MD-3-A

PACKAGE TICKET

CODE BT449 LOT K2K-34

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		32	2733	32-34
	STUMP			

TOTAL NET WT. 2733

LUMP WT. 2671 PKG. N-CODE

PROD. SUPV.	DATE	OPERATOR
	10/18/82	

DUP050102318

0·C

0·88 +
0·76 +
0·82 +
0·82 +
0·88 +
0·87 +
0·88 +
0·78 +
0·92 +
0·85 +
0·94 +
0·94 +
0·79 +
0·78 +
0·84 +
0·89 +
0·84 +
0·86 +
0·83 +
0·91 +
0·83 +
0·92 +
1·00 +
0·79 +
0·83 +
0·79 +
0·82 +
0·77 +
0·99 +
0·83 +
0·80 +
0·88 +

032

27·33 ÷

DUP050102319

PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 12/04/81

CG 20 CODE BT-449-D PKG ___

PROCESSES | APPROVED BY
( )BT449-D (H) | BBK 11/30/81
TYPED BY: JMH

SEP 27 1982 K2H34
(DATE) (LOT)

37
180
32

NOTES:

EST.WT. [redacted]* LBS. 2560

JOB NAME: 20BT449DPH

INSTRUCTIONS = PRESSING = RECORD

VAT			180		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE			9/28/82		STARTED	1[illegible]	4[illegible]			
TIME			5:45 PM		CAKES USED	60	60 3/5			
RELEASED BY			[illegible]		WATER ON	6[illegible]	6.0[illegible]			
PRESS	35	36	37		HRS. WASHED	8	16			
NO.OF CAKES	60	62			OHMS	117	126			

PRESS WITH AGITATION
WASH TO 2500 OHMS WITH 135-145*F WTR
TEST AFTER 3 HOURS
LOAD ON 8 CARS
1. WHEN FILLING, REQUEST MAKING TO PREPARE N-3-A SOL'N
2. AT 2500 OHMS, WASH WITH N-3-A SOL'N
3. AFTER N-3-A, WASH WITH 135-145*F WTR TO 4000 OHMS. TEST AFTER 15 HRS
SAMPLES JAR
DELIVER TO

HRS. WASHED
OHMS
HRS. WASHED
OHMS
CAKE CONDITION
NO CARS LOADED 5+4
EXPLAIN LOSSES

SAMPLED BY
RELEASED BY B [illegible]

= DRYING =

DRY 12 HOURS AT 200*F
DRY 12 HOURS AT 160*F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 19
LUMP WGT 2671

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

= GRINDING =

MILL 7 HSP 0.066"RP SCREEN 3480 RPM
MAX. TEMP 140 DEG F

Inert mill with CO_2 when grinding per O.P# 05-0043

SCREEN RPM
MAX. TEMP. F

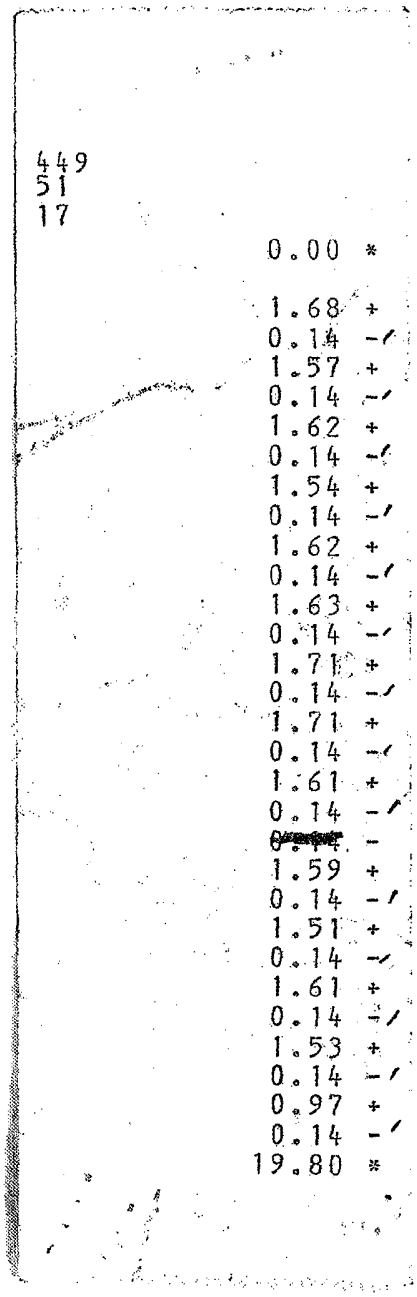
EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED 10-16-82

SAMPLED BY 389
RELEASED BY

DUP050102320



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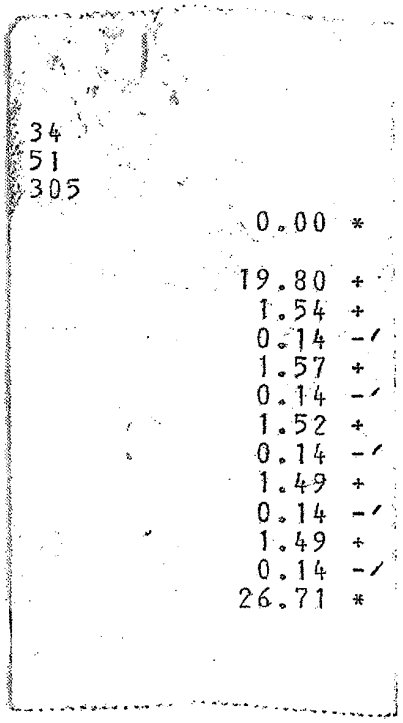

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