

MARINE DEPARTMENT
READING FILE

EXXON COMPANY, U.S.A.

POST OFFICE BOX 1512 • HOUSTON, TEXAS 77001 "STANSHIP HOUSTON"

MARINE DEPARTMENT

J. H. SWARTZ
OPERATIONS MANAGER

A. D. WOODHOEK
FLEET & BRANCH MANAGER

L. H. EARLE
MARINE ADVISOR

H. J. BOURGEN
MAINTENANCE & SERVICES MANAGER

May 23, 1978

Shipyards Specifications

Carlton Bettyburg

Mr. G. Guy Via, Jr.
Newport News Shipbuilding
4101 Washington Ave.
Newport News, Va. 23607

Dear Sir:

Please add the attached addendum to the subject specifications.

Very truly yours,

E. J. Worrel, Jr.

E. J. Worrel, Jr.
Asst. Repair Superintendent

EJW: bt
Attachment

c: Mr. H. J. Borgen
Mr. R. X. Caldwell
Mr. W. N. Ekstrand
Mr. L. A. Hanft
Mr. W. A. Ingham, Jr.
Mr. H. P. Leyendecker
Mr. J. A. Tompkins

262. CARGO VENT SYSTEM #4 STARBOARD CARGO TANK EXPANSION TRUNK - 408

Renew (wasted) 6" diameter X 7" welded to expansion trunk - Dresser - other end.

263. CARGO TANK REACH RODS - 413

- A. #1 Center #3 center #6 port #6 starboard
Allow for renewal of 1" (wasted) reach rod approx. 80 feet in above tanks
- B. Allow for renewal of approx. (14) fourteen lignum vita bushings
- C. Allow for renewal of approx. 12 reach rod brackets
- D. Allow for renewal of (5) reach rod, valve fork brackets

264. #3 CENTER CARGO TANK - LADDER HANGERS & PLATFORM - 128

- A. Renew approx. (4) four wasted hangers at top of ladder
- B. Reweld broken middle platform (ladder) to bulkhead. Cracked weld

265. CARGO TANK - EXPANSION TRUNK ACCESS TO CARGO TANKS #1 CENTER, #3 CENTER, #6 STARBOARD - 102

Build up landing rim of above tank access trunks and machine to original dimension and prove satisfactory.

266. CARGO TANK VALVES #3 CENTER, #6 STARBOARD, #6 STARBOARD - 405

- A. Repair 16" gate valve from #2 center in #3 center - hi suction
- B. Repair 8" stripper valve #6 starboard cargo tank
- C. Repair 12" main suction valve #6 starboard cargo tank

267. THWARTSHIP WALKWAY OVER CARGO LINES MAIN DECK - VICINITY OF #8 CENTER CARGO TANK HANDRAILS - 128

Renew following:

- Grating - 10' X 29" X 20" + "J" bolts - stainless steel
- Channel bar - 15' X 4" X 1-5/8"
- Angle Iron - 39' X 3" X 3"
- Flat bar - 15' X 2-1/2" X 3/4"
- Handrails - 28' X 1" & 20' X 3/4"
- Diamond tread steps - total six (6) 26" X 6-1/2" X 1/4"
- Clips (welded to deck - total Ten (10) 2" X 1/2"

(See Betterment - Ship #85 - "D")

268. #1 CENTER CARGO TANK "A" CARGO LINE DROP TO SOLVENT LINE AT #1 CENTER CARGO TANK MAIN DECK - 407

Approx. 5' of 12" pipe to renew (wasted) pipe connecting "A" cargo line to solvent drop #1 center tank.

269. 2-1/2" PIPELINE - FIXED TANK WASHING MACHINES - 415

Location #6 starboard cargo tank. Renew approx. 200' of 2-1/2" pipe from deck to fixed tank washing machines + twelve (12) barckets.

270. FORCED DRAFT FAN CONTROLLER BOXES - 806

Located fire room portside forward bulkhead. Open same, check all connections, spot in magnetic core faces, dress contactors. repair and/or renew any defective components.