Cancelled

(DATE) (LOT NUMBER) OR 4 ( ) ( ) 6/23

( ) ( )

JOB NAME: 01YE698DMR

ESTIMATED WGT 3371 LBS. R STANDARD HRS. _____ TIME _____M

EQUIPMENT		NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP 1	1	OBTAIN FOR S-22	25	108-A	25
	2	WEIGH FOR S-25 _____%	_____	33-D	15
	3	OBTAIN FOR S-30	450	.4-A	450
	4	OBTAIN FOR S-34	90	3-A	90
	5	OBTAIN FOR S-36	145	32-D	145
	6	OBTAIN FOR S-38	225	15-A	225
	7	OBTAIN FOR S-40	150	3-A	150
	8	WEIGH IN DRUM FOR S-42 M___,_____%	_____	28-D	44
	9	OBTAIN FOR S-42	44	711-B	44
351 2	10	WEIGH INTO V-351 CHECKED BY:#___M___,___%	_____	10-D	1148
359 3	11	WEIGH IN. OPTR ____, MK ___, T-____, _____% OPTR ____, MK ___, T-____, _____%	_____	423-D	185
SV 4	12	RUN 20" (996 G) WATER INTO V-_____			
	13	RUN IN FROM V-354. OPTR ____, MK ___, ___*F RECORD: G/ML_____(1.270-1.328) _____% RECORD: PH_____(2.2-3.7)	_____	41-D	3047
	14	ADJ TO 2850 GAL AT 67-69*F RECORD:_____*F (58" V-240 & 246; 60" V-241, 242, 245)	_____	57-A	_____
	15	STIR 5 MIN & RECORD: PH____(2.2-3.7)			
	16	IF NECESSARY,ADJ TO PH 3.0-3.1 ASSUME 66% RECORD: PH_____	_____	33-D	_____
		NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING ASSUME 50%	_____	7-D	_____
	17	RECORD:_____G/ML (1.107-1.110)			
		NOTE: IF G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	18	STIR AT 67-69*F FOR S 28			
358 5	19	RUN 10" (500 G) WATER INTO V-358			
	20	RUN V-359 INTO V-351 & PUMP IN V-351			
	21	ADJ TO 55" (2600 G)			
	22	SIFT IN N-108-A FROM S 1			
	23	STIR 5 MIN & RECORD: PH____(9.0-10.0)			
	24	ADJ TO PH 9.8-9.9 & RECORD: PH_____			
		ASSUME 50%	_____	7-D	_____
		ASSUME 60%	_____	33-D	_____
	25	ADD N-33-D FROM S 2 (PUMP FROM V-351, FLUSH WITH 1000# WATER)			
	26	ADJ TO 62" (2933 G) AT 67-69*F RECORD: VOL_____" & _____*F			
	27	STIR 5 MIN & RECORD: PH____(7.4-7.6) & G/ML _____(1.051-1.054) NOTE IF G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			

			LBS	CODE	LBS
	28	OBTAIN 1 QT SAMPLES OF S-18 & S-27 SOLUTIONS & TITRATE TWICE RECORD: LOWEST PH _____ & ML N-10-D _____ LOWEST PH _____ & ML N-10-D _____ NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE 8.4-8.8 OR IF THE TWO TITRATIONS DIFFER BY MORE THAN 0.10 ML N-10-D (IF YES, FLUSH ALL EQUIPMENT & REPEAT TITRATIONS) DO NOT PROCEED IF N-10-D TITRATION IS OUT OF RANGE ADJUST V-358 TO OBTAIN A TITRATION PH = 2.45 (2.40-2.50)	_____ _____	33-D 7-D	_____ _____
SV 6	29	WHEN S-28 TITRATION OK , STRIKE V-358 THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN 16-18 MIN RECORD: START _____, TOTAL MIN_____ NOTE: STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS & BUBBLES APPEAR IN SIGHT GLASSES			
	30	IMMEDIATELY DUMP IN N-4-A FROM S 3 & SET TIMER FOR 15 MINUTES			
	31	DURING S 30, WASH IN V-358			
	32	STIR 2 MIN & RECORD PH_____(1.8-2.5) PBXS,_____(MUST BE +)			
	33	STIR TOTAL OF 15 MIN FROM S-30 & RECORD: TEMP_____*F (67-73*F)			
	34	DUMP N-3-A FROM S-4			
	35	STIR 3 MIN			
	36	POUR IN N-32-D FROM S-5			
	37	STIR 2 MIN			
	38	DUMP IN N-15 FROM S-6			
	39	STIR 3 MIN			
	40	DUMP IN N-3 FROM S-7			
	41	STIR 4 MIN FOR S-44			
DRUM 7	42	DURING S-41 SIFT N-711-B FROM S-9 INTO DRUM OF N-28-D FROM S-8 IN 1-2 MIN.			
	43	STIR 1-2 MIN WITH PADDLE TO MILKY SOLUTION			
SV 8	44	WHEN S-41 COMPLETE, IMMEDIATELY POUR N-711-B SOLUTION GRADUALLY OVER 5 MIN PERIOD INTO SV WATCH FOAM!!! IF FOAMING IS EXCESSIVE, STOP POURING UNTIL FOAM SUBSIDES			
	45	DUMP IN	200	128-A	200
	46	STIR 10 MIN			
	47	RECORD: PH_____(5.8-6.0)			
	48	IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% & RECORD: PH-_____ ASSUME 66%	_____ _____	7-D 33-D	_____ _____
	49	RECORD: TIME_____			
	50	FLOOD TO 153* (7619 G)			
	51	STOP AGITATOR			

START	FINISH	OPTR	HELPER
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

PRODUCT NAME = MOLYBDATE ORANGE

NON-BLEEDING

(G 01 CODE YE-698-D PKG _____

PROCESSES APPROVED BY
YE-698-D (R) F. POST 4/14/81
ALTERNATE
TYPED BY JMH

LOT **F1242**

OK / FP

EST'D WGT 3371

TOTAL EST'D WGT= LBS (CRT ENTRY)

MAKING NOTES _____

JOB NAME: 01YE698DPR

INSTRUCTIONS = PRESSING = RECORD

VAT				
DATE				
TIME				
RELEASED BY				
PRESS	2	91	92	93
NO.OF CAKES	32	42	32	32

PRESS WITH AGITATION
WASH TO 2000 OHMS 35-74 F WATER
TEST AFTER 2 HOURS
LOAD ON 4 CARS

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED					
CAKES USED					
WATER ON					
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED					

EXPLAIN LOSSES _____

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 12 HOURS AT 240 DEG F
(NOT EXTRUDED) DRY 14 HOURS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO CTL

NO CARS PULLED
NO DRUMS
LUMP WGT
SAMPLED BY
RELEASED BY

= GRINDING =

MILL MIKROATOMIZE SCREEN RPM
MAX. TEMP DEG F
SET ROOF BLAST GATE AT "9" FOR HIGH AIR FLOW

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050096042