

DATE: _____ LOT: _____ *Red* *AP* YE-735-D (K) FWP 04/08/81
 ESTIMATED WEIGHT: 4021# COMTYP JOB NAME: 01YE735DMK

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP 1	1. OBTAIN FOR S-34	315	4-A	315
	2. OBTAIN FOR S-24	42	108-A	42
	3. OBTAIN FOR S-38	105	3-A	105
	4. OBTAIN FOR S-40	58	32-D	58
	5. OBTAIN FOR S-42	168	15-A	168
	6. OBTAIN FOR S-44	47	3-A	47
	7. DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-48	17	765-A	17
	8. DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-52	60	994-A	60
355 2	WEIGH IN OPTR <u>144</u> , MK <u>2</u> , <u>32.00</u> % OPTR _____, MK _____, _____%	<u>78</u>	28-D	<u>25 20</u>
351 3	WEIGH IN OPTR <u>144</u> , MK <u>239</u> , <u>38.18</u> % OPTR _____, MK _____, _____%	<u>3735</u>	10-D	<u>4407</u> <u>1426</u>
359 4	WEIGH IN OPTR <u>144</u> , MK <u>48</u> , <u>38.15</u> % OPTR _____, MK _____, _____%	<u>592</u>	423-D	<u>252</u> <u>226</u>
SV 5	12. FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: _____ (OK)			
	13. RUN IN 40" (1992 G) WATER			
	14. RUN IN FROM V-354. REC: OPTR: <u>144</u> , MK <u>467</u> , <u>13094</u> <u>29.02</u> %, PH _____ (2.8-3.7), G/ML _____ (1.270-1.328). SEE SUPV IF NOT IN RANGE.		41-D	3800
	15. ADJ TO 3350 GAL AT 67-69°F. RECORD: _____ *F (67" IN V-240 & 246; 69" IN V-241, 242, 245)		57-A	
	16. STIR 5MIN. & RECORD: PH <u>3.3</u> (2.8-3.6)			
	17. IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32% & RECORD: PH <u>3.9</u> (3.8-3.9) ASSUME 50%	<u>H</u>	28-D 7-D	<u>2</u>
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING			
	18. RECORD: <u>1.118</u> G/ML (1.116-1.118) NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH			
	19. STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			
358 6	20. RUN 2" (110 G) WATER INTO V-358			
	21. RUN V-359 INTO V-351			
	22. PUMP V-351 INTO V-358			
	23. TURN ON AGITATOR			
	24. SIFT IN N-108-A FROM S-2			
	25. ADJUST TO 68" (3216 G) AT 67-69°F RECORD: <u>68</u> *F			
	26. STIR 3 MIN. & RECORD: PH <u>9.5</u> (9.0-9.5)			
	27. IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% & RECORD: PH _____ ASSUME 50%		28-D 7-D	
	28. RECORD: G/ML <u>1.060</u> (1.059-1.060) NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	29. STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			

EQUIP

PAGE 2 CG 01 YE-735-D EST WGT 4021#

USE
LBSN-
CODEUSE
LBS

30 OBTAIN 1 QT SAMPLES OF S-21 & S-29
SOLUTIONS & TITRATE TWICE
RECORD: LOWEST PH _____ & ML N-10-D _____
LOWEST PH _____ & ML N-10-D _____
NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE
7.8-8.2 OR IF THE TWO TITRATIONS DIFFER
BY MORE THAN 0.10 ML N-10-D (IF YES,
FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)
DO NOT PROCEED IF N-10-D TITRATION IS OUT
OF RANGE

SV 31 WHEN TITRATION IN S-30 OK, STRIKE V-358 THRU
7 BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN
21-23 MIN.

RECORD: START 1.48 TOTAL MIN. 22 (67-71*)

NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM
SHOWS & BUBBLES APPEARS IN SIGHT GLASSES

32 IMMEDIATELY AT END OF STRIKE WASH IN V-358

33 SET TIMER FOR 15 MIN. POUR IN N-28-D FROM

S-9 A.F.A.P.

34 DUMP IN N-4-A FROM S-1 A.F.A.P.

35 AFTER N-4-A IS ADDED, STIR 2 MIN.

36 TAKE 8 OZ SAMPLE & RECORD: PH 1.9 (2.4-2.5)

PBXS, + (MUST BE +)

37 STIR 15 MIN AFTER ADDITION OF N-4-A

38 DUMP IN N-3-A FROM S-3

39 STIR 3 MIN

40 POUR IN N-32-D FROM S-4

41 STIR 2 MIN.

42 DUMP IN N-15-A S-5

43 STIR 3 MIN.

44 DUMP IN N-3-A FROM S-6

45 STIR 3 MIN.

46 RECORD: PH 5.8 (5.8-6.0)

47 IF NECESSARY, ADJUST TO PH 5.8-6.0

RECORD: PH _____

ASSUME 32%

3-A

28-D

48 POUR IN N-765-A SOLN FROM S-7

49 STIR 5 MIN

50 RECORD: PH 5.9 (5.8-6.0)

51 IF NECESSARY, ADJUST TO PH 5.8-6.0

& RECORD: PH _____

ASSUME 32%

3-A

28-D

52 POUR IN N-994-A SOLN FROM S-8 (MUST BE DISSOL-
VED)

53 STIR 20 MIN.

54 DURING S-53 DUMP IN

55 FLOOD TO 153" (7619 G)

56 STOP AGITATOR

200

128-A

200

START FINISH OPTR HELPER
12:30 PM 3:00 PM 144 129