PLAINTIFF'S EXHIBIT
KEN-56

INTER-OFFICE MEMORANDUM

RECEIVED
APR 25 1969
KAISER ENGINEERS
W. F. BORT

TO R. J. Wolf
AT. Oakland

DATE April 23, 1969

FROM D. A. Daly

AT Middletown

COPIES TO L. H. Oppenheim
J. E. Hughes
W. F. Bort
G. L. Roberts

JOB NO. 6471

SUBJECT Middletown Works Expansion Program
Report for Week Ending April 22, 1969

Progress

The refractory lining was completed for No. 2 furnace in the BOF Shop (6471-28). All work is now in the final testing stage in preparation for first heat on May 1. Representatives of Yawata are on the job to assist in the checkout of the O. G. fume control system and if the system is approved, the May 1, date can be met.

Strip has been threaded through the No. 4 Pickler (6471-56) and final integrated testing is now under way by the Armco operators assisted by KE forces. A production run is now dependent on how long the operators will require to complete the integrated tests.

Covers have been installed on the pickling tank at No. 5 Pickler (6471-59) and testing and startup activities are proceeding on schedule.

The major subcontractor for the Cold Mill (6471-60) has increased his manpower slightly and is currently working millwrights, fitters, and electricians. A revised schedule was submitted by this subcontractor showing essential completion of his work by February 1, 1970, ready for testing. This schedule is being evaluated together with his man loading chart for compatibility with our requirements. Cold Mill design is about 90% complete and construction about 32% complete.

Detail design has started for the Continuous Casting facility (6471-36).

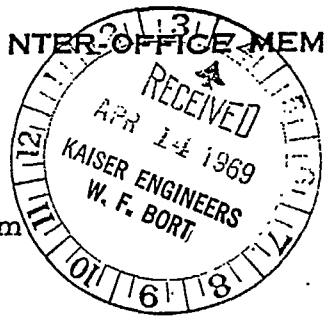
Armco has decided to extend the concrete foundations in the Annealing Line (6471-64) to provide space for 12 additional furnaces. The purchase and installation of these additional furnaces is not included in the present scope of the work.

Manpower

Average manpower working in the field was 1230, up 10 from the preceding week.

DAD:ms

INTER-OFFICE MEMORANDUM



TO R. J. Wolf
AT Oakland

DATE April 10, 1969

FROM D. A. Daly

AT Middletown

COPIES TO L. H. Oppenheim
J. E. Hughes
W. F. Bort
G. L. Roberts

JOB NO. 6471

SUBJECT Middletown Works Expansion Program
Report for Week Ending April 8, 1969

General

Carpenters walked off the job at noon on April 8, over rehiring a carpenter not in good standing with the union. This same man had previously filed an unfair labor action with the N. L. R. B. Carpenters were back to work the next day.

Progress

The refractory lining for the No. 1 furnace in the BOF Shop (6471-28) will be completed next period ready for dryout. The charging machine arrived on the site and is being assembled. About 980 lineal feet of pipe remain to be installed by Chemico. Electrical work remains on schedule.

No. 4 Pickler (6471-56) is in the final checkout stage. The tank covers are in place ready for the water test. No major problems are evident at this time.

Checkout and startup on No. 5 Pickler (6471-59) is well under way with no major problems.

The Pickler Waste Disposal System (6471-86) is in the final checkout stage with no major problems. Completion is scheduled to support No. 4 Pickler startup.

All mill housings for the Cold Mill (6471-60) are on the job. Equipment erection is proceeding with the housings for one stand set in place. The roof over the mill aisle is complete. The major subcontractor has started some piping and electrical work. The floor over the motor room basement is about 50% complete.

Structural steel erection has started for the Annealing Line (6471-64).

Manpower

Average manpower working in the field was 1211, down 65 from the preceeding week.

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DAILY PROGRESS REPORTS
Amoco Expansion

Job 6471
Middletown

March 1, 1966 through 12-1-69

KEN 006931