

Thermal transmission (heat transferred per unit time)..... $q$ 

$$q = \frac{Q}{t}$$

Thermal resistance (degrees per unit of heat transferred per unit time)..... $R$ 

$$R = \frac{t_1 - t_2}{q} = \frac{L}{kA}$$

Thermal resistivity..... $1/k$ Vaporization values at constant pressure, Differences between values for saturated vapor and saturated liquid at the same pressure.....*Subscript*  $t_g$ Velocity..... $V$ Volume (total)..... $V$ Volume per unit time, Rate at which quantity of material passes through a machine, Quantity of heat per unit time, Quantity of heat per unit weight..... $q$ Watt..... $w$ Watt-hour..... $whr$ Weight of a major item, Total weight..... $W$ Weight rate, Weight per unit of power, Weight per unit of time..... $w$ Work (total)..... $W$ 

## CONVERSION EQUATIONS

## Heat, Power and Work

|                                             |                                                                             |
|---------------------------------------------|-----------------------------------------------------------------------------|
| 1 ton refrigeration                         | = { 12,000 Btu per hour<br>200 Btu per minute                               |
| Latent heat of ice                          | = 143.4 Btu per pound                                                       |
| 1 Btu                                       | = { 778.26 ft-lb<br>0.293 whr<br>252 mean calories                          |
| 1 watthour                                  | = { 2,655 ft-lb<br>3.413 Btu<br>3600 joules<br>860 mean calories            |
| 1 kilowatthour                              | = { 3,413 Btu<br>3.517 lb water evaporated from<br>and at 212 F             |
| 1 kilowatt (1000 watts)                     | = { 1.341 hp<br>56.88 Btu per minute<br>44,253 ft-lb per minute             |
| 1000 mean calorie }<br>1 kilogram calorie } | = { 3.969 Btu<br>3087 ft-lb<br>1.1627 whr<br>0.746 kw                       |
| 1 horsepower                                | = { 42.42 Btu per minute<br>33,000 ft-lb per minute<br>550 ft-lb per second |
| 1 boiler horsepower                         | = { 33,475 Btu per hour<br>9.808 kw                                         |

## Weight and Volume

|                              |                                |
|------------------------------|--------------------------------|
| 1 gal (U. S.)                | = { 231 cu in.<br>0.1337 cu ft |
| 1 British or Imperial gallon | = 277.42 cu in.                |
| 1 cu ft                      | = { 7.48 gal<br>1728 cu in.    |
| 1 cu ft water at 60 F        | = 62.37 lb                     |
| 1 cu ft water at 212 F       | = 59.83 lb                     |
| 1 gal water at 60 F          | = 8.34 lb                      |
| 1 gal water at 212 F         | = 7.998 lb                     |
| 1 lb (avdp)                  | = { 16 oz<br>7000 grains       |
| 1 bushel                     | = 1.244 cu ft                  |
| 1 short ton                  | = 2000 lb                      |

## Pressure

|                       |                                                                                                                                            |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| 1 lb per square inch  | = { 144 lb per square foot<br>2.0421 in. mercury at 62 F<br>2.309 ft water at 62 F<br>27.71 in. water at 62 F                              |
| 1 oz per square inch  | = { 0.1276 in. mercury at 62 F<br>1.732 in. water at 62 F                                                                                  |
| 1 atmosphere          | = { 14.6959 lb per square inch<br>2117 lb per square foot<br>33.9 ft water at 62 F<br>30 in. mercury at 62 F<br>29.921 in. mercury at 32 F |
| 1 in. water at 62 F   | = { 0.03609 lb per square inch<br>0.5774 oz per square inch<br>5.196 lb per square foot                                                    |
| 1 ft water at 62 F    | = { 0.433 lb per square inch<br>62.35 lb per square foot                                                                                   |
| 1 in. mercury at 62 F | = { 0.491 lb per square inch<br>7.84 oz per square inch<br>1.131 ft water at 62 F<br>13.58 in. water at 62 F                               |

## Metric Units

|                                                                                                       |                                                                                                    |
|-------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 1 cm                                                                                                  | = 0.3937 in.                                                                                       |
| 1 in.                                                                                                 | = 2.540 cm                                                                                         |
| 1 m                                                                                                   | = 3.281 ft                                                                                         |
| 1 ft                                                                                                  | = 0.3048 m                                                                                         |
| 1 sq cm                                                                                               | = 0.155 sq in.                                                                                     |
| 1 sq in.                                                                                              | = 6.452 sq cm                                                                                      |
| 1 sq m                                                                                                | = 10.76 sq ft                                                                                      |
| 1 sq ft                                                                                               | = 0.0929 sq m                                                                                      |
| 1 cu cm                                                                                               | = 0.06102 cu in.                                                                                   |
| 1 cu in.                                                                                              | = 16.39 cu cm                                                                                      |
| 1 cu m                                                                                                | = 35.31 cu ft                                                                                      |
| 1 cu ft                                                                                               | = 0.02831 cu m                                                                                     |
| 1 liter                                                                                               | = 1000 cu cm = 0.2642 gal                                                                          |
| 1 kg                                                                                                  | = 2.205 lb (avdp)                                                                                  |
| 1 lb                                                                                                  | = 0.4536 kg                                                                                        |
| 1 metric ton                                                                                          | = 2205 lb (avdp)                                                                                   |
| 1 gram                                                                                                | = 0.002205 lb (avdp)                                                                               |
| 1 kilometer per hour                                                                                  | = 0.6214 mph                                                                                       |
| 1 gram per square centimeter                                                                          | = { 0.02905 in. mercury at 62 F<br>0.3944 in. water at 62 F                                        |
| 1 kg per sq cm (metric atmosphere)                                                                    | = 14.22 lb per square inch                                                                         |
| 1 gram per cubic centimeter                                                                           | = { 0.03613 lb per cubic inch<br>62.43 lb per cubic foot                                           |
| 1 dyne                                                                                                | = 0.00007233 poundals                                                                              |
| 1 joule                                                                                               | = { 10,000,000 ergs<br>0.7376 ft-lb                                                                |
| 1 metric horsepower                                                                                   | = { 75 kg-m per second<br>0.986 hp (U. S.)                                                         |
| 1 kilogram-calorie per kilogram                                                                       | = 1.8 Btu per pound                                                                                |
| 1 gram-calorie per square centimeter                                                                  | = 3.687 Btu per square foot                                                                        |
| 1 gram-calorie per square centimeter per centimeter                                                   | = 1.452 Btu per sq ft per inch                                                                     |
| 1 gram-calorie per second per square centimeter for a temperature gradient of 1 deg C per centimeter. | = { 2903 Btu per hour per square foot for a temperature gradient of 1 deg F per inch of thickness. |