

CG 20 CODE BT-417-D PKG.

MAY = 0.81 = 21400

EST. WGT. 2410 LBS.

STD. HRS. TIME M

FIN. AREA: BT-434-D ONLY
SPLIT OFF ONE-DRUM ($\pm 150\#$)
TO BT-417-D, Lot

PROCESSES		APPROVED BY	
() BT-417-D	(L)	AJC	2-15-77
() BT-434-D	(D)	DCG	3/11/77
()	()	MTW	3/15/77
TYPED BY			
WE 3/19/77			

NON-BLEEDING

PMENT	NAME:	USE LBS.	N CODE	ACCT. LBS.
SV	MONASTRAL® BLUE GF			
1	Run 2-3" (± 200 -G) water into V- <u>2.04</u>			
	Use Station # <u>1</u> , preset water meter per chart for water addition to full totes, then using mode 4, pump in 5 full totes ($\pm 2600\#$ 100%)		8710-A	
	GALS. OF WATER			
	SEQUENCER STEPS			
	Lot 6 11 16 #100%			
	<u>299-A</u> <u>483</u> <u>27.7</u> <u>1750</u> <u>8710-A</u> <u>2440</u>			
	<u>296</u> <u>529</u> <u>28.6</u> <u>1850</u>			
	<u>314-A</u> <u>450</u> <u>25.7</u> <u>1750</u>			
	<u>312-A</u> <u>474</u> <u>27.1</u> <u>1750</u>			
	<u>309-A</u> <u>502</u> <u>28.6</u> <u>1755</u>			
	Total <u>2440</u> # 100%			
✓	3 Weigh & add Assume 50%	14	7-D	7
✓	4 Stir 5 min	12	7-D	6
✓	5 Record: pH <u>6.6</u> (7.0-8.0)			
✓	6 If necessary add to pH 7.0-8.0 Assume 50% & Record: pH <u>7.5</u> M		7-D	
✓	7 Heat to 120-125°F in 30-35 min Record: Temp <u>125</u> °F		30-D	
✓	8 Stop agitator. Record: Vol <u>70</u>			
isc	9 Calc Est Wgt:			
2	<u>2440</u> #100% x 0.9876 = <u>2410</u> # Est. Wgt.			
✓	10 Record: Est. Wgt. on Make & Process cards			
	START FIN OPTR			
	<u>1001</u> <u>1100</u> <u>229</u>			
	<u>11:00 PM</u> <u>2:00 PM</u> <u>144</u>			
	<u>7-14</u> <u>9:20 PM</u> <u>223</u>			