

VINCON, INC.

P. O. Box 2536
2718 East Napoleon Phone 625-2688
SULPHUR, LA. 70664

March 17, 1986

Vista Chemicals
P. O. Box 37
Westlake, La. 70669

John Tillman
3/24/86

Attention: Mr. Guy Bergeron

RE: 12" Surface Drain

We propose to furnish labor, material and equipment to complete the above referenced project for the total sum of Seven Thousand Seven Hundred Thirty Two Dollars and 85/100 (\$7,732.85).

Sincerely,
Vincon, Inc.

Andres Vincent
Andres Vincent
President

CWH 000008629

Certificate of Insurance

xord

THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND CONFERS NO RIGHTS UPON THE CERTIFICATE HOLDER.
THIS CERTIFICATE DOES NOT AMEND, EXTEND OR ALTER THE COVERAGE AFFORDED BY THE POLICIES LISTED BELOW.

NAME AND ADDRESS OF AGENCY

McELVEEN INSURANCE AGENCY, INC.
P. O. BOX 6118
LAKE CHARLES, LOUISIANA 70606
TEL. NO. (318) 478-5485

COMPANIES AFFORDING COVERAGES

COMPANY LETTER **A** AETNA CASUALTY & SURETY CO.

COMPANY LETTER **B** CERTAIN INSURANCE COMPANIES

COMPANY LETTER **C**

COMPANY LETTER **D**

COMPANY LETTER **E**

NAME AND ADDRESS OF INSURED

VINCON, INC.
P.O. Box 2536
Sulphur, LA 70663

This is to certify that policies of insurance listed below have been issued to the insured named above and are in force at this time. Notwithstanding any requirement, term or condition of any contract or other document with respect to which this certificate may be issued or may pertain, the insurance afforded by the policies described herein is subject to all the terms, exclusions and conditions of such policies.

COMPANY LETTER	TYPE OF INSURANCE	POLICY NUMBER	POLICY EXPIRATION DATE	Limits of Liability in Thousands (000)		
					EACH OCCURRENCE	AGGREGATE
A	GENERAL LIABILITY	GL519112	5/13/86	BODILY INJURY	\$	\$
	☒ COMPREHENSIVE FORM			PROPERTY DAMAGE	\$	\$
	☒ PREMISES—OPERATIONS HAZARD					
	☒ UNDERGROUND HAZARD					
	☒ PRODUCTS/COMPLETED OPERATIONS HAZARD			BODILY INJURY AND PROPERTY DAMAGE COMBINED	\$ 500,000	\$ 500,000
	☐ CONTRACTUAL INSURANCE					
	☐ BROAD FORM PROPERTY DAMAGE					
	☒ INDEPENDENT CONTRACTORS					
	☐ PERSONAL INJURY			PERSONAL INJURY	\$	\$
A	AUTOMOBILE LIABILITY	FJ370063	5/13/86	BODILY INJURY (EACH PERSON)	\$	
	☒ COMPREHENSIVE FORM			BODILY INJURY (EACH ACCIDENT)	\$	
	☒ OWNED			PROPERTY DAMAGE	\$	
	☒ HIRED			BODILY INJURY AND PROPERTY DAMAGE COMBINED	\$ 500,000	
	☒ NON-OWNED					
3	EXCESS LIABILITY	UML1705	5/13/86	BODILY INJURY AND PROPERTY DAMAGE COMBINED	\$ 1,000,	\$ 1,000,
	☒ UMBRELLA FORM					
	☐ OTHER THAN UMBRELLA FORM					
A	WORKERS' COMPENSATION and EMPLOYERS' LIABILITY	C323151	5/13/86	STATUTORY	\$100,000	(EACH ACCIDENT)
	OTHER					

DESCRIPTION OF OPERATIONS/LOCATIONS/VEHICLES

Cancellation: Should any of the above described policies be cancelled before the expiration date thereof, the issuing company will endeavor to mail 10 days written notice to the below named certificate holder, but failure to mail such notice shall impose no obligation or liability of any kind upon the company.

NAME AND ADDRESS OF CERTIFICATE HOLDER:

TO WHOM IT MAY CONCERN

DATE ISSUED: 3/12/86 bp

CWH 000008630

George A. McElveen Jr.
McELVEEN INSURANCE AGENCY, INC.



I.M.T.C., Inc.

P.O. Box 69 • Westlake, Louisiana 70669 • (318) 436-3788

March 24, 1986

Vista Chemical Corp.
VCM Plant
P.O. Box 609
Westlake, LA 70669

John Tillman
3/24/86

ATTENTION: Mr. Guy Bergeron

SUBJECT: Proposal for Surface Drain North of T-2 Pit

Dear Guy,

Per your request, we propose to install the underground surface drain per your sketch with the following exclusions and conditions.

