Ruberoid Calsilite is an improved calcium silicate insulation, precisely molded to fit accurately with fewer and tighter joints. It is uniform, smooth, and free of voids . . . cuts easily and mitres cleanly without special equipment . . . applies quickly to cut costs even on involved installations.

Calsilite is not soluble in water and is not affected by most normal acids and alkalis. It retains its shape even when completely saturated and returns to normal thermal efficiency when dry. Calsilite has an extremely low thermal conductivity, is chemically stable, will not rot, and will not support combustion.

Lightweight and strong, Calsilite handles easily and takes unusual punishment without serious damage. It finishes smoothly providing a clean, neat appearance. The new sectional design cuts job time and saves money by doing away with piece-by-piece installation. Its fine texture makes it easy to cut and fabricate without crumbling or breaking . . . reducing wasted time and materials. Compatible Ruberoid cements seal joints and fittings neatly.

USES: The low K factor of Calsilite makes it perfect for application on industrial piping and equipment operating at temperatures up to 1250°F; its resistance to water damage allows its use on high moisture or high humidity installations, inside or out, below or above ground. Application in areas of high inflamability are safe because of the fireproof qualities of Calsilite.

AVAILABLE FORMS AND SIZES: Calsilite is available to fit all standard pipe and tubing. Half sectional Calsilite is available for pipe up to 24" IPS, segmental Calsilite above 24" IPS, in all thicknesses up to and including 3". Calsilite Block is available up to 4" thickness in 6" and 12" widths.
rigid liner - P/c up to 4" thick

SPECIFICATIONS: Calsilite Insulation meets ASTM Specification C-533-64T and Federal Specification HH-I-00523B (GSA-FSS) for Block and Pipe Covering. Calsilite Pipe Covering meets Specification MIL-I-2781-D dated June 13, 1963. Calsilite Block meets Specification MIL-I-2819D dated August 9, 1963.

FORMS EASILY

TIGHTER JOINTS

FULL SIZE RANGE

NEAT APPEARANCE

PLAINTIFF'S
EXHIBIT
GF-2300

GAF 19876

Technical Data / Ruberoid Pressure Molded Calsilite

DESIGN DATA

Property	Value
Thermal Conductivity / Mean Temp. (BTU/sq. ft./inch/hr./°F.)	200°F 300°F 400°F 500°F 600°F 0.35 0.40 0.45 0.50 0.55
Density (Average)	12.5 lbs. / cu. ft.
Flexural Strength (Average)	100 lbs. / sq. in.
Resistance to Abrasion (Loss in weight—max.)	After 10 min.—10%; after 20 min.—20%
Change under Soaking Heat (Loss of weight)	24 hrs. @ 1200°F.—7.5%; 6 hrs. @ 1000°F—7.0%
Linear Shrinkage	24 hrs. @ 1200°F.—1.5%; 6 hrs. @ 1000°F—0.8%
Compressive Strength (After immersion in water for 16 hours, while wet)	120 psi to produce 5% deformation

RECOMMENDED THICKNESSES

Nominal Pipe Size, Inches ↓	PIPE / UTILITY—STEAM GENERATION											PIPE / PROCESS										
1½ & less	1	1	1	1½	1½	1½	2	2½	2½	2½	3	1	1	1	1	1	1	1	1½	1½	1½	1
2	1	1	1	1½	1½	1½	2	2½	2½	2½	3	1	1	1	1	1	1	1½	1½	1½	1½	2
2½	1	1	1½	1½	2	2	2½	2½	3	3	3½	1	1	1	1	1	1	1½	1½	1½	2	2
3	1	1	1½	1½	2	2	2½	2½	3	3	3½	1	1	1	1	1	1½	1½	1½	1½	2	2
3½	1	1½	1½	2	2	2½	3	3	3	3½	4	1	1	1	1	1½	1½	1½	2	2	2	2
4	1	1½	1½	2	2	2½	3	3	3½	3½	4	1	1	1	1	1½	1½	1½	2	2	2	2
4½	1	1½	1½	2	2	2½	3	3	3½	3½	4	1	1	1	1	1½	1½	1½	2	2	2	2
5	1	1½	1½	2	2½	2½	3	3½	3½	4	4	1	1	1	1	1½	1½	1½	2	2	2½	2
6	1	1½	2	2	2½	2½	3	3½	3½	3½	4	1	1	1	1½	1½	1½	2	2	2½	2½	2
7	1½	1½	2	2	2½	2½	3	3½	3½	4	4	1½	1½	1½	1½	1½	1½	2	2	2½	2½	2
8	1½	1½	2	2	2½	2½	3½	3½	4	4	4½	1½	1½	1½	1½	1½	2	2	2½	2½	2½	3
9	1½	1½	2	2½	2½	3	3½	3½	4	4	5	1½	1½	1½	1½	1½	2	2	2½	2½	2½	3
10	1½	1½	2	2½	3	3	3½	4	4	4	5	1½	1½	1½	1½	2	2	2½	2½	2½	3	3
11	1½	1½	2	2½	3	3	3½	4	4	4½	5	1½	1½	1½	1½	2	2	2½	2½	2½	3	3
12	1½	1½	2	2½	3	3	3½	4	4	4½	5	1½	1½	1½	1½	2	2	2½	2½	2½	3	3
14 & up	1½	1½	2	2½	3	3	4	4	4½	4½	5	1½	1½	1½	1½	2	2	2½	2½	3	3	3

