

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE RP-565-D PKG

LGT F2J40

JUN 2 1982

EST. WT. 575 * LBS.

TOTE

NON-BLEEDING

PROCESSES APPROVED BY
RP-565-D (A) BBK 11/20/81
XCC-23
TYPED BY JMH

MAKING NOTES

JOB NAME: 20RP565DFA

INSTRUCTIONS		= PRESSING =	RECORD					
VAT			PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE			STARTED					
TIME			CAKES USED					
RELEASED BY			WATER ON					
PRESS			HRS. WASHED					
NO. OF CAKES			OHMS					
PRESS WITH AGITATION			HRS. WASHED					
WASH TO OHMS -			OHMS					
TEST AFTER HOURS			HRS. WASHED					
LOAD ON 8 CARS			OHMS					
PANLOAD			CAKE CONDITION					
* #3 CLEAN PANS + CARS (IF USE ON OTHER CODES, R (D) TO INSPECT)			NO CARS LOADED					
* HOSE OFF PANS BEFORE PANLOADING			EXPLAIN LOSSES					

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

B11

= DRYING =
DRY 36 HOURS AT 180 DEG F.
LUMP: - OK - WET - SALTS - CONTAMINATED
DRY IN SECTIONS:

* TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LGT, DRYER #, DATE, TIME AND SUBMIT TO CTL FOR % MOISTURE

* LEAVE IN DRYER WHILE MOISTURE RUN (NOTE - FILL IN BELOW)
ADDITIONAL DRYING HOURS REQUIRED

* IF 1% OR LESS MOISTURE - OK TO PULL
* DUMP IN NEW L/P'S WITH PAPER LINER

SAMPLES 1 QT. FOR R&D
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 5
LUMP WGT 623

DO NOT GRIND

= GRINDING =
MILL LSF 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)
EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

N39199

5 DRUMS

40
231
51
135
14
133
14
136
14
137
14
152
14
623