OUTER LAYER - DUCTWORK (cont'd.)

5D2.2 The outer layer blocks, on the bottom surfaces, shall extend out past the inner layer on the side surfaces a distance equal to the thickness of the outer layer. (See figure 21)

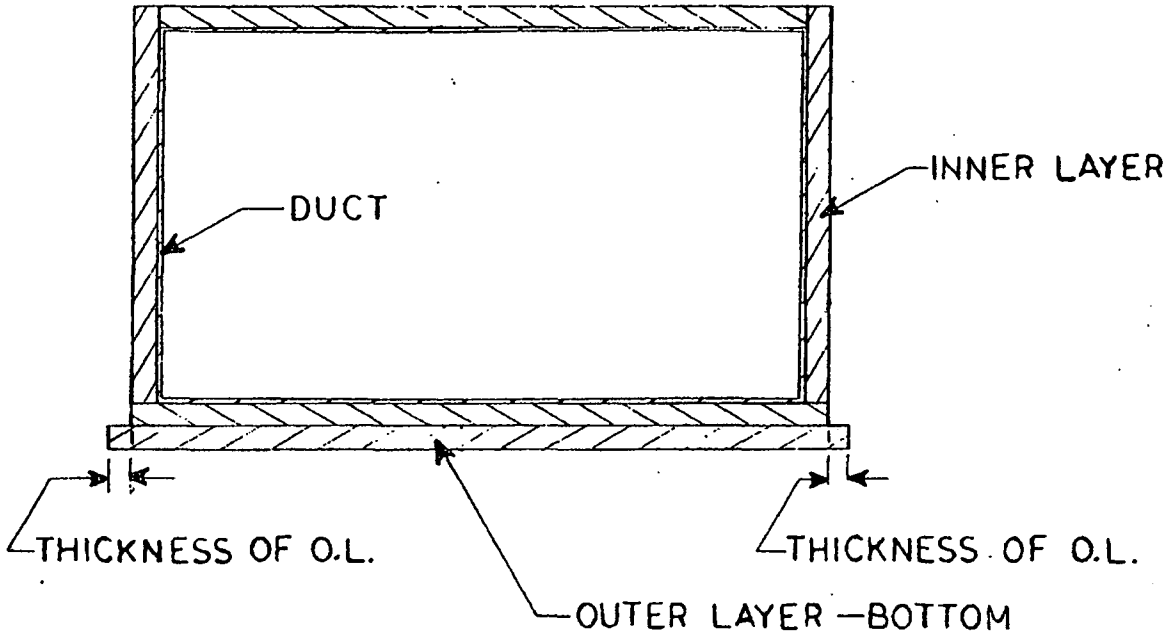


FIGURE 21- END VIEW

5D2.3 The bottom outer layer blocks shall be impaled on the pins and pressed tightly against the inner layer and to all adjacent blocks while the adhesive is still soft. The retaining anchors shall be put on immediately to secure the insulation.

5D2.4 The outer layer on the side surfaces shall rest on the bottom outer layer blocks. They shall be pressed tight against the inner layer and to all adjacent outer layer blocks.