PACKAGING DATA

PIPE SIZE →		½"	¾"	1"	1¼"	1½"	2"	2½"	3"	3½"	4"	4½"	5"	6"	7"	8"	9"	10"	11"	12"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"
Nom.	Sections per Ctn.	45	45	25	25	21	18	16	15	9	9	8	8	6	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
1"	Av. Gross Wgt. per Ctn. (lbs.)	100	95	75	70	70	70	70	70	65	55	65	55	45	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Th.	Ctn. Number	201	201	212	212	201	201	202	221	202	202	203	203	204	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Nom.	Sections per Ctn.	21	21	18	16	16	15	9	9	8	8	6	6	4	4	2	2	2	2	2	1	1	1	1	1	—	—	—	—	—
1½"	Av. Gross Wgt. per Ctn. (lbs.)	90	85	80	85	90	100	80	70	85	75	75	55	45	55	35	35	40	45	45	25	25	25	30	30	—	—	—	—	—
Th.	Ctn. Number	201	201	201	202	202	221	202	202	203	203	204	204	205	206	207	208	209	210	203	211	212	213	205	202	—	—	—	—	—
Nom.	Sections per Ctn.	16	16	15	15	9	8	8	8	6	6	4	4	4	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1
2"	Av. Gross Wgt. per Ctn. (lbs.)	105	105	115	120	95	85	100	90	85	80	70	60	70	40	45	50	50	55	30	30	35	35	35	40	40	40	45	45	45
Th.	Ctn. Number	202	202	221	221	202	202	203	203	204	204	205	205	206	207	208	209	210	203	211	212	213	205	202	206	214	215	216	217	218
Nom.	Sections per Ctn.	9	9	9	9	8	8	6	6	4	4	4	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1
2½"	Av. Gross Wgt. per Ctn. (lbs.)	100	100	100	95	110	105	100	90	80	75	85	80	50	50	60	60	65	35	40	40	40	45	50	50	50	55	55	55	60
Th.	Ctn. Number	202	202	202	202	203	203	204	204	205	205	206	206	207	208	209	210	203	211	212	213	205	202	206	214	215	216	217	218	219
Nom.	Sections per Ctn.	8	8	8	8	6	6	4	4	4	4	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	½
3"	Av. Gross Wgt. per Ctn. (lbs.)	120	115	115	110	105	100	85	80	85	90	55	55	80	65	70	75	40	45	50	50	50	55	55	60	80	85	85	70	35
Th.	Ctn. Number	203	203	203	203	204	204	205	205	206	206	207	207	208	209	210	203	211	212	213	205	202	206	214	215	216	217	218	219	210

CODE SIZE OF CARTONS

102—18½" x 12½" I.D.
201—27½" x 14" I.D.
202—21¼" x 21¼" I.D.
203—32" x 16" I.D.
204—27" x 18" I.D.
205—20¼" x 20¼" I.D.
206—22¼" x 22¼" I.D.
207—24" x 12" I.D.
208—26" x 13" I.D.
209—28½" x 14¼" I.D.
210—30½" x 15¼"
211—17¼" x 17¼" I.D.
212—18¼" x 18¼" I.D.
213—19¼" x 19¼" I.D.
214—23¼" x 23¼" I.D.
215—24¼" x 24¼" I.D.
216—25¼" x 25¼" I.D.
217—26¼" x 26¼" I.D.
218—27¼" x 27¼" I.D.
219—28¼" x 28¼" I.D.
221—28¼" x 17¼" I.D.

