

CG 20 CODE BT-425-D PKG.

→ MAY -0-81-21479

EST. WGT. 2866 LBS.

STD. HRS. TIME M

PROCESSES		APPROVED BY	
()	BT-425-D (F)	AJC	06-27-77
()		DCG	06-30-77
()		MTW	07-01-77
()			
TYPED BY			
emw070677			

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® BLUE BF	USE LBS.	N CODE	ACCT. LBS.
NOTE: For processing N-8900-A, N-8802-A & N-8510-A; preset water meter per chart for water addition to full totes. Use mode 3 for full totes & mode 2 for stumping totes.				
SV	1 Run 2-3" (±200 G) water into V- 2/3			
Vol	2 Use Station # 1 & pump in		8900-A	325
N-8900-A	Gals of Water			
Lot	Sequencer Steps			
137	LOT 6 11 16 #100% %			
325	137 Stump 325 22.93 1417			
	Total # 100%			
USE	3 Use Station # & pump in		8802-A	115
N-8802-A	Gals of Water			
Lot	Sequencer Steps			
1220	LOT 6 11 16 #100% %			
124	124 Stump 115 20.7 556			
	Total # 100%			
760	4 Use Station # & pump in		8510-A	2160
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	774 20 10 50 295 11.8 2500			
	776 130 10 50 477 29.5 1617			
	752 DRUMS 219 17.6 1243			
	740 DRUMS 307 23.1 1327			
	670 DRUMS 395 27.9 1417			
	736 DRUMS 479 23.6 2028			
	Total 2172 # 100%			
	5 After last tote pumped, run in 100 gals of water & pump into			
	SV to clean system			
	6 Start agitator & stir 5 min			
	7 Record: pH 8.95 (8.5-10.0)			
	8 If necessary, adj to pH 8.5-10.0			
	& Record: pH			
	Assume 50%		7-D	
	Assume 77%		27-D	

EQUIPMENT		PAGE 2 CG 20 CODE BT-425-D (F) EST. WGT. 2866 LBS.	USE LBS.	N CODE	ACCT. LBS.
313	2	9 Run 24" (355 G) water into V-313			
		10 Turn on agitator & heat to 80-100°F			
		11 Sift in (±1 min per bag)	320	530-A	320
		12 Stir 5 min & Record: pH <u>10.2</u> (10.0-10.5)			
		13 Stir an additional 15 min or longer to dissolve for S 16			
304	3	14 Run 10" (122 G) water into V-304			
		15 Dump in & stir to dissolve for S 17	100	20-A	100
SV	4	16 Run V-313 thru 20 mesh screen into SV & stir 5 min			
		17 Run in V-304 in 5-10 min & stir 15 min			
		18 Record: pH <u>8.9</u> (9.0-10.0)			
		19 Flood to <u>52"</u> & stop agitator			
		SV 200 202 204 210 213 261			
		S 19 77" 87" 88" 74" 52" 60"			
		Gal 5205 5150 5174 5143 5153 5220			
		START FIN OPTR			
		12:30 AM 7:00 AM 237			
		2:30 AM 7:00 AM 166			
		11:00 AM 12:30 PM 401			

5/14

N-8802-A, N-8803-A, N-8900-A

HIGH SOLIDS PRESSCAKE

- NEWPORT SHIPPING THE ABOVE
IN PRESSCAKE OR SLURRY FORM
- AFTER REMOVING TOTE LID,
CHECK TOTE CONTENTS AS TO
WHETHER MATERIAL IS IN
PRESSCAKE OR SLURRY FORM
- IF PRESSCAKE FORM, RESET
WATER METER AT 250 GAL WATER
USE MODE # 4 FOR PUMPING
FULL TOTES & MODE # 1 FOR
STUMPING TOTES
- IF SLURRY FORM, TREAT
AS PER CARD

2160
2129

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