

March 30, 1972
Chicago Formula #C-936
NEW

CHICAGO, ILLINOIS PLANT FORMULA
TOPPING COMPOUND C-936

DESCRIPTION OF PRODUCT - White Topping Compound for topping joints and
spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Defoamer MII	Antifoaming Agent	196	1.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water Retention Aid	170	0.20	8.00
Mica	Anticracking Agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		2.50	100.00
Limestone	Filler		<u>84.28</u>	<u>3371.20</u>
			100.00	4000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Wet Mix shall be plastic and buttery working and free
of grit or coarse particles.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small
cracks in the wedge.

COLOR
Specifications:

- Neutral dried compound should match the color of
standard sample.

EDO:elz

PLAINTIFF'S EXHIBIT

GP-2288

Lehnert 10.3.01-96

SGP 0016802

A-912

August 23, 1972
Supersedes: Chicago Formula #C-936
Dated March 30, 1972

CHICAGO, ILLINOIS PLANT FORMULA
TOPPING COMPOUND C-936

DESCRIPTION OF PRODUCT - White Topping Compound for topping joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Defoamer M-11	Antifoaming Agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Nacrosol 250 HXR	Water Retention Aid	170	0.20	8.00
Mica	Anticracking Agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (ND76646)	Adhesive		3.75	150.00
Limestone	Filler		<u>83.03</u>	<u>3321.25</u>
			100.00	4060.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications:

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications: - There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications: - Neutral dried compound should match the color of standard sample.

EDO:elz

Lehnert 10.3.01-97

SGP 0016803

A-93

October 3, 1972
Supersedes Chicago C-936
Dated 8/25/72

CHICAGO, ILLINOIS, PLANT FORMULA
TOPPING COMPOUND C-936

DESCRIPTION OF PRODUCT - White Topping Compound for topping joints and spotting nailheads.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Deafoamer MIII	Antifoaming Agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.50
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water Retention Aid	170	0.20	8.00
Mica	Anticracking agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		3.125	125.00
Limestone	Filler		<u>83.655</u>	<u>3346.20</u>
			100.00	4000.00

WORKING CONSISTENCY
Specifications

- Refer to plant testing procedure no. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.
Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications

- Neutral dried compound should match the color of standard sample.

-/ denotes change

EDO:elz

Lehnert 10.3.01-98

SGP 0016804

14-94