

D.L. APPLICATION

OUTER LAYER APPLICATION

A PREPARATION

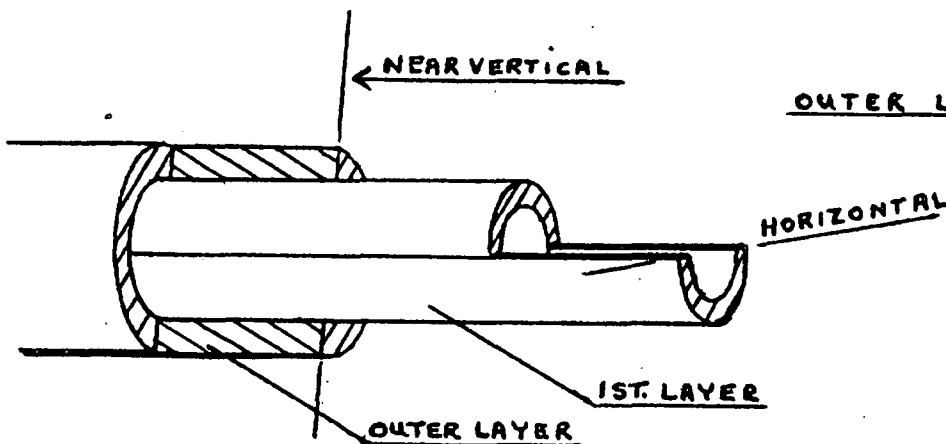
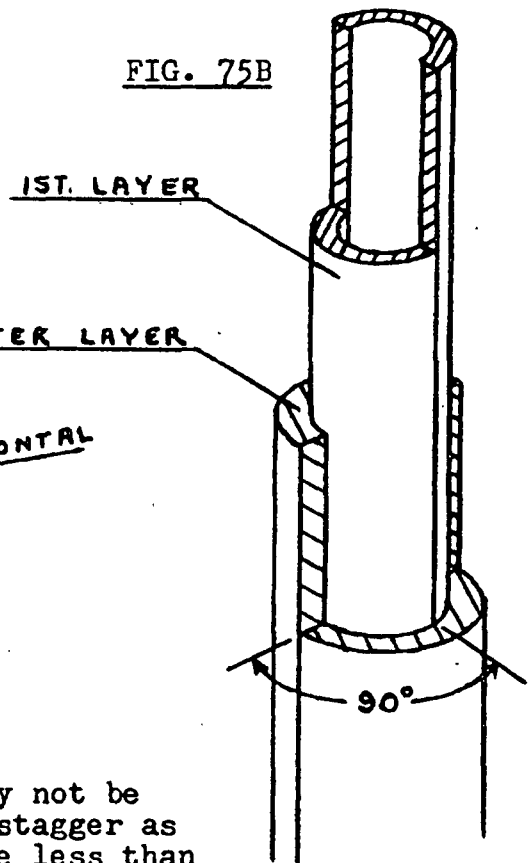
- 1 Under normal conditions the system shall be heated to or near the operating temperature before the outer layer is applied.
- 2 All expansion cracks in the 1st layer shall be filled.
- 2.1 Asbestos rope or wicking is very satisfactory to jam in the cracks.
- 3 All voids around hangers, bonnets, nozzles, etc. shall be filled with 450 cement flush with the surface of the 1st layer insulation.
- 4 Check for and imbed wire twists and band seals that were not imbedded during application of the 1st layer.
- 4.1 This may be done as the outer layer is being applied.

B. POSITION OF JOINTS

B 1 LONGITUDINAL JOINTS

B 1.1 SECTIONAL COVERING

- 1.1a The longitudinal joints of outer layer sectional covering shall be on a vertical plane when applied on horizontal pipe as shown in Figure 75A.
- 1.1b Outer layer sectional covering longitudinal joints on vertical pipe shall be 90° to those of the 1st layer - see Figure 75B.

FIG. 75AFIG. 75B

NOTE: Under abnormal conditions it may not be possible to attain the maximum stagger as shown but at no time shall it be less than 2".