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*At temperatures above 600°F, pipe expansion is a significant factor. For best results pipe insulation should be applied in double-layer construction with staggered joints for all temperatures above 600°F. This construction prevents excessive heat losses and surface temperatures at the joints, opened by pipe expansion, thus eliminating scorched or burned jackets. The construction also eliminates the potential fire hazard of exposing jackets to higher temperatures at the joints. Double-layer, staggered joint construction also minimizes thermal stresses in the insulation by reducing the temperature differential across each layer.

†Tabulated thicknesses are optimum thicknesses calculated on an economic (From "How to Determine Economic Thickness of Insulation"—National Insulation Manufacturers Association) basis for heat conservation under average operating conditions and assure adequate temperature control. Other conditions may warrant the use of other thicknesses.

Insulation Thickness, Inches	Nominal Pipe Size, Inches																						
	½	¾	1	1¼	1½	2	2½	3	3½	4	4½	5	6	7	8	9	10	11	12	14	15	16	17	18
1	1.34	1.27	1.67	1.67	2.18	2.58	2.99	3.35	5.02	4.24	6.14	5.06	5.48	—	—	—	—	—	—	—	—	—	—	—
1½	2.75	2.66	3.30	4.02	3.85	4.56	6.43	5.70	7.85	7.08	8.91	7.83	8.78	10.3	11.5	12.3	14.3	15.4	16.3	17.9	18.8	18.9	19.7	21.1
2	4.42	4.33	5.28	5.11	4.93	6.01	9.28	8.53	10.6	9.90	12.3	11.2	13.0	14.3	15.6	16.5	19.6	21.1	22.9	23.3	24.7	25.9	27.7	29.1
2½	7.83	7.76	7.84	7.46	10.1	9.71	12.1	11.2	13.6	13.2	16.3	15.4	17.8	18.7	21.6	23.7	25.1	27.5	29.2	29.9	31.7	34.2	35.4	37.2
3	10.5	10.4	10.3	10.1	13.0	12.6	15.4	14.5	18.1	17.4	20.4	19.3	21.4	24.8	27.1	29.2	31.5	33.7	35.9	36.8	39.6	41.8	43.5	45.8

PIPE / COMMERCIAL—FULL YEAR OPERATION

1	1½	2	2½	2½
1	1½	2	2½	3
1	2	2½	3	3
1½	2	2½	3	3½
1½	2	2½	3	3½
1½	2	2½	3	3½
1½	2	2½	3	3½
1½	2	2½	3	3½
1½	2	3	3½	4
1½	2	3	3½	4
1½	2	3	3½	4
1½	2½	3	3½	4
1½	2½	3	3½	4
1½	2½	3	3½	4
1½	2½	3½	4	4½
2½	2½	3½	4	4½

PIPE / COMMERCIAL—SEASONAL OPERATION

1	1	1½	1½	2
1	1	1½	2	2
1	1½	1½	2	2½
1	1½	2	2	2½
1	1½	2	2	2½
1	1½	2	2	2½
1	1½	2	2	2½
1	1½	2	2½	3
1½	1½	2	2½	3
1½	1½	2	2½	3
1½	1½	2	2½	3
1½	2	2½	3	3½
1½	2	2½	3	3½
1½	2	2½	3	3½

BLOCK

Utility—Steam Generation

1½	1½	2	2½	3	3	3½	4	4	4½	4½

Process

1½	1½	1½	1½	1½	2	2	2	2½	2½	3

Commercial—Full Year Operation

1½	2½	3½	4	4½	—	—	—	—	—	—

Commercial—Seasonal Operation

1	1	1½	2	2½	—	—	—	—	—	—

	PIPE SIZE →	12"	14"	16"	18"	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	38"	40"	42"	44"	46"	48"
Nominal 1½" Thick	Segments per Section	9	9	10	10	11	11	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	22	23	24	25	26	27
	Actual O.D. of Covering	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	37"	38"	39"	41"	43"	45"	47"	49"	51"
Nominal 2" Thick	Segments per Section	9	10	10	11	11	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	24	25	26	27	28
	Actual O.D. of Covering	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	37"	38"	39"	40"	42"	44"	46"	48"	50"	52"
Nominal 2½" Thick	Segments per Section	10	10	11	11	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	23	24	25	26	27	28
	Actual O.D. of Covering	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	37"	38"	39"	40"	41"	43"	45"	47"	49"	51"	53"
Nominal 3" Thick	Segments per Section	10	11	11	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	24	25	26	27	28	29
	Actual O.D. of Covering	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	37"	38"	39"	40"	41"	42"	44"	46"	48"	50"	52"	54"

Thickness Per Carton	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"
Square Feet	72	60	54	42	36	27	21	18	13.5
Pieces	48	40	36	28	24	18	14	12	9

Average Gross Weight of Carton—63 lbs. All Blocks are packaged in No. 102 Cartons.

