

V. 107

C.V. 107

MAKING INSTRUCTIONS: BATCH UNIT

D.V. 313/322

CG 36 CODE RT-565-D PKG.

FEB-2 34170

EST. WGT. 2017 LBS.

STD. HRS. 8.5 TIME 11 P.M.

PROCESSES		APPROVED BY	
(*) RT-565-D	(*)	JJG 12-5-74	
(*)	(*)	DCG 12-9-74	
(*)	(*)		
(*)	(*)		
TYPED BY			
NSA 12-9-74			

NON-BLEEDING

JIPMENT	NAME	USE LBS.	N CODE	ACCT LBS.
Prep	BON Red Light			
	1. If necessary, clean, dress Sparkler & pre-coat with 15#		777-A	
	2. Obtain for S 7		740-C	
	3. Obtain for S 19		82-C	
	4. Install DV & CV Recorder & Controller Charts			
313 2	5. Run 3" (467 G) water into V-313			
	6. Weigh in drum & pour in M 7 9946 %	259	7-D	128
	7. Turn on agitator & steam & dump in from S 2		740-C	581
	Lot #100% %+			
	989 641 9864 650			
	990 40 9832 41			
	8. Dump In	25	113-A	25
	9. Dump In	5	777-A	5
	10. Heat to 212-214°F (Boil) Watch Foam			
	11. Record: BY (+) AT Boil			
	12. Stir 30 Min at 212-214°F, then shut off steam Watch Foam			
	13. Circulate 20 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 15 & Record: HT OF &			
	Recorder or			
	Record: Start 10 M Total Min 30 Clarity OK			
322 3	14. Run 1-2" (70 G) water into V-322			
	15. When S 13 complete, pump in V-313 thru Sparkler			
	Maintain V-313 at 190-195°F			
	Record: Start 120 Total Min 25			
330 4	16. Weigh into V-330 for S 18 M 2 7946 %	698	7-D	345
107 6	17. Run 21" (1989 G) water into V-107			
	18. Run in V-330 from S 16			
	19. Dump in from S 3		82-C	596
	Lot 3887 3391 3839	350 250 98		
	20. Add to 70-80°F, stir to sol'n & Record: HT OF			
	Recorder 80 OF			
	21. Dump In	100	65-A	100
	22. Dump in & stir 5 min or longer to dissolve	450	3-A	450
313 6	23. When S 15 complete, close V-313 outlet & stop pump			
	24. Run in 22" (372 G) water & heat to 180-190°F			
322 7	25. Pump V-313 thru Sparkler into V-322			
	26. When MT blow out Sparkler into V-322			

