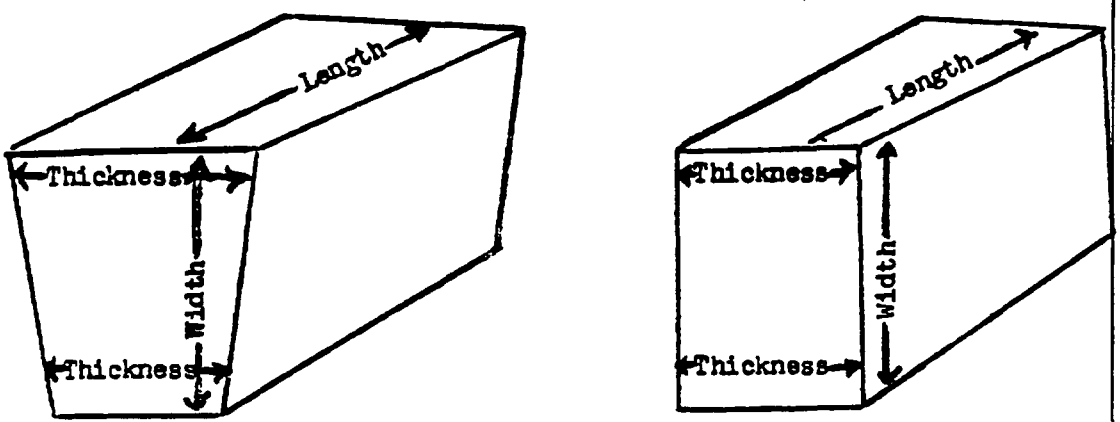
IV. PRODUCT AND INSPECTION STANDARDS (Cont'd)

B. Dimensional Tolerances

CANCELLED 12/1/50



1. Length - +1/16", -1/16"
2. Width - +1/16", -1/16"
3. Thickness - Maximum +1/16", -1/16". Sales Dept. desires +1/32", -1/32
4. Taper - A sheet metal template of the correct radius shall be used to check tapered blocks for proper fit to the prescribed radius. This template shall be so constructed that a complete radius of blocks may be set up for inspection. Blocks when set up must fit the prescribed template. The maximum gap which is allowable when the blocks are set up on the template shall not be more than 1/32".
5. Block Ends - Shall be square with the long faces to within 1/16" per 6" of width.

PLAINTIFF'S EXHIBIT K-1666

V. QUALITY REQUIREMENTS

A.	Density (lbs/cu. ft.)	Desired Maximum 24# Maximum 27#
B.	Modulus of Rupture (psi)	60 minimum
C.	Abrasion loss (percent)	
	1. 10 min.	40 maximum
	2. 20 min.	70 maximum

DEFENDANT'S EXHIBIT OE-238

RECEIVED NOV 24 1950 E. R. WILLIAMS

X - INDICATES CHANGE - REASON: New Specification

AUTHORITY FOR CHANGE: Regular Approvals

FILE-HOLDERS	IND ENG.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	DIR. QUAL. CONTROL	MGR QUAL. CONTROL	SUPR. QUAL. CONTROL
H. A. Kiesselbach, J. C. Crawford							

SUPERSEDES: Part of page 1 and part of page 2 of proposed specification issued 9-18-50.

DATE ISSUED 11-16-50

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