

MANUFACTURING SPECIFICATIONS

Waukegan

PLANT

"TRANSITE" PIPE

DEPT.

PRODUCT

"TRANSITE" PIPE, FIBRE BLENDS
and STANDARD FURNISH BATCH

DIVISION

PIPE

SPEC. NO.

TP-1

PAGE NO.

3

I. FORMULA 13' Machine

A. Fibre Blend

	Tube Mandrel M-550	
	Lbs.	%
S Blue	200	37.5
Aust. Blue	176	
Jeffrey 4T28	150	19.0
Mamro 4Y	200	20.0
Rhodesian "S"	75	7.5
Jeffrey 6D20	200	20.0
	1001	100.0
Scrap	200	
	1201	

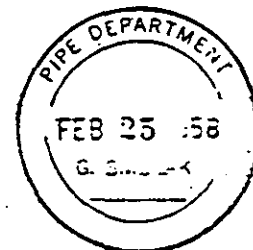
PLAINTIFF'S
EXHIBIT

CSR-602

CANCELLED 5/12/58

	Swing Mandrel M-551	
	Lbs.	%
S Blue	200	38.5
Aust. Blue	176	
Jeffrey 4T28	200	20.5
Mamro 4Y	250	25.6
Rhodesian "S"	50	5.1
Jeffrey 6D20	100	10.2
	976	100.0
Scrap	200	
	1176	

Fibre and scrap shall be thoroughly mixed in the mixer, willow fibre blend at rate which will insure a proper buoyance. Batch size may be varied provided batch proportions are maintained.



RETURN TO
J-M RESEARCH
FILE ROOM

X—INDICATES CHANGE—REASON: To show standard operating blends for 1958.

AUTHORITY FOR CHANGE T. R. Turnbull's ltr. of 1-9-58.

FILE HOLDERS	I.E.	Myl.	Lab.	Foreman	SUPR. QUAL. CONTROL	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH	SER. QUAL. CONTROL	DATE ISSUED

SUPERSEDES Page 3 issued 11-25-56, and Notices of Deviation #43, 44, 46, 48 & 50