

K2K94

OCT 20 1982

33
181

EST. WGT.

2768

LBS.

Alternate

DUG 10-28-77

TYPED BY
JIC 11-7-77

MAKING NOTES

REMARKS

AME: MONASTRAL® *REDUET R*

NON-BLEEDING

INSTRUCTIONS

- PRESSING -

RECORD

AT					181	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE					10-20-82	STARTED	1.0				
TIME					11:00 AM	CAKES USED	1.50				
RELEASED BY					<i>[Signature]</i>	HOURS TO FILL					
PRESS	13/14	15/16	38	39	33						
NO. OF CAKES	6 x 42	6 x 42	60	60	60						
PRESS	WITH	AGITATION									
WASH TO	-	OHMS									
TEST AFTER	-	HOURS									
LOAD	ON 8 CARS										

CAKE CONDITION

NO. CARS LOADED

EXPLAIN LOSSES

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

- DRYING -

DRY 20 HOURS AT 220°F

LUMP: - OK - WET - SALTS - CONTAMINAT
DRYER SECTIONS:

ADDITIONAL DRYING HOURS REQUIRED:

SAMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

NO. DRUMS 15

LUMP WGT. 2767

RELEASED BY *[Signature]*

- GRINDING -

MILL: RSP 0.066 RP SCREEN 3480 RPM
MAX. TEMP. 140 °FSCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLES WITHOUT MIXING

SAMPLES 1 Env + 1 Pint Can

DELIVER TO CTL

DATE MIXED

SAMPLED BY

200 11-1-82

94
51
16

0.00	*	1.90	+
		0.14	-
2.19	+	1.55	+
0.14	-	0.14	-
2.06	+	24.50	+
0.14	-	27.67	*
2.24	+		
0.14	-		
2.21	+		
0.14	-		
2.18	+		
0.14	-		
2.15	+		
0.14	-		
2.13	+		
0.14	-		
2.24	+		
0.14	-		
2.18	+		
0.14	-		
2.00	+		
0.14	-		
2.15	+		
0.14	-		
2.10	+		
0.14	-		
0.49	+		
0.14	-		
24.50	*		

58-1-1 002

181 ~~282~~ ~~27~~

CG 16 CODE RT-795-D PKG. **K2K94** OCT 20 1982

WGT. **2768** LBS.

STD. HRS. TIME **3 P.M.**

MAKING INSTRUCTIONS: E. UNIT **QPL**

D.V.

PROCESSES	APPROVED BY
() RT-795-D (M)	BBK 10-19-77
() Alternate ()	DCG 10-28-77
() ()	MTW 10-31-77
TYPED BY	
JIC 11-7-77	

USE-N-~~7103~~-A: LOT **D362, 2684# 4 later**

Pump from tote thru vibrating screens into SV & treat

VAT-SLURRY PROCESS

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® RED VIOLET R	USE LBS.	N CODE	ACCT. LBS.
Misc 1	Note: This process is designed to process 1 full lot of N- 7103 -A ±2400#			
	7103			
	Obtain for S 5			
	LOT % NET WGT 100% WGT			
	Note: Record #100% N- 7103 -A under Acct Lbs			
CV 2	2 Calc for S 9: #100% N- 7103 -A × 0.075 = 200# N-947-B			
	3 Calc est wgt = #100% N- 7103 -A + N-947-B = 2884# 2884 2768			
	4 enter on make & process cards			
	5 Install temperature chart in V- 181 & run in 20" (2000 G)			
	6 Dump in N- 7103 -A from S 1 and wash in drums			
	7 Stir 10 min			
	8 Record pH: 4.5 (6.0-9.0) & adj pH to 7.2-7.6			
	Record pH 7.6			
	9 Sift in N-947-B calc in S 2	Assume 50% 35	7-D 18	
	10 Heat to 140-150°F in 30-40 min & shut off steam	Assume 78% 200	27-D 200	
	11 Stir 30 min			
	12 Stop agitator			
START 3:00 PM FIN 11:04 PM OPTR 166				
Tote. No 83-11-61-23				
OCT 21 1982				

64.8