CURVED BLOCKS — SEGMENTS

1½" thick 24 per ctn. / 2" thick 18 per ctn. / 2½" thick 14 per ctn. / 3" thick 12 per ctn.
All Segments are packaged in No. 102 Cartons

PIPE SIZE →	¼"	⅜"	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	3½"	4"
Sections per Ctn.	45	45	45	45	25	25	25	21	18	16	15	9
Av. Gross Wgt. per Ctn. (lbs.)	75	74	71	68	60	57	53	70	70	70	70	55
Ctn. Number	201	201	201	201	212	212	212	201	201	202	221	202

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Heat Loss Data, Ruberoid Pressure Molded Calsilite

KEY: T—Nominal Insulation Thickness / HL—Heat Loss (BTU/lin. ft./hr., ambient still air at 80°F) / E—Insulation Efficiency / ST—Surface Temperature (for common surface finishes having an emissivity of approximately 0.90)

PIPE TEMP. →	200°F				400°F				600°F				800°F				1000°F				1200°F			
PIPE SIZE ↓	T	HL	E	ST	T	HL	E	ST	T	HL	E	ST	T	HL	E	ST	T	HL	E	ST	T	HL	E	ST
½	1	15.7	77.8	95	1	47.9	82.5	120	1	87.5	86.0	146	1	135	88.7	173	1½	159	92.2	162	1½	211	93.5	181
	1½	13.4	80.9	89	1½	40.6	85.2	105	1½	73.9	88.2	123	2	97.1	91.8	125	2½	119	94.2	122	2½	157	95.2	133
	2	11.5	83.5	87	2	34.9	87.3	98	2½	55.5	91.1	101	2½	84.9	92.9	111	3	112	94.5	115	3	148	95.5	125
¾	1	19.0	77.7	98	1	58.0	82.8	127	1	106	86.2	158	1	164	88.8	189	1½	179	92.9	170	1½	238	94.1	192
	1½	15.1	82.3	91	1½	45.7	86.5	109	1½	83.2	89.2	128	2	111	92.4	131	2½	133	94.7	127	2½	176	95.7	139
	2	13.2	84.5	88	2	39.9	88.2	101	2½	62.2	91.9	104	2½	95.2	93.5	115	3	125	95.1	119	3	185	95.9	130
1	1	19.8	81.1	95	1	60.4	85.5	121	1	111	88.4	148	1	170	90.7	176	1½	195	93.8	168	1½	258	94.9	188
	1½	16.4	84.4	90	1½	49.7	88.0	108	1½	90.4	90.5	127	2	120	93.4	130	2½	152	95.2	132	2½	201	96.0	146
	2	14.2	86.5	88	2	43.1	89.6	100	2½	70.6	92.6	107	2½	108	94.1	119	3	140	95.5	123	3	186	96.3	135
1¼	1	25.5	80.4	99	1	78.1	84.9	132	1	144	88.0	165	1	222	90.3	197	1½	218	94.5	169	1½	280	95.4	189
	1½	18.4	85.9	91	1½	55.6	89.2	108	1½	102	91.5	127	2	143	93.7	138	2½	177	95.5	139	2½	234	96.3	155
	2	16.9	87.1	89	2	51.3	90.1	104	2½	82.3	93.1	111	2½	126	94.5	125	3	182	95.9	129	3	214	96.6	142
1½	1	26.0	82.3	98	1	79.4	86.4	127	1	146	89.3	157	1	224	91.4	187	1½	248	94.5	178	1½	329	95.5	200
	1½	20.8	85.9	92	1½	63.1	89.2	112	1½	115	91.5	133	2	140	94.6	129	2½	177	96.1	133	2½	234	96.8	147
	2	16.6	88.8	87	2	50.1	91.4	100	2½	82.4	93.9	107	2½	127	95.2	120	3	183	96.4	124	3	218	97.1	136
2	1	29.9	83.4	98	1	91.3	87.3	127	1	167	90.0	158	1½	198	93.8	185	1½	278	95.0	178	2	311	96.5	173
	1½	23.3	87.1	92	1½	70.8	90.2	112	1½	128	92.3	133	2	168	94.8	137	2½	208	96.3	140	3	251	97.2	143
