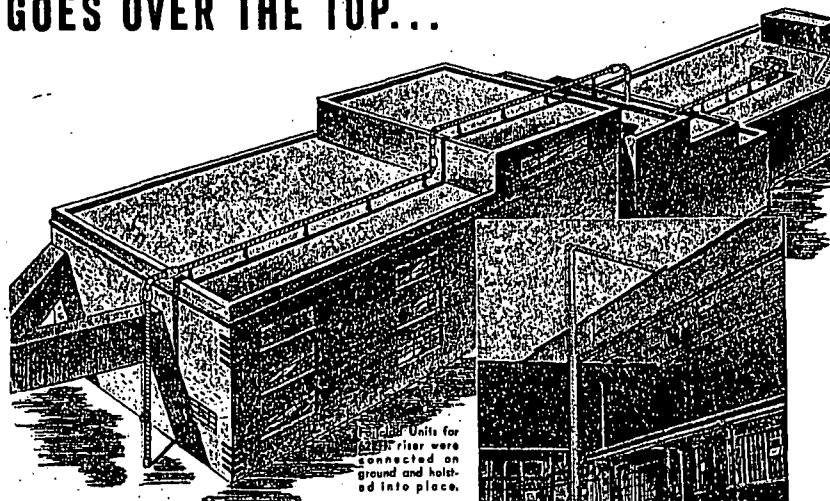


THIS **RIC-WIL** *Copperclad* LINE GOES OVER THE TOP...



TO IMPROVE STEAM SUPPLY

To meet operating demands for an adequate supply of process steam the engineers of Canada Packers, Ltd., Toronto, installed this new over-the-top steam line. Made up of 550 lineal feet of 8 inch pipe, it is designed to carry 80,000 pounds of steam per hour at 150 psi, 366°F.

The line connects to a supply system running underground and rises vertically to form a huge expansion loop supported on the roof. Desired flexibility is obtained by shaping the structure to conform with roof contour and changes of roof elevation. The vertical pipe tangents absorb horizontal movement of the line due to expansion, while horizontal tangents perform a similar function with respect to vertical movement.

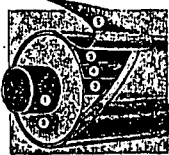
As specified, Ric-wil pre-fabricated, pre-insulated Copperclad Piping was furnished in 21 foot tan-

gents and elbow units, minimizing field erection costs. Ric-wil sub-assemblies were scientifically designed to allow for pipe expansion and contraction, thus adding to the flexural properties of the system.

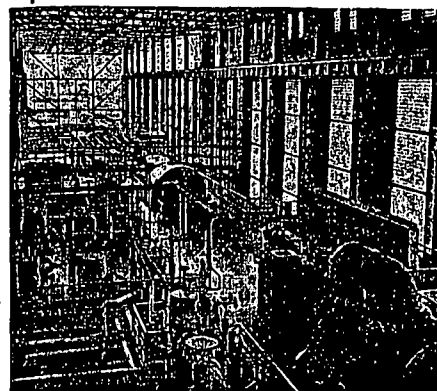
The Ric-wil Copperclad Piping employed in this installation combines pipe, insulation, high temperature asphalt and spiral wrappings of asbestos felt and copper sheeting into thermally efficient units which are corrosion resistant and fully protected against the elements. This Ric-wil construction is positive assurance of outstanding durability and long life with minimum upkeep and maintenance cost.

FOILCLAD CONSTRUCTION

1. Pipe as specified
2. Insulation
3. Double Coating of High-Temperature Asphalt
4. Asbestos Felt, Tension Wrapped
5. Copper or Aluminum Felt, Tension Wrapped

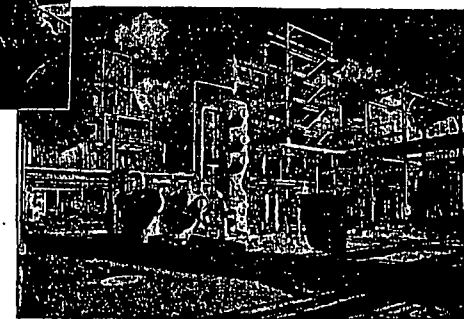


THE Common denominator



Interior view of First Section of new Redondo Steam Station of Southern California Edison Company, now under construction at Redondo Beach, California.

Crude Alcohol Unit of the Esso Standard Oil Company's Refinery at Baton Rouge, Louisiana.



Experience is the common denominator which is essential to the success of any project, large or small. The many years of experience of Stone & Webster Engineering Corporation in engineering, design and construction covers a wide range of diversified projects.



STONE & WEBSTER ENGINEERING CORPORATION

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