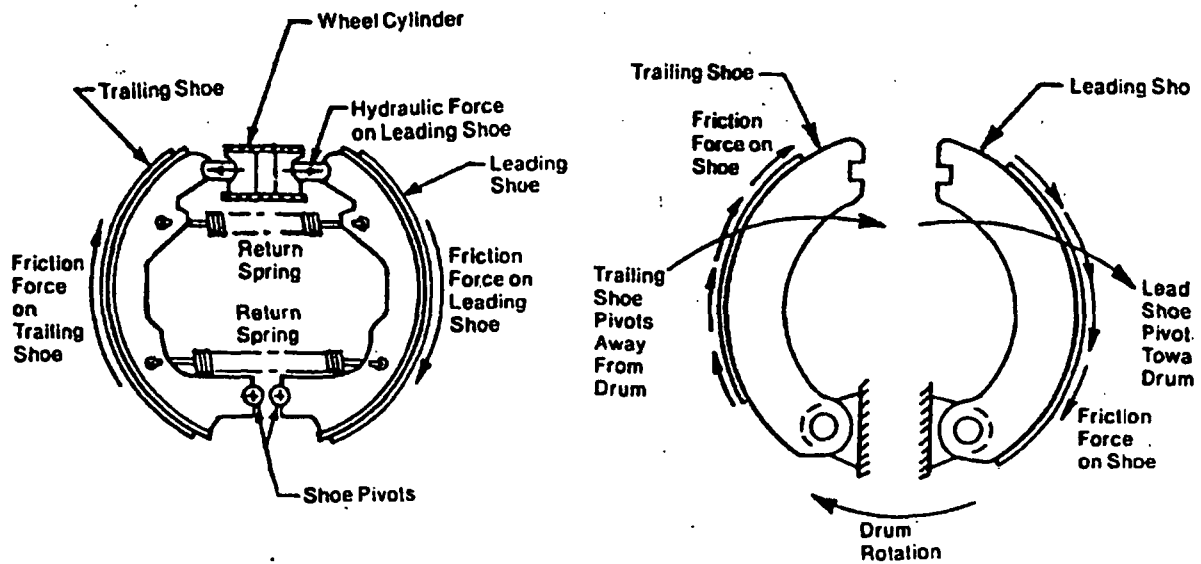
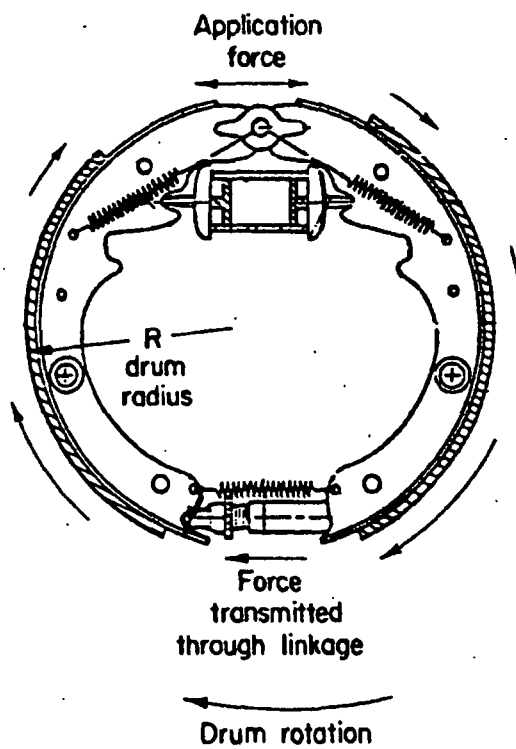




a. leading-trailing



b. duo-servo

FIGURE 2. FORCES ACTING ON BRAKE SHOES OF TWO COMMON DESIGNS