

GC-18 CODE GC-1-A PKG. _____
 MAY -0.81-81289
 EST. WGT. 2166 LBS.
 STD. HRS. _____ TIME _____ M

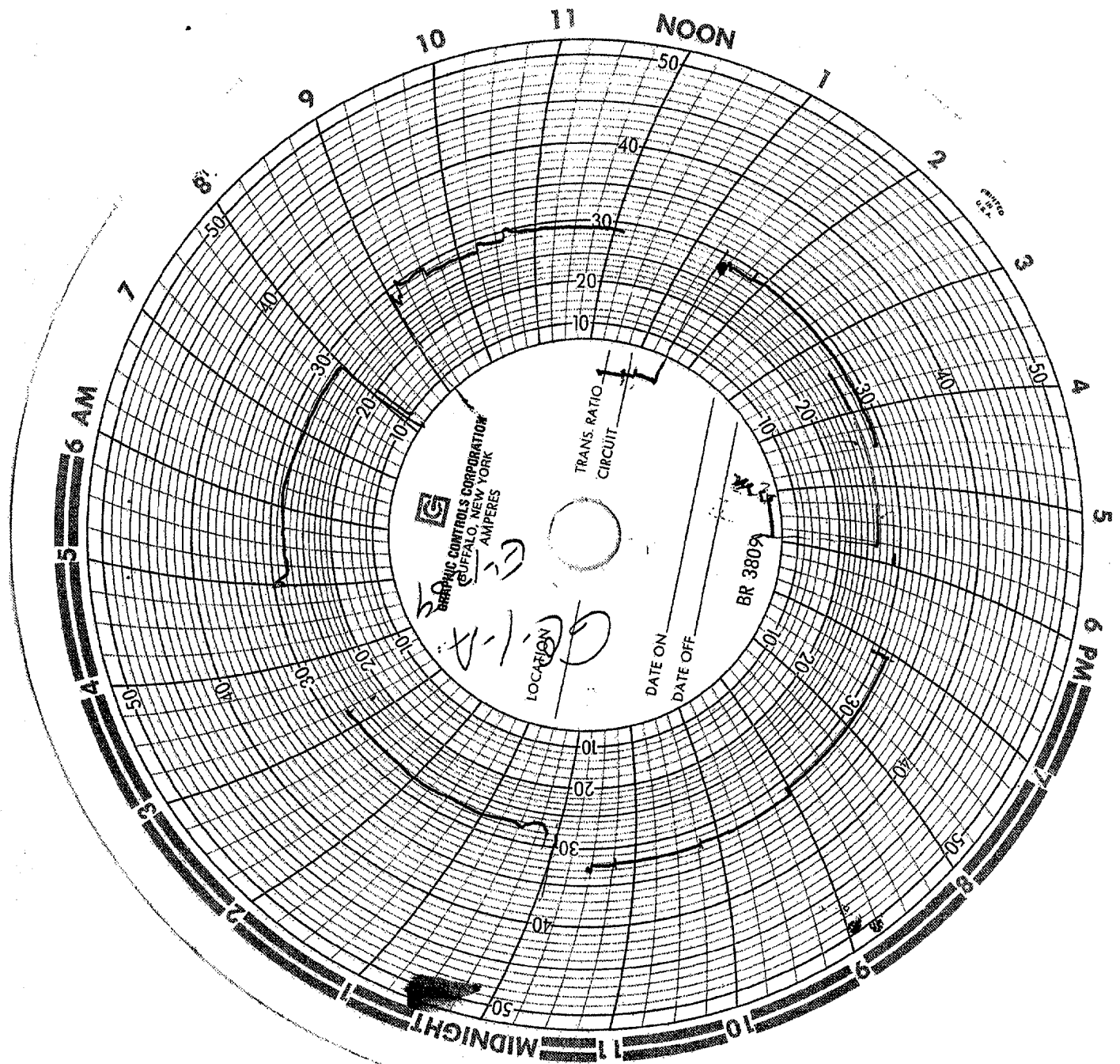
PROCESSED BY GC-1-A () AJC 1-10-78
 () DCG 1-13-78
 () MTW 3-6-78
 ()
 TYPED BY
 NSA 3-14-78