	2	19.8	89.1	89	2	60.0	91.7	103	3	88.3	94.7	106	2½	149	95.4	126	3	190	96.6	130	3½	232	97.4	134
2½	1	34.4	84.1	98	1	105	87.8	129	1	193	90.4	160	1½	205	94.7	147	1½	287	95.7	168	2	329	97.0	167
	1½	26.2	88.8	90	1½	73.3	91.5	108	2	116	94.2	117	2½	159	95.9	123	2½	222	96.7	137	3½	247	97.7	132
	2	21.0	90.3	88	2½	57.0	93.4	98	3	94.7	95.3	105	3	145	96.2	116	3	203	97.0	129	4	232	97.9	126
3	1	40.7	84.2	99	1	125	88.0	131	1	229	90.5	164	1½	264	94.3	162	1½	371	95.4	186	2	409	96.9	183
	1½	31.0	88.0	93	1½	94.2	90.9	115	2	144	94.1	124	2½	192	95.9	131	3	242	97.0	136	3½	290	97.8	139
	2	26.0	89.9	90	2½	68.9	93.3	101	3½	103	95.8	104	3½	157	96.6	115	4	204	97.5	121	4½	253	98.1	126
3½	1	38.4	86.8	96	1	118	90.0	122	1½	172	93.7	131	1½	284	95.0	153	2	314	96.6	156	2½	367	97.5	159
	1½	31.0	89.4	91	1½	94.1	92.0	111	2	147	94.7	120	2	224	95.8	138	3	248	97.3	132	4	282	98.1	130
	2	26.5	90.8	89	2	80.3	93.1	104	2½	129	95.3	113	3	177	96.7	119	3½	228	97.5	125	5	281	98.3	124
4	1	48.8	85.0	99	1	150	88.6	132	1½	208	93.2	140	1½	319	94.6	165	2	389	96.4	167	2½	422	97.5	168
	1½	37.4	88.5	94	1½	114	91.3	116	2	172	94.4	126	2½	227	96.2	133	3	280	97.3	138	4	313	98.1	135
	2	31.0	90.5	90	2	94.0	92.8	107	3½	120	96.1	106	3	200	96.8	124	3½	256	97.5	130	4½	288	98.3	127
4½	1	45.8	87.3	96	1	140	90.3	123	1½	203	94.0	133	1½	311	95.3	156	2	368	96.8	159	2½	420	97.7	161
	1½	36.6	89.8	92	1½	112	92.3	112	2	171	95.0	122	2½	227	96.6	129	3	286	97.5	135	4	317	98.3	131
	2	31.0	91.4	89	2½	81.3	94.4	100	3½	123	96.4	104	3	205	96.9	121	3½	262	97.7	128	5	298	98.4	126
5	1	59.3	85.0	100	1	182	88.6	134	1½	249	93.4	143	1½	382	94.8	169	2	436	96.6	170	2½	486	97.6	170
	1½	44.7	88.7	94	1½	136	91.5	118	2½	171	95.5	118	2½	262	96.4	135	3½	295	97.7	132	4	353	98.3	136
	2	36.6	90.8	91	2½	93.9	94.1	102	3½	138	96.3	107	3	233	96.8	126	4	267	97.9	124	5	310	98.5	125
6	1	70.4	84.9	101	1	216	88.5	136	1½	291	93.4	145	2	352	95.9	150	2½	421	97.2	155	2½	558	97.7	173
	1½	52.2	88.8	95	2	126	93.3	109	2½	196	95.6	120	2½	301	96.5	137	3½	327	97.8	133	4	398	98.4	139
	2	41.4	91.1	91	3	95.2	95.0	100	4	141	96.8	104	3	265	96.9	128	4	301	98.0	128	5	344	98.8	127
7	1½	56.8	89.3	94	1½	174	91.9	119	1½	317	93.8	144	2	394	96.0	151	2½	488	97.3	157	2½	622	97.8	175
	2	46.3	91.3	91	2	141	93.5	110	2½	219	95.7	121	2½	335	96.6	138	3½	361	97.9	134	4	438	98.4	140
	2½	39.5	92.6	89	3	103	95.2	99	4	155	97.0	104	3	286	97.1	127	4	331	98.1	128	5	380	98.7	129
8	1½	63.2	89.4	95	1½	193	92.1	119	1½	352	93.4	145	2	435	96.1	152	2½	498	97.4	155	3	582	98.2	160
