CG 16 CODE YT-815-D PKG ___ PROCESSES APPROVED BY

OCT 2 6 1982 L2H50 ( )YT-815-D (C) BBK 11/5/81

(DATE) (LOT NUMBER)

EST. WT. 1388 [redacted] LBS. TYPED BY: JMH

STANDARD HRS. 4.8 TIME 7 A.M.

PREPARATION NOTES: _____

EQUIPMENT		NAME: "MONASTRAL" DEEP GOLD 2 PAGES	USE LBS	N-CODE	ACCT LES
PREP 1	1	PREPARE N-7-D SOL'N FOR S 9, 11, 12 NOTE: DILUTE N-7-D (24# "AS IS") IN DRUM WITH 120# WATER.	24	7-D	12
ALM 2	2	PLUG ALM #1 OUTLET & RUN IN 400# WATER			
	3	START AGITATOR & DUMP IN 468# 100% N-7652-A TO NEAREST FULL DRUM LOT 337 #100% 468 % 19.5	2400	7652-A 7652-A	468 [redacted]
	4	STIR 5-10 MIN OR LONGER TO A SMOOTH SLURRY ADDING WATER AS NECESSARY & PUMP TO V-261 THRU 20 MESH VIBRATING SCREEN			
ALM 3	5	REPEAT S'S 2 THRU 4 FOR 2 ADDITIONAL SET-UPS (468# 100% N-7652-A PER SET-UP TO NEAREST FULL DRUM) SET-UP #2 LOT 337 #100% 468 % 19.5	2400	7652-A 7652-A	468 [redacted]
		SET-UP #3 LOT 337 #100% 468 % 19.5	2400	7652-A 7652-A	468 [redacted]
SV 4	6	RINSE ALM INTO SV, DRAIN LINES INTO DRUM & POUR IN			
	7	ADJ TO 32" (3200G)			
	8	STIR 10 MIN & RECORD: PH 7.3 (4.0-7.0)			
	9	IF NECESSARY ADJ PH TO 7.5-8.0 WITH N-7-D PREPARED IN S1. RECORD: PH 7.6			
	10	HEAT TO 150-160 DEG F IN 15-20 MIN STIR 10 MIN AT 150-160 DEG F			
	11	RECORD PH 7.5 (7.5-8.0)			
		IF NECESSARY ADJ PH TO 7.5-8.0 WITH N-7-D PREPARED IN S1. RECORD PH _____			

OCT 27 1982

JMH

EQUIP MENT		PAGE 2 OF 2 CG 16 CODE YT-815-D (C)	USE LBS	N-CODE	ACCT LBS
SV 4 CONT	12	STIR 45 MIN AT 150-160 DEG F AT PH 7.5-8.0. RECORD: START 10.40 AM NOTE: PH MUST BE HELD IN THE 7.5-8.0 RANGE FOR 45 MIN BEFORE PROCEEDING TO S15. RECORD & ADJUST IF NECESSARY TO PH 7.5-8.0 WITH N-7-D SOLUTION FROM S1. TIME — PH "AS IS" — ADJ PH 15 MIN — 7.5 — 8.3 30 MIN — 7.7 — 8.9 45 MIN — 7.8 —			
314 5	13 14	DURING S12 STIR, RUN 20" (160G) WATER INTO V-314 & HEAT TO 100-110 DEG F ADD & STIR TO DISSOLVE FOR S15	154	707-B	154
SV 6	15 16	WHEN S12 STIR COMPLETE PUMP V-314 INTO SV STIR 15 MIN OR LONGER			
314 7	17 18	DURING S16 STIR, RUN 31"(246G) WATER INTO V-314 & HEAT TO 100-110 DEG F ADD & STIR TO DISSOLVE FOR S20	100	3-A	100
SV 8	19 20 21 22 23	WHEN S16 STIR COMPLETE, RECORD: PH 6.7 (5.0-7.0) PUMP IN V-314 IN 20-30 MIN. STIR 15 MIN AT 150-160 DEG F RECORD: PH 8.0 (7.0 OR ABOVE) AND IF NECESSARY ADJ PH TO 7.0 OR ABOVE RECORD: PH STOP AGITATOR START — FIN — OPTR 4:30 AM — 7:30 AM — 201 7 AM — 1 PM — 114		3-A	

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