NON-BLEEDING

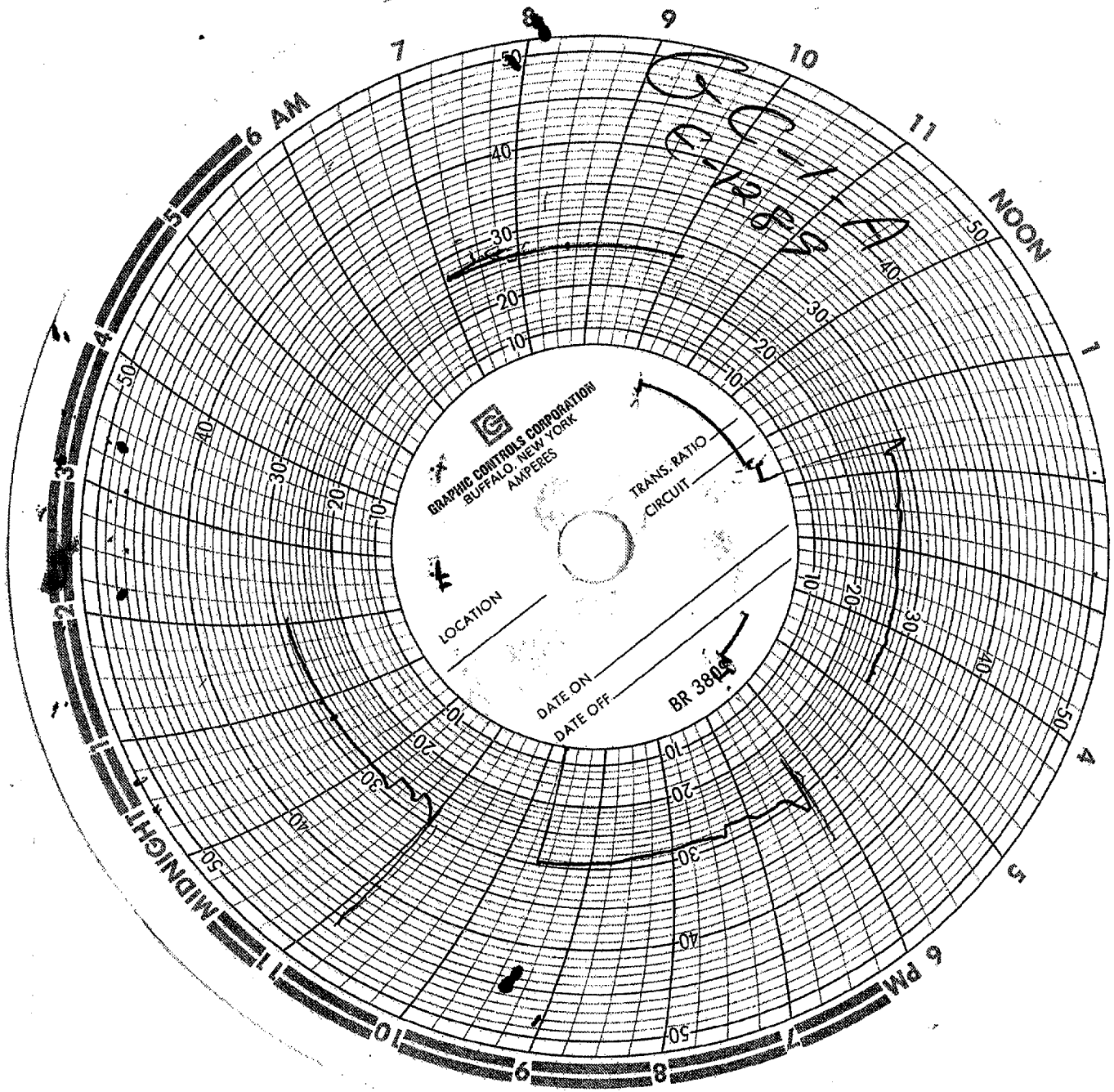
EQUIPMENT	NAME: MONASTRAL® GREEN G	USE LBS.	N CODE	ACCT. LBS.
PREP 1	1. Install Temp & Amps Charts Daily			
	2. Weigh GC-1-A Borax Sludge for S-5 + 11. Record Wgt. in S-23 per Calc S-3			
	NOTE: Total Wgt Includes Liquid. After Weighing, Dipper Off Excess Liquid & Pour Into V-291 Thru Classifier			
	3. Calc For S-10, 12 & 23 200 - (0.7 x # Sludge, S-2) = # N-972-A			
HF MILL 2	4. Start agitator with cooling water off			
	5. Dump in 1 buggy of sludge from S-2 & add	18	567-B	0
	6. Dump in & stir 10-15 min to uniformity	150	8000-A	0
	NOTE: Turn on water sprays when mill temp reaches 120°F Omit S-7-9 on 1st charge of 1st batch of a campaign			
CLASS 3	7. During S-6 stir, backwash lines from classifier to V-391 & place cart under sludge discharge			
391 4	8. Adj to 36" (420 G) & turn on agitator			
291 5	9. Run V-391 at 3.0-3.5 GPM (120-140 Min) thru classifier into V-291			
HF-MILL 5	10. During S-9 dump in all but 50# N-972-A Calc in S-3		972-A	0
	11. Add 2nd buggy of sludge from S-2 & stir 3-6 min to uniformity			
	12. Add 50# N-972-A from S-10 & Adj to 27-32 AMPS with N-972-A or water		972-A	0
	13. When 27-32 AMPS reached with 15" Vortex Stir for 3 Hrs at 27-32 AMPS & below 130°F A. Add N-972-A water or ice to maintain 27-32 AMPS below 130°F B. Record all N-Code ingredients used in table S-23 C. Record data in table S-40			
	14. When S-13 stir completed, add 5-10 Gal water avoiding overflowing HF-Mill			
	15. Stop agitator & Cooling water sprays			
CLASS 7	16. When S-9 complete & V-391 MTY Close Classifier Feed Valve & backwash line to V-391 for 30 secs.			
	17. Open feed valve & drain V-391 to classifier NOTE: DO NOT WASH IN V-391			
	18. Stop V-391 agitator & close classifier feed valve			

