



Interoffice Communication

To R. E. Lehmkuhl
From C. L. Miller
Date November 25, 1980
Subject WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 11/23/80
WEEK NO. 47

Production MM Lbs. - 5 Days - 11/19/80 thru 11/23/80

	<u>Last 5 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
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Resin (A & BC)	4.90	21.08	235.37	26.40
Compound (A & BC)	.72	2.56	40.59	4.80
Dry Blend	.43	2.33	21.87	4.21
Plasticizer	.17	.83	9.77	1.22

Safety

There was 1 minor first aid recorded during this period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. November</u>	
Last 7 Days, M Lbs./C.D.	980	Budget	27.0
Last 7 Days, % of Budget	109	Forecast 11/20/80	27.5
Current Rate, % of Budget	110	Forecast 11/24/80	27.5

Vinyl production for the week averaged 980 M pounds per day. Major items affecting production were an agitator seal replacement on 741 reactor and maintenance of the old reactor module dump Sweco.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. November</u>	
Last 7 Days, M Lbs./C.D.	107	Budget	4.9
Last 7 Days, % of Budget	65	Forecast 11/20/80	3.6
		Forecast 11/24/80	3.6

Line I operated 2 days averaging 69 M pounds per day. Line III operated 5 days averaging 99 M pounds per day. Line V operated 3 days averaging 37 M pounds per day. Line III rates were affected by 2 seal changes and quality control on 18031 CB 50.

Plasticizer operated 3 days averaging 56 M pounds per day.

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<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. November</u>	
Last 7 Days, M Lbs./C.D.	55	Budget	2.65
Last 7 Days, % of Budget	62	Forecast 11/20/80	2.60
		Forecast 11/24/80	2.60

Dry Blend operated 3 days 16 hours per day averaging 129 M pounds per day with no major operating problems.

C. L. Miller
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jf

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