- A) Assume existing tie-in points T-1 and T-2 have adequate pipe existing to tie new pipe onto.
- B) We propose to use prefabricated manhole catch basins nominal size of 24"X24"X32" deep with bottom and top. Cost \$375.00 each.
- C) Assume elevations of existing ductbanks do not interfere with routing of new 12"Ø drain pipe.
- D) Assume little or no hand excavation around existing ductbanks.
- E) Assume purchase of 60 cy's of fill clay to replace scrap dirt, pipe and slit in existing sewer to be removed from points J-2 and T-2.
- F) Assume purchase of 20 tons of limestone to replace on road 2 inches thick.
- G) Assume 4 man crew - 5-8 hr. work days to complete project.

Total cost of Base Bid above is: Eight thousand Eight hundred Fifty dollars & No/100-----(\$8,850.00).

CWH 000008631

Industrial, Maintenance, Turnarounds & Constructors

— A Merit Shop Company —



I.M.T.C., Inc.

P.O. Box 69 • Westlake, Louisiana 70669 • (318) 436-3788

Alternate No. 1 -

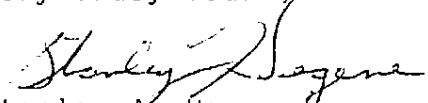
After reviewing the scope of work we propose Alternate No. 1 (See Sketch No. 1 attached). This proposal, we believe, will give you more flexibility with respect to underground obstructions (i.e. electrical ductbanks and existing pipe). Alternate No. 1 is based on the following conditions.

- A) Use of 3 ea. prefabricated manholes as shown on sketch No. 1.
- B) Allowance for hand excavation under existing ductbanks and pipe to achieve proper water flow.
- C) Removal of existing abandon sewer line between J-3 and T-2 and purchase of new clay fill and limestone for surface of road.
- D) Assume tie-in points T-1 and T-2 will require some modifications to allow for new tie-ins.
- E) Assume 4 man crew - 2 wks to complete excavation, backfill and installation of new pipe and catch basins.

Total cost of Alternate No. 1 above is: Twelve thousand Eight hundred dollars & No/100-----(\$12,800.00).

Again Alternate No. 1 takes into account the possibility of lost time due to unknown underground obstructions, bad pipe at tie-in points, replacement and compaction of dirt around new corrugated pipe. We believe that the true cost should be somewhere between the base bid cost and Alternate No. 1. We would be happy to discuss our proposal with you further. Also, we would be reseptive to doing this project on a cost plus basis. We propose to use Mr. Ken McManus as our lead man on this project. If you have any further questions, please contact this office.

Very Truly Yours,


Stanley A. Hegener
President

SH/cb

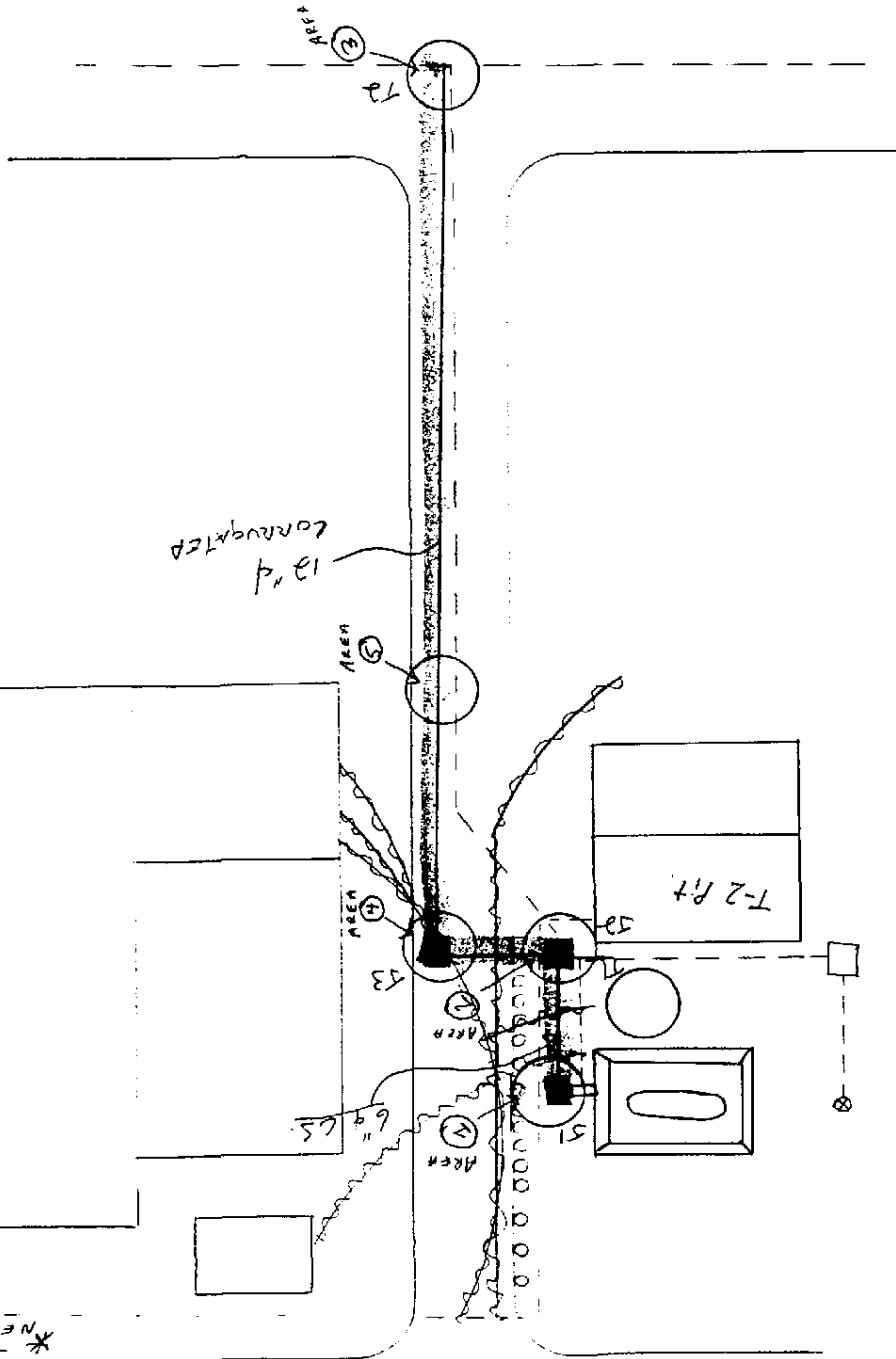
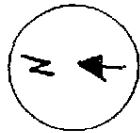
CWH 000008632

Industrial, Maintenance, Turnarounds & Constructors

— A Merit Shop Company —

Sheet - 101

* Industrial Const.
New line just installed



- NEW
Catch
Basin.
- Existing
PIPE
- NEW
PIPE
- Elec. Dist.
Banks

3 new catch Basins
40' long - of 6" carbon steel pipe
200' of 12" galvanized corrugated pipe
60 yds of new dist
20 tons of new limestone

We propose starting in area (1) with a new Catch Basin going to area (2) with 4" carbon steel pipe to another Catch Basin from area (2) to area (4) with 12" pipe to another Catch Basin. From area (4) to area (3) this is considered area (5) a 12" line continuing to an already existing tie-in point.

We will include removal of all spoiled dirt and old pipe from the site to another location in the plant. Placement of all new dirt in the ditch and new area limestone, for the road and proper drainage at the Catch Basin.

The elevations of the Electrical Duct Banks are unknown. We have considered them to be at an elevation where proper drainage cannot be achieved and excessive digging may be required.

12" pipe will be corrugated, galvanized, with tar coating.
4" pipe will be carbon steel coated and wrapped.
Catch Basins - pre-formed 32" deep 2' X 2' with grating on the tops.
Limestone will be 3/4" road base grade.

Conditions at tie-in points are unknown.
Assume the Worst!

CWH 000008634

Industrial Construction Co., Inc.

CHEMICAL PLANTS
RUBBER PLANTS
POWER PLANTS
CARBON BLACK PLANTS

P. O. BOX 5456 -:- PHONES 439-3400 ' 436-9468
LAKE CHARLES, LOUISIANA 70606

REFINERIES
GASOLINE PLANTS
COMPRESSOR STATIONS
PIPE LINES

March 7, 1986

Vista Chemical Company
P. O. Box 727
Westlake, Louisiana 70669

Attention: Mr. Guy Bergeron

Subject: Surface Drain North of T-2 Pit

Gentlemen:

We propose to furnish labor, construction equipment and materials to perform work on project mentioned above for the lump sum price of Eight Thousand Four Hundred Sixty Five and 92/100 dollars (\$8,465.92).

We hope this meets with your approval.

Yours very truly,



Charles Boudreaux

CB/prt

CWH 000008635

Industrial Construction Co., Inc.

CHEMICAL PLANTS
RUBBER PLANTS
POWER PLANTS
CARBON BLACK PLANTS

P. O. BOX 5456 -- PHONES 439-3400 ' 436-9468
LAKE CHARLES, LOUISIANA 70606

REFINERIES
GASOLINE PLANTS
COMPRESSOR STATIONS
PIPE LINES

March 7, 1986

Vista Chemical Company
P. O. Box 727
Westlake, Louisiana 70669

Attention: Mr. Guy Bergeron

Subject: Surface Drain North of T-2 Pit

Gentlemen:

We propose to furnish labor, construction equipment and materials to perform work on project mentioned above for the lump sum price of Eight Thousand Four Hundred Sixty Five and 92/100 dollars (\$8,465.92).

We hope this meets with your approval.

Yours very truly,

Charles Boudreaux

Charles Boudreaux

CB/prt

CWH 000008636



HARMONY CORPORATION

INDUSTRIAL CONSTRUCTION AND MAINTENANCE

P. O. Box 2505, Sulphur, Louisiana 70664-2505

318/882-6720

March 20, 1986

Mr. G. Bergeron
Vista Chemical Corporation
P.O. Box 605
Westlake, LA 70669

[Handwritten signature]
3/24/86

RE: Surface Drain
Harmony Proposal No. 635

Dear Mr. Bergeron:

Harmony Corporation proposes to perform the work per the reference inquiry for a lump sum price of TEN THOUSAND TWO HUNDRED EIGHTY-NINE AND NO/100 DOLLARS (\$10,289.00).

Our price is subject to the following qualifications:

1. Work stoppages due to plant operations and operations delay in securing work permits for labor and equipment will be for Owner's account.
2. Cost of the effects of any underground obstructions will be for the Owner's/Client's account.
3. Our quote is based on the following:
 - a. Excavating the trench after probing for the 12 inch corrugated metal pipe, 36 inches deep and installing 4 inches of sand.
 - b. Install two (2) 24-inch R.C.P. catch basins.
 - c. Remove two (2) basins.
 - d. Install approximately 250 l.f. of 12-inch, tar coated, galvanized corrugated metal pipe.
 - e. Backfill and install 4 inches of limestone over trench.

CWH 000008637

HARMONY CORPORATION

Mr. G. Bergeron
Vista Chemical Corporation
March 20, 1986
Page Two

All work is to be performed on a standard forty (40) hour per week straight time work week basis. Our Louisiana Contractor's License Number is 9941. Our Standard Insurance Coverage Certificate is attached. This proposal is for acceptance within thirty (30) days from date.

Thank you for the opportunity to bid this work. If you should have further questions or if we can be of further service, please call.

Very truly yours,



L.S. Paxton
Vice-President

LSP/LS/jhl

Attachment

CWH 000008638

STANDARD INSURANCE COVERAGE

1. WORKMEN'S COMPENSATION AND EMPLOYER'S LIABILITY INSURANCE

- A. Statutory Coverages
- B. All States' Endorsement
- C. Longshoremen's and Harbor Worker's Endorsement

2. GENERAL LIABILITY INSURANCE AND AUTOMOBILE LIABILITY

<u>Coverage</u>	<u>Limits of Liability</u>	
General Liability Including Completed Operations Contractual, and Independent Contractors		
Bodily Injury	\$500,000	Each Occurrence*
	\$500,000	Aggregate*
Property Damage	\$500,000	Each Occurrence*
	\$500,000	Aggregate*

Auto Liability

Bodily Injury	\$500,000 Combined Single Unit*
Owned Automobiles	
Hired Automobiles	
Non-Owned Automobiles	
Property Damage	
Owned Automobiles	
Hired Automobiles	
Non-Owned Automobiles	

Hold Harmless and Assumption of Risk Clause:

HCC shall defend, indemnify and save OWNER, its officers, employees, agents, and representatives harmless from all claims for injuries to or death of any and all persons, including without limitation, employees, agents and representatives of HCC or its subcontractors, and for damage to property, resulting from the sole negligence of HCC, its employees and agents, arising out of or in connection with or by reason of work done under the contract.

*UMBRELLA COVERAGE

We have umbrella coverage to cover all claims in excess of \$1,000,000.

Basis of Bids For
"Redirection of the Laboratory
Sink Drain to T-110"

- * 1. Submit a lump sum bid for materials, sales tax, labor, health & welfare benefits, insurance, payroll taxes, tools, equipment, expense items and supervision for the redirection of the laboratory sink drain line to T-110 per the attached information.
Option 1 - Kynar, Option 2 - Conley Furan.
- 2. A VCM safety orientation will be required for all contractor employees before commencing work ($\approx$ 1 hour.).
- 3. The Contractor Safety Manual, Plant Security and Safety Rules, and the VCM Appendix will become part of the final contract.
- 4. Submit your quote by February 7. Bring the quote to my office by 11 AM.
- * 5. Include in your bid the number of calendar days to complete the job after you begin field construction and the number of calendar days to begin after given formal notification to do so.
- 6. All contractors must quote to do the job exactly as the Basis of Bids specifies.
However, you are welcome to submit alternatives.

7. The Company reserves the right to reject any and all bids, and no public opening of the bids will be held.
8. Contractor must completely clean up the area after the job is completed. Likewise the area will be kept reasonably clean during execution of the work.
9. The contractor Field Foreman must contact the company representative when he feels he has had to or anticipates that he will have to perform extra work that will result in an additional cost. This must be done promptly. Do not wait until the job is complete to inform the company representative of the "extra".
10. Company will require a meeting with the contractor's Field Foreman prior to commencing work for the purpose of introducing him to the requirements of the job. This will not occur the day work is scheduled to begin; it will occur beforehand when the impetus to "get started" is not present.

11. Job Scope - This job will reroute the laboratory sink drainage line which presently drains into the sewer system. The new 3 inch line will tie into the existing line and run to T-110. The tie-in will be at the northeast corner of the control room in the piperack. Two spools of the existing Furan line will be removed. The new line will replace the spools and a tee will be installed. Install two 3 inch 150# Diaphragm block valves. One on each downstream side of the tee. On the line going to the sewer, the valve should be as close to the tee as possible. Extra supports will be needed to support the weight of these valves. Since these valves are in the piperack, chain operators will be required to operate these valves from the ground. The line will cross the road and run through the piperack in Block #1. The line will exit the piperack east of C-101A and run underneath the catwalk at S-207A and tie into T-110. A 3 inch Check valve will be installed upstream of the existing 4 inch block valve on T-110. Include 3/4 inch bleed valves ① downstream of the valve at the tee on the new line going to T-110, ② upstream of the check valve at T-110, ③ Option 1 only - on the lower part of the expansion loop in the piperack. ④ On the high points of the line to provide air bleeds for hydro-testing : option 1, need 2 : option 2, need 1 (see sketches)

12. Contractor is to supply all materials, except bolts and gaskets. Bolts and gaskets will be supplied by VISTA. Before the bolts and gaskets are needed, the contractor should notify the company representative on the quantity he estimates he will need.
13. Stud Bolts must be lubricated with Never-Seize.
14. Information on the types of valves to purchase is attached.
15. Kynar and the Conley Furan pipe will be purchased from Jimmy Soileau at Lined Products, 439-1833. Time will be allowed for him to come out and demonstrate the bonding process of either pipe chosen. This will be done before any bonding takes place.
16. A Slange point will be installed on the east side of T-110 to allow for the possibility of removing the vessel at a later date (see illustration).
17. The minimum width on the pipe support will be 2 inches.
18. The valves installed will be adequately supported.
19. The new section of pipe that replaces the Furan spools will be hydro-tested before the tie-in takes place.

20. Before making the tie-in, notify the company representative as far in advance as possible so he can coordinate this with operations. Down-time of this line is approximately 3 hours - including time for operations to clean the line.
21. When making the tie-in the following safety equipment will be required: ① slicker suit, ② rubber boots, ③ face shield, ④ chemical gloves, ⑤ breathing air.
22. Contractor will supply their own breathing air.
23. After installation, the line will be hydro-tested.
24. Hydro-testing will be conducted at a pressure of 55 psi and for a period of 1 hour.
25. After hydro-testing, blind flanges will be installed on all bleed valves. Gaskets will be full-faced, covering the entire blind.
26. The sketches provided are approximate measurements, although they are as accurate as possible. The sketches represent where the pipe is to run.
27. If any item needs clarification, please contact the company representative.
Guy Bergeron 494-5046
28. * Refers to items to include in bid.

Safety is a high priority at the VCM plant.
We do not take shortcuts at the expense of safety.

CWH 000008644

Option # 1 - Kynar Pipe

1. The contractor will use Kynar (PVDF) pipe.
2. Contractor is required to install pipe supports every $4 \frac{1}{2}$ feet.
3. Two pipe anchors will be installed as illustrated in the sketch.
4. Unions are not permitted.
5. All socket-type joints shall be made by the heat-fusion method.
6. Pipe support guides will be installed between the two anchor points and 40 feet beyond the east anchor point (see sketch). Guides will be installed at the closest pipe support at the vertical legs of the expansion loop. Otherwise guides should be installed at every 3rd pipe support (12-15 feet). The guide farthest east will allow 1 inch lateral movement each direction.