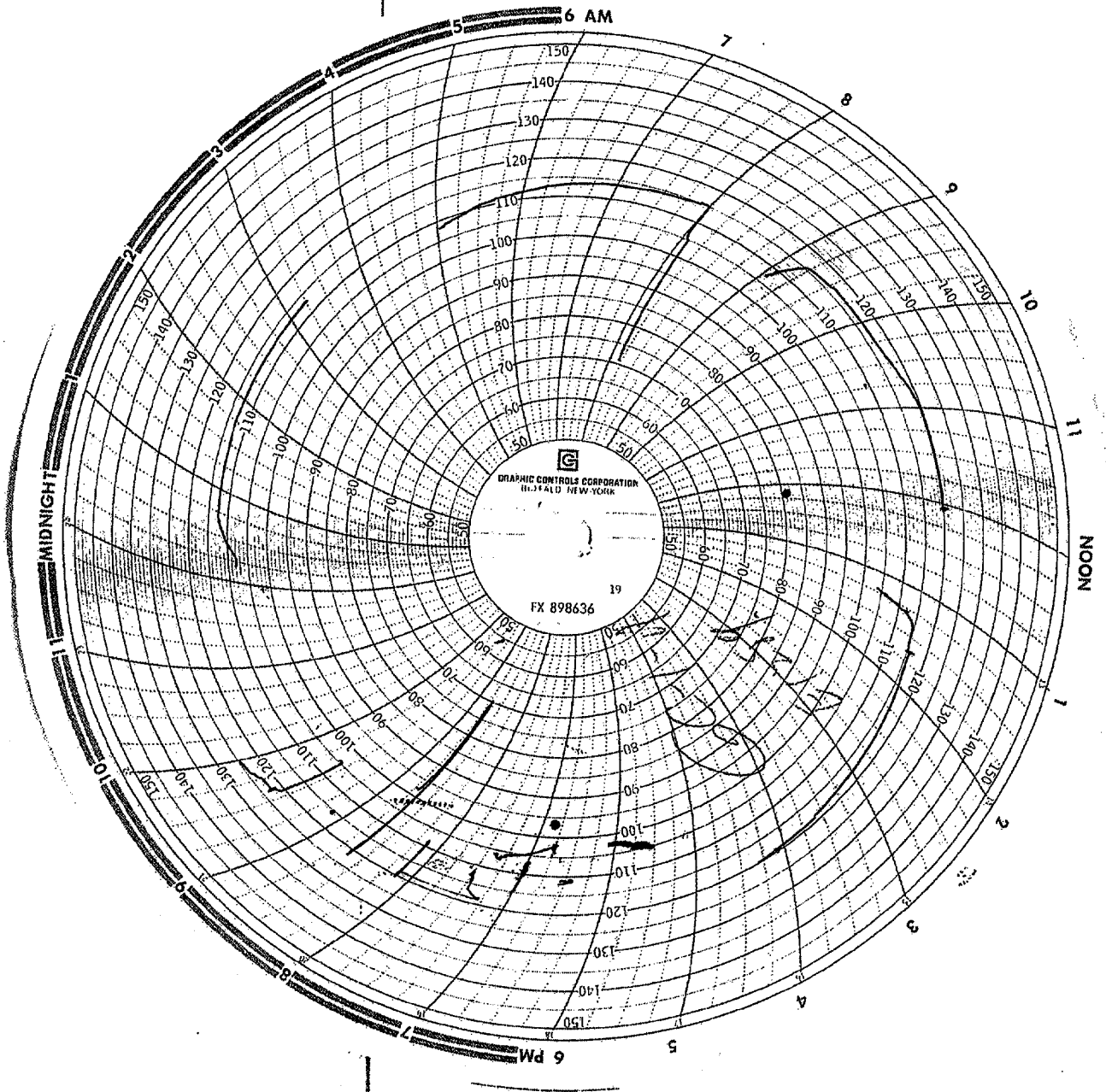
MAY 13 1981

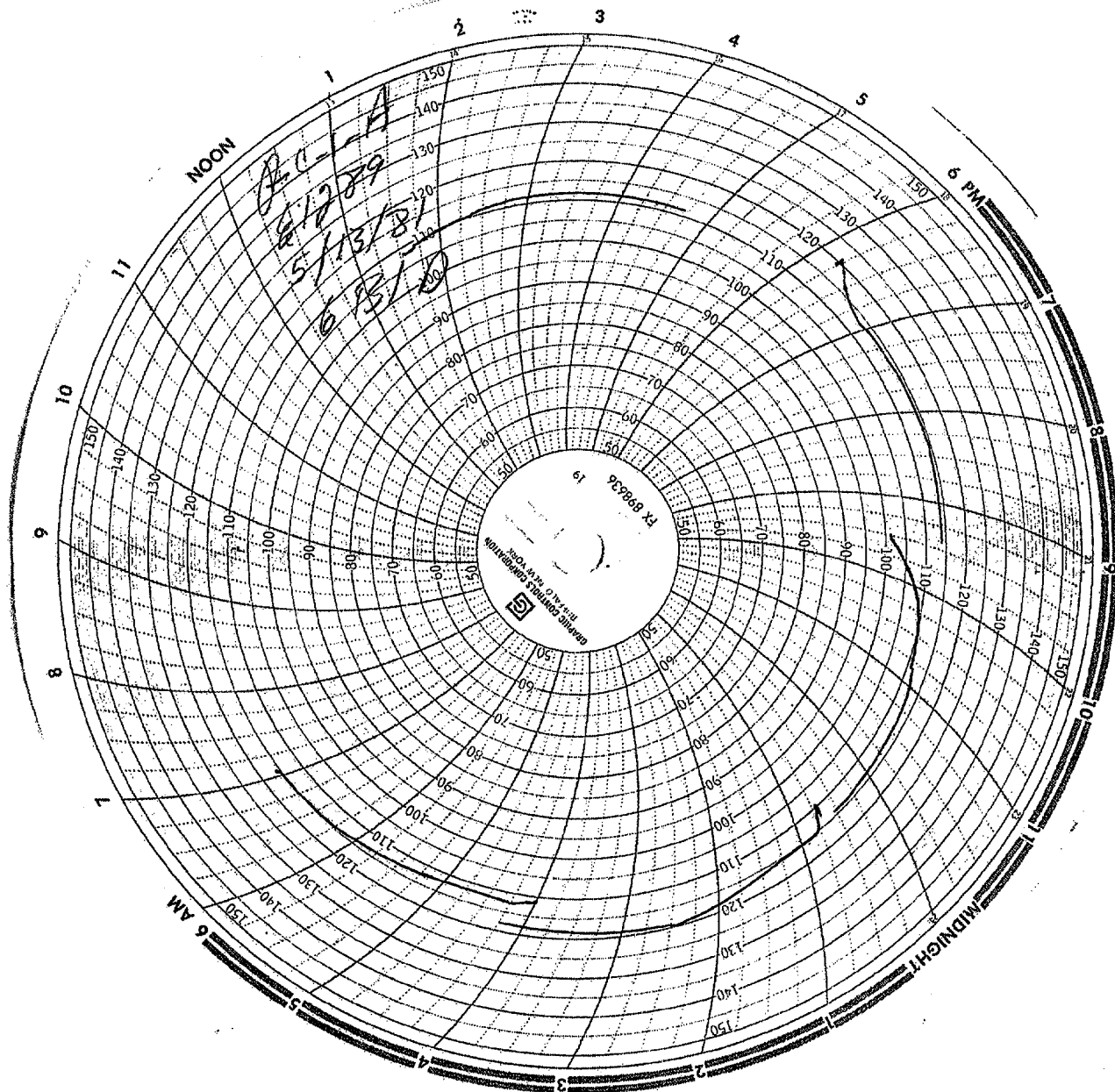
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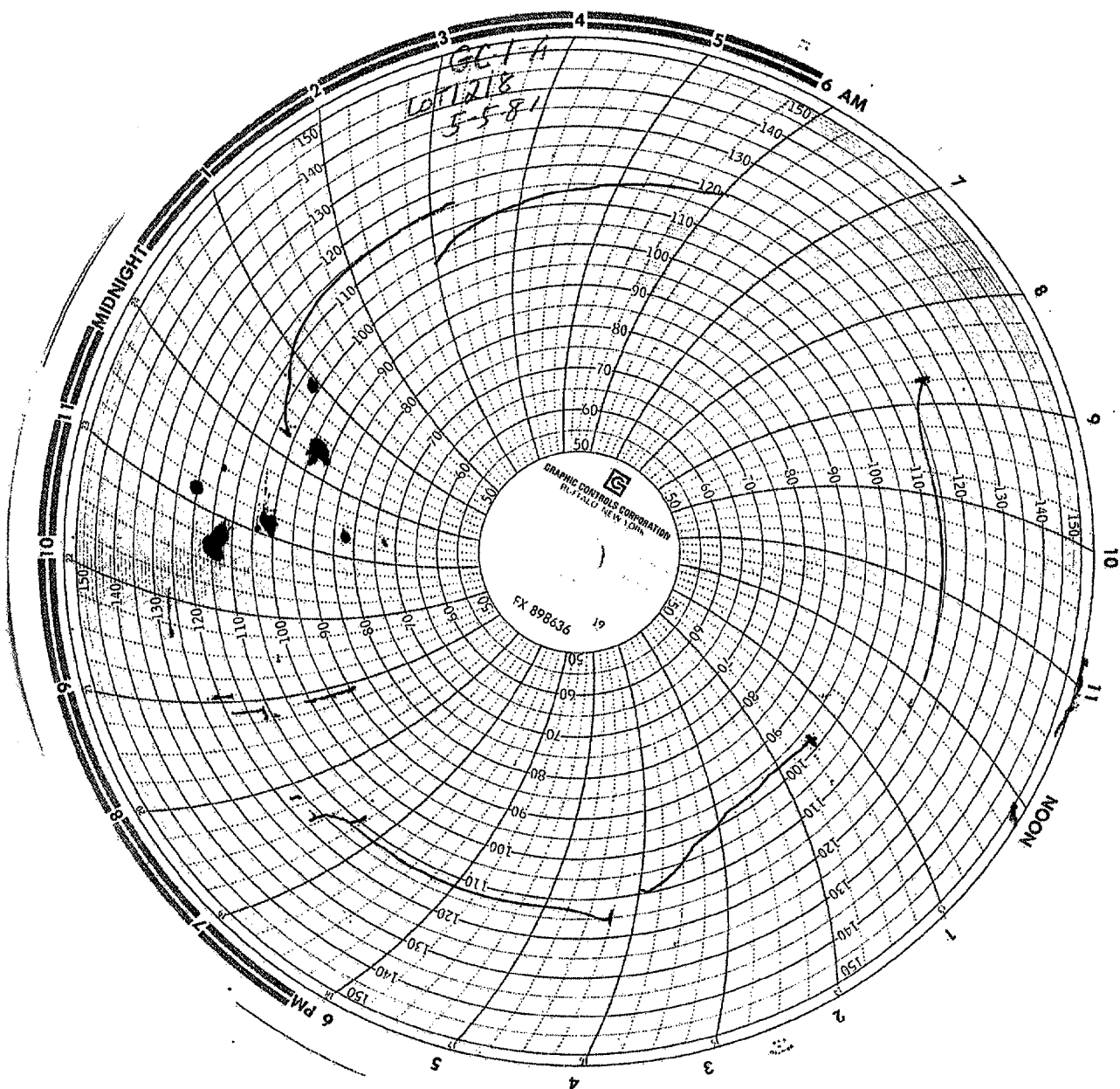


DUP050097190









$$\begin{array}{r}
 700 \\
 590 \\
 \hline
 1250 \\
 440 \\
 \hline
 850
 \end{array}$$

$$\begin{array}{r}
 585 \\
 580 \\
 \hline
 1165 \\
 440 \\
 \hline
 725
 \end{array}$$

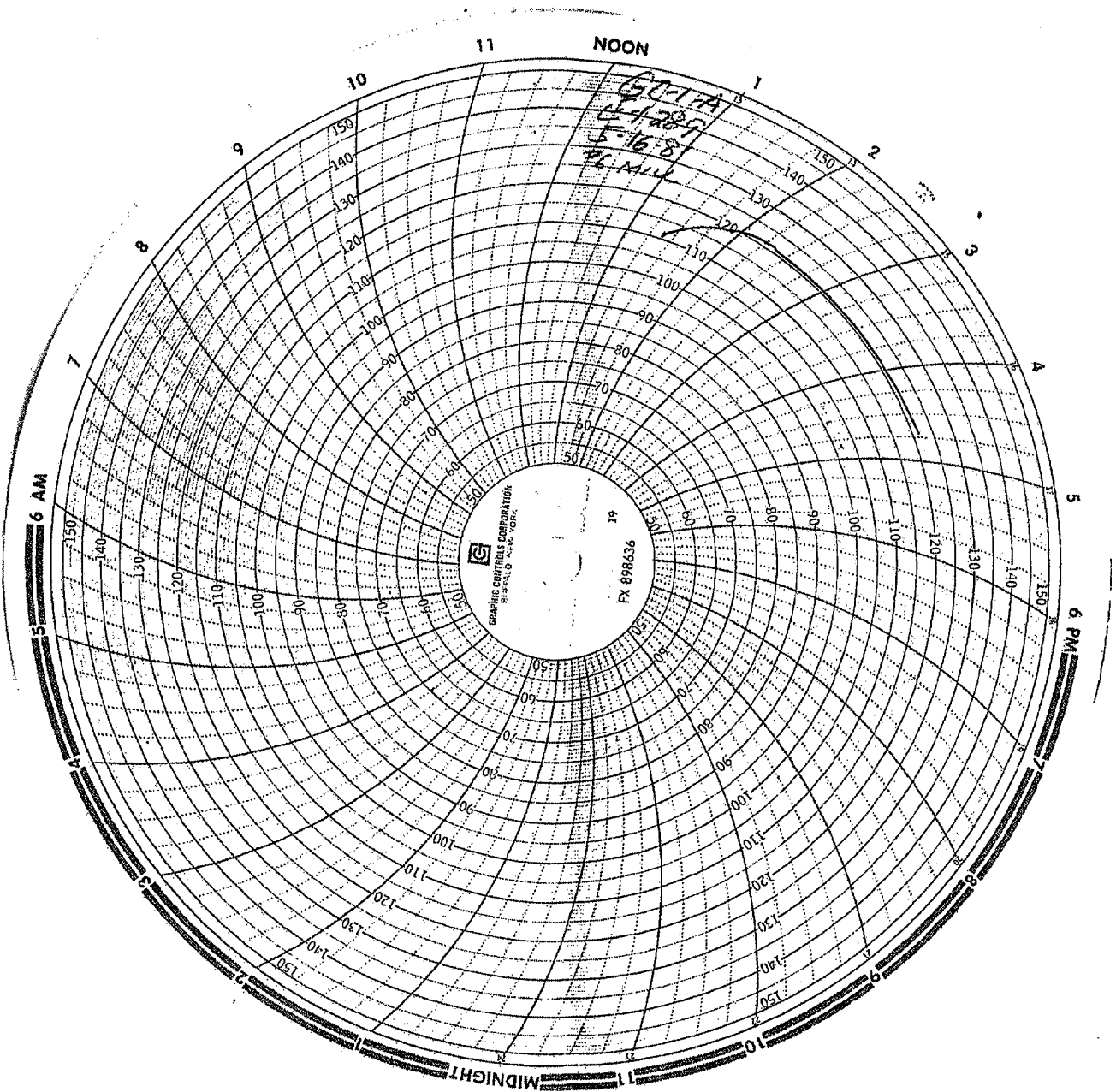
$$\begin{array}{r}
 725 \\
 \times 7 \\
 \hline
 5075
 \end{array}$$

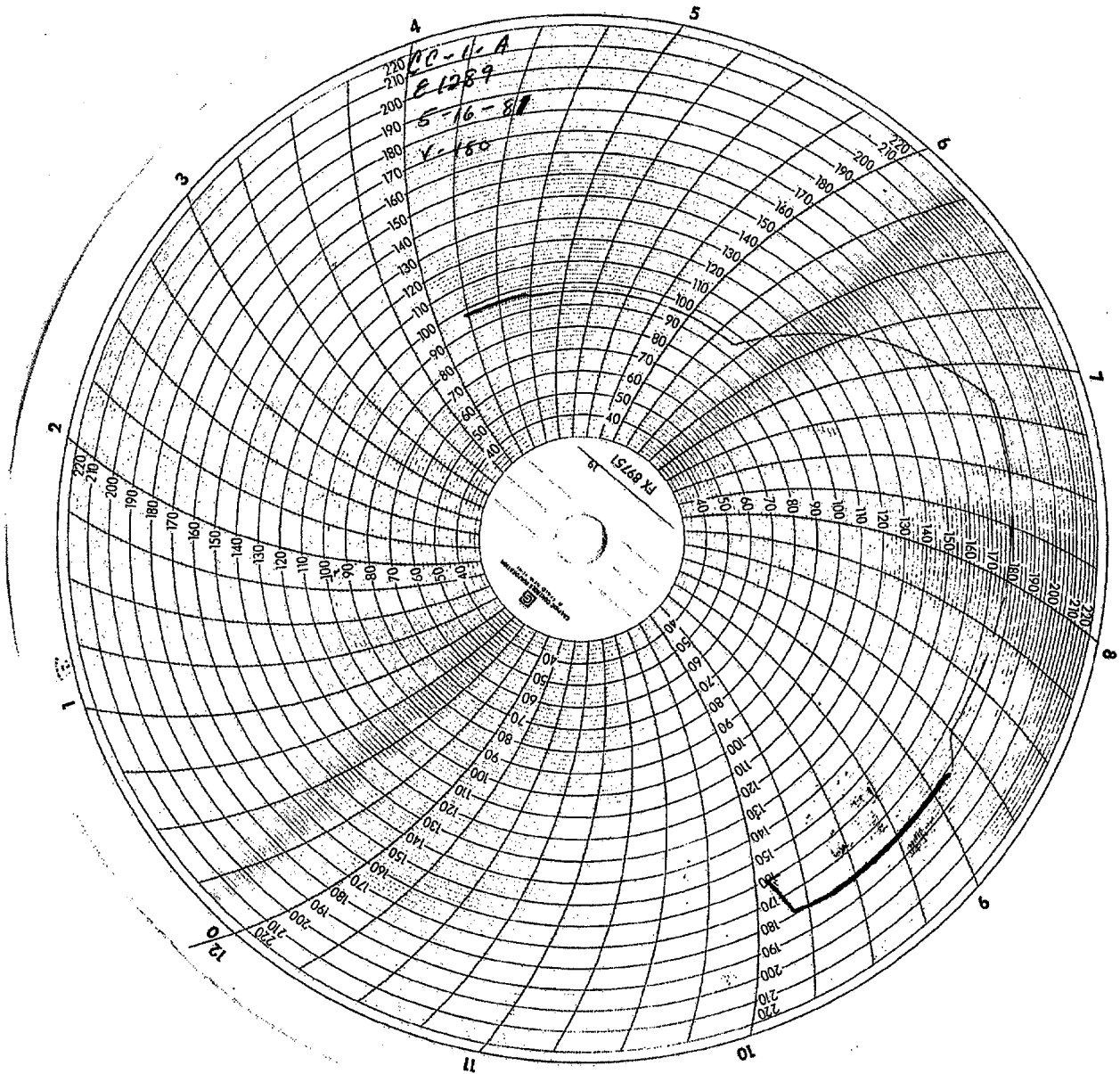
$$\begin{array}{r}
 16 \\
 16 \\
 \hline
 32 \\
 725 \\
 \hline
 508 \\
 \hline
 212
 \end{array}$$

-595

$$\begin{array}{r}
 3 \\
 850 \\
 7 \\
 \hline
 5950
 \end{array}$$

$$\begin{array}{r}
 720 \\
 595 \\
 \hline
 125 \\
 720
 \end{array}$$





NOTE:

- USE STATION # 2 ONLY
- DO NOT USE A-148-D EQUIPMENT