

Q1000-220-H PRINTED IN U.S.A. FRONT

FORMULA RECORD

FILMED FORMULA NO. Y-1804 SP & Ton

GOODS Alkyd House Paint - Tint Base

LABORATORY NO.

COST CLASS.

DATE 7/28/60**

CONSISTENCY in Y-1856, Y-1857, Y-1859, Y-1886, Y-1887

STRAINER

GRIND 6

FOR USE in Y-1856, Y-1857, Y-1859, Y-1886, Y-1887 & Y-1888

MILL Pebble

WT. OR BE 9.5#

CUSTOMER T. D. R. ONT. & SAN FRANCISCO

IS AGITATOR REQUIRED

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			VISC. F. 78-82 KU	TEMP.
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.		
W-170 or W-208				(4.15)	145		VISC. RED.	TEMP.
W-188				(2.31)	55		VISCOSIMETER	Storner
W-154				(2.44)	55		COLOR	SEEN 1-0101
CH-185				(.26)	2.3		NON VOL.	FLASH PT.
W-218	Premix before			(.4)	6		MATCH FOR	
S-72	adding to mill			.46	(3)		REDUCER	S-43
V-859				62.7	(492)	Standard In-plant, Not to be taken from File	ANT. FOR BRUSHING	P.B.
U-265				14.0	(108)		SPRAYING	TUMBLING
S-43				9.5	(62)		DIPPING	DRIP TIME
VM-523				.5	(4)		BAKE	TEMP.
VM-733				.25	(2)			
VM-432				.63	(6)			AIR DRIES IN O.N.
D-83				.58	(4)			A. D. TO RECOAT IN. 48 hrs.
CH-359				.20	(1.5)			REMARKS:
VM-659				.8	(6.4)			
JeIomer 903(M-486)				.28	(2.0)			CAUTION: WHEN DETERMI
Alkydool Labs. Inc.							VISCOSITY-MATERIAL IS	
**REISSUED TO SHOW CORRECTION.							THIXOTROPIC.	
DESTROY COPY DATED 6/10/60.								
YIELD				35.4	574.2		FORMULATOR J.E. Southw1	

Standard Not to be taken from File

COST	DATE	ANALYSIS	CUSTOMERS
		PIGMENT 27.11	Alfred H. H. H. H.
		VEHICLE 75.6	
		TOT. 102.71	V-1856 Tunny
		PIGMENT	V-1857 Green
		Titanium Dioxide 55.53	
		Calcium Carbonate 23.3	V-1858 Lt. Green
		Magnesium Silicate 21.1	
		TOT. 100.93	V-1857 Pastel Green
			V-1858 Cornsoda
		Tinting material less than 5%	6/16/60
		VEHICLE	Cleveland
		Enamel Baked Resin 55.1	Muttschaugh - Southwick -
		Mineral Spirits & Driers 21.1	TMS also paper cups
		TOT. 76.2	on Y Enamel Ltd
			7-28-60
			Schultz (SF)
			9-2-60
			West Indies 12-6-61

GLD059048