

S.V.

C.V. 901,903

D.V. 902,904

CG 32 CODE RT-761-D PKG.

→ MAR 28 1970 39979
EST. WGT. 2890 LBS.

STD. HRS. TIME

M

PROCESSES		APPROVED BY	
() RT-761-D	()	JJG 4-4-78	
() RT-838-D	()	DCG 4-5-78	
()	()	MTW 4-13-78	
()	()		
TYPED BY			
NSA 4-19-78			

NON-BLEEDING

EQUIPMENT	NAME: WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
	NOTE: Do not start if press will not be available within 3 Hrs after making. Making Supv to review with P.R. Supv. & Record: Press will be ready M / P.R. Supv. Start Making M / Making Supv.			
Prep 1	1 Record: Batches since Sparkler last cleaned. After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	
	2 Obtain for S 12		740-C	
	3 Obtain for S 27		82-C	
	4 Install DV & CV Recorder & Controller charts			
931	5 Run 16" (160 G) water into V-931 & adi to 80-100°F			
	6 Add in 2-3 min	115	99-A	115
	7 Add in 1-2 min	52	530-A	52
	8 Stir 5 min & Record: pH 10.2 (9.5-10.5)			
	9 Stir 20 min or longer to dissolve for S 30			
	10 Notify Press Room before rapping off area under V-922			
922 3	10 Run 35" (722 G) water into V-922			
	11 Weigh in V-926 & run in M 7 46.79 %	463	7-D	225
	12 Turn on agitator & steam & dump in from S 2		740-C	1197
	Lot #100% %			
	121 1856 92.4 1023			
	171 101 92.3 182			
	13 Dump in	25	113-A	25
	14 Dump in	10	777-A	10
	15 Heat to 212-214°F Watch Foam			
	16 Record: BY must be +. Adi if needed Assume 50%		7-D	
	17 Stir 30 min at 212-214°F, then shut off steam. Watch Foam			
	18 Record: HT 212 F & Rec 213 F			
	19 Circulate 15 min or longer thru Sparkler until sol'n is clear. Maintain at 190-195°F for S 24			
Misc. 4	20 Measure 65 units in V-928 for S 39 M 2 32.65 %	174	28-D	557
	21 Weigh in PT for S 42 +1.00 M 6 33.68 %	1244	725-A	419
	22 Weigh in drum for S 48 M 2 33.68 %	189	725-A	40
904/CV 5	23 Run 1" (G) water into V-903			
	Note: Use CV if MTY. If CV is not MTY, use V-904			
	24 When S 19 complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start 10:15 Total Min 30			

V.W.