2/244

CG 03 CODE KY-787-D PKG. ____

→ DEC·23 80 38377

EST. WGT. ~~1090~~ 932 LBS.

3332 #

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
KY-787-D (Q)	EWK 9/22/76
	DCG 9/27/76
RETYPED BY	
CJH 4/2/80	

MAKING NOTES

REMARKS

NAME: KROLOR - YELLOW MEDIUM — NON-BLEEDING

INSTRUCTIONS — -PRESSING- — RECORD

						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT	244					STARTED	11:15PM				
DATE	12-23-80					CAKES USED	46				
TIME	11:15PM					WATER ON	120°F				
RELEASED BY	C.M.					HRS. WASHED	0 1/2				
PRESS	22	23	24	25		OHMS	3800				
NO. OF CAKES	46	46	52	48		HRS. WASHED					
PRESS WITH		AGITATION				OHMS					
WASH TO 2000Ω		OHMS WITH 35-75 F WATER				HRS. WASHED					
TEST AFTER 2		HOURS				OHMS					
LOAD ON 6 CARS						CAKE CONDITION					
						NO. CARS LOADED	5		1		
						EXPLAIN LOSSES					

SAMPLES 1-8 OZ JAR
DELIVER TO CTL FOR COLOR

SAMPLED BY — RELEASED BY

-DRYING-

DRY 12 HRS AT 220 °F
THEN DRY 6 HRS AT 160 °F

LUMP: - OK - WET - SALTS - CONTAMINATED

Color approved Dry Released 12/29/80

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 14

SAMPLES
DELIVER TO

NO. CARS PULLED
SAMPLED BY

LUMP WGT. 3574
RELEASED BY

-GRINDING-

MILL 939 HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP. 150 °F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE AFTER / WITHOUT MIXING
SAMPLES 1 ENV & 1 PT. CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY — RELEASED BY

N34743

JP050105151

38377
41
16

0.00 *

2.62 +
0.12 -
2.62 +
0.12 -
2.65 +
0.12 -
2.88 +
0.12 -
3.09 +
0.12 -
3.81 +
0.12 -
2.78 +
0.12 -
2.69 +
0.12 -
2.71 +
0.12 -
2.67 +
0.12 -
2.64 +
0.12 -
2.52 +
0.12 -
2.44 +
0.12 -
1.30 +
0.12 -
35.74 *

DUP050105152