	2	51.2	91.4	91	2	156	93.6	110	2½	232	95.8	120	3	314	97.2	128	3½	395	98.0	135	4½	443	98.6	135
	2½	42.1	92.9	89	3	113	95.3	100	4	169	97.1	105	3½	283	97.5	122	4	361	98.1	129	5	413	98.7	130
9	1½	69.4	89.5	95	1½	212	92.1	120	1½	387	93.8	145	2	455	96.3	149	2½	544	97.5	156	3	633	98.2	161
	2	53.6	91.9	91	2	163	93.8	109	2½	253	96.0	120	3	341	97.2	129	3½	429	98.0	136	4½	478	98.6	136
	2½	45.9	93.0	89	3	123	95.4	100	4	183	97.1	106	3½	307	97.5	122	4	392	98.2	130	5	446	98.7	131
10	1½	74.0	89.9	94	1½	226	92.4	119	2	333	95.3	131	2½	432	96.9	140	2½	606	97.5	159	3½	626	98.4	153
	2	80.0	91.8	91	2	183	93.9	110	3	247	96.5	115	3	378	97.3	131	3½	473	98.0	138	4½	524	98.7	138
	2½	51.0	93.0	89	3	136	95.4	101	4	201	97.1	107	3½	338	97.6	124	4	430	98.2	131	5	487	98.8	132
12	1½	87.3	89.8	95	1½	266	92.4	120	2	389	95.3	132	2½	503	96.9	141	2½	704	97.5	161	3½	721	98.5	156
	2	70.3	91.8	92	2	214	93.9	111	3	285	96.6	116	3	437	97.3	132	4	493	98.3	133	4½	595	98.7	140
	2½	59.3	93.1	90	3½	140	96.0	98	4½	210	97.5	104	3½	389	97.6	125	4½	450	98.4	127	5	552	98.8	134
14	1½	102	89.2	96	1½	310	91.9	123	2	444	95.1	135	2½	566	96.8	145	3	684	97.8	152	3½	800	98.4	159
	2	80.1	91.4	92	2	244	93.6	113	3	319	96.5	118	3½	431	97.6	128	4	544	98.3	135	4½	657	98.7	142
	2½	66.8	92.9	90	3½	155	95.9	99	4½	232	97.5	105	4	388	97.8	122	4½	496	98.4	130	5	606	98.8	136
16	1½	115	89.2	96	1½	350	91.8	123	2	500	95.2	136	2½	636	96.9	145	3	765	97.8	153	3½	893	98.5	160
	2	90.1	91.5	93	2	274	93.7	114	3	357	96.5	119	3½	482	97.6	128	4	606	98.3	136	4½	731	98.7	144
	2½	74.9	92.9	90	3½	173	96.0	100	4½	258	97.5	106	4	433	97.9	123	4½	552	98.5	130	5	673	98.8	138
18	1½	128	89.3	96	1½	389	92.0	124	2	556	95.2	136	2½	705	96.9	146	3	847	97.9	154	3½	986	98.5	161
	2	101	91.2	93	2	305	93.7	114	3	394	96.6	119	3½	532	97.7	129	4	668	98.3	137	4½	804	98.8	145
	2½	83.1	93.0	90	3½	191	96.1	100	4½	284	97.6	106	4	477	97.9	123	4½	607	98.5	131	5	739	98.9	138
20	1½	141	89.3	96	1½	429	92.0	124	2	611	95.2	137	2½	774	96.9	147	3	928	97.9	155	3½	1079	98.5	162
	2	111	91.6	93	2	335	93.7	114	3	432	96.6	120	3½	582	97.7	129	4	729	98.4	138	4½	877	98.8	145
	2½	91.2	93.0	90	3½	209	96.1	100	4½	309	97.6	107	4	521	97.9	124	4½	662	98.5	132	5	805	98.9	139
24	1½	167	89.3	97	1½	508	92.0	124	2	722	95.3	137	2½	912	97.0	148	3	1091	97.9	156	3½	1285	98.5	164
	2	131	91.6	93	2	396	93.8	114	3	508	96.7	120	3½	682	97.7	130	4	853	98.4	139	4½	1023	98.8	147
	2½	108	93.1	81	3½	245	96.2	100	4½	361	97.6	107	4	609	98.0	124	4½	772	98.5	133	5	937	98.9	140

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