

MD-3-A

PACKAGE TICKET

CODE

R4618-D

LOT

F2H-23

PO

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

11

1554

16

STUMP

TOTAL NET WT.

1554

LUMP WT.

1538

PKG. N-CODE

PROD. SUPPLY.

DATE

OPERATOR

6/18/82

23

N39229

DUP050047914

CG 32 CODE RT-618-D PKG
LOT F2H23 ** MAY 28 1982

EST. WT. 2567* LBS.

**SEE SPLIT-OFF F2J93

PROCESSES APPROVED BY
RT-618-D (U) EWK 12-8-81

MAKING NOTES

JOB NAME: 32RT618DFU

INSTRUCTIONS = PRESSING = RECORD

			1ST	2ND	3RD	4TH	5TH
VAT	9031	PRESSLOAD					
DATE	6-3-82	STARTED	1A				
TIME	13:20 PM	CAKES USED	67				
RELEASED BY	SS	WATER ON	6:30 AM				
PRESS	M-1 ONLY	HRS. WASHED	4				
NO. OF CAKES	64	M MHOS	166				
PRESS WITHOUT AGITATION		HRS. WASHED					
WASH TO 330 M MHOS - 35-75 F WATER		M MHOS					
TEST AFTER 2 HOURS		HRS. WASHED					
LOAD ON 6 CARS		M MHOS					
USE MN FREE EQUIPMENT. INSTRUCT		CAKE CONDITION					
MAKING AREA TO ADD 10% N-588-A HALF-		NO CARS LOADED	4				
WAY THRU PRESSING. CLEAN MAGNETIC		EXPLAIN LOSSES					
SEPARATOR AFTER PRESSING							
CLEANED BY							
TIME CLEANED:							
MEMBRANE PRESS-SLURRY TEMP MUST NOT		SAMPLED BY	L.M.-OK				
EXCEED 160°F OR 15 PSI BACK PRESSURE		RELEASED BY					
AT THE INLET FEED GAUGE, WATER TEST,		SAMPLED BY					
FILL, WASH & COMPRESS PER OP #P.0081		RELEASED BY					
SAMPLES JAR		SAMPLED BY					
DELIVER TO		RELEASED BY					

= DRYING =

DRY 24 HOURS AT 180 F.

USE MN FREE EQUIPMENT. USE PAPER

LINERS IN L/P. HOLD ON TRACK 30 MIN

BEFORE DUMPING PANS.

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES TAKE 1 PT. SAMPLE FROM ANY TWO

OF THE CARS DRIED FOR 24 HRS.

NO CARS PULLED

SAMPLED BY

RELEASED BY

NO DRUMS 10

LUMP WGT 1538

= GRINDING =

MILL 2 LSP 1/8" RP SCREEN 1800 RPM

MAX. TEMP. 140 F

DO NOT GRIND OTHER ORGANICS IN

IMMEDIATE AREA. USE MN FREE EQUIP-

MENT.

INERT MILL WITH CO2 WHEN GRINDING

PER O.P. # O.F.0043

SCREEN

MAX. TEMP.

RPM

F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 2 ENV.

DELIVER TO CTL

DATE MIXED 6-8-82

SAMPLED BY

RELEASED BY

23
51
427
0

159—
14
172—
14
189—
14
179—
14
181—
14
170—
14
147—
14
191—
14
180—
14
110—
14
1538

10

1