V.R. HAUPT

CENTRAL ENGINEERING DEPARTMENT

OPTIONAL

PROJECT VARIANCE No. 5

AMOUNT APPROPRIATED	CEA NO.	AR NO.	DATE
$1,400,000	1430	1430	August 5, 1968

EST. FINAL COST $1,400,000 (Incl.Var.5)

SUM PREVIOUS VARIANCES $57,500

THIS VARIANCE $12,000

CED PROJECT M'GR. R. W. Peterson

CED PRODUCT M'GR. R. M. Kountz

PRODUCT: Aroclor

TITLE: Increase Aroclor Capacity

DIVISION: Organic

PLANT: Anniston

DIV. REPRESENTATIVE W. F. Taffee

DESCRIPTION, JUSTIFICATION, EFFECT ON PROJECT SCHEDULE

SEE CED PROCEDURE 119. USE BOTH SIDES OF PAPER AND LIMIT TO ONE SHEET.

PROVIDE PALLET DISPENSERS

CLASSIFICATION - OPTIONAL

ORIGIN - DIVISION

Both Aroclor 5460 and biphenyl are to be bagged in new facilities provided by CEA 1430. The bags are to be manually palletized from a common conveyor. This can be done with one man if empty pallets can be handled for him. After analysis of alternates, the best solution is use of two pallet dispensers (one for each product).

Alternates and reason for rejection:

1. Use of 65 lb. pallets, which a man can lift, should not be used because pallets of bags can be stacked only two high. The normal 125 lb. pallet permits full use of warehouse capacity.
2. Requiring the warehouse fork lift driver to spread empty pallets periodically would either require his presence every 20 minutes, or require some bags to be hand carried 20 feet. This time is not practical for the fork lift driver with warehouse responsibilities.
3. Addition of another operator with a fork lift is not really useful beyond the pallet spreading function.

Thus, these facilities eliminate the need for one operator or maintaining another fork lift truck.

CED agrees with the justification of this variance. Delivery of the equipment close to the October start-up date is expected.

APPROVAL AS INDICATED

TITLE	NAME	SIGNATURE	DATE
PROJECT M'GR.	R. W. Peterson	R. W. Peterson	8-5-68
PRODUCT M'GR.	R. M. Kountz	R. M. Kountz	8/5/68
AREA M'GR.			
BRANCH DIRECTOR			
DIRECTOR OF CED			
DIV. REPRESENT.			
Tech.Prod.Mgr.	W. A. Kuhn	W. A. Kuhn	8/5/68
Bus. Director	H. S. Bergen	H. S. Bergen	8/5/68
GENERAL M'GR.			

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