



National Institute for Occupational Safety & Health
Division of Field Studies & Clinical Investigations
February 25, 1972
Plant # 27

H. K. PORTER
Huntington, Indiana
Friction Products

U.S.P.H.S. Survey
October 1, 1969
PERSONAL SAMPLES

OPERATION AND JOB	SAMPLE #	PERSONAL SAMPLE CONCENTRATIONS FIBERS > 5 μ /ml
210 - <i>Mixing, Coating & Extruding</i>		
Utility Operator	71	3.6
Mixer	69	5.0
Preformer	25	2.1
Preformer	29	1.6
Preformer	30	1.6
220 - <i>Forming</i>		
Press Operator	57	1.3
Press Operator	76	0.6
Press Operator	72	16.2
Former	55	1.4
Former	58	10.6
230 - <i>Hot Pressing</i>		
Hot Press Operator	9	3.7
Hot Press Operator	22	0.9
Hot Press Operator	23	1.1
Hot Press Operator	24	3.1
Hot Press Operator	28	0.9
Hot Press Operator	31	0.7
Hot Press Operator	32	1.1
Hot Press Operator	33	1.9
Hot Press Operator	51	1.6
Hot Press Operator	53	1.3
Hot Press Operator	54	0.6

OPERATION AND JOB	SAMPLE #	PERSONAL SAMPLE CONCENTRATIONS FIBERS >5 μ /ml
230 - Hot Pressing Foreman	61	0.3
240 - Baking Oven Operator	12	3.7
250 - Grinding & Sanding Grinder Operator	6	5.8
Grinder Operator	11	3.1
Grinder Operator	59	6.1
Grinder Operator	68	1.5
Sander	2	4.4
Sander	60	0.6
Sander	62	9.2
Buffer	3	7.4
Buffer	10	7.1
260 - Cutting & Drilling Saw Operator	65	14.4
Saw Operator	74	4.8
280 - Inspection & Packing Inspector	7	3.4
Inspector	8	5.4
Inspector	63	0.7
Inspector	64	3.5
Stock Mover	67	2.3
Set-up Man	4	4.2
Set-up Man	66	0.5
290 - Miscellaneous Maintenance Foreman	70	0.3
Maintenance Helper	52	0.6
Stocker	73	0.7
Utility Operator	5	1.6
Treating Tower Operator	26	0.6
Treating Tower Operator	27	0.4