



J-M Manufacturing Company, Inc.

1051 Sperry Road • Stockton, California 95208 • Tel(209) 982-1500 • Telex 359491 • Telecopier(209) 465-8184

December 27, 1985

Eastern Chen Trading Co., Ltd.
1117 Suite-Catherine St. West
Montreal, Que.
Canada H3B1H9
Attn: Mr. T.Y. Chen

Re: Request for Quotation, 1986

Dear Mr. Chen,

Below you will find a list of our raw materials, additives, and/or operating supplies with our forecast requirements for the year 1986.

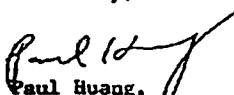
Please refer to our purchase specification as attached for your reference.

Also, please submit the quotation, with your catalog or literature, for these products by ASAP or sooner.

<u>DESCRIPTION</u>	<u>1986 FORECAST</u>			
	<u>DENISON</u>	<u>MLBS</u>	<u>STOCKTON</u>	<u>MLBS</u>
<u>BLUE ASBESTOS FIBER</u>				
a.) WMS-6 Grade	1,900	"	4,000	"
b.) WML-6 Grade	1,000	"	700	"

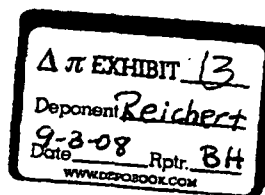
If there are any questions regarding the above items, please feel free to call me anytime.

Sincerely,


Paul Huang,
Purchasing Manager

PH/js

enclosures



JMM 00000222

SC-SEC-0780

SC-JMM-3055

 Johns-Manville PURCHASE SPECIFICATION	SPECIFICATION NUMBER	PAGE NO.	1 of 5
	TR-1901	ISSUED DATE	11/19/80
BLUE ASBESTOS FIBER (CROCIDOLITE)		CANCELS	None
		LOCATIONS	P32, P48, P55

NO CHANGE IN MATERIAL MAY BE MADE BY THE SUPPLIER WITHOUT WRITTEN APPROVAL OF JOHNS-MANVILLE.
 IMPORTANT: ALWAYS INCLUDE THE SPECIFICATION NUMBER WHEN REFERRING TO THIS COMMODITY.

I. GENERAL DESCRIPTION:

Fiber covered by this specification shall be crocidolite (blue asbestos of the amphibole type). An "umpire" sample shall be submitted by the vendor which will be used to determine whether incoming shipments compare favorably with this sample in regard to color, general appearance, and general characteristics.

II. DETAILED REQUIREMENTS:

The fiber, when tested in accordance with JM Test Method TR-425-52 shall conform to the following specifications:

<u>McNett Wet Screen</u>	<u>Range</u>
+ 14 Mesh Fiber	45% - 60%
- 100 Mesh Fines	31% - 37%
+ 14 Rock	3% Max.

III. SAMPLING PROCEDURE:

Lot - For purposes of sampling, a lot shall consist of not over one car-load, produced under essentially the same conditions and offered for inspection at one time.

Procedure - From each lot the inspector shall take a sample from each of 25 bags at random. Five composite samples be prepared, each composite representing 5 separate bags.

IV. INTERPRETATION OF TEST RESULTS:

The test results of each composite sample shall conform to the detailed requirements of (2) above.

V. PACKAGING AND SHIPPING:

A. Fiber shall be packaged in a woven polyethylene bag, (polypropylene-alternate) containing 50 kilos (110.23 lbs.) measuring 1016 mm long x 546 mm wide x 241 mm high (40" x 21-1/2" x 9-1/2").

B. Bagged fibre shall be compressed into a bale containing six (6) bags, for a total weight of 300 kilos (661.38 lbs.) and measuring 1118 mm long x 559 mm wide x 686 mm high (44" x 22" x 27"). Each bale shall be banded with four (4) each 5 mm nail wires, equally spaced in the length dimension and each securely sealed. Because of the clip protruding, a protective cover of some material should be applied or affixed to the clip to prevent tearing and or abrasion of adjacent bags. A warning label with instructions for properly cutting the nail wire shall be placed on clip side of the bale. Each bale shall be distinctly marked showing the fibre grade.

X - INDICATES CHANGE

JM-522-A

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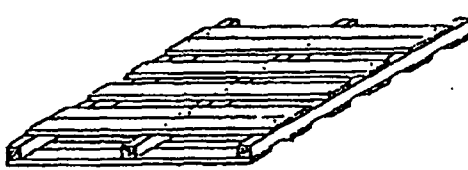
 Johns-Manville PURCHASE SPECIFICATION	SPECIFICATION NUMBER	PAGE NO.
	TR-1901	2 of 5
ISSUED DATE: 11/19/80		
CANCELS: None		
LOCATIONS: P32, P48, P55		
BLUE ASBESTOS FIBER (CROCIDOLITE)		
NO CHANGE IN MATERIAL MAY BE MADE BY THE SUPPLIER WITHOUT WRITTEN APPROVAL OF JOHNS-MANVILLE. IMPORTANT: ALWAYS INCLUDE THE SPECIFICATION NUMBER WHEN REFERRING TO THIS COMMODITY.		
V. PACKAGING AND SHIPPING: (Continued)		
C. Bales units shall be loaded two (2) bales deep by three (3) bales high, for a total of six (6) bales on a flush stringer, double faced, non-reversible, 3-way entry pallet. (See attached sketch for pallet dimensions and specific construction). Each bale shall be placed on the pallet and on top of each other with the 5 mm nail wire clip facing inward toward the center of the pallet. A minimum of two (2) steel straps, 12.7 mm wide x .508 mm thick (1/2" x .020") minimum shall be used to secure the six (6) bales to the pallet. Protective material, such as pieces of paraweb sling, molded plastic strips, or equivalent; of sufficient length to prevent the steel strap from cutting or abrading the fibre bags; shall be placed under each steel strap at each location where the strap is in contact with a corner of a bale. Each strap shall be securely tensioned and sealed. Total net weight for a six (6) bale (36 bags) palletized unit shall be 1.8 metric tons (3968 lbs.) and for a four (4) bale (24 bags) palletized unit shall be 1.2 metric tons (2646 lbs). See the attached sketches for the bale and palletized unit construction with dimensions and tolerances.		
D. <u>Shipment:</u> Palletized units shall be loaded into standard 6.1 meter (20 ft.) long containers. Each container shall contain the following number of palletized units: 1. <u>Preferred:</u> Ten (10) palletized units, each containing 36 bags of fibre for a total of 360 bags, net weight of 18.0 metric tons (39683 lbs.) per container. 2. <u>Alternate:</u> Nine (9) palletized units of 36 bags per unit plus one (1) palletized unit of 24 bags for a total of 348 bags, net weight of 17.4 metric tons (38361 lbs.) per container.		
E. This material is classified as a hazardous material and shall be packaged in accordance with DOT regulations 49 CFR. <u>NO FIBRE BAGS SHALL BE SHIPPED WITH BAGS DAMAGED AND FIBRE EXPOSED.</u> <u>ALL DAMAGED BAGS MUST BE TAPED WITH A MATERIAL TO INSURE COMPLETE AND ADEQUATE COVERAGE OF THE DAMAGED AREA.</u>		
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JMM Johns-Manville PURCHASE SPECIFICATION	SPECIFICATION NUMBER TR-1901	PAGE NO. 3 of 5 ISSUED DATE 11/19/80
MATERIAL BLUE ASBESTOS FIBER (CROCIDOLITE)	CANCELS None LOCATIONS P32, P48, P55	
NO CHANGE IN MATERIAL MAY BE MADE BY THE SUPPLIER WITHOUT WRITTEN APPROVAL OF JOHNS-MANVILLE. IMPORTANT: ALWAYS INCLUDE THE SPECIFICATION NUMBER WHEN REFERRING TO THIS COMMODITY.		
VI. HAZARDOUS MATERIALS REQUIREMENTS:		
A. Department of Transportation (49 CFR)		
The material is classified as a hazardous material and shall be packaged, marked and labelled in accordance with 49 CFR.		
1. DOT Proper Shipping Name - Asbestos. 2. DOT Hazard Class - ORM-C. 3. Regulated as of April 30, 1979 (See Federal Register, December 4, 1978, page 56664).		
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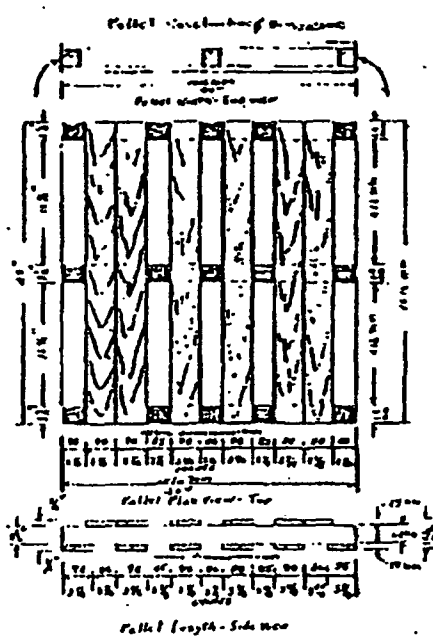
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JM Johns-Manville PURCHASE SPECIFICATION	SPECIFICATION NUMBER	PAGE NO.
	TR-1901	5 of 5
MATERIAL BLUE ASBESTOS FIBER (CROCIDOLITE)	ISSUED DATE	11/19/80
	CANCELS	None
	LOCATIONS	P32, P48, P55

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Unwind Rollers - Place mat over
 roller and pull over roller
 using rollers.
 See to make



Pallet - View from End view

Pallet - View from Top

Pallet - Length - Side view

X — INDICATES CHANGE

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