____ M

PROCESSES		APPROVED BY
( ) RT-887-D	(E)	BBK 03-15-77
( )	( )	DCG 05-19-77
( )	( )	MTW 06-06-77
( )	( )	
TYPED BY emw061677		

Use N-7656A lot 802, 1758#, 4 totes
Pump pan totes thru vibrating screen into SV and treat

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® VIOLET R	USE LBS.	N CODE	ACCT. LBS.
ALM 1	1	Plug outlet into ALM # TOTES & run in 100# water			
	2	Obtain for S 3 Lot Drums		7656-A	1758
	3	Dump in 1/4 of N-7656-A from S 2 to nearest full drum			
		Drum %			
		TOTE LOT-802 19.0	2197	7656-A	
				7656-A	
	4	Stir 5-10 min to a smooth slurry adding water if necessary			
SV 2	5	Pump ALM without agitation thru 20 mesh vibrating screen into V-201			
Misc 3	6	Repeat S's 1 thru 5 for 3 additional set-ups			
		Set-up Drum %			
		#2 LOT 802 TOTE 19.0	2521	7656-A	
				7656-A	
		#3 LOT-802 TOTE 19.0	2282	7656-A	
				7656-A	
		#4 LOT-802 19.0	2250	7656-A	
				7656-A	
SV 4	7	Stir SV 15 min			
	8	Record: pH 2.7 (6.0-9.0) & if necessary adj Assume 50%	20	7-D	10
		to pH 7.2-7.6 Record: pH 7.5 Assume 77%		27-D	
	9	Sift in		947-B	
	10	Heat to 140-150°F in 30-40 min & shut off steam	112		112
HERE	11	Stir 30 min			
1120 PM	12	Flood to 83" (G) & stop agitator			

Vat	100	181	201	280	282
S 12	50"(5000 G)	50"(5000 G)	83"(9900 G)	50"(5000 G)	50"(5000 G)

START	FIN	OPTR
2:00	11:PM	86
11:PM	12:15 A.M	211

JW

13820 REV.