

PROCESSES APPROVED BY
()BT-425-D (F) BBK-11/20/81

NOV. 4 1982

L2J24

(DATE) (LOT NUMBER)

TYPED BY: JMH

TIME 7:20 A.M.

EST. WT. ~~277~~* LBS.

STANDARD HRS.

PREPARATION NOTES:

Line N-8900 A Cont C S 43A, 319# ~~tot~~

EQUIP MENT	NAME	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				

SV	1	4	RUN 2-3* (+/-200G) WATER INTO V-	180					
		2	USE STATION # 3 & PUMP IN						8900-A 319
			GALS OF WATER						
			SEQUENCER STEPS						
		#	LOT 6 11 16 #100% %						
			1543-A 60 20 80 319 12.7 2510						
			TOTAL 319 #100%						
		3	USE STATION # 2 & PUMP IN						8802-A 115
			GALS OF WATER						
			SEQUENCER STEPS						
			LOT 6 11 16 #100% %						
			2020 60 20 115 20.2 569						
			TOTAL 115 #100%						
		4	USE STATION # 2 & PUMP IN						8510-A 2160
			GALS OF WATER						
			SEQUENCER STEPS						
			LOT 6 11 16 #100% %						
			S150 160 40 100 528 32.9 1606						
			S159 160 40 100 561 34.7 1617						
			S158 160 40 100 553 34.5 1602						
			S157 160 40 100 189 18.6 1018						
			921 329 18.8 1750						
			TOTAL 2160 #100%						
		5	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF						
			WATER & PUMP INTO SV TO CLEAN SYSTEM						
		6	START AGITATOR & STIR 5 MIN						

EQUIP MENT		PAGE 2 OF 2 CG 20 CODE RT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1 CONT	7 8	RECORD: PH <u>9.7</u> (8.5-10.0) IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50% & RECORD PH _____ ASSUME 77%			7-D 27-D
313 2	12 13	RUN 24" (355G) WATER INTO V-313 TURN ON AGITATOR & HEAT TO 80-100 DEG F NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE SIFT IN (+/-1 MIN PER BAG) STIR 5 MIN & RECORD: PH <u>10.2</u> (10.0-10.5) STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16	320	530-A	320
304 3	14 15	RUN 10" (122G) WATER INTO V-304 DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16 17 18 19	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN. RUN IN V-304 IN 5-10 MIN & STIR 15 MIN RECORD: PH <u>9.7</u> (9.0-10.0) FLOOD TO _____ & STOP AGITATOR			
		SV 200 202 204 210 213 261 S19 77" 87" 88" 74" 52" 60" GAL 5205 5150 5174 5143 5153 5220			
		START <u>4:30 PM</u> FIN <u>4:45 PM</u> OPTR <u>105</u> <u>27</u>			