

CG 01 CODE YE-698-D

MAY -0-81-E-1446

PROCESSES

APPROVED BY

() YE-698-D (S)

FWP 04/14/81

(DATE)

(LOT NUMBER)

COMTYP JOB NAME: 01YE698DMS

ESTIMATED WGT

5632 LBS.

STANDARD HRS.

TIME _____M

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP 1	1. OBTAIN FOR S-22	84	108-A	84
	2. WEIGH FOR S 25 <u>65.04%</u>	69	33-D	45.88
	3. OBTAIN FOR S-30	734	4-A	734
	4. OBTAIN FOR S-34	146	3-A	146
	5. OBTAIN FOR S-36	237	32-D	237
	6. OBTAIN FOR S-38	367	15-A	367
	7. OBTAIN FOR S-40	243	3-A	243
	8. WEIGH IN DRUM FOR S-42 <u>M. 32.0%</u>	70	28-D	70
	9. OBTAIN FOR S-42	70	711-B	70
351 2	10. WEIGH INTO V-351 CHECKED BY: <u>#69 M 265.38.25%</u>	4773	10-D	1885
	<u>V-360</u>			
359 3	11. WEIGH INTO V-359 CHECKED <u>#69 M 52 38.91%</u>	865	423-D	303
SV 4	12. RUN 20" (996 G) WATER INTO V- <u>245</u>			
	13. RUN IN FROM V-354 CHECKED BY: <u>M 25 2756%</u>	18541	41-D	5110
	RECORD: G/ML <u>1.304</u> (1.270-1.328)			
	RECORD: PH <u>7.5</u> (2.2-3.7)			
	14. ADJ TO 79" (3770F) AT 67-69°F	2970	57-A	2970
	RECORD: TEMP <u>68</u> °F			
	15. STIR 5 MIN & RECORD: PH <u>7.3</u> (2.2-3.7)			
	16. IF NECESSARY, ADJ TO PH 3.0-3.1 ASSUME 60%	4	33-D	3
	RECORD: PH <u>3.1</u>			
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE			
	ADDING ASSUME 50%		7-D	
	17. RECORD: <u>1.137</u> G/ML (1.135-1.138)			
	NOTE: IF G/ML OUT OF LIMITS FILL OUT			
	CHECK LIST & ATTACH			
	18. STIR AT 67-69°F FOR S 28			
358 5	19. RUN 10" (500 G) WATER INTO V-358			
	20. RUN V-359 INTO V-351 & PUMP IN V-351			
	21. ADJ TO 55" (2600 G)			
	22. SIFT IN N-108-A FROM S 1			
	23. STIR 5 MIN & RECORD: PH <u>9.6</u> (9.0-10.0)			
	24. ADJ TO PH 9.8-9.9 & RECORD: PH <u>9.9</u>	4	7-D	2
	ASSUME 50%			
	ASSUME 60%		33-D	
	25. ADD N-33-D FROM S 2 (PUMP FROM V-351,			
	FLUSH WITH 1000# WATER)			
	26. ADJ TO 66" (3121 G) AT 67-69°F			
	RECORD: VOL <u>66</u> " & <u>69</u> °F			
	27. STIR 5 MIN & RECORD: PH <u>7.6</u> (7.4-7.6) &			
	G/ML <u>1.083</u> (1.080-1.083)			
	NOTE IF G/ML OUT OF LIMITS FILL OUT CHECK			
	LIST & ATTACH			

MAY 26 1981

USE	N-	USE
LBS	CODE	LBS

33-D
7-D

IMMEDIATELY DUMP IN N-4-A FROM S 3 & SET TIMER FOR 15 MINUTES

43 STIR 1-2 MIN WITH PADDLE TO MILKY SOLUTION

7-D
33-D

START	FINISH	OPTR	HELPER
4:30 PM	7:20 PM	86	69