PLAINTIFF'S EXHIBIT FOS-465

QUALITY CONTROL - STEEL MILL PRODUCTS DIVISION - CLEVELAND PLANT
Monthly Report - July, 1973

Fabricated Products:

The scrap rate for PROFAX and PROFLEX during July increased to 4.5% from June's value of 3.4%. Several factors contributed to this increase:
(1) Asbestos-free recipes for Copperweld and Middletown;
(2) Burning of #804H and #369G boards due to slurry misformulation;
(3) #495 extenders were scrapped for being too hard.

Area 07:

The scrap rate in multi-piece was 4.4%, up 25% from the June figure of 3.5%. The majority of this increase was due to scrapped Middletown and Copperweld boards made in asbestos-free recipes. The EP 5290 recipe seems to be very sensitive to slurry misformulation.

Broken, cracked and warped boards are on the increase again.

Area 08:

The scrap rate in one-piece was 3.2%, up 39% in July from June's value of 2.3%. Sagging and cracked tops due to poor machine condition were responsible for this increase. Repairs were made on one machine in the latter part of the month; however, considerable scrap was generated before action was taken.

Area 14:

The scrap rate for July was 6.9%, up 116% from June (3.2%). This alarming increase was due to #419 extenders being scrapped on 7/26/73 for being too hard and not uniform in thickness.

GHF:mlr
8/14/73