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EVERETT, MASS., PLANT

Trade Name: Dupont Floor and Deck Enamel - Dark Stone
 Category: Interior and Exterior Floor, Porch, Deck Paints and Enamels
 Color: Gray
 Number: 631-901
 Quality: First

	Pounds	Yield in Gallons	Unit Cost	Total Cost
<u>Pigment 71%</u>				
Dark Gray Tint	55.87	1.76	.1921	\$10.73
Lithopone	167.61	4.71	.0440	7.37
Amorphous Silica	70.34	3.20	.0165	1.16
Leop Black	4.00	.29	.0752	.30
Ferrite Yellow Orange	1.90	.06	.0752	.14
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<u>Vehicle 69%</u>				
Alkyd Varnish Vehicle	483.72	64.76	.1179	57.27
Bodied Linseed-Resin Varnish	15.68	2.16	.0534	.84
Resin Solution	62.59	7.76	.0293	1.85
Drier				
Cobalt Naphthenate	6.00	.85	.1126	.68
Manganese Naphthenate	3.00	.41	.0874	.26
Mineral Spirits				
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Aluminum Stearate Solution	2.58	.39	.0348	.09
Cresole Inhibitor	.24	.03	.0886	.02
Soya Lecithin Solution	.02	-	.0965	-
Calculated Yield	961.00	99.55		\$32.04
Manufacturing Loss - (%)				
Actual Yield				

Cost Analysis:

Material Cost per gallon or pound (Total cost divided by actual yield)	\$.82
Direct Labor Cost per gallon or pound	.05
Factory Overhead per gallon or pound	.14
Bulk Cost per gallon or pound	\$ 1.01
Complete Package Cost per gallon or pound (Container plus filling expense)	.26
Factory Cost in Package per gallon or pound	\$ 1.27

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