September 8, 1971
NEW FORMULA TEX-992

ACME, TEXAS PLANT FORMULA
SPEED SET JOINT COMPOUND WHITE TEX-992
(1 hour working cement)

DESCRIPTION OF PRODUCT: - For use in reinforcing and concealing joints and nailheads.

FORMULA:

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
*Sodium Citrate	Retarder	134	0.10	0.750
Natrosol 250 HXR	Thickner	170	0.25	1.875
Gelvatol RS-6278C	Adhesive	162	2.00	15.000
Gelva GP702	Adhesive	167	0.50	3.750
Asbestos SG210	Fiber Filler	-	1.50	11.250
Asbestos 7RF09	Fiber Filler	.9	3.25	24.375
Mica p80H	Anti-Cracking Agent	11	5.00	37.500
Defoamer M117	Anti-Foaming Agent	196	.10	.750
Vanicide	Fungicide	126	.10	.750
Denscal	Plaster	-	~~86.05~~ 86.80	~~645.375~~ 651.00
			100.00	750.000

*Adjust quantity according to set time requirements.

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	62	58	60

SETTING TIME: - Refer to Plant Testing Procedure No. 6 (slow set)

Specifications			
	110 min.	70 min.	90 min.

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Must be plastic and buttery working; free of grit or coarse particles.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE: - Refer to Plant Testin g Procedure No. 37.
Specifications: There shall be no large fissure cracks in the wedge and very few, if any, cracks in the thinner half of the wedge.

Lehnert 10.3.01-116

EDO:dek

SGP 0018376

PLAINTIFF'S EXHIBIT
GP-2296

A-117

January 28, 1972
Supersedes TEX-992
Dated 9/8/71

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Celva CP702	Adhesive	167	0.50	3.750
Asbestos SG210	Fiber Filler	-	1.75	13.125
Asbestos 7RF09	Fiber Filler	9	5.00	37.500
Mica p80H	Anti-Cracking Agent	11	5.00	37.500
Defoamer M111	Anti-Foaming Agent	196	.10	.750
Vanicide	Fungicide	126	.10	.750
Denscal	Plaster	-	85.70	642.750
			100.00	750.000

*Adjust quantity according to set time requirements.

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Lehnert 10.3.01-117

-/ denotes change

EDO:elz

SGP 0018377

A 118