

SHELL INSULATION (cont'd.)

- 4B2.3 The blocks shall be scored 2 times for vessels having an O.D. of 48" or less and one time for vessels over 48" O.D. (See figures 14 A & B)

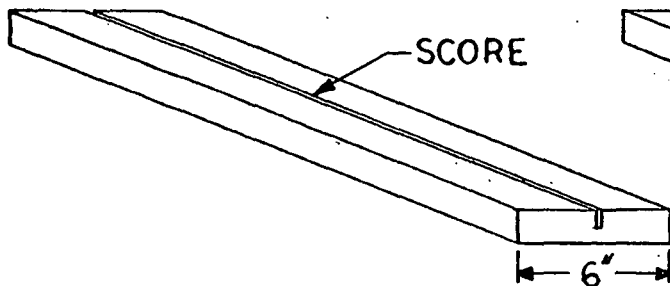


FIGURE 14A - 1 SCORE

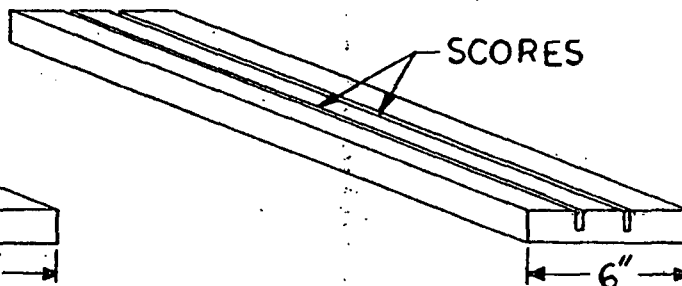


FIGURE 14B - 2 SCORES

- 4B2.4 The blocks shall be applied with all joints butted tightly together and the end joints staggered 18". The 1st. course shall be applied with the alternate blocks 18 and 36 inches long. (See figure 15)

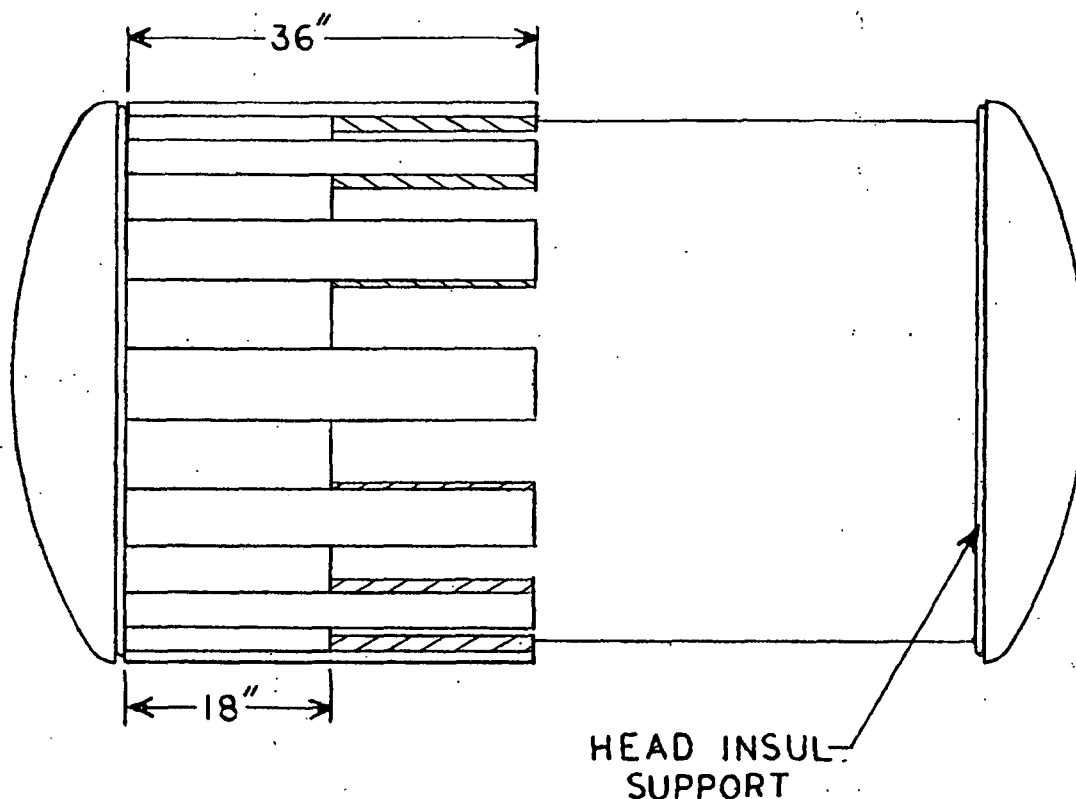


